

Product Catalogue



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Georg Fischer Waga N.V.



Georg Fischer Waga N.V. was founded in 1957 and has the main focus on the development, production and sales of high quality connection techniques. For many years now, our products are successfully used around the world in under and above ground water and gas applications for new construction, expansion and maintenance & repair.

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The technical data are not binding and not expressly warranted characteristics of the goods. They are subject to change. Please consult our general conditions of supply.

Water & gas



Maintenance & repair

Maintenance and repair in under and above ground piping systems for water and gas requires no special efforts with the products from the Georg Fischer Waga N.V. program. We offer a wide range of products, which can be used for transport lines, distribution lines, house connections and service lines.



We offer various solutions for a variety of maintenance and repair work. Whether the job is to connect, repair or drill, we have the right product. Quality and simplicity are always the most important characteristics of our products. With our reliable fittings it is easy to make a maintenance free and long lasting connection. That is the strength of all our products and an absolute must for the users in the water and gas market!

Transport lines

Transport lines carry water and gas from the source to the distribution lines. Distribution lines distribute the water or gas towards the end user. Transport lines, usually with large diameters, are repaired with large diameter fittings. Especially for these large diameter transport lines we developed products that can easily be used to connect and repair these pipelines from DN300 up to DN2200.

Distribution lines

Distribution lines ensure water and gas distribution to the end user. Through large diameter transport lines, via distribution and service lines, water or gas reaches the end user. Whether it concerns new construction or maintenance and repair applications, with products from the Georg Fischer Waga N.V. program distribution lines from DN50 up to DN400 can perfectly be installed.

House connections and service lines

The last stage of the distribution grid is through pipelines that supply water or gas to the meter. These pipelines are commonly known as house connections and service lines. Through these pipe lines, with sizes of up to and including DN50, the water and gas is brought into houses or buildings. We have developed products for connections to these smaller diameter pipe lines, such as saddles and drilling devices.

Meet the VIPS



Our solutions

With all of our products we put quality and simplicity first. With our reliable fittings a quick, easy and maintenance free connection can be made that will last for a long time. That is the strength of all our products and for the water and gas market an absolute need!

+ Wide range fittings

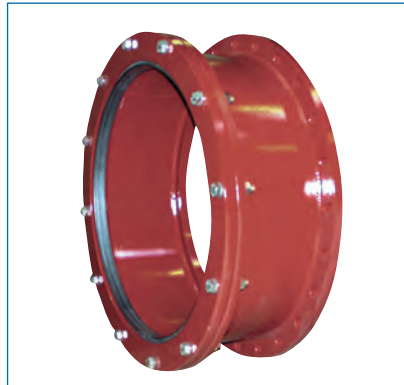


MULTI/JOINT® 3000 Plus



MULTI/JOINT® 3000 Plus

+ Dedicated fittings



ST-System



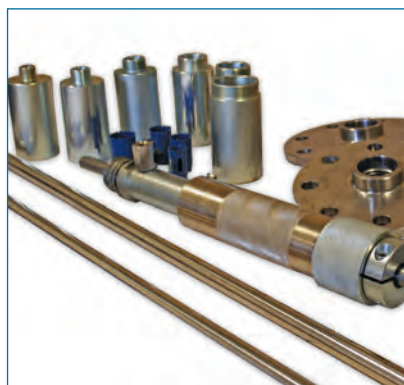
UNI-Coupling

+ Repair clamps & tapping saddles



Multi/Clamp

+ Drilling devices



W400 / W410

Around the world



Our reference cases

Whether it is connecting, repairing or tapping, our products can be used in a variety of applications. Our product programs are successfully implemented in the water and gas market in various applications around the world.

+ Reference cases in wide range fittings



MULTI/JOINT® 3000 Plus



MULTI/JOINT® 3000 Plus

+ Reference cases in dedicated fittings



ST-System



UNI-Coupling

+ Reference cases in repair clamps & tapping saddles



Multi/Clamp

+ Reference cases in drilling devices



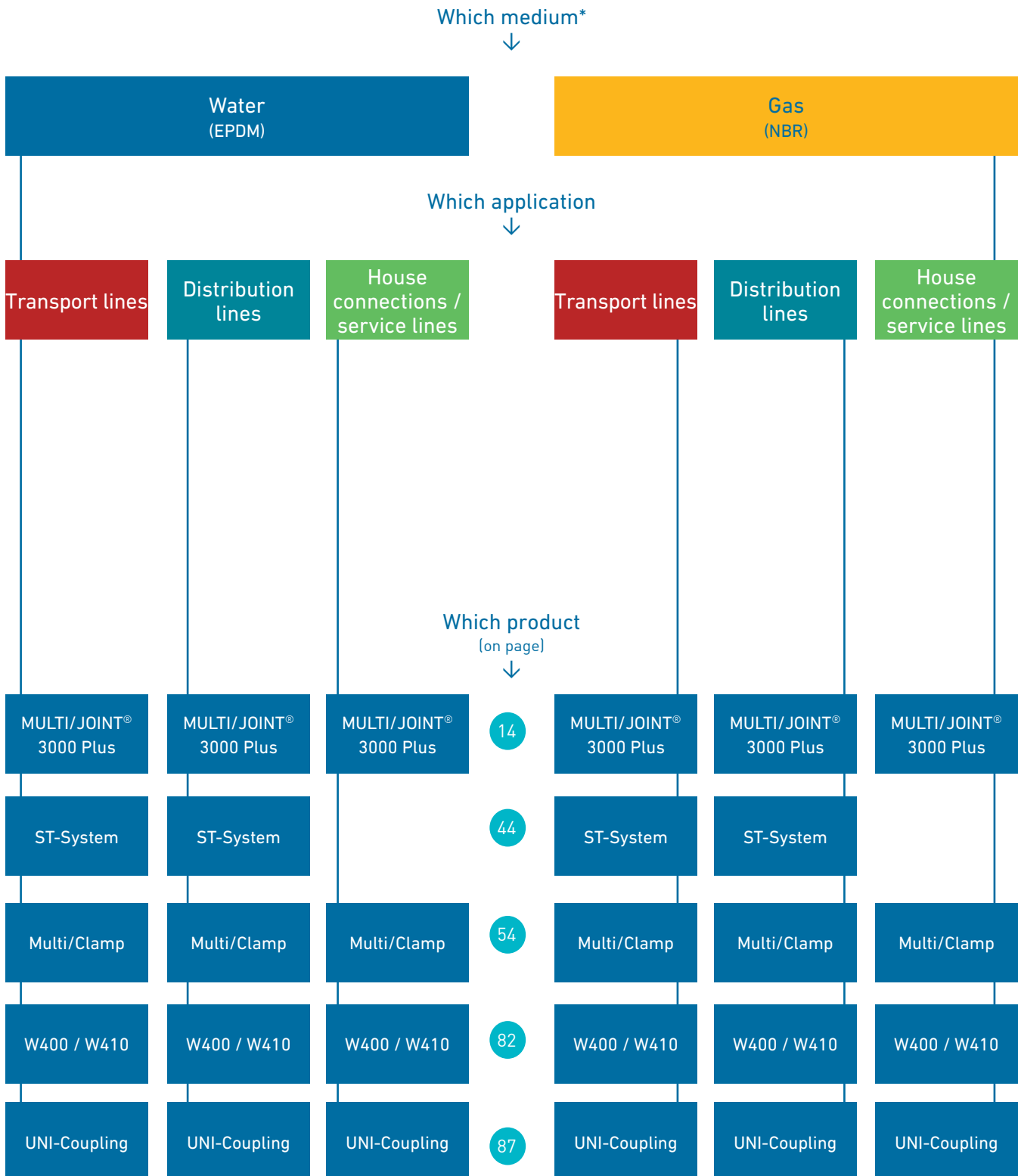
W400 / W410

The right choice



Which product do you need?

Our products can be used for various applications. Therefore we would like to help you make the right choice. In the below shown flow cart you can see which product is suitable for your application.



* For other fluids than water and gas, please contact your supplier.

MULTI/JOINT® The original!

Perfection in every detail MULTI/JOINT® 3000 Plus



RAL GÜTEZEICHEN
SCHWERER KORROSIONSSCHUTZ
VON ARMATUREN UND FORMSTÜCKEN



Certified to
NSF/ANSI 61

kiwa

WRAS
APPROVED
PRODUCT



Clamp ring:

ductile cast iron GGG45 EN-GJS-450-10
with Resicoat® epoxy powder coating
type RT 9000 R4

Uni/Fiks ring

Varioseal:

rubber gasket
(EPDM or NBR)

Uni/Fikser:

stainless steel A4 (AISI 316)

Body:

ductile cast iron
GGG45 EN-GJS-450-10
with Resicoat® epoxy
powder coating
type RT 9000 R4

Hygiene protection:

Ensures the fitting stays
clean from production
to point of use

(cap in the
picture:
DN50 -
DN400)

Nuts:

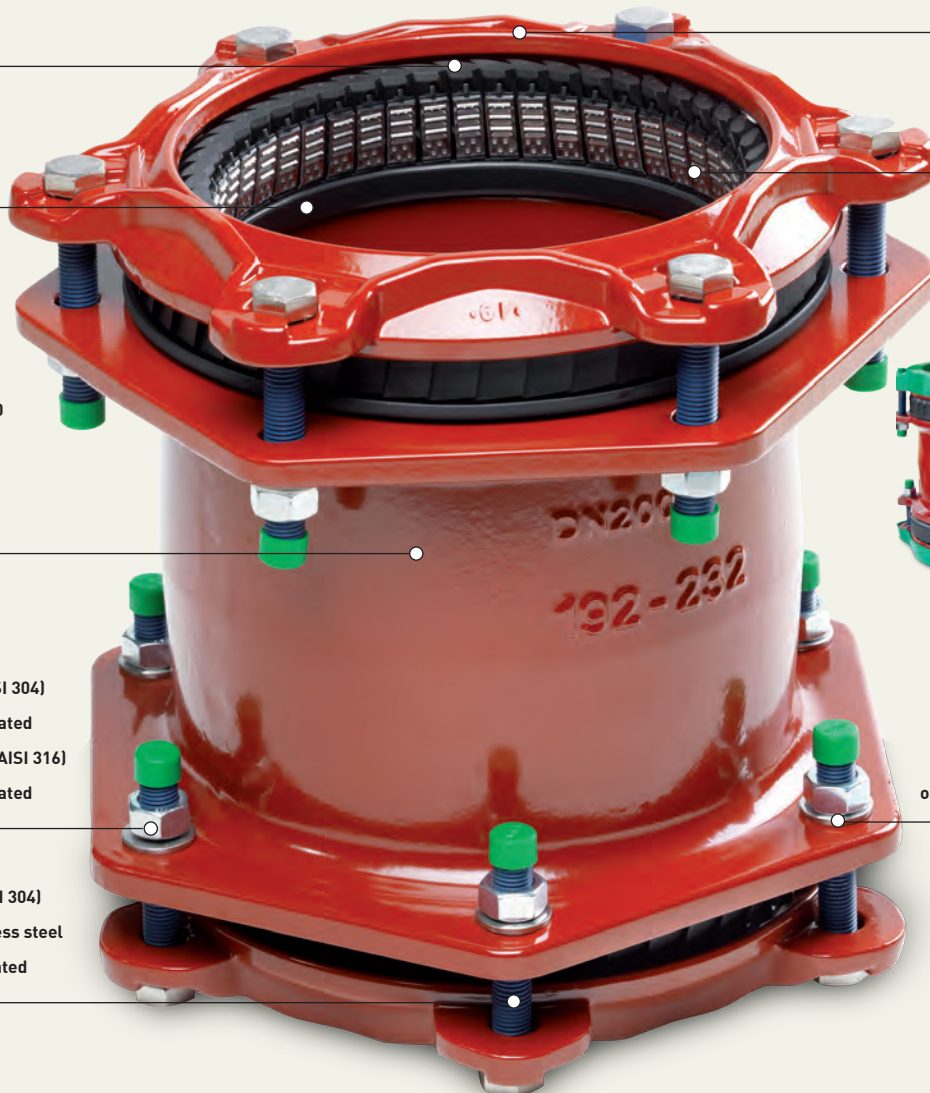
stainless steel A2 (AISI 304)
galvanised and passivated
or stainless steel A4 (AISI 316)
galvanised and passivated

Washer:

stainless steel A2 (AISI 304)
or stainless steel A4 (AISI 316)

Bolts:

stainless steel A2 (AISI 304)
LUBO coated or stainless steel
A4 (AISI 316) LUBO coated



Product range

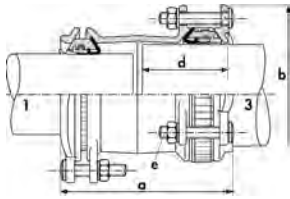


Fittings

MULTI/JOINT® 3000 Plus (DN50 - DN600)

PF 1 54 323 060

MULTI/JOINT® 3000 Plus Wide Range
Coupling, non restraint



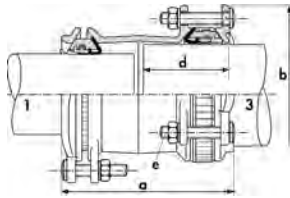
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Range 3 (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	46 - 71	46 - 71	709 301 210	709 301 610	709 301 010	709 301 310	4.800
65	63 - 90	63 - 90	709 301 212	709 301 612	709 301 012	709 301 312	5.600
80	84 - 105	84 - 105	709 301 214	709 301 614	709 301 014	709 301 314	7.200
100	104 - 132	104 - 132	709 301 216	709 301 616	709 301 016	709 301 316	9.400
125	132 - 155	132 - 155	709 301 218	709 301 618	709 301 018	709 301 318	12.000
150	154 - 192	154 - 192	709 301 220	709 301 620	709 301 020	709 301 320	14.800
200	192 - 232	192 - 232	709 301 224	709 301 624	709 301 024	709 301 324	28.600
225	230 - 268	230 - 268	709 301 226	709 301 626	709 301 026	709 301 326	33.400
250	267 - 310	267 - 310	709 301 228	709 301 628	709 301 028	709 301 328	40.000
300	315 - 356	315 - 356	709 301 232	709 301 632	709 301 032	709 301 332	51.500
350	352 - 393	352 - 393	709 301 236	709 301 636	709 301 036	709 301 336	61.200
400	392 - 433	392 - 433	709 301 240	709 301 640	709 301 040	709 301 340	73.200
425	432 - 464	432 - 464	709 301 242	709 301 642	709 301 042	709 301 342	91.300
450	450 - 482	450 - 482	709 301 272	709 301 672	709 301 072	709 301 372	97.600
475	481 - 513	481 - 513	709 301 273	709 301 673	709 301 073	709 301 373	98.300
500	500 - 532	500 - 532	709 301 274	709 301 674	709 301 074	709 301 374	105.400
550	548 - 580	548 - 580	709 301 276	709 301 676	709 301 076	709 301 376	114.900
600	605 - 637	605 - 637	709 301 278	709 301 678	709 301 078	709 301 378	136.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	209 - 233	164	95	3xM12	25	8
65	220 - 250	186	100	3xM12	25	8
80	234 - 262	204	115	3xM12	25	8
100	230 - 268	236	110	3xM16	25	8
125	246 - 282	264	120	4xM16	25	8
150	242 - 298	304	120	4xM16	25	8
200	297 - 351	354	140	6xM16	25	8
225	342 - 404	386	145	6xM20	25	8
250	354 - 424	432	170	6xM20	25	8
300	356 - 426	490	170	8xM20	25	8
350	504 - 588	534	245	8xM20	25	8
400	562 - 648	574	275	10xM20	25	8
425	530 - 580	623	275	10xM20	16	8
450	530 - 580	641	275	10xM20	16	8
475	530 - 580	672	275	10xM20	16	8
500	530 - 580	691	275	10xM20	16	8
550	530 - 580	739	275	12xM20	16	8
600	530 - 580	796	275	14xM20	16	8

MULTI/JOINT® 3007 Plus Wide Range
Coupling, restraint, Uni/Fiksers



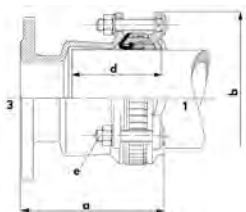
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Range 3 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50	46 - 71	46 - 71	709 305 210	709 305 610	4.800
65	63 - 90	63 - 90	709 305 212	709 305 612	5.600
80	84 - 105	84 - 105	709 305 214	709 305 614	7.200
100	104 - 132	104 - 132	709 305 216	709 305 616	9.400
125	132 - 155	132 - 155	709 305 218	709 305 618	12.000
150	154 - 192	154 - 192	709 305 220	709 305 620	14.800
200	192 - 232	192 - 232	709 305 224	709 305 624	28.600
225	230 - 268	230 - 268	709 305 226	709 305 626	33.400
250	267 - 310	267 - 310	709 305 228	709 305 628	40.000
300	315 - 356	315 - 356	709 305 232	709 305 632	51.500
350	352 - 393	352 - 393	709 305 236	709 305 636	61.200
400	392 - 433	392 - 433	709 305 240	709 305 640	73.200
425	432 - 464	432 - 464	709 305 242	709 305 642	91.800
450	450 - 482	450 - 482	709 305 272	709 305 672	98.100
475	481 - 513	481 - 513	709 305 273	709 305 673	98.300
500	500 - 532	500 - 532	709 305 274	709 305 674	106.000
550	548 - 580	548 - 580	709 305 276	709 305 676	115.600
600	605 - 637	605 - 637	709 305 278	709 305 678	136.800

DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	709 305 010	709 305 310	4.800	209 - 233	164	95	3xM12	16.0	8
65	709 305 012	709 305 312	5.600	220 - 250	186	100	3xM12	16.0	8
80	709 305 014	709 305 314	7.200	234 - 262	204	115	3xM12	16.0	8
100	709 305 016	709 305 316	9.400	230 - 268	236	110	3xM16	16.0	8
125	709 305 018	709 305 318	12.000	246 - 282	264	120	4xM16	16.0	8
150	709 305 020	709 305 320	14.800	242 - 298	304	120	4xM16	16.0	8
200	709 305 024	709 305 324	28.600	297 - 351	354	140	6xM16	16.0	8
225	709 305 026	709 305 326	33.400	342 - 404	386	145	6xM20	16.0	8
250	709 305 028	709 305 328	40.000	354 - 424	432	170	6xM20	16.0	8
300	709 305 032	709 305 332	51.500	356 - 426	490	170	8xM20	16.0	8
350	709 305 036	709 305 336	61.200	504 - 588	534	245	8xM20	10.0	5
400	709 305 040	709 305 340	73.200	562 - 648	574	275	10xM20	10.0	5
425	709 305 042	709 305 342	91.800	530 - 580	623	275	10xM20	10.0	5
450	709 305 072	709 305 372	98.100	530 - 580	641	275	10xM20	10.0	5
475	709 305 073	709 305 373	98.300	530 - 580	672	275	10xM20	10.0	5
500	709 305 074	709 305 374	106.000	530 - 580	691	275	10xM20	10.0	5
550	709 305 076	709 305 376	115.600	530 - 580	739	275	12xM20	10.0	5
600	709 305 078	709 305 378	136.800	530 - 580	796	275	14xM20	10.0	5

MULTI/JOINT® 3050 Plus Wide Range
Flange adaptor, non restraint



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600

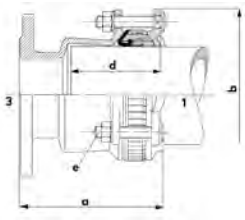
DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern
50	46 - 71	50	PN16
65	63 - 90	60/65	PN16
80	84 - 105	80	PN16
100	104 - 132	100	PN16
125	132 - 155	125	PN16
150	154 - 192	150	PN16
200	192 - 232	200	PN10
200	192 - 232	200	PN16
250	267 - 310	250	PN10
250	267 - 310	250	PN16
300	315 - 356	300	PN10
300	315 - 356	300	PN16
350	352 - 393	350	PN10
350	352 - 393	350	PN16
400	392 - 433	400	PN10
400	392 - 433	400	PN16
500	500 - 532	500	PN10/PN16
600	605 - 637	600	PN10/PN16

DN (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	709 351 210	709 351 610	709 351 010	709 351 310	5.600
65	709 351 212	709 351 612	709 351 012	709 351 312	6.500
80	709 351 214	709 351 614	709 351 014	709 351 314	6.500
100	709 351 216	709 351 616	709 351 016	709 351 316	8.600
125	709 351 218	709 351 618	709 351 018	709 351 318	13.000
150	709 351 220	709 351 620	709 351 020	709 351 320	14.000
200	709 351 224	709 351 624	709 351 024	709 351 324	21.700
200	709 351 225	709 351 625	709 351 025	709 351 325	21.700
250	709 351 228	709 351 628	709 351 028	709 351 328	31.100
250	709 351 229	709 351 629	709 351 029	709 351 329	31.100
300	709 351 232	709 351 632	709 351 032	709 351 332	40.500
300	709 351 233	709 351 633	709 351 033	709 351 333	40.500
350	709 351 236	709 351 636	709 351 036	709 351 336	52.100
350	709 351 237	709 351 637	709 351 037	709 351 337	52.100
400	709 351 238	709 351 638	709 351 038	709 351 338	65.100
400	709 351 239	709 351 639	709 351 039	709 351 339	65.100
500	709 351 274	709 351 674	709 351 074	709 351 374	88.710
600	709 351 278	709 351 678	709 351 078	709 351 378	117.800

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
50	179 - 194	164	100	3xM12	25	8	4
65	187 - 198	186	95	3xM12	25	8	4
80	183 - 197	204	115	3xM12	25	8	8
100	181 - 200	236	110	3xM16	25	8	8
125	196 - 214	264	120	4xM16	25	8	8

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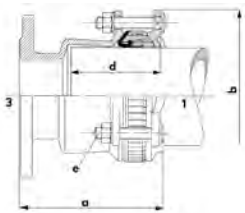
DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
150	194 - 222	304	120	4xM16	25	8	8
200	224 - 251	354	140	6xM16	25	8	8
200	224 - 251	354	140	6xM16	25	8	12
250	260 - 295	432	170	6xM20	25	8	12
250	260 - 295	432	170	6xM20	25	8	12
300	283 - 318	490	170	8xM20	25	8	12
300	283 - 318	490	170	8xM20	25	8	12
350	326 - 364	534	245	8xM20	25	8	16
350	326 - 364	534	245	8xM20	25	8	16
400	356 - 395	574	275	10xM20	25	8	16
400	356 - 395	574	275	10xM20	25	8	16
500	365 - 390	715	275	10xM20	16	8	20
600	365 - 390	840	275	14xM20	16	8	20

PF 1 54 323 061

**MULTI/JOINT® 3057 Plus Wide Range
Flange adaptor, restraint, Uni/Fiksers**

Model:

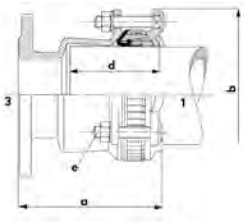
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50	46 - 71	50	PN16	709 355 210	709 355 610	5.600
65	63 - 90	60/65	PN16	709 355 212	709 355 612	6.500
80	84 - 105	80	PN16	709 355 214	709 355 614	6.500
100	104 - 132	100	PN16	709 355 216	709 355 616	8.600
125	132 - 155	125	PN16	709 355 218	709 355 618	13.000
150	154 - 192	150	PN16	709 355 220	709 355 620	14.000
200	192 - 232	200	PN10	709 355 224	709 355 624	21.700
200	192 - 232	200	PN16	709 355 225	709 355 625	21.700
250	267 - 310	250	PN10	709 355 228	709 355 628	31.100
250	267 - 310	250	PN16	709 355 229	709 355 629	31.100
300	315 - 356	300	PN10	709 355 232	709 355 632	40.500
300	315 - 356	300	PN16	709 355 233	709 355 633	40.500
350	352 - 393	350	PN10	709 355 236	709 355 636	52.100
350	352 - 393	350	PN16	709 355 237	709 355 637	52.100
400	392 - 433	400	PN10	709 355 238	709 355 638	65.100
400	392 - 433	400	PN16	709 355 239	709 355 639	65.100
500	500 - 532	500	PN10/PN16	709 355 274	709 355 674	89.000
600	605 - 637	600	PN10/PN16	709 355 278	709 355 678	118.100

DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	709 355 010	709 355 310	5.600
65	709 355 012	709 355 312	6.500
80	709 355 014	709 355 314	6.500
100	709 355 016	709 355 316	8.600
125	709 355 018	709 355 318	13.000
150	709 355 020	709 355 320	14.000
200	709 355 024	709 355 324	21.700

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DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
200	709 355 025	709 355 325	21.700
250	709 355 028	709 355 328	31.100
250	709 355 029	709 355 329	31.100
300	709 355 032	709 355 332	40.500
300	709 355 033	709 355 333	40.500
350	709 355 036	709 355 336	52.100
350	709 355 037	709 355 337	52.100
400	709 355 038	709 355 338	65.100
400	709 355 039	709 355 339	65.100
500	709 355 074	709 355 374	89.000
600	709 355 078	709 355 378	118.100

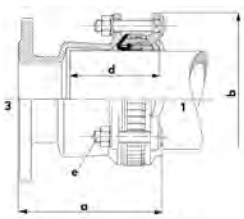
DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
50	179 - 194	164	100	3xM12	16.0	8	4
65	187 - 198	186	95	3xM12	16.0	8	4
80	183 - 197	204	115	3xM12	16.0	8	8
100	181 - 200	236	110	3xM16	16.0	8	8
125	196 - 214	264	120	4xM16	16.0	8	8
150	194 - 222	304	120	4xM16	16.0	8	8
200	224 - 251	354	140	6xM16	16.0	8	8
200	224 - 251	354	140	6xM16	16.0	8	12
250	260 - 295	432	170	6xM20	16.0	8	12
250	260 - 295	432	170	6xM20	16.0	8	12
300	283 - 318	490	170	8xM20	16.0	8	12
300	283 - 318	490	170	8xM20	16.0	8	12
350	326 - 364	534	245	8xM20	10.0	5	16
350	326 - 364	534	245	8xM20	10.0	5	16
400	356 - 395	574	275	10xM20	10.0	5	16
400	356 - 395	574	275	10xM20	10.0	5	16
500	365 - 390	715	275	10xM20	10.0	5	20
600	365 - 390	840	275	14xM20	10.0	5	20

MULTI/JOINT® 3050 / 3150 Plus Wide Range (reduced) Flange adaptor, non restraint, acc. to AWWA C110



Model:

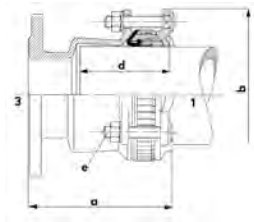
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- For measures and drawings see our product flyer
- Hygiene protection included DN50 - DN600



	DN (inch)	DN (mm)	Range 1 (mm)	Range 1 (inch)	Flange 3 (mm)	Flange 3 (inch)
	3	80	84 - 105	3.307 - 4.133	80	3
	4	100	104 - 132	4.094 - 5.196	100	4
	6	150	154 - 192	6.062 - 7.559	150	6
	8	200	192 - 232	7.559 - 9.133	200	8
	10	250	267 - 310	10.511 - 12.204	250	10
	12	300	315 - 356	12.401 - 14.015	300	12
reduced	17	425	432 - 464	17.000 - 18.267	400	16
reduced	19	475	481 - 513	18.937 - 20.196	400	16

table continued on the next page

PF 1 54 323 060



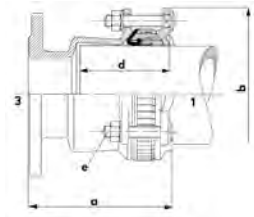
	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
	709 351 240	709 351 640	709 351 040	709 351 340	6.900
	709 351 242	709 351 642	709 351 042	709 351 342	9.100
	709 351 244	709 351 644	709 351 044	709 351 344	15.000
	709 351 246	709 351 646	709 351 046	709 351 346	22.700
	709 351 248	709 351 648	709 351 048	709 351 348	33.100
	709 351 250	709 351 650	709 351 050	709 351 350	42.500
reduced	709 451 289	709 451 689	709 451 089	709 451 389	72.000
reduced	709 451 291	709 451 691	709 451 091	709 451 391	80.000

PF 1 54 323 061

**MULTI/JOINT® 3057 Plus Wide Range Flange adaptor,
restraint, Uni/Fiksers acc. to AWWA C110**

Model:

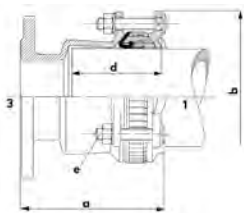
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- For measures and drawings see our product flyer
- Hygiene protection included DN50 - DN600



	DN (mm)	DN (inch)	Range 1 (mm)	Range 1 (inch)	Flange 3 (mm)	Flange 3 (inch)
	80	3	84 - 105	3.307 - 4.133	80	3
	100	4	104 - 132	4.094 - 5.196	100	4
	150	6	154 - 192	6.062 - 7.559	150	6
	200	8	192 - 232	7.559 - 9.133	200	8
	250	10	267 - 310	10.511 - 12.204	250	10
	300	12	315 - 356	12.401 - 14.015	300	12
reduced	425	17	432 - 464	17.000 - 18.267	400	16
reduced	475	19	481 - 513	18.937 - 20.196	400	16

	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
	709 355 240	709 355 640	709 355 040	709 355 340	6.900
	709 355 242	709 355 642	709 355 042	709 355 342	9.100
	709 355 244	709 355 644	709 355 044	709 355 344	15.000
	709 355 246	709 355 646	709 355 046	709 355 346	22.700
	709 355 248	709 355 648	709 355 048	709 355 348	33.100
	709 355 250	709 355 650	709 355 050	709 355 350	42.500
reduced	709 455 289	709 455 689	709 455 089	709 455 389	72.000
reduced	709 455 291	709 455 691	709 455 091	709 455 391	80.000

MULTI/JOINT® 3057 Plus Wide Range Flange adaptor, restraint, Uni/Fiksers acc. to Table E AS2129

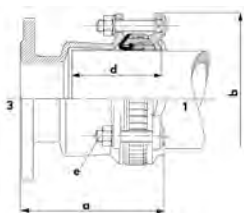


Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- For measures and drawings see our product flyer
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Flange 3 (mm)	NBR / A2 Code	Weight (kg)
50	46 - 71	50	709 355 110	5.600
65	63 - 90	65	709 355 112	6.500
80	84 - 105	80	709 355 114	6.500
125	132 - 155	125	709 355 118	13.000
150	154 - 192	150	709 355 120	14.000
200	192 - 232	200	709 355 124	22.900
250	267 - 310	250	709 355 128	31.100
300	315 - 356	300	709 355 132	40.500

MULTI/JOINT® 3057 / 3157 Plus Wide Range (reduced) Flange adaptor, restraint, Uni/Fiksers acc. to Table D

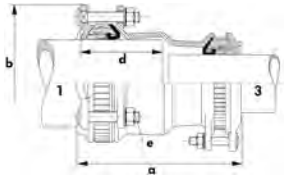


Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- For measures and drawings see our product flyer
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Flange 3 (mm)	EPDM / A4 Code	Weight (kg)
50	46 - 71	50	709 355 510	5.600
65	63 - 90	65	709 355 512	6.500
80	84 - 105	80	709 355 514	6.500
100	104 - 132	100	709 355 517	8.600
125	132 - 155	125	709 355 518	13.000
150	154 - 192	150	709 355 521	14.000
200	192 - 232	200	709 355 526	21.700
250	267 - 310	250	709 355 529	31.100
300	315 - 356	300	709 355 533	10.500
reduced 65	63 - 90	80	709 455 518	6.700
reduced 100	104 - 132	80	709 455 524	9.100
reduced 125	132 - 155	100	709 455 533	11.800
reduced 125	132 - 155	150	709 455 539	13.200
reduced 225	230 - 268	200	709 455 559	29.700
reduced 225	230 - 268	250	709 455 581	29.700

MULTI/JOINT® 3100 Plus Wide Range
Reduced Coupling, non restraint



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600

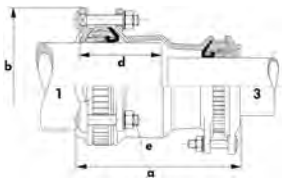
DN-DN (mm)	Range 1 (mm)	Range 3 (mm)
50 - 65	46 - 71	63 - 90
65 - 80	63 - 90	84 - 105
80 - 100	84 - 105	104 - 132
100 - 125	104 - 132	132 - 155
100 - 150	104 - 132	154 - 192
125 - 150	132 - 155	154 - 192
150 - 200	154 - 192	192 - 232
200 - 225	192 - 232	230 - 268
225 - 250	230 - 268	267 - 310
250 - 300	267 - 310	315 - 356
300 - 350	315 - 356	352 - 393
300 - 400	315 - 356	392 - 433
350 - 400	352 - 393	392 - 433
400 - 425	392 - 433	432 - 464
400 - 450	392 - 433	450 - 482
425 - 475	432 - 464	481 - 513
450 - 500	450 - 482	500 - 532
500 - 550	500 - 532	548 - 580
NEW 550 - 600	548 - 580	605 - 637

DN-DN (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50 - 65	709 401 218	709 401 618	709 401 018	709 401 318	5.500
65 - 80	709 401 220	709 401 620	709 401 020	709 401 320	6.700
80 - 100	709 401 224	709 401 624	709 401 024	709 401 324	8.300
100 - 125	709 401 232	709 401 632	709 401 032	709 401 332	11.100
100 - 150	709 401 236	709 401 636	709 401 036	709 401 336	13.800
125 - 150	709 401 238	709 401 638	709 401 038	709 401 338	14.400
150 - 200	709 401 248	709 401 648	709 401 048	709 401 348	22.000
200 - 225	709 401 278	709 401 678	709 401 078	709 401 378	31.900
225 - 250	709 401 282	709 401 682	709 401 082	709 401 382	36.200
250 - 300	709 401 286	709 401 686	709 401 086	709 401 386	49.000
300 - 350	709 401 288	709 401 688	709 401 088	709 401 388	54.000
300 - 400	709 401 289	709 401 689	709 401 089	709 401 389	69.260
350 - 400	709 401 290	709 401 690	709 401 090	709 401 390	65.200
400 - 425	709 401 293	709 401 693	709 401 093	709 401 393	85.900
400 - 450	709 401 292	709 401 692	709 401 092	709 401 392	87.900
425 - 475	709 401 295	709 401 695	709 401 095	709 401 395	99.700
450 - 500	709 401 294	709 401 694	709 401 094	709 401 394	106.700
500 - 550	709 401 296	709 401 696	709 401 096	709 401 396	112.900
NEW 550 - 600	709 401 297	709 401 697	709 401 097	709 401 397	130.000

DN-DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50 - 65	242 - 268	186	95	3xM12/3xM12	25	8
65 - 80	242 - 268	204	115	3xM12/3xM12	25	8
80 - 100	232 - 265	236	110	3xM12/3xM16	25	8
100 - 125	238 - 275	264	120	3xM16/4xM16	25	8

table continued on the next page

PF 1 54 323 060



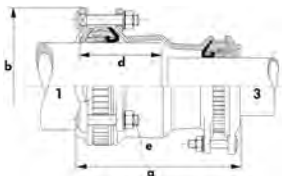
DN-DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
100 - 150	276 - 323	304	120	4xM16/4xM16	25	8
125 - 150	276 - 322	304	120	4xM16/4xM16	25	8
150 - 200	265 - 321	354	120	4xM16/6xM16	25	8
200 - 225	340 - 398	386	145	6xM16/6xM20	25	8
225 - 250	358 - 424	432	170	6xM20/6xM20	25	8
250 - 300	356 - 426	490	170	6xM20/8xM20	25	8
300 - 350	446 - 530	534	225	8xM20/8xM20	25	8
300 - 400	462 - 546	571	240	8xM20/10xM20	25	8
350 - 400	470 - 554	574	240	8xM20/10xM20	25	8
400 - 425	500 - 550	623	275	10xM20/10xM20	16	8
400 - 450	500 - 550	641	275	10xM20/10xM20	16	8
425 - 475	555 - 605	672	275	10xM20/10xM20	16	8
450 - 500	555 - 605	691	275	10xM20/10xM20	16	8
500 - 550	550 - 600	739	275	12xM20/10xM20	16	8
NEW 550 - 600	550 - 600	796	275	12xM20/14xM20	16	8

PF 1 54 323 061

MULTI/JOINT® 3107 Plus Wide Range
Reduced Coupling, restraint, Uni/Fiksers

Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

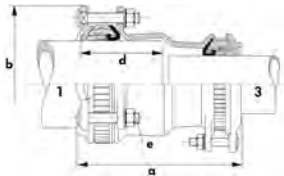


DN-DN (mm)	Range 1 (mm)	Range 3 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50 - 65	46 - 71	63 - 90	709 405 218	709 405 618	5.500
65 - 80	63 - 90	84 - 105	709 405 220	709 405 620	6.700
80 - 100	84 - 105	104 - 132	709 405 224	709 405 624	8.300
100 - 125	104 - 132	132 - 155	709 405 232	709 405 632	11.100
100 - 150	104 - 132	154 - 192	709 405 236	709 405 636	13.800
125 - 150	132 - 155	154 - 192	709 405 238	709 405 638	14.400
150 - 200	154 - 192	192 - 232	709 405 248	709 405 648	22.000
200 - 225	192 - 232	230 - 268	709 405 278	709 405 678	31.900
225 - 250	230 - 268	267 - 310	709 405 282	709 405 682	36.200
250 - 300	267 - 310	315 - 356	709 405 286	709 405 686	49.000
300 - 350	315 - 356	352 - 393	709 405 288	709 405 688	54.000
300 - 400	315 - 356	392 - 433	709 405 289	709 405 689	69.680
350 - 400	352 - 393	392 - 433	709 405 290	709 405 690	65.200
400 - 425	392 - 433	432 - 464	709 405 293	709 405 693	85.900
400 - 450	392 - 433	450 - 482	709 405 292	709 405 692	88.400
425 - 475	432 - 464	481 - 513	709 405 295	709 405 695	100.300
450 - 500	450 - 482	500 - 532	709 405 294	709 405 694	107.200
500 - 550	500 - 532	548 - 580	709 405 296	709 405 696	113.500
NEW 550 - 600	548 - 580	605 - 637	709 405 297	709 405 697	130.000

DN-DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50 - 65	709 405 018	709 405 318	5.500
65 - 80	709 405 020	709 405 320	6.700
80 - 100	709 405 024	709 405 324	8.300
100 - 125	709 405 032	709 405 332	11.100
100 - 150	709 405 036	709 405 336	13.800

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PF 1 54 323 061



	DN-DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
	125 - 150	709 405 038	709 405 338	14.400
	150 - 200	709 405 048	709 405 348	22.000
	200 - 225	709 405 078	709 405 378	31.900
	225 - 250	709 405 082	709 405 382	36.200
	250 - 300	709 405 086	709 405 386	49.000
	300 - 350	709 405 088	709 405 388	54.000
	300 - 400	709 405 089	709 405 389	69.680
	350 - 400	709 405 090	709 405 390	65.200
	400 - 425	709 405 093	709 405 393	85.900
	400 - 450	709 405 092	709 405 392	88.400
	425 - 475	709 405 095	709 405 395	100.300
	450 - 500	709 405 094	709 405 394	107.200
	500 - 550	709 405 096	709 405 396	113.500
NEW	550 - 600	709 405 097	709 405 397	130.000

DN-DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50 - 65	242 - 268	186	95	3xM12/3xM12	16.0	8
65 - 80	242 - 268	204	115	3xM12/3xM12	16.0	8
80 - 100	232 - 265	236	110	3xM12/3xM16	16.0	8
100 - 125	238 - 275	264	120	3xM16/4xM16	16.0	8
100 - 150	276 - 323	304	120	3xM16/4xM16	16.0	8
125 - 150	276 - 322	304	120	4xM16/4xM16	16.0	8
150 - 200	265 - 321	354	120	4xM16/6xM16	16.0	8
200 - 225	340 - 398	386	145	6xM16/6xM20	16.0	8
225 - 250	358 - 424	432	170	6xM20/6xM20	16.0	8
250 - 300	356 - 426	490	170	6xM20/8xM20	16.0	8
300 - 350	446 - 530	534	225	8xM20/8xM20	10.0	5
300 - 400	462 - 546	571	240	8xM20/10xM20	10.0	5
350 - 400	470 - 554	574	240	8xM20/10xM20	10.0	5
400 - 425	500 - 550	623	275	10xM20/10xM20	10.0	5
400 - 450	500 - 550	641	275	10xM20/10xM20	10.0	5
425 - 475	555 - 605	672	275	10xM20/10xM20	10.0	5
450 - 500	555 - 605	691	275	10xM20/10xM20	10.0	5
500 - 550	550 - 600	739	275	12xM20/10xM20	10.0	5
NEW	550 - 600	796	275	12xM20/14xM20	10.0	5

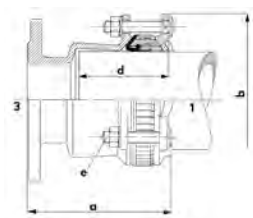
PF 1 54 323 060

MULTI/JOINT® 3150 Plus Wide Range
Reduced flange adaptor, non restraint



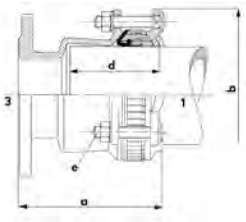
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600



DN-DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern
50 - 40	46 - 71	40	PN16
65 - 80	63 - 90	80	PN16
100 - 80	104 - 132	80	PN16
125 - 100	132 - 155	100	PN16
125 - 150	132 - 155	150	PN16
150 - 100	154 - 192	100	PN16
200 - 150	192 - 232	150	PN16

table continued on the next page

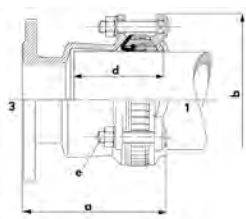


	DN-DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern
	225 - 200	230 - 268	200	PN10
	225 - 200	230 - 268	200	PN16
	225 - 250	230 - 268	250	PN10
	225 - 250	230 - 268	250	PN16
	300 - 250	315 - 356	250	PN10
	300 - 250	315 - 356	250	PN16
	350 - 300	352 - 393	300	PN10
	350 - 300	352 - 393	300	PN16
NEW	425 - 400	432 - 464	400	PN10/PN16
	450 - 400	450 - 482	400	PN10/PN16
NEW	475 - 400	481 - 513	400	PN10/PN16
	550 - 500	548 - 580	500	PN10/PN16

	DN-DN (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
	50 - 40	709 451 208	709 451 608	709 451 008	709 451 308	5.000
	65 - 80	709 451 218	709 451 618	709 451 018	709 451 318	6.700
	100 - 80	709 451 224	709 451 624	709 451 024	709 451 324	9.100
	125 - 100	709 451 232	709 451 632	709 451 032	709 451 332	11.800
	125 - 150	709 451 238	709 451 638	709 451 038	709 451 338	13.200
	150 - 100	709 451 236	709 451 636	709 451 036	709 451 336	13.300
	200 - 150	709 451 239	709 451 639	709 451 039	709 451 339	20.400
	225 - 200	709 451 278	709 451 678	709 451 078	709 451 378	29.700
	225 - 200	709 451 279	709 451 679	709 451 079	709 451 379	29.700
	225 - 250	709 451 280	709 451 680	709 451 080	709 451 380	27.700
	225 - 250	709 451 281	709 451 681	709 451 081	709 451 381	27.700
	300 - 250	709 451 286	709 451 686	709 451 086	709 451 386	13.300
	300 - 250	709 451 287	709 451 687	709 451 087	709 451 387	46.600
	350 - 300	709 451 284	709 451 684	709 451 084	709 451 384	48.100
	350 - 300	709 451 285	709 451 685	709 451 085	709 451 385	48.100
NEW	425 - 400	709 451 288	709 451 688	709 451 088	709 451 388	72.000
	450 - 400	709 451 292	709 451 692	709 451 092	709 451 392	76.300
NEW	475 - 400	709 451 290	709 451 690	709 451 090	709 451 390	80.000
	550 - 500	709 351 276	709 351 676	709 351 076	709 351 376	96.500

	DN-DN (mm)	a (mm)	a (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
	50 - 40	185 - 200	164	100	3xM12	25	8	4
	65 - 80	198 - 210	186	95	3xM12	25	8	8
	100 - 80	196 - 215	236	110	3xM16	25	8	8
	125 - 100	197 - 215	264	120	4xM16	25	8	8
	125 - 150	276 - 294	264	120	4xM16	25	8	8
	150 - 100	200 - 228	304	120	4xM16	25	8	8
	200 - 150	249 - 276	354	130	6xM16	25	8	8
	225 - 200	274 - 301	386	190	6xM20	25	8	8
	225 - 200	274 - 301	386	190	6xM20	25	8	12
	225 - 250	212 - 239	386	130	6xM20	25	8	12
	225 - 250	212 - 239	386	130	6xM20	25	8	12
	300 - 250	320 - 355	490	155	8xM20	25	8	12
	300 - 250	320 - 355	490	155	8xM20	25	8	12
	350 - 300	304 - 346	534	225	8xM20	25	8	12
	350 - 300	304 - 346	534	225	8xM20	25	8	12
NEW	425 - 400	365 - 390	623	275	10xM20	16	8	16
	450 - 400	365 - 390	641	275	10xM20	16	8	16
NEW	475 - 400	390 - 415	672	275	10xM20	16	8	16
	550 - 500	365 - 390	739	275	12xM20	16	8	20

MULTI/JOINT® 3157 Plus Wide Range
Reduced flange adaptor, restraint,
Uni/Fiksers



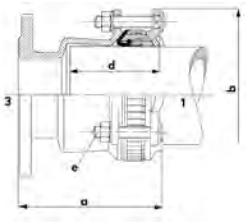
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN-DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50 - 40	46 - 71	40	PN16	709 455 208	709 455 608	5.000
65 - 80	63 - 90	80	PN16	709 455 218	709 455 618	6.700
100 - 80	104 - 132	80	PN16	709 455 224	709 455 624	9.100
125 - 100	132 - 155	100	PN16	709 455 232	709 455 632	11.800
125 - 150	132 - 155	150	PN16	709 455 238	709 455 638	13.200
150 - 100	154 - 192	100	PN16	709 455 236	709 455 636	13.300
200 - 150	192 - 232	150	PN16	709 455 239	709 455 639	20.400
225 - 200	230 - 268	200	PN10	709 455 278	709 455 678	29.700
225 - 200	230 - 268	200	PN16	709 455 279	709 455 679	29.700
225 - 250	230 - 268	250	PN10	709 455 280	709 455 680	27.700
225 - 250	230 - 268	250	PN16	709 455 281	709 455 681	27.700
300 - 250	315 - 356	250	PN10	709 455 286	709 455 686	46.600
300 - 250	315 - 356	250	PN16	709 455 287	709 455 687	46.600
350 - 300	352 - 393	300	PN10	709 455 284	709 455 684	48.100
350 - 300	352 - 393	300	PN16	709 455 285	709 455 685	48.100
NEW 425 - 400	432 - 464	400	PN10/PN16	709 455 288	709 455 688	72.000
450 - 400	450 - 482	400	PN10/PN16	709 455 292	709 455 692	76.600
NEW 475 - 400	481 - 513	400	PN10/PN16	709 455 290	709 455 690	80.000
550 - 500	548 - 580	500	PN10/PN16	709 355 276	709 355 676	96.800

DN-DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50 - 40	709 455 008	709 455 308	5.000
65 - 80	709 455 018	709 455 318	6.700
100 - 80	709 455 024	709 455 324	9.100
125 - 100	709 455 032	709 455 332	11.800
125 - 150	709 455 038	709 455 338	13.200
150 - 100	709 455 036	709 455 336	13.300
200 - 150	709 455 039	709 455 339	20.400
225 - 200	709 455 078	709 455 378	29.700
225 - 200	709 455 079	709 455 379	29.700
225 - 250	709 455 080	709 455 380	27.700
225 - 250	709 455 081	709 455 381	27.700
300 - 250	709 455 086	709 455 386	46.600
300 - 250	709 455 087	709 455 387	46.600
350 - 300	709 455 084	709 455 384	48.100
350 - 300	709 455 085	709 455 385	48.100
NEW 425 - 400	709 455 088	709 455 388	72.000
450 - 400	709 455 092	709 455 392	76.600
NEW 475 - 400	709 455 090	709 455 390	80.000
550 - 500	709 355 076	709 355 376	96.800

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DN-DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
50 - 40	185 - 200	164	100	3xM12	16.0	8	4
65 - 80	198 - 210	186	95	3xM12	16.0	8	8
100 - 80	196 - 215	236	110	3xM16	16.0	8	8
125 - 100	197 - 215	264	120	4xM16	16.0	8	8
125 - 150	276 - 294	264	120	4xM16	16.0	8	8
150 - 100	200 - 228	304	120	4xM16	16.0	8	8
200 - 150	249 - 276	354	130	6xM16	16.0	8	8
225 - 200	274 - 301	386	190	6xM20	16.0	8	8
225 - 200	274 - 301	386	190	6xM20	16.0	8	12
225 - 250	212 - 239	386	130	6xM20	16.0	8	12
225 - 250	212 - 239	386	130	6xM20	16.0	8	12
300 - 250	320 - 355	490	155	8xM20	16.0	8	12
300 - 250	320 - 355	490	155	8xM20	16.0	8	12
350 - 300	304 - 346	534	225	8xM20	10.0	5	12
350 - 300	304 - 346	534	225	8xM20	10.0	5	12
NEW 425 - 400	365 - 390	623	275	10xM20	10.0	5	16
450 - 400	365 - 390	641	275	10xM20	10.0	5	16
NEW 475 - 400	390 - 415	672	275	10xM20	10.0	5	16
550 - 500	365 - 390	739	275	12xM20	10.0	5	20

MULTI/JOINT® 3200 Plus Wide Range end cap blind, non restraint

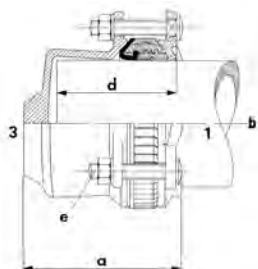
Model:



- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600



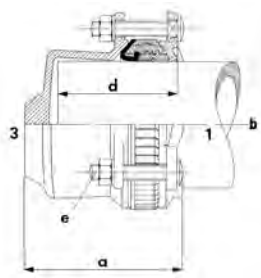
DN (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	46 - 71	709 371 210	709 371 610	709 371 010	709 371 310	3.500
65	63 - 90	709 371 212	709 371 612	709 371 012	709 371 312	4.100
80	84 - 105	709 371 214	709 371 614	709 371 014	709 371 314	5.100
100	104 - 132	709 371 216	709 371 616	709 371 016	709 371 316	6.500
125	132 - 155	709 371 218	709 371 618	709 371 018	709 371 318	7.800
150	154 - 192	709 371 220	709 371 620	709 371 020	709 371 320	9.600
200	192 - 232	709 371 224	709 371 624	709 371 024	709 371 324	18.300
225	230 - 268	709 371 226	709 371 626	709 371 026	709 371 326	20.900
250	267 - 310	709 371 228	709 371 628	709 371 028	709 371 328	27.100
300	315 - 356	709 371 232	709 371 632	709 371 032	709 371 332	34.400
400	392 - 433	709 371 234	709 371 634	709 371 034	709 371 334	43.100



DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
100	144 - 163	236	110	3xM16	25	8
125	151 - 169	264	120	4xM16	25	8
150	149 - 177	304	120	4xM16	25	8
200	180 - 207	354	140	6xM16	25	8

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PF 1 54 323 060



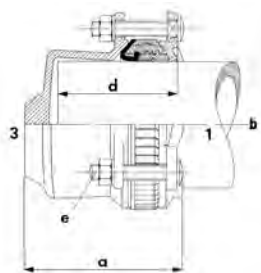
DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
225	211 - 242	386	145	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
300	219 - 254	490	170	8xM20	25	8
400	253 - 295	574	205	10xM20	25	8

PF 1 54 323 061

**MULTI/JOINT® 3207 Plus Wide Range
end cap blind, restraint, Uni/Fiksers**

Model:

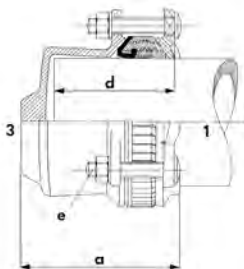
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	46 - 71	709 375 210	709 375 610	3.500	709 375 010	709 375 310	3.500
65	63 - 90	709 375 212	709 375 612	4.100	709 375 012	709 375 312	4.100
80	84 - 105	709 375 214	709 375 614	5.100	709 375 014	709 375 314	5.100
100	104 - 132	709 375 216	709 375 616	6.500	709 375 016	709 375 316	6.500
125	132 - 155	709 375 218	709 375 618	7.800	709 375 018	709 375 318	7.800
150	154 - 192	709 375 220	709 375 620	9.600	709 375 020	709 375 320	9.600
200	192 - 232	709 375 224	709 375 624	18.300	709 375 024	709 375 324	18.300
225	230 - 268	709 375 226	709 375 626	20.900	709 375 026	709 375 326	20.900
250	267 - 310	709 375 228	709 375 628	27.100	709 375 028	709 375 328	27.100
300	315 - 356	709 375 232	709 375 632	34.400	709 375 032	709 375 332	34.400
400	392 - 433	709 375 234	709 375 634	43.100	709 375 034	709 375 334	43.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
400	253 - 295	574	205	10xM20	10.0	5

MULTI/JOINT® 3200 Plus Wide Range
end cap threaded, non restraint
A2

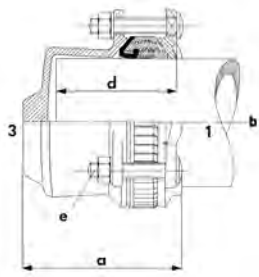


Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50	46 - 71	¾	709 381 204	709 381 604	3.500
50	46 - 71	1	709 381 205	709 381 605	3.500
50	46 - 71	1 ¼	709 381 206	709 381 606	3.500
50	46 - 71	1 ½	709 381 207	709 381 607	3.500
50	46 - 71	2	709 381 208	709 381 608	3.500
65	63 - 90	1	709 381 210	709 381 610	4.100
65	63 - 90	1 ¼	709 381 211	709 381 611	4.100
65	63 - 90	1 ½	709 381 212	709 381 612	4.100
65	63 - 90	2	709 381 213	709 381 613	4.100
80	84 - 105	¾	709 381 214	709 381 614	5.100
80	84 - 105	1	709 381 215	709 381 615	5.100
80	84 - 105	1 ¼	709 381 216	709 381 616	5.100
80	84 - 105	1 ½	709 381 217	709 381 617	5.100
80	84 - 105	2	709 381 218	709 381 618	5.100
100	104 - 132	¾	709 381 219	709 381 619	6.500
100	104 - 132	1	709 381 220	709 381 620	6.500
100	104 - 132	1 ¼	709 381 221	709 381 621	6.500
100	104 - 132	1 ½	709 381 222	709 381 622	6.500
100	104 - 132	2	709 381 223	709 381 623	6.500
125	132 - 155	¾	709 381 224	709 381 624	7.800
125	132 - 155	1	709 381 225	709 381 625	7.800
125	132 - 155	1 ¼	709 381 226	709 381 626	7.800
125	132 - 155	1 ½	709 381 227	709 381 627	7.800
125	132 - 155	2	709 381 228	709 381 628	7.800
150	154 - 192	¾	709 381 229	709 381 629	9.600
150	154 - 192	1	709 381 230	709 381 630	9.600
150	154 - 192	1 ¼	709 381 231	709 381 631	9.600
150	154 - 192	1 ½	709 381 232	709 381 632	9.600
150	154 - 192	2	709 381 233	709 381 633	9.600
200	192 - 232	¾	709 381 234	709 381 634	18.300
200	192 - 232	1	709 381 235	709 381 635	18.300
200	192 - 232	1 ¼	709 381 236	709 381 636	18.300
200	192 - 232	1 ½	709 381 237	709 381 637	18.300
200	192 - 232	2	709 381 238	709 381 638	18.300
225	230 - 268	¾	709 381 249	709 381 649	20.900
225	230 - 268	1	709 381 250	709 381 650	20.900
225	230 - 268	1 ¼	709 381 251	709 381 651	20.900
225	230 - 268	1 ½	709 381 252	709 381 652	20.900
225	230 - 268	2	709 381 253	709 381 653	20.900
250	267 - 310	¾	709 381 239	709 381 639	27.100
250	267 - 310	1	709 381 240	709 381 640	27.100
250	267 - 310	1 ¼	709 381 241	709 381 641	27.100
250	267 - 310	1 ½	709 381 242	709 381 642	27.100
250	267 - 310	2	709 381 243	709 381 643	27.100
300	315 - 356	¾	709 381 244	709 381 644	34.400
300	315 - 356	1	709 381 245	709 381 645	34.400
300	315 - 356	1 ¼	709 381 246	709 381 646	34.400

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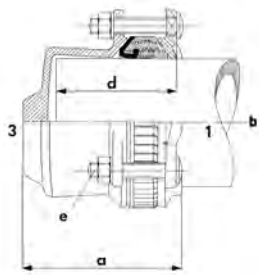


DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
300	315 - 356	1 ½	709 381 247	709 381 647	34.400
300	315 - 356	2	709 381 248	709 381 648	34.400
400	392 - 433	¾	709 381 254	709 381 654	43.100
400	392 - 433	1	709 381 255	709 381 655	43.100
400	392 - 433	1 ¼	709 381 256	709 381 656	43.100
400	392 - 433	1 ½	709 381 257	709 381 657	43.100
400	392 - 433	2	709 381 258	709 381 658	43.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
400	253 - 295	574	205	10xM20	25	8

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PF 1 54 323 060



DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8

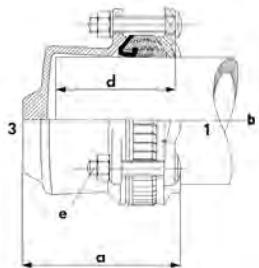
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**MULTI/JOINT® 3200 Plus Wide Range
end cap threaded, non restraint
A4**



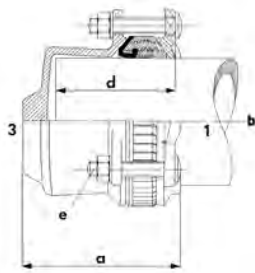
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	46 - 71	¾	709 381 004	709 381 304	3.500
50	46 - 71	1	709 381 005	709 381 305	3.500
50	46 - 71	1 ¼	709 381 006	709 381 306	3.500
50	46 - 71	1 ½	709 381 007	709 381 307	3.500
50	46 - 71	2	709 381 008	709 381 308	3.500
65	63 - 90	1	709 381 010	709 381 310	4.100
65	63 - 90	1 ¼	709 381 011	709 381 311	4.100
65	63 - 90	1 ½	709 381 012	709 381 312	4.100
65	63 - 90	2	709 381 013	709 381 313	4.100
80	84 - 105	¾	709 381 014	709 381 314	5.100
80	84 - 105	1	709 381 015	709 381 315	5.100
80	84 - 105	1 ¼	709 381 016	709 381 316	5.100
80	84 - 105	1 ½	709 381 017	709 381 317	5.100
80	84 - 105	2	709 381 018	709 381 318	5.100
100	104 - 132	¾	709 381 019	709 381 319	6.500
100	104 - 132	1	709 381 020	709 381 320	6.500
100	104 - 132	1 ¼	709 381 021	709 381 321	6.500
100	104 - 132	1 ½	709 381 022	709 381 322	6.500
100	104 - 132	2	709 381 023	709 381 323	6.500
125	132 - 155	¾	709 381 024	709 381 324	7.800
125	132 - 155	1	709 381 025	709 381 325	7.800
125	132 - 155	1 ¼	709 381 026	709 381 326	7.800
125	132 - 155	1 ½	709 381 027	709 381 327	7.800
125	132 - 155	2	709 381 028	709 381 328	7.800
150	154 - 192	¾	709 381 029	709 381 329	9.600
150	154 - 192	1	709 381 030	709 381 330	9.600
150	154 - 192	1 ¼	709 381 031	709 381 331	9.600
150	154 - 192	1 ½	709 381 032	709 381 332	9.600
150	154 - 192	2	709 381 033	709 381 333	9.600
200	192 - 232	¾	709 381 034	709 381 334	18.300
200	192 - 232	1	709 381 035	709 381 335	18.300
200	192 - 232	1 ¼	709 381 036	709 381 336	18.300
200	192 - 232	1 ½	709 381 037	709 381 337	18.300

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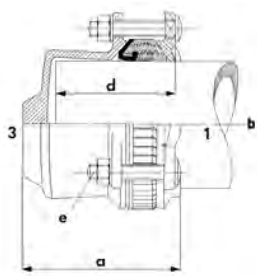


DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
200	192 - 232	2	709 381 038	709 381 338	18.300
225	230 - 268	¾	709 381 049	709 381 349	20.900
225	230 - 268	1	709 381 050	709 381 350	20.900
225	230 - 268	1 ¼	709 381 051	709 381 351	20.900
225	230 - 268	1 ½	709 381 052	709 381 352	20.900
225	230 - 268	2	709 381 053	709 381 353	20.900
250	267 - 310	¾	709 381 039	709 381 339	27.100
250	267 - 310	1	709 381 040	709 381 340	27.100
250	267 - 310	1 ¼	709 381 041	709 381 341	27.100
250	267 - 310	1 ½	709 381 042	709 381 342	27.100
250	267 - 310	2	709 381 043	709 381 343	27.100
300	315 - 356	¾	709 381 044	709 381 344	34.400
300	315 - 356	1	709 381 045	709 381 345	34.400
300	315 - 356	1 ¼	709 381 046	709 381 346	34.400
300	315 - 356	1 ½	709 381 047	709 381 347	34.400
300	315 - 356	2	709 381 048	709 381 348	34.400
400	392 - 433	¾	709 381 054	709 381 354	43.100
400	392 - 433	1	709 381 055	709 381 355	43.100
400	392 - 433	1 ¼	709 381 056	709 381 356	43.100
400	392 - 433	1 ½	709 381 057	709 381 357	43.100
400	392 - 433	2	709 381 058	709 381 358	43.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
50	115 - 130	164	100	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
65	145 - 157	186	95	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
80	142 - 156	204	115	3xM12	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
100	144 - 163	236	110	3xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
125	151 - 169	264	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
150	154 - 192	304	120	4xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
200	180 - 207	354	140	6xM16	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8
225	211 - 242	386	145	6xM20	25	8

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DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
250	214 - 249	432	170	6xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
300	219 - 254	490	170	8xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8
400	253 - 295	574	205	10xM20	25	8

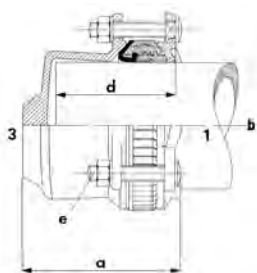
PF 1 54 323 061

**MULTI/JOINT® 3207 Plus Wide Range
end cap threaded, restraint, Uni/Fiksers
A2**



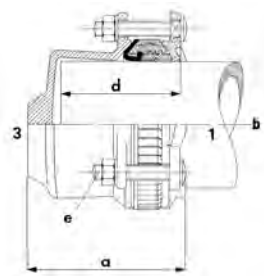
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50	46 - 71	¾	709 385 204	709 385 604	3.500
50	46 - 71	1	709 385 205	709 385 605	3.500
50	46 - 71	1 ¼	709 385 206	709 385 606	3.500
50	46 - 71	1 ½	709 385 207	709 385 607	3.500
50	46 - 71	2	709 385 208	709 385 608	3.500
65	63 - 90	¾	709 385 209	709 385 609	4.100
65	63 - 90	1	709 385 210	709 385 610	4.100
65	63 - 90	1 ¼	709 385 211	709 385 611	4.100
65	63 - 90	1 ½	709 385 212	709 385 612	4.100
65	63 - 90	2	709 385 213	709 385 613	4.100
80	84 - 105	¾	709 385 214	709 385 614	5.100
80	84 - 105	1	709 385 215	709 385 615	5.100
80	84 - 105	1 ¼	709 385 216	709 385 616	5.100
80	84 - 105	1 ½	709 385 217	709 385 617	5.100
80	84 - 105	2	709 385 218	709 385 618	5.100
100	104 - 132	¾	709 385 219	709 385 619	6.500
100	104 - 132	1	709 385 220	709 385 620	6.500
100	104 - 132	1 ¼	709 385 221	709 385 621	6.500
100	104 - 132	1 ½	709 385 222	709 385 622	6.500
100	104 - 132	2	709 385 223	709 385 623	6.500
125	132 - 155	¾	709 385 224	709 385 624	7.800
125	132 - 155	1	709 385 225	709 385 625	7.800
125	132 - 155	1 ¼	709 385 226	709 385 626	7.800
125	132 - 155	1 ½	709 385 227	709 385 627	7.800
125	132 - 155	2	709 385 228	709 385 628	7.800
150	154 - 192	¾	709 385 229	709 385 629	9.600

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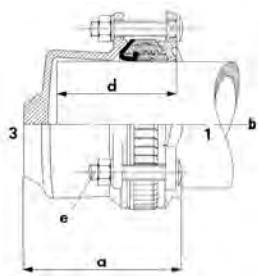


DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
150	154 - 192	1	709 385 230	709 385 630	9.600
150	154 - 192	1 ¼	709 385 231	709 385 631	9.600
150	154 - 192	1 ½	709 385 232	709 385 632	9.600
150	154 - 192	2	709 385 233	709 385 633	9.600
200	192 - 232	¾	709 385 234	709 385 634	18.300
200	192 - 232	1	709 385 235	709 385 635	18.300
200	192 - 232	1 ¼	709 385 236	709 385 636	18.300
200	192 - 232	1 ½	709 385 237	709 385 637	18.300
200	192 - 232	2	709 385 238	709 385 638	18.300
225	230 - 268	¾	709 385 249	709 385 649	20.900
225	230 - 268	1	709 385 250	709 385 650	20.900
225	230 - 268	1 ¼	709 385 251	709 385 651	20.900
225	230 - 268	1 ½	709 385 252	709 385 652	20.900
225	230 - 268	2	709 385 253	709 385 653	20.900
250	267 - 310	¾	709 385 239	709 385 639	27.100
250	267 - 310	1	709 385 240	709 385 640	27.100
250	267 - 310	1 ¼	709 385 241	709 385 641	27.100
250	267 - 310	1 ½	709 385 242	709 385 642	27.100
250	267 - 310	2	709 385 243	709 385 643	27.100
300	315 - 356	¾	709 385 244	709 385 644	34.400
300	315 - 356	1	709 385 245	709 385 645	34.400
300	315 - 356	1 ¼	709 385 246	709 385 646	34.400
300	315 - 356	1 ½	709 385 247	709 385 647	34.400
300	315 - 356	2	709 385 248	709 385 648	34.400
400	392 - 433	¾	709 385 254	709 385 654	43.100
400	392 - 433	1	709 385 255	709 385 655	43.100
400	392 - 433	1 ¼	709 385 256	709 385 656	43.100
400	392 - 433	1 ½	709 385 257	709 385 657	43.100
400	392 - 433	2	709 385 258	709 385 658	43.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8

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PF 1 54 323 061



DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5

PF 1 54 323 061

MULTI/JOINT® 3207 Plus Wide Range
end cap threaded, restraint, Uni/Fiksers
A4



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	46 - 71	¾	709 385 004	709 385 304	3.500
50	46 - 71	1	709 385 005	709 385 305	3.500
50	46 - 71	1 ¼	709 385 006	709 385 306	3.500
50	46 - 71	1 ½	709 385 007	709 385 307	3.500
50	46 - 71	2	709 385 008	709 385 308	3.500
65	63 - 90	¾	709 385 009	709 385 309	4.100
65	63 - 90	1	709 385 010	709 385 310	4.100
65	63 - 90	1 ¼	709 385 011	709 385 311	4.100
65	63 - 90	1 ½	709 385 012	709 385 312	4.100
65	63 - 90	2	709 385 013	709 385 313	4.100
80	84 - 105	¾	709 385 014	709 385 314	5.100
80	84 - 105	1	709 385 015	709 385 315	5.100
80	84 - 105	1 ¼	709 385 016	709 385 316	5.100
80	84 - 105	1 ½	709 385 017	709 385 317	5.100
80	84 - 105	2	709 385 018	709 385 318	5.100
100	104 - 132	¾	709 385 019	709 385 319	6.500
100	104 - 132	1	709 385 020	709 385 320	6.500

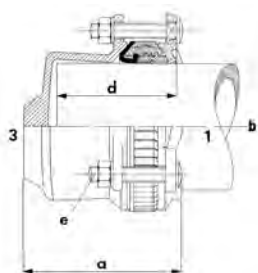
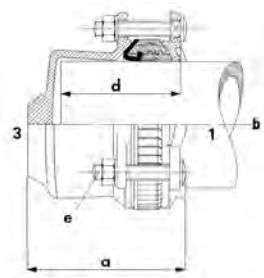


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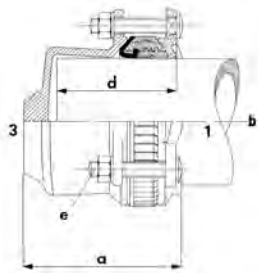


DN (mm)	Range 1 (mm)	Rp (inch)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
100	104 - 132	1 ¼	709 385 021	709 385 321	6.500
100	104 - 132	1 ½	709 385 022	709 385 322	6.500
100	104 - 132	2	709 385 023	709 385 323	6.500
125	132 - 155	¾	709 385 024	709 385 324	7.800
125	132 - 155	1	709 385 025	709 385 325	7.800
125	132 - 155	1 ¼	709 385 026	709 385 326	7.800
125	132 - 155	1 ½	709 385 027	709 385 327	7.800
125	132 - 155	2	709 385 028	709 385 328	7.800
150	154 - 192	¾	709 385 029	709 385 329	9.600
150	154 - 192	1	709 385 030	709 385 330	9.600
150	154 - 192	1 ¼	709 385 031	709 385 331	9.600
150	154 - 192	1 ½	709 385 032	709 385 332	9.600
150	154 - 192	2	709 385 033	709 385 333	9.600
200	192 - 232	¾	709 385 034	709 385 334	18.300
200	192 - 232	1	709 385 035	709 385 335	18.300
200	192 - 232	1 ¼	709 385 036	709 385 336	18.300
200	192 - 232	1 ½	709 385 037	709 385 337	18.300
200	192 - 232	2	709 385 038	709 385 338	18.300
225	230 - 268	¾	709 385 049	709 385 349	20.900
225	230 - 268	1	709 385 050	709 385 350	20.900
225	230 - 268	1 ¼	709 385 051	709 385 351	20.900
225	230 - 268	1 ½	709 385 052	709 385 352	20.900
225	230 - 268	2	709 385 053	709 385 353	20.900
250	267 - 310	¾	709 385 039	709 385 339	27.100
250	267 - 310	1	709 385 040	709 385 340	27.100
250	267 - 310	1 ¼	709 385 041	709 385 341	27.100
250	267 - 310	1 ½	709 385 042	709 385 342	27.100
250	267 - 310	2	709 385 043	709 385 343	27.100
300	315 - 356	¾	709 385 044	709 385 344	34.400
300	315 - 356	1	709 385 045	709 385 345	34.400
300	315 - 356	1 ¼	709 385 046	709 385 346	34.400
300	315 - 356	1 ½	709 385 047	709 385 347	34.400
300	315 - 356	2	709 385 048	709 385 348	34.400
400	392 - 433	¾	709 385 054	709 385 354	43.100
400	392 - 433	1	709 385 055	709 385 355	43.100
400	392 - 433	1 ¼	709 385 056	709 385 356	43.100
400	392 - 433	1 ½	709 385 057	709 385 357	43.100
400	392 - 433	2	709 385 058	709 385 358	43.100

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
50	115 - 130	164	100	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
65	145 - 157	186	95	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
80	142 - 156	204	115	3xM12	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
100	144 - 163	236	110	3xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8

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PF 1 54 323 061



DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
125	151 - 169	264	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
150	149 - 177	304	120	4xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
200	180 - 207	354	140	6xM16	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
225	211 - 242	386	145	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
250	214 - 249	432	170	6xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
300	219 - 254	490	170	8xM20	16.0	8
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5
400	253 - 295	574	205	10xM20	10.0	5

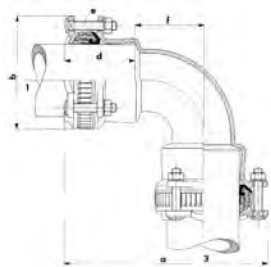
PF 1 54 323 060

MULTI/JOINT® 3400 Plus Wide Range Bend, non restraint



Model:

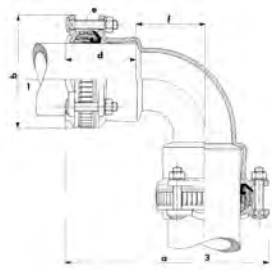
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600



DN (mm)	Range 1 (mm)	Range 3 (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
80	84 - 105	84 - 105	709 471 214	709 471 614	709 471 014	709 471 314	10.200
100	104 - 132	104 - 132	709 471 216	709 471 616	709 471 016	709 471 316	13.600
150	154 - 192	154 - 192	709 471 220	709 471 620	709 471 020	709 471 320	26.300

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PF 1 54 323 060



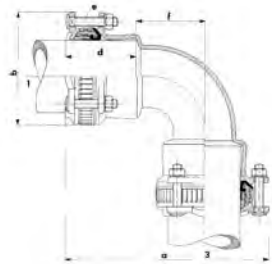
DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	f (mm)	PN Water (bar)	PN Gas (bar)
80	291 - 315	204	115	3xM12	100	25	8
100	346 - 365	236	110	3xM16	125	25	8
150	417 - 445	304	120	4xM16	175	25	8

PF 1 54 323 061

MULTI/JOINT® 3407 Plus Wide Range
Bend, restraint, Uni/Fiksers

Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

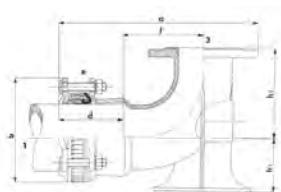


DN (mm)	Range 1 (mm)	Range 3 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
80	84 - 105	84 - 105	709 475 214	709 475 614	10.200
100	104 - 132	104 - 132	709 475 216	709 475 616	13.600
150	154 - 192	154 - 192	709 475 220	709 475 620	26.300

DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
80	709 475 014	709 475 314	10.200
100	709 475 016	709 475 316	13.600
150	709 475 020	709 475 320	26.300

DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	f (mm)	PN Water (bar)	PN Gas (bar)
80	291 - 315	204	115	3xM12	100	16	8
100	346 - 365	236	110	3xM16	125	16	8
150	417 - 445	304	120	4xM16	175	16	8

MULTI/JOINT® 3557 Plus Wide Range
Reduced duckfoot, restraint, Uni/Fiksers



Model:

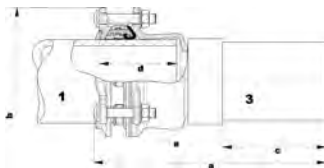
- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- Threaded outlet 2 inch
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN-DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pattern	Rp (inch)
50 - 80	46 - 71	80	PN16	2
65 - 80	63 - 90	80	PN10	2
65 - 80	63 - 90	80	PN16	2
100 - 80	104 - 132	80	PN16	2
125 - 80	132 - 155	80	PN10	2
125 - 80	132 - 155	80	PN16	2
150 - 80	154 - 192	80	PN10	2
150 - 80	154 - 192	80	PN16	2

DN-DN (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50 - 80	709 495 218	709 495 618	709 495 018	709 495 318	12.700
65 - 80	709 495 236	709 495 636	709 495 036	709 495 336	14.600
65 - 80	709 495 230	709 495 630	709 495 030	709 495 330	14.600
100 - 80	709 495 223	709 495 623	709 495 023	709 495 323	17.600
125 - 80	709 495 261	709 495 661	709 495 061	709 495 361	19.400
125 - 80	709 495 248	709 495 648	709 495 048	709 495 348	19.400
150 - 80	709 495 273	709 495 673	709 495 073	709 495 373	19.800
150 - 80	709 495 267	709 495 667	709 495 067	709 495 367	19.800

DN-DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	f (mm)	h1 (mm)	h2 (mm)	PN Water (bar)	No. of bolt holes flange
50 - 80	356 - 371	164	100	3xM12	140	90	174	16	8
65 - 80	402 - 413	186	95	3xM12	170	90	180	16	4
65 - 80	402 - 413	186	95	3xM12	170	90	180	16	8
100 - 80	408 - 426	236	110	3xM16	190	135	184	16	8
125 - 80	394 - 412	264	120	4xM16	170	135	184	16	4
125 - 80	394 - 412	264	120	4xM16	170	135	184	16	8
150 - 80	407 - 435	264	120	4xM16	180	160	184	16	4
150 - 80	407 - 435	264	120	4xM16	180	160	184	16	8

MULTI/JOINT® 3067 Plus Wide Range
PE adaptor, restraint, Uni/Fiksers



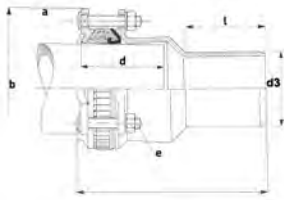
Model:

- Suitable for all kinds of pipe material (MULTI/JOINT® 3067 part)
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- PE: PE100 SDR11
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	PE outlet (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)
50	46 - 71	50	709 365 209	709 365 609	3.800
50	46 - 71	63	709 365 210	709 365 610	4.000
65	63 - 90	63	709 365 211	709 365 611	4.400
65	63 - 90	75	709 365 212	709 365 612	4.400
80	84 - 105	90	709 365 214	709 365 614	5.400
80	84 - 105	110	709 365 215	709 365 615	5.400
100	104 - 132	90	709 465 216	709 465 616	6.900
100	104 - 132	110	709 365 216	709 365 616	6.900
100	104 - 132	125	709 465 217	709 465 617	6.900
125	132 - 155	110	709 465 218	709 465 618	8.900
125	132 - 155	125	709 365 218	709 365 618	8.900
125	132 - 155	140	709 465 219	709 465 619	8.900
125	132 - 155	160	709 465 221	709 465 621	12.300
150	154 - 192	160	709 365 220	709 365 620	15.300
150	154 - 192	180	709 465 220	709 465 620	15.300
200	192 - 232	200	709 365 224	709 365 624	22.600
200	192 - 232	225	709 465 224	709 465 624	31.500
250	267 - 310	250	709 365 228	709 365 628	39.300
250	267 - 310	280	709 465 228	709 465 628	41.900
300	315 - 356	315	709 365 232	709 365 632	55.200

DN (mm)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)	a (mm)	b (mm)	c (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)
50	709 365 009	709 365 309	3.800	627	164	429.0	100	3xM12	16	8
50	709 365 010	709 365 310	4.000	627	164	464.0	100	3xM12	16	8
65	709 365 011	709 365 311	4.400	634	186	429.0	95	3xM12	16	8
65	709 365 012	709 365 312	4.400	634	186	460.7	95	3xM12	16	8
80	709 365 014	709 365 314	5.400	635	204	457.8	115	3xM12	16	8
80	709 365 015	709 365 315	5.400	635	204	461.0	115	3xM12	16	8
100	709 465 016	709 465 316	6.900	651	236	397.0	110	3xM16	16	8
100	709 365 016	709 365 316	6.900	651	236	397.0	110	3xM16	16	8
100	709 465 017	709 465 317	6.900	651	236	445.5	110	3xM16	16	8
125	709 465 018	709 465 318	8.900	661	264	390.0	120	4xM16	16	8
125	709 365 018	709 365 318	8.900	661	264	390.0	120	4xM16	16	8
125	709 465 019	709 465 319	8.900	661	264	443.0	120	4xM16	16	8
125	709 465 021	709 465 321	12.300	661	264	445.0	120	4xM16	16	8
150	709 365 020	709 365 320	15.300	669	304	364.0	120	4xM16	16	8
150	709 465 020	709 465 320	15.300	669	304	430.0	120	4xM16	16	8
200	709 365 024	709 365 324	22.600	685	354	333.0	140	6xM16	16	8
200	709 465 024	709 465 324	22.600	685	354	422.0	140	6xM16	16	8
250	709 365 028	709 365 328	39.300	723	432	294.0	142	6xM20	16	8
250	709 465 028	709 465 328	41.900	723	432	408.2	142	6xM20	16	8
300	709 365 032	709 365 332	55.200	753	490	400.3	168	8xM20	16	8

MULTI/JOINT® 3080 Plus Wide Range
Spigot end, non restraint



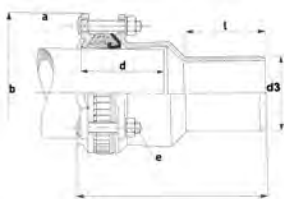
Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600

DN (mm)	d3 (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	63	46 - 71	709 331 210	709 331 610	3.400	709 331 010	709 331 310	3.400
100	110	104 - 132	709 331 216	709 331 616	7.400	709 331 016	709 331 316	7.400
150	160	154 - 192	709 331 220	709 331 620	11.600	709 331 020	709 331 320	11.600
200	200	192 - 232	709 331 229	709 331 629	21.100	709 331 029	709 331 329	21.100

DN (mm)	d3 (mm)	a (mm)	b (mm)	d (mm)	e (mm)	L (mm)	PN Water (bar)	PN Gas (bar)
50	63	204 - 219	164	100	3xM12	75	25	8
100	110	258 - 277	269	110	3xM16	120	25	8
150	160	289 - 317	304	120	4xM16	135	25	8
200	200	335 - 362	354	140	6xM16	145	25	8

MULTI/JOINT® 3087 Plus Wide Range
Spigot end, restraint, Uni/Fiksers



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN (mm)	d3 (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
50	63	46 - 71	709 335 210	709 335 610	709 335 010	709 335 310	3.400
100	110	104 - 132	709 335 216	709 335 616	709 335 016	709 335 316	7.400
150	160	154 - 192	709 335 220	709 335 620	709 335 020	709 335 320	11.600
200	200	192 - 232	709 335 229	709 335 629	709 335 029	709 335 329	21.100

DN (mm)	d3 (mm)	a (mm)	b (mm)	d (mm)	e (mm)	L (mm)	PN Water (bar)	PN Gas (bar)
50	63	204 - 219	164	100	3xM12	75	16	8
100	110	258 - 277	269	110	3xM16	120	16	8
150	160	289 - 317	304	120	4xM16	135	16	8
200	200	335 - 362	354	140	6xM16	145	16	8

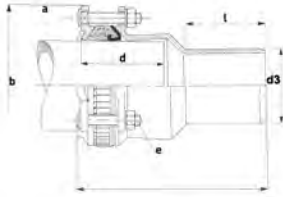
PF 1 54 323 060

MULTI/JOINT® 3180 Plus Wide Range
Reduced spigot end, non restraint



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.
- Hygiene protection included DN50 - DN600



DN (mm)	d3 (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	Weight (kg)	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
80	110	84 - 105	709 341 224	709 341 624	5.700	709 341 024	709 341 324	5.700

DN (mm)	d3 (mm)	a (mm)	b (mm)	d (mm)	e (mm)	l (mm)	PN Water (bar)	PN Gas (bar)
80	110	240 - 254	204	115	3xM12	120	25	8

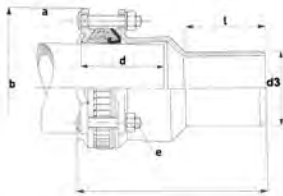
PF 1 54 323 061

MULTI/JOINT® 3187 Plus Wide Range
Reduced spigot end, restraint, Uni/Fiksers



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600



DN (mm)	d3 (mm)	Range 1 (mm)	NBR / A2 Code	EPDM / A2 Code	NBR / A4 Code	EPDM / A4 Code	Weight (kg)
80	110	84 - 105	709 345 224	709 345 624	709 345 024	709 345 324	5.700

DN (mm)	d3 (mm)	a (mm)	b (mm)	d (mm)	e (mm)	l (mm)	PN Water (bar)	PN Gas (bar)
80	110	240 - 254	204	115	3xM12	120	16	8

ST-System



Coupling, non restraint

Model:

- Body and clamping ring(s): steel (ST 37-2)
- Bolts and nuts: standard stainless steel A2 (AISI 304), others on request
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- Gaskets NBR or EPDM
- Working pressures: Water: 10 bar, 16 bar or 25 bar; Gas: 4
- Ranges: DN40 - DN80 (+2 / -1), DN100 - DN200 (+2 / -1,5), DN250 - DN500 (+4 / -3), DN600 - DN1100 (+5 / -4), DN1200 - DN1600 (+5,5 / -5)
- All kinds of dimensions from DN40 up to DN2200 are possible on request and different lengths and pressure classes are also possible by mentioning exact outside diameter
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.

DN (mm)	Length (mm)	Code
40	300	DN40C-N
50	300	DN50C-N
65	300	DN65C-N
80	300	DN80C-N
100	300	DN100C-N
200	300	DN200C-N
250	300	DN250C-N
300	300	DN300C-N
350	300	DN350C-N
400	300	DN400C-N
450	300	DN450C-N
500	300	DN500C-N
550	300	DN550C-N
600	300	DN600C-N
650	300	DN650C-N
700	300	DN700C-N
800	300	DN800C-N
900	300	DN900C-N
1000	300	DN1000C-N
1100	300	DN1100C-N
1200	300	DN1200C-N
1300	300	DN1300C-N
1400	300	DN1400C-N
1500	300	DN1500C-N
1600	300	DN1600C-N
1700	300	DN1700C-N
1800	300	DN1800C-N
1900	300	DN1900C-N
2000	300	DN2000C-N
2100	300	DN2100C-N
2200	300	DN2200C-N



Flange Adaptor, non restraint

Model:

- Body and clamping ring(s): steel (ST 37-2)
- Bolts and nuts: standard stainless steel A2 (AISI 304), others on request
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- Gaskets NBR or EPDM
- Working pressures: Water: 10 bar, 16 bar or 25 bar; Gas: 4
- Ranges: DN40 - DN80 (+2 / -1), DN100 - DN200 (+2 / -1,5), DN250 - DN500 (+4 / -3), DN600 - DN1100 (+5 / -4), DN1200 - DN1600 (+5,5 / -5)
- All kinds of dimensions from DN40 up to DN2200 are possible on request and different lengths and pressure classes are also possible by mentioning exact outside diameter
- Flange drilling: PN10, PN16, PN25; others on request
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.

DN (mm)	DN flange (mm)	Length (mm)	Code
40	40	300	DN40F-N
50	50	300	DN50F-N
65	65	300	DN65F-N
80	80	300	DN80F-N
100	100	300	DN100F-N
200	200	300	DN200F-N
250	250	300	DN250F-N
300	300	300	DN300F-N
350	350	300	DN350F-N
400	400	300	DN400F-N
450	450	300	DN450F-N
500	500	300	DN500F-N
550	550	300	DN550F-N
600	600	300	DN600F-N
650	650	300	DN650F-N
700	700	300	DN700F-N
800	800	300	DN800F-N
900	900	300	DN900F-N
1000	1000	300	DN1000F-N
1100	1100	300	DN1100F-N
1200	1200	300	DN1200F-N
1300	1300	300	DN1300F-N
1400	1400	300	DN1400F-N
1500	1500	300	DN1500F-N
1600	1600	300	DN1600F-N
1700	1700	300	DN1700F-N
1800	1800	300	DN1800F-N
1900	1900	300	DN1900F-N
2000	2000	300	DN2000F-N
2100	2100	300	DN2100F-N
2200	2200	300	DN2200F-N



Reduction Coupling, non restraint

Model:

- Body and clamping ring(s): steel (ST 37-2)
- Bolts and nuts: standard stainless steel A2 (AISI 304), others on request
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- Gaskets NBR or EPDM
- Working pressures: Water: 10 bar, 16 bar or 25 bar; Gas: 4
- Ranges: DN40 - DN80 (+2 / -1), DN100 - DN200 (+2 / -1,5), DN250 - DN500 (+4 / -3), DN600 - DN1100 (+5 / -4), DN1200 - DN1600 (+5,5 / -5)
- All kinds of dimensions from DN40 up to DN2200 are possible on request and different lengths and pressure classes are also possible by mentioning exact outside diameter
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.

DN (mm)	Length (mm)	Code
40	300	DN40RC-N
50	300	DN50RC-N
65	300	DN65RC-N
80	300	DN80RC-N
100	300	DN100RC-N
200	300	DN200RC-N
250	300	DN250RC-N
300	300	DN300RC-N
350	300	DN350RC-N
400	300	DN400RC-N
450	300	DN450RC-N
500	300	DN500RC-N
550	300	DN550RC-N
600	300	DN600RC-N
650	300	DN650RC-N
700	300	DN700RC-N
800	300	DN800RC-N
900	300	DN900RC-N
1000	300	DN1000RC-N
1100	300	DN1100RC-N
1200	300	DN1200RC-N
1300	300	DN1300RC-N
1400	300	DN1400RC-N
1500	300	DN1500RC-N
1600	300	DN1600RC-N
1700	300	DN1700RC-N
1800	300	DN1800RC-N
1900	300	DN1900RC-N
2000	300	DN2000RC-N
2100	300	DN2100RC-N
2200	300	DN2200RC-N



Reduction Flange Adaptor, non restraint

Model:

- Body and clamping ring(s): steel (ST 37-2)
- Bolts and nuts: standard stainless steel A2 (AISI 304), others on request
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- Gaskets NBR or EPDM
- Working pressures: Water: 10 bar, 16 bar or 25 bar; Gas: 4
- Ranges: DN40 - DN80 (+2 / -1), DN100 - DN200 (+2 / -1,5), DN250 - DN500 (+4 / -3), DN600 - DN1100 (+5 / -4), DN1200 - DN1600 (+5,5 / -5)
- All kinds of dimensions from DN40 up to DN2200 are possible on request and different lengths and pressure classes are also possible by mentioning exact outside diameter
- Flange drilling: PN10, PN16, PN25; others on request
- For all plastic pipes, the use of an insert stiffener (see accessories) is recommended and in some cases mandatory. Check our technical information.

DN (mm)	DN flange (mm)	Length (mm)	Code
40	80 - 40	300	DN40RF-N
50	80 - 50	300	DN50RF-N
65	80 - 65	300	DN65RF-N
80	80 - 2200	300	DN80RF-N
100	80 - 2200	300	DN100RF-N
200	80 - 2200	300	DN200RF-N
250	80 - 2200	300	DN250RF-N
300	80 - 2200	300	DN300RF-N
350	80 - 2200	300	DN350RF-N
400	80 - 2200	300	DN400RF-N
450	80 - 2200	300	DN450RF-N
500	80 - 2200	300	DN500RF-N
550	80 - 2200	300	DN550RF-N
600	80 - 2200	300	DN600RF-N
650	80 - 2200	300	DN650RF-N
700	80 - 2200	300	DN700RF-N
800	80 - 2200	300	DN800RF-N
900	80 - 2200	300	DN900RF-N
1000	80 - 2200	300	DN1000RF-N
1100	80 - 2200	300	DN1100RF-N
1200	80 - 2200	300	DN1200RF-N
1300	80 - 2200	300	DN1300RF-N
1400	80 - 2200	300	DN1400RF-N
1500	80 - 2200	300	DN1500RF-N
1600	80 - 2200	300	DN1600RF-N
1700	80 - 2200	300	DN1700RF-N
1800	80 - 2200	300	DN1800RF-N
1900	80 - 2200	300	DN1900RF-N
2000	80 - 2200	300	DN2000RF-N
2100	80 - 2200	300	DN2100RF-N
2200	80 - 2200	300	DN2200RF-N

Accessories

MULTI/JOINT® Accessories

PF 1 54 323 064



Insert stiffener Economy

Model:

- Suitable for PE and PVC pipes
- Stainless steel A2 quality (AISI 304), optional A4 quality (AISI 316)
- For pipe sizes > d355 use an insert stiffener with wedge
- Other dimensions available on request

d x e (mm)	SDR	L (mm)	Code	Weight (kg)
40 x 3,7	11.0	100	709 026 391	0.200
40 x 2,3	17.6 / 17.0	100	709 026 392	0.200
50 x 4,6	11.0	100	709 026 203	0.095
50 x 2,9	17.6 / 17.0	100	709 026 206	0.102
63 x 5,8	11.0	100	709 026 211	0.121
63 x 3,6	17.6 / 17.0	100	709 026 214	0.132
63 x 2,0	33	100	709 026 217	0.140
63 x 1,5	41	100	709 026 415	0.140
75 x 6,8	11.0	100	709 026 220	0.152
75 x 4,3	17.6 / 17.0	100	709 026 223	0.158
75 x 1,9	41	100	709 026 227	0.170
90 x 8,2	11.0	120	709 026 230	0.210
90 x 5,2	17.6 / 17.0	120	709 026 233	0.227
90 x 2,8	33	120	709 026 236	0.243
90 x 2,2	41	120	709 026 238	0.247
110 x 10,0	11.0	120	709 026 242	0.257
110 x 6,3	17.6 / 17.0	120	709 026 245	0.279
110 x 3,4	33	120	709 026 248	0.299
110 x 2,7	41	120	709 026 250	0.302
125 x 11,4	11.0	120	709 026 254	0.293
125 x 7,2	17.6 / 17.0	120	709 026 257	0.317
140 x 12,7	11.0	140	709 026 266	0.383
140 x 8,0	17.6 / 17.0	140	709 026 269	0.416
160 x 14,6	11.0	140	709 026 278	0.655
160 x 9,1	17.6 / 17.0	140	709 026 281	0.711
160 x 4,9	33	140	709 026 284	0.760
160 x 4,0	41	140	709 026 286	0.770
180 x 16,4	11.0	140	709 026 290	0.739
180 x 10,7	17.0	140	709 026 408	0.801
180 x 10,3	17.6	140	709 026 293	0.804
200 x 18,2	11.0	160	709 026 302	0.940
200 x 11,9	17.0	160	709 026 409	1.018
200 x 11,4	17.6	160	709 026 305	1.024
200 x 6,1	33	160	709 026 308	1.090
200 x 4,9	41	160	709 026 310	1.104
225 x 20,5	11.0	160	709 026 314	1.060
225 x 13,4	17.0	160	709 026 410	1.146
225 x 12,8	17.6	160	709 026 317	1.155
250 x 22,8	11.0	160	709 026 326	1.567
250 x 14,8	17.0	160	709 026 411	1.697
250 x 14,3	17.6	160	709 026 329	1.705
250 x 7,6	33	160	709 026 332	1.817
250 x 6,1	41	160	709 026 334	1.840
280 x 25,5	11.0	160	709 026 338	1.760
280 x 16,6	17.0	160	709 026 340	1.904
280 x 16,0	17.6	160	709 026 341	1.914
315 x 28,7	11.0	160	709 026 350	1.979
315 x 18,7	17.0	160	709 026 413	2.144
315 x 17,9	17.6	160	709 026 353	2.157
315 x 9,6	33	160	709 026 356	2.294

table continued on the next page

d x e (mm)	SDR	L (mm)	Code	Weight (kg)
315 x 7,7	41	160	709 026 358	2.324
355 x 32,3	11.0	160	709 026 362	2.324
355 x 21,1	17.0	160	709 026 414	2.416
355 x 20,2	17.6	160	709 026 365	2.431

Insert stiffener with wedge



Model:

- Suitable for PE and PVC pipes
- Stainless steel A2 quality (AISI 304), optional A4 quality (AISI 316)
- Other dimensions available on request

d x e (mm)	SDR	L (mm)	Code	Weight (kg)
63 x 3.6	17.6 / 17.0	175	709 026 012	0.430
63 x 5.8	11.0	175	709 026 016	0.300
63 x 8.7	7.5	175	709 026 018	0.194
75 x 4.3	17.6 / 17.0	175	709 026 022	0.300
75 x 6.9	11.0	175	709 026 026	0.300
90 x 5.1	17.6 / 17.0	175	709 026 032	0.335
90 x 8.2	11.0	175	709 026 036	0.200
90 x 12.5	7.5	175	709 026 038	0.800
110 x 6.3	17.6 / 17.0	175	709 026 042	0.850
110 x 10.0	11.0	175	709 026 046	0.510
110 x 15.2	7.5	175	709 026 048	0.304
125 x 7.1	17.6 / 17.0	175	709 026 052	0.920
125 x 11.4	11.0	175	709 026 056	0.500
140 x 8.0	17.6 / 17.0	175	709 026 062	1.100
140 x 12.8	11.0	175	709 026 066	1.100
160 x 4.8	33.0	200	709 026 070	1.300
160 x 9.1	17.6 / 17.0	200	709 026 072	1.300
160 x 14.6	11.0	200	709 026 076	0.955
180 x 10.2	17.6 / 17.0	200	709 026 082	1.380
180 x 16.4	11.0	200	709 026 086	1.380
200 x 11.4	17.6 / 17.0	200	709 026 092	1.450
200 x 18.2	11.0	200	709 026 096	1.450
225 x 12.8	17.6 / 17.0	225	709 026 102	1.520
225 x 20.5	11.0	225	709 026 106	1.520
250 x 14.2	17.6 / 17.0	225	709 026 115	1.900
250 x 22.8	11.0	225	709 026 116	0.926
280 x 16.6	17.6 / 17.0	225	709 026 127	1.400
280 x 25.5	11.0	225	709 026 126	1.400
315 x 17.9	17.6	225	709 026 125	1.800
315 x 28.7	11.0	225	709 026 124	1.700
355 x 10.8	33.0	225	709 026 132	1.800
355 x 20.1	17.6	225	709 026 129	1.000
355 x 32.3	11.0	225	709 026 128	1.780
370 x 35.0	11.0	225	709 026 133	1.000
400 x 15.4	26.0	225	709 026 140	1.000
400 x 22.7	17.6	225	709 026 139	2.561
400 x 36.4	11.0	225	709 026 138	1.000
450 x 25.5	17.6	225	709 026 149	1.000
450 x 41.0	11.0	225	709 026 148	3.350
500 x 28.3	17.6	225	709 026 159	0.360
500 x 45.5	11.0	225	709 026 158	1.000
560 x 31.7	17.6	225	709 026 169	3.900
560 x 51.0	11.0	225	709 026 168	1.000
630 x 35.7	17.6	225	709 026 179	4.785
630 x 57.3	11.0	225	709 026 178	4.470
710 x 40.2	17.6	225	709 026 189	1.000
710 x 64.5	11.0	225	709 026 188	1.000

table continued on the next page

PF 1 54 323 065

d x e (mm)	SDR	L (mm)	Code	Weight (kg)
800 x 45.3	17.6	225	709 026 199	1.000
800 x 72.7	11.0	225	709 026 198	1.000
900 x 51.2	17.6	225	709 026 183	1.070
900 x 81.8	11.0	225	709 026 182	1.070
1000 x 56.8	17.6	225	709 026 191	1.150
1000 x 90.9	11.0	225	709 026 192	1.070
1200 x 109.1	11.0	225	709 026 184	1.070
1400 x 79.6	17.6	225	709 026 187	1.070
1400 x 127.3	11.0	225	709 026 186	1.070
1600 x 90.9	17.6	225	709 026 196	1.070
1600 x 145.5	11.0	225	709 026 195	1.070

PF 1 54 323 063



Uni/Fleks ring

Model:

- Consists of a segmented plastic ring and Varioseal (gasket)
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- non restraint

DN (mm)	Range (mm)	NBR Code	EPDM Code	Weight (kg)
50	46 - 71	709 390 030	709 390 130	0.192
65	63 - 90	709 390 032	709 390 132	0.213
80	84 - 105	709 390 034	709 390 134	0.267
100	104 - 132	709 390 036	709 390 136	0.360
125	132 - 155	709 390 038	709 390 138	0.627
150	154 - 192	709 390 040	709 390 140	0.838
200	192 - 232	709 390 043	709 390 143	0.987
225	230 - 268	709 390 046	709 390 146	1.100
250	267 - 310	709 390 048	709 390 148	1.300
300	315 - 356	709 390 053	709 390 153	1.700
350	352 - 393	709 390 054	709 390 154	2.000
400	392 - 433	709 390 056	709 390 156	2.200
425	432 - 464	709 390 082	709 390 182	4.000
450	450 - 482	709 390 078	709 390 178	2.400
475	481 - 513	709 390 083	709 390 183	4.400
500	500 - 532	709 390 079	709 390 179	2.600
550	548 - 580	709 390 080	709 390 180	2.800
600	605 - 637	709 390 081	709 390 181	3.000

PF 1 54 323 063



Uni/Fiks ring with Uni/Fiksers

Model:

- Consists of a segmented plastic ring and Varioseal (gasket) + Uni/Fiksers
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Restraint on all pipe materials
- For AC and GRP pipes please contact us

DN (mm)	Range (mm)	NBR Code	EPDM Code	Weight (kg)
50	46 - 71	709 597 230	709 597 630	0.200
65	63 - 90	709 597 232	709 597 632	3.840
80	84 - 105	709 597 234	709 597 634	0.027
100	104 - 132	709 597 236	709 597 636	0.036
125	132 - 155	709 597 238	709 597 638	0.627
150	154 - 192	709 597 240	709 597 640	0.894
200	192 - 232	709 597 243	709 597 643	1.054

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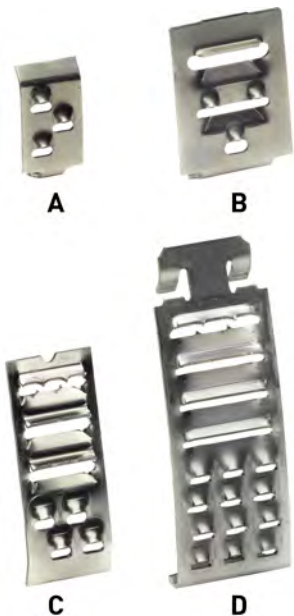
DN (mm)	Range (mm)	NBR Code	EPDM Code	Weight (kg)
225	230 - 268	709 597 246	709 597 646	1.300
250	267 - 310	709 597 248	709 597 648	1.500
300	315 - 356	709 597 253	709 597 653	1.700
350	352 - 393	709 597 254	709 597 654	2.000
400	392 - 433	709 597 256	709 597 656	2.200
425	432 - 464	709 597 282	709 597 682	4.000
450	450 - 482	709 597 278	709 597 678	2.400
475	481 - 513	709 597 283	709 597 683	4.200
500	500 - 532	709 597 279	709 597 679	2.600
550	548 - 580	709 597 280	709 597 680	2.800
600	605 - 637	709 597 281	709 597 681	3.000

Uni/Fikser set MULTI/JOINT® 3000 Plus



Model:

- For each MULTI/JOINT® 3000 Plus Uni/Fiks ring / socket, 1 set is needed
- Stainless steel A4 quality (AISI 316) Fiksers



Type	DN (mm)	Range (mm)	Fiksers (qty)	Code	Weight (kg)
A	50	46 - 71	16	709 597 258	0.036
A	65	63 - 90	19	709 597 259	0.046
A	80	84 - 105	22	709 597 260	0.048
B	100	104 - 132	15	709 597 261	0.054
B	125	132 - 155	18	709 597 262	0.048
C	150	154 - 192	40	709 597 263	0.082
C	200	192 - 232	48	709 597 264	0.224
D	225	230 - 267	45	709 597 266	0.164
D	250	267 - 310	53	709 597 268	0.156
D	300	315 - 356	63	709 597 272	0.210
D	350	352 - 393	68	709 597 274	0.240
D	400	392 - 433	74	709 597 276	0.240
D	425	432 - 464	84	709 597 288	0.220
D	450	450 - 482	88	709 597 284	0.270
D	475	481 - 513	93	709 597 289	0.250
D	500	500 - 532	97	709 597 285	0.291
D	550	548 - 580	105	709 597 286	0.318
D	600	605 - 637	115	709 597 287	0.348

Bolts set Hexagon MULTI/JOINT® 3000 Plus - A4 quality



Model:

- Set consisting of bolts, nuts and washers
- For each MULTI/JOINT® 3000 socket, 1 set is needed
- Stainless steel A4 quality (AISI 316) bolts, nuts and washers

DN (mm)	DN-DN (mm)	M	Code	Weight (kg)
	50 - 80	3xM12	700 618 923	0.350
100		3xM16	700 618 924	0.700
	125 - 150	4xM16	700 618 925	0.900
200		6xM16	700 618 926	1.200
	225 - 250	6xM20	700 618 927	2.000
	300 - 350	8xM20	700 618 928	2.600

table continued on the next page

PF 1 54 323 063

DN (mm)	DN-DN (mm)	M	Code	Weight (kg)
400		10xM20	700 618 929	5.000
	425 - 500	10xM20	700 618 933	4.030
550		12xM20	700 618 934	4.836
600		14xM20	700 618 935	5.642

PF 1 54 323 063



Bolts set Hexagon MULTI/JOINT® 3000 Plus - A2 quality

Model:

- Set consisting of bolts, nuts and washers
- For each MULTI/JOINT® 3000 socket, 1 set is needed
- Stainless steel A2 quality (AISI 304) bolts, nuts and washers

DN (mm)	DN-DN (mm)	M	Code	Weight (kg)
	50 - 80	3xM12	700 618 953	0.350
100		3xM16	700 618 954	0.700
	125 - 150	4xM16	700 618 955	0.900
200		6xM16	700 618 956	1.200
	225 - 250	6xM20	700 618 957	2.000
	300 - 350	8xM20	700 618 958	2.600
400		10xM20	700 618 959	5.000
	425 - 500	10xM20	700 618 960	4.030
550		12xM20	700 618 961	4.836
600		14xM20	700 618 962	5.642

PF 1 54 329 012



RESICOAT® repair set

Model:

- To repair the coating of the fitting

Contents	Code	Weight (kg)
30cc	709 900 000	1.000

PF 1 54 329 012



Molykote Copper paste (CU-7439)

Model:

- To be used in case of re-using bolts
- To lubricate the thread of the stainless steel bolts

Contents	Code	Weight (kg)
100 g	709 900 001	0.100

PF 1 54 329 012



Ratchet spanner

Model:

- For easy nut tightening
- M12 for MULTI/JOINT® DN50, DN65 and DN80
- M16 for MULTI/JOINT® DN100, DN125 and DN150

Description	Code	Weight (kg)
17x19 mm / M12	700 619 010	0.360
22x24 mm / M16	700 619 012	0.420

PF 1 54 329 012



Torque key wrench set

Model:

- 4 wrench keys sizes: 19, 22, 24 and 30
- 1 torque key 20-200 Nm
- robust metal case
- 4 ring spanners sizes: 19, 22, 24 and 30

Code	Weight (kg)	description
200 008 083	9.000	basic set

PF 1 54 329 012



Adaptor set

Model:

- compatible with the torque key set
- 3 adaptors sizes: 19, 24 and 30
- 1 ratchet key 20-200 Nm

Code	description
200 008 084	adaptor set + ratchet key

PF 1 54 329 012



Wrench key / c.w. Ratchet

Model:

- the wrench keys are available in 4 different sizes

Code	description
200 008 070	wrench key 19 mm
200 008 071	wrench key 22 mm
200 008 072	wrench key 24 mm
200 008 073	wrench key 30 mm

Repair

Multi/Clamp

PF 1 54 325 010



Multi/Clamp Snap length 75 mm

Model:

- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- Lugs are made of ductile cast iron
- The rubber gasket is available in NBR (EPDM on request)
- The rubber gasket is clamped and partially covers the inside of the band
- The Multi/Clamp Snap is only suitable for above ground use
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- Suitable for use on steel, (ductile) cast iron and copper pipes
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
15 - 22	16.0	724 208 010	0.300
21 - 25	16.0	724 208 019	0.245
26 - 30	16.0	724 208 028	1.000
33 - 37	16.0	724 208 037	0.300
37 - 41	16.0	724 208 046	1.000
42 - 45	16.0	724 208 055	0.318
48 - 51	16.0	724 208 064	1.000
50 - 54	16.0	724 208 073	1.000
55 - 58	16.0	724 208 082	0.400
60 - 64	16.0	724 208 091	0.365
62 - 66	16.0	724 208 100	1.000
65 - 69	16.0	724 208 109	0.400
69 - 73	16.0	724 208 118	1.000
71 - 76	16.0	724 208 127	1.000
74 - 80	16.0	724 208 136	1.000
87 - 93	16.0	724 208 145	0.500
94 - 100	16.0	724 208 154	1.000
99 - 104	16.0	724 208 163	1.000
105 - 111	16.0	724 208 172	1.000
112 - 117	10.0	724 208 181	1.000
115 - 121	10.0	724 208 190	0.600
120 - 126	10.0	724 208 199	0.600
126 - 131	10.0	724 208 208	0.700
131 - 136	10.0	724 208 217	0.700
139 - 145	10.0	724 208 226	1.000
149 - 155	10.0	724 208 235	0.800
156 - 162	10.0	724 208 244	0.800
167 - 173	10.0	724 208 253	0.800
173 - 179	10.0	724 208 262	0.800
200 - 206	10.0	724 208 271	0.900
217 - 223	10.0	724 208 280	0.900
223 - 229	10.0	724 208 289	1.001
272 - 278	6.0	724 208 298	1.001
323 - 329	6.0	724 208 307	1.200

Multi/Clamp Snap
length 150 mm



Model:

- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- Lugs are made of ductile cast iron
- The rubber gasket is available in NBR (EPDM on request)
- The rubber gasket is clamped and partially covers the inside of the band
- The Multi/Clamp Snap is only suitable for above ground use
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- Suitable for use on steel, (ductile) cast iron and copper pipes
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
15 - 22	16.0	724 208 011	0.500
21 - 25	16.0	724 208 020	1.000
26 - 30	16.0	724 208 029	0.600
33 - 37	16.0	724 208 038	1.000
37 - 41	16.0	724 208 047	0.613
42 - 45	16.0	724 208 056	1.000
48 - 51	16.0	724 208 065	1.000
50 - 54	16.0	724 208 074	0.681
55 - 58	16.0	724 208 083	0.700
60 - 64	16.0	724 208 092	1.000
62 - 66	16.0	724 208 101	1.000
65 - 69	16.0	724 208 110	0.800
69 - 73	16.0	724 208 119	1.000
71 - 76	16.0	724 208 128	1.000
74 - 80	16.0	724 208 137	1.000
87 - 93	16.0	724 208 146	1.000
94 - 100	16.0	724 208 155	1.000
99 - 104	16.0	724 208 164	1.000
105 - 111	16.0	724 208 173	1.000
112 - 117	10.0	724 208 182	1.000
115 - 121	10.0	724 208 191	1.100
120 - 126	10.0	724 208 200	1.100
126 - 131	10.0	724 208 209	1.200
131 - 136	10.0	724 208 218	1.200
139 - 145	10.0	724 208 227	1.000
149 - 155	10.0	724 208 236	1.300
156 - 162	10.0	724 208 245	1.300
167 - 173	10.0	724 208 254	1.000
173 - 179	10.0	724 208 263	1.300
200 - 206	10.0	724 208 272	1.400
217 - 223	10.0	724 208 281	1.000
223 - 229	10.0	724 208 290	1.500
272 - 278	6.0	724 208 299	1.500
323 - 329	6.0	724 208 308	1.700

Multi/Clamp Snap length 225 mm



Model:

- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- Lugs are made of ductile cast iron
- The rubber gasket is available in NBR (EPDM on request)
- The rubber gasket is clamped and partially covers the inside of the band
- The Multi/Clamp Snap is only suitable for above ground use
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- Suitable for use on steel, (ductile) cast iron and copper pipes
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
15 - 22	16.0	724 208 012	0.800
21 - 25	16.0	724 208 021	0.800
26 - 30	16.0	724 208 030	0.900
33 - 37	16.0	724 208 039	0.900
37 - 41	16.0	724 208 048	0.900
42 - 45	16.0	724 208 057	1.001
48 - 51	16.0	724 208 066	1.001
50 - 54	16.0	724 208 075	1.001
55 - 58	16.0	724 208 084	1.100
60 - 64	16.0	724 208 093	1.100
62 - 66	16.0	724 208 102	1.100
65 - 69	16.0	724 208 111	1.200
69 - 73	16.0	724 208 120	1.200
71 - 76	16.0	724 208 129	1.200
74 - 80	16.0	724 208 138	1.300
87 - 93	16.0	724 208 147	1.400
94 - 100	16.0	724 208 156	1.500
99 - 104	16.0	724 208 165	1.500
105 - 111	16.0	724 208 174	1.600
112 - 117	10.0	724 208 183	1.600
115 - 121	10.0	724 208 192	1.600
120 - 126	10.0	724 208 201	1.600
126 - 131	10.0	724 208 210	1.700
131 - 136	10.0	724 208 219	1.700
139 - 145	10.0	724 208 228	1.700
149 - 155	10.0	724 208 237	1.800
156 - 162	10.0	724 208 246	1.800
167 - 173	10.0	724 208 255	1.800
173 - 179	10.0	724 208 264	1.800
200 - 206	10.0	724 208 273	1.900
217 - 223	10.0	724 208 282	1.900
223 - 229	10.0	724 208 291	2.000
272 - 278	6.0	724 208 300	2.000
323 - 329	6.0	724 208 309	2.200

PF 1 54 325 009



Multi/Clamp Midi
length 100 mm

Model:

- Single band clamp with partial gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
19 - 23	16.0	724 209 010	0.600
25 - 29	16.0	724 209 019	0.600
32 - 36	16.0	724 209 028	0.600
38 - 42	16.0	724 209 037	0.600
44 - 51	16.0	724 209 046	0.800
48 - 55	16.0	724 209 055	1.050
54 - 58	16.0	724 209 064	0.900
60 - 64	16.0	724 209 073	1.050
63 - 70	16.0	724 209 082	1.120
67 - 74	16.0	724 209 091	1.120
70 - 77	16.0	724 209 100	1.120
73 - 80	16.0	724 209 109	1.120
75 - 83	16.0	724 209 118	1.120
82 - 90	16.0	724 209 127	1.200
87 - 97	16.0	724 209 136	1.200
95 - 104	16.0	724 209 145	1.200
98 - 108	16.0	724 209 154	1.200
102 - 112	16.0	724 209 163	1.350
108 - 118	16.0	724 209 172	1.350
113 - 123	16.0	724 209 181	1.350
118 - 128	16.0	724 209 190	1.350
120 - 131	16.0	724 209 199	1.350

PF 1 54 325 009



Multi/Clamp Midi
length 150 mm

Model:

- Single band clamp with partial gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
54 - 58	16.0	724 209 065	1.400
60 - 64	16.0	724 209 074	1.400
63 - 70	16.0	724 209 083	1.500
67 - 74	16.0	724 209 092	1.500
70 - 77	16.0	724 209 101	1.500
73 - 80	16.0	724 209 110	1.500
75 - 83	16.0	724 209 119	1.500
82 - 90	16.0	724 209 128	1.600
87 - 97	16.0	724 209 137	1.600
95 - 104	16.0	724 209 146	1.600
98 - 108	16.0	724 209 155	1.600
102 - 112	16.0	724 209 164	1.800
108 - 118	16.0	724 209 173	1.800

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
113 - 123	16.0	724 209 182	1.800
118 - 128	16.0	724 209 191	1.800
120 - 131	16.0	724 209 200	1.800
125 - 135	16.0	724 209 209	2.100
133 - 144	16.0	724 209 218	2.100
139 - 150	16.0	724 209 227	2.100
145 - 155	16.0	724 209 236	2.100
151 - 161	16.0	724 209 245	2.200
159 - 170	16.0	724 209 254	2.200
165 - 175	16.0	724 209 263	2.200
168 - 180	16.0	724 209 272	2.200
176 - 186	10.0	724 209 281	2.600

**Multi/Clamp Midi
length 200 mm**



Model:

- Single band clamp with partial gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
95 - 104	16.0	724 209 147	2.000
98 - 108	16.0	724 209 156	2.000
102 - 112	16.0	724 209 165	2.200
108 - 118	16.0	724 209 174	2.200
113 - 123	16.0	724 209 183	2.200
118 - 128	16.0	724 209 192	2.200
120 - 131	16.0	724 209 201	2.200
125 - 135	16.0	724 209 210	2.600
133 - 144	16.0	724 209 219	2.600
139 - 150	16.0	724 209 228	2.600
145 - 155	16.0	724 209 237	2.600
151 - 161	16.0	724 209 246	2.800
159 - 170	16.0	724 209 255	2.800
165 - 175	16.0	724 209 264	2.800
168 - 180	16.0	724 209 273	2.800
176 - 186	10.0	724 209 282	3.200
180 - 191	10.0	724 209 291	3.200
193 - 203	10.0	724 209 300	3.200
200 - 210	10.0	724 209 309	3.500
209 - 220	10.0	724 209 318	3.600

PF 1 54 325 009



**Multi/Clamp Single
length 75 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
19 - 23	16.0	724 211 010	0.400
25 - 29	16.0	724 211 026	0.400
32 - 36	16.0	724 211 042	0.400
38 - 42	16.0	724 211 058	0.400

PF 1 54 325 009



**Multi/Clamp Single
length 150 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
19 - 23	16.0	724 211 011	0.800
25 - 29	16.0	724 211 027	0.800
32 - 36	16.0	724 211 043	0.800
38 - 42	16.0	724 211 059	0.800
44 - 51	16.0	724 211 075	1.400
48 - 55	16.0	724 211 091	1.400
52 - 59	16.0	724 211 107	1.400
57 - 64	16.0	724 211 123	1.400
60 - 67	16.0	724 211 139	1.400
63 - 70	16.0	724 211 155	1.500
67 - 74	16.0	724 211 171	1.500
70 - 77	16.0	724 211 187	1.500
73 - 80	16.0	724 211 203	1.500
75 - 83	16.0	724 211 219	1.500
82 - 90	16.0	724 211 235	1.600
87 - 97	16.0	724 211 251	1.600
95 - 104	16.0	724 211 267	1.600
98 - 108	16.0	724 211 283	1.600
102 - 112	16.0	724 211 299	1.800
108 - 118	16.0	724 211 315	1.800
113 - 123	16.0	724 211 331	1.800
118 - 128	16.0	724 211 347	1.800
120 - 131	16.0	724 211 363	1.800
125 - 135	16.0	724 211 379	2.100
133 - 144	16.0	724 211 395	2.100
139 - 150	16.0	724 211 411	2.100
145 - 155	16.0	724 211 427	2.100

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
151 - 161	16.0	724 211 443	2.200
159 - 170	16.0	724 211 459	2.200
165 - 175	16.0	724 211 475	2.200
168 - 180	16.0	724 211 491	2.200



**Multi/Clamp Single
length 200 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
44 - 51	16.0	724 211 076	1.600
48 - 55	16.0	724 211 092	1.600
52 - 59	16.0	724 211 108	1.700
57 - 64	16.0	724 211 124	1.700
60 - 67	16.0	724 211 140	1.700
63 - 70	16.0	724 211 156	1.800
67 - 74	16.0	724 211 172	1.800
70 - 77	16.0	724 211 188	1.800
73 - 80	16.0	724 211 204	1.800
75 - 83	16.0	724 211 220	1.800
82 - 90	16.0	724 211 236	2.000
87 - 97	16.0	724 211 252	2.000
95 - 104	16.0	724 211 268	2.000
98 - 108	16.0	724 211 284	2.000
102 - 112	16.0	724 211 300	2.200
108 - 118	16.0	724 211 316	2.200
113 - 123	16.0	724 211 332	2.200
118 - 128	16.0	724 211 348	2.200
120 - 131	16.0	724 211 364	2.200
125 - 135	16.0	724 211 380	2.600
133 - 144	16.0	724 211 396	2.600
139 - 150	16.0	724 211 412	2.600
145 - 155	16.0	724 211 428	2.600
151 - 161	16.0	724 211 444	2.800
159 - 170	16.0	724 211 460	2.800
165 - 175	16.0	724 211 476	2.800
168 - 180	16.0	724 211 492	2.800
176 - 186	10.0	724 211 508	3.200
180 - 191	10.0	724 211 524	3.200
193 - 203	10.0	724 211 540	3.200
200 - 210	10.0	724 211 556	3.500
209 - 220	10.0	724 211 572	3.500
215 - 226	10.0	724 211 588	3.500
219 - 230	10.0	724 211 604	3.500
222 - 233	10.0	724 211 620	3.500
228 - 240	10.0	724 211 636	3.800
243 - 253	10.0	724 211 652	3.800
252 - 262	10.0	724 211 668	3.900
261 - 271	10.0	724 211 684	3.900
271 - 281	10.0	724 211 700	3.900
280 - 290	10.0	724 211 716	3.900
294 - 304	10.0	724 211 732	3.900

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
300 - 310	10.0	724 211 748	4.300
310 - 320	10.0	724 211 764	4.300
315 - 326	10.0	724 211 780	4.300
320 - 330	10.0	724 211 796	4.300
324 - 334	10.0	724 211 812	4.300
335 - 346	10.0	724 211 828	4.300



**Multi/Clamp Single
length 250 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
60 - 67	16.0	724 211 141	2.300
63 - 70	16.0	724 211 157	2.500
67 - 74	16.0	724 211 173	2.500
70 - 77	16.0	724 211 189	2.500
73 - 80	16.0	724 211 205	2.500
75 - 83	16.0	724 211 221	2.500
82 - 90	16.0	724 211 237	2.700
87 - 97	16.0	724 211 253	2.700
95 - 104	16.0	724 211 269	2.700
98 - 108	16.0	724 211 285	2.700
102 - 112	16.0	724 211 301	3.000
108 - 118	16.0	724 211 317	3.000
113 - 123	16.0	724 211 333	3.000
118 - 128	16.0	724 211 349	3.000
120 - 131	16.0	724 211 365	3.000
125 - 135	16.0	724 211 381	3.400
133 - 144	16.0	724 211 397	3.400
139 - 150	16.0	724 211 413	3.400
145 - 155	16.0	724 211 429	3.400
151 - 161	16.0	724 211 445	3.700
159 - 170	16.0	724 211 461	3.700
165 - 175	16.0	724 211 477	3.700
168 - 180	16.0	724 211 493	3.700
176 - 186	10.0	724 211 509	4.200
180 - 191	10.0	724 211 525	4.200
193 - 203	10.0	724 211 541	4.200
200 - 210	10.0	724 211 557	4.700
209 - 220	10.0	724 211 573	4.700
215 - 226	10.0	724 211 589	4.700
219 - 230	10.0	724 211 605	4.700
222 - 233	10.0	724 211 621	4.700
228 - 240	10.0	724 211 637	4.900
243 - 253	10.0	724 211 653	4.900
252 - 262	10.0	724 211 669	5.200
261 - 271	10.0	724 211 685	5.200
271 - 281	10.0	724 211 701	5.200
280 - 290	10.0	724 211 717	5.200
294 - 304	10.0	724 211 733	5.200
300 - 310	10.0	724 211 749	5.600
310 - 320	10.0	724 211 765	5.600

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
315 - 326	10.0	724 211 781	5.600
320 - 330	10.0	724 211 797	5.600
324 - 334	10.0	724 211 813	5.600
335 - 346	10.0	724 211 829	5.600



**Multi/Clamp Single
length 300 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
60 - 67	16.0	724 211 142	2.600
63 - 70	16.0	724 211 158	2.800
67 - 74	16.0	724 211 174	2.800
70 - 77	16.0	724 211 190	2.800
73 - 80	16.0	724 211 206	2.800
75 - 83	16.0	724 211 222	2.800
82 - 90	16.0	724 211 238	3.000
87 - 97	16.0	724 211 254	3.000
95 - 104	16.0	724 211 270	3.000
98 - 108	16.0	724 211 286	3.000
102 - 112	16.0	724 211 302	3.400
108 - 118	16.0	724 211 318	3.400
113 - 123	16.0	724 211 334	3.400
118 - 128	16.0	724 211 350	3.400
120 - 131	16.0	724 211 366	3.400
125 - 135	16.0	724 211 382	4.000
133 - 144	16.0	724 211 398	4.000
139 - 150	16.0	724 211 414	4.000
145 - 155	16.0	724 211 430	4.000
151 - 161	16.0	724 211 446	4.300
159 - 170	16.0	724 211 462	4.300
165 - 175	16.0	724 211 478	4.300
168 - 180	16.0	724 211 494	4.300
176 - 186	10.0	724 211 510	4.900
180 - 191	10.0	724 211 526	4.900
193 - 203	10.0	724 211 542	4.900
200 - 210	10.0	724 211 558	5.400
209 - 220	10.0	724 211 574	5.400
215 - 226	10.0	724 211 590	5.400
219 - 230	10.0	724 211 606	5.400
222 - 233	10.0	724 211 622	5.400
228 - 240	10.0	724 211 638	6.100
243 - 253	10.0	724 211 654	6.100
252 - 262	10.0	724 211 670	6.400
261 - 271	10.0	724 211 686	6.400
271 - 281	10.0	724 211 702	6.400
280 - 290	10.0	724 211 718	6.400
294 - 304	10.0	724 211 734	6.400
300 - 310	10.0	724 211 750	6.900
310 - 320	10.0	724 211 766	6.900

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
315 - 326	10.0	724 211 782	6.900
320 - 330	10.0	724 211 798	6.900
324 - 334	10.0	724 211 814	6.900
335 - 346	10.0	724 211 830	6.900



**Multi/Clamp Single
length 400 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	PF	Weight (kg)
63 - 70	16.0	724 211 159	1 54 325 009	3.600
67 - 74	16.0	724 211 175	1 54 325 009	3.600
70 - 77	16.0	724 211 191	1 54 325 009	3.600
73 - 80	16.0	724 211 207	1 54 325 009	3.600
75 - 83	16.0	724 211 223	1 54 325 009	3.600
82 - 90	16.0	724 211 239	1 54 325 009	3.900
87 - 97	16.0	724 211 255	1 54 325 009	3.900
95 - 104	16.0	724 211 271	1 54 325 009	3.900
98 - 108	16.0	724 211 287	1 54 325 009	3.900
102 - 112	16.0	724 211 303	1 54 325 009	4.500
108 - 118	16.0	724 211 319	1 54 325 009	4.500
113 - 123	16.0	724 211 335	1 54 325 009	4.500
118 - 128	16.0	724 211 351	1 54 325 009	4.500
120 - 131	16.0	724 211 367	1 54 325 009	4.500
125 - 135	16.0	724 211 383	1 54 325 009	5.200
133 - 144	16.0	724 211 399	1 54 325 009	5.200
139 - 150	16.0	724 211 415	1 54 325 009	5.200
145 - 155	16.0	724 211 431	1 54 325 009	5.200
151 - 161	16.0	724 211 447	1 54 325 009	5.600
159 - 170	16.0	724 211 463	1 54 325 009	5.600
165 - 175	16.0	724 211 479	1 54 325 009	5.600
168 - 180	16.0	724 211 495	1 54 325 009	5.600
176 - 186	10.0	724 211 511	1 54 325 009	6.400
180 - 191	10.0	724 211 527	1 54 325 009	6.400
193 - 203	10.0	724 211 543	1 54 325 009	6.400
200 - 210	10.0	724 211 559	1 54 325 009	7.100
209 - 220	10.0	724 211 575	1 54 325 009	7.100
215 - 226	10.0	724 211 591	1 54 325 009	7.100
219 - 230	10.0	724 211 607	1 54 325 009	7.100
222 - 233	10.0	724 211 623	1 54 325 009	7.100
228 - 240	10.0	724 211 639	1 54 325 009	7.900
243 - 253	10.0	724 211 655	1 54 325 009	7.900
252 - 262	10.0	724 211 671	1 54 325 009	8.500
261 - 271	10.0	724 211 687	1 54 325 009	8.500
271 - 281	10.0	724 211 703	1 54 325 009	8.500
280 - 290	10.0	724 211 719	1 54 325 009	8.500
294 - 304	10.0	724 211 735	1 54 325 009	8.500
300 - 310	10.0	724 211 751	1 54 325 009	9.000
310 - 320	10.0	724 211 767	1 54 325 009	9.000

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	PF	Weight (kg)
315 - 326	10.0	724 211 783	1 54 325 009	9.000
320 - 330	10.0	724 211 799	1 54 325 009	9.000
324 - 334	10.0	724 211 815	1 54 325 009	9.000
335 - 346	10.0	724 211 831	1 54 325 009	9.000

PF 1 54 325 009



Multi/Clamp Single length 500 mm

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
108 - 118	16.0	724 211 320	5.400
113 - 123	16.0	724 211 336	5.400
118 - 128	16.0	724 211 352	5.400
120 - 131	16.0	724 211 368	5.400
125 - 135	16.0	724 211 384	6.700
133 - 144	16.0	724 211 400	6.700
139 - 150	16.0	724 211 416	6.700
145 - 155	16.0	724 211 432	6.700
151 - 161	16.0	724 211 448	7.200
159 - 170	16.0	724 211 464	7.200
165 - 175	16.0	724 211 480	7.200
168 - 180	16.0	724 211 496	7.200
176 - 186	10.0	724 211 512	8.200
180 - 191	10.0	724 211 528	8.200
193 - 203	10.0	724 211 544	8.200
200 - 210	10.0	724 211 560	9.100
209 - 220	10.0	724 211 576	9.100
215 - 226	10.0	724 211 592	9.100
219 - 230	10.0	724 211 608	9.100
222 - 233	10.0	724 211 624	9.100
228 - 240	10.0	724 211 640	9.300
243 - 253	10.0	724 211 656	9.300
252 - 262	10.0	724 211 672	10.600
261 - 271	10.0	724 211 688	10.600
271 - 281	10.0	724 211 704	10.600
280 - 290	10.0	724 211 720	10.600
294 - 304	10.0	724 211 736	10.600
300 - 310	10.0	724 211 752	11.600
310 - 320	10.0	724 211 768	11.600
315 - 326	10.0	724 211 784	11.600
320 - 330	10.0	724 211 800	11.600
324 - 334	10.0	724 211 816	11.600
335 - 346	10.0	724 211 832	11.600

PF 1 54 325 009



**Multi/Clamp Single
length 600 mm**

Model:

- Single band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
222 - 233	10.0	724 211 625	10.900
228 - 240	10.0	724 211 641	11.100
243 - 253	10.0	724 211 657	11.100
252 - 262	10.0	724 211 673	12.700
261 - 271	10.0	724 211 689	12.700
271 - 281	10.0	724 211 705	12.700
280 - 290	10.0	724 211 721	12.700
294 - 304	10.0	724 211 737	12.700
300 - 310	10.0	724 211 753	14.200
310 - 320	10.0	724 211 769	14.200
315 - 326	10.0	724 211 785	14.200
320 - 330	10.0	724 211 801	14.200
324 - 334	10.0	724 211 817	14.200
335 - 346	10.0	724 211 833	14.200

PF 1 54 325 009



**Multi/Clamp Double
length 200 mm**

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
88 - 110	16.0	724 212 058	2.770
108 - 128	16.0	724 212 074	3.400
112 - 134	16.0	724 212 090	2.920
120 - 140	16.0	724 212 106	3.400
133 - 155	16.0	724 212 122	3.800
138 - 160	16.0	724 212 138	3.630
158 - 180	16.0	724 212 154	4.400
168 - 190	16.0	724 212 170	4.400
190 - 210	10.0	724 212 186	4.070
195 - 217	10.0	724 212 202	4.700
210 - 230	10.0	724 212 218	4.900
216 - 238	10.0	724 212 234	4.900
225 - 246	10.0	724 212 250	5.100
238 - 260	10.0	724 212 266	5.100
251 - 271	10.0	724 212 282	5.300
260 - 280	10.0	724 212 298	5.300
269 - 289	10.0	724 212 314	5.300
273 - 293	10.0	724 212 330	5.300
295 - 315	10.0	724 212 346	5.300

PF 1 54 325 009



**Multi/Clamp Double
length 250 mm**

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
88 - 110	16.0	724 212 059	4.500
108 - 128	16.0	724 212 075	4.700
112 - 134	16.0	724 212 091	4.700
120 - 140	16.0	724 212 107	4.700
133 - 155	16.0	724 212 123	5.200
138 - 160	16.0	724 212 139	5.200
158 - 180	16.0	724 212 155	5.120
168 - 190	16.0	724 212 171	6.000
190 - 210	10.0	724 212 187	6.400
195 - 217	10.0	724 212 203	6.400
210 - 230	10.0	724 212 219	6.600
216 - 238	10.0	724 212 235	6.600
225 - 246	10.0	724 212 251	6.900
238 - 260	10.0	724 212 267	6.900
251 - 271	10.0	724 212 283	7.200
260 - 280	10.0	724 212 299	7.200
269 - 289	10.0	724 212 315	7.200
273 - 293	10.0	724 212 331	7.200
295 - 315	10.0	724 212 347	7.200
314 - 335	10.0	724 212 363	7.400
322 - 344	10.0	724 212 379	7.400
334 - 354	10.0	724 212 395	7.400
340 - 360	10.0	724 212 411	7.400

PF 1 54 325 009



**Multi/Clamp Double
length 300 mm**

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
88 - 110	16.0	724 212 060	4.180
108 - 128	16.0	724 212 076	4.440
112 - 134	16.0	724 212 092	5.300
120 - 140	16.0	724 212 108	5.300
133 - 155	16.0	724 212 124	5.800
138 - 160	16.0	724 212 140	5.500
158 - 180	16.0	724 212 156	5.790
168 - 190	16.0	724 212 172	5.880
190 - 210	10.0	724 212 188	6.190
195 - 217	10.0	724 212 204	7.100
210 - 230	10.0	724 212 220	7.500
216 - 238	10.0	724 212 236	7.500

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
225 - 246	10.0	724 212 252	7.800
238 - 260	10.0	724 212 268	7.800
251 - 271	10.0	724 212 284	8.900
260 - 280	10.0	724 212 300	8.900
269 - 289	10.0	724 212 316	8.900
273 - 293	10.0	724 212 332	8.900
295 - 315	10.0	724 212 348	8.900
314 - 335	10.0	724 212 364	9.500
322 - 344	10.0	724 212 380	9.500
334 - 354	10.0	724 212 396	9.500
340 - 360	10.0	724 212 412	9.500
348 - 368	10.0	724 212 428	10.200
365 - 385	10.0	724 212 444	10.200
376 - 396	10.0	724 212 460	10.200
382 - 402	10.0	724 212 476	10.200
390 - 410	10.0	724 212 492	10.200
404 - 424	10.0	724 212 508	11.000
420 - 440	10.0	724 212 524	11.000

**Multi/Clamp Double
length 400 mm**



Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
88 - 110	16.0	724 212 061	6.600
108 - 128	16.0	724 212 077	6.900
112 - 134	16.0	724 212 093	6.900
120 - 140	16.0	724 212 109	6.900
133 - 155	16.0	724 212 125	7.600
138 - 160	16.0	724 212 141	7.600
158 - 180	16.0	724 212 157	8.800
168 - 190	16.0	724 212 173	8.800
190 - 210	10.0	724 212 189	9.400
195 - 217	10.0	724 212 205	9.400
210 - 230	10.0	724 212 221	9.800
216 - 238	10.0	724 212 237	9.800
225 - 246	10.0	724 212 253	10.200
238 - 260	10.0	724 212 269	10.200
251 - 271	10.0	724 212 285	11.500
260 - 280	10.0	724 212 301	11.500
269 - 289	10.0	724 212 317	11.500
273 - 293	10.0	724 212 333	11.500
295 - 315	10.0	724 212 349	11.500
314 - 335	10.0	724 212 365	12.300
322 - 344	10.0	724 212 381	12.300
334 - 354	10.0	724 212 397	12.300
340 - 360	10.0	724 212 413	12.300
348 - 368	10.0	724 212 429	13.200
365 - 385	10.0	724 212 445	13.200
376 - 396	10.0	724 212 461	13.200
382 - 402	10.0	724 212 477	13.200
390 - 410	10.0	724 212 493	13.200

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
404 - 424	10.0	724 212 509	14.200
420 - 440	10.0	724 212 525	14.200
440 - 460	10.0	724 212 541	14.200
457 - 477	10.0	724 212 557	14.800
468 - 488	10.0	724 212 573	14.800
488 - 508	10.0	724 212 589	14.800
500 - 520	10.0	724 212 605	15.900
520 - 540	6.0	724 212 621	15.900
527 - 547	6.0	724 212 637	15.900
545 - 565	6.0	724 212 653	15.900
555 - 570	6.0	724 212 669	15.900
568 - 588	6.0	724 212 685	15.900
586 - 606	6.0	724 212 701	15.900
600 - 620	6.0	724 212 717	17.700
625 - 645	6.0	724 212 733	17.700
650 - 670	6.0	724 212 749	17.700



**Multi/Clamp Double
length 500 mm**

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
88 - 110	16.0	724 212 062	8.400
108 - 128	16.0	724 212 078	8.800
112 - 134	16.0	724 212 094	8.800
120 - 140	16.0	724 212 110	8.800
133 - 155	16.0	724 212 126	9.600
138 - 160	16.0	724 212 142	9.600
158 - 180	16.0	724 212 158	11.200
168 - 190	16.0	724 212 174	11.200
190 - 210	10.0	724 212 190	12.100
195 - 217	10.0	724 212 206	12.100
210 - 230	10.0	724 212 222	12.500
216 - 238	10.0	724 212 238	12.500
225 - 246	10.0	724 212 254	13.000
238 - 260	10.0	724 212 270	13.000
251 - 271	10.0	724 212 286	15.200
260 - 280	10.0	724 212 302	15.200
269 - 289	10.0	724 212 318	15.200
273 - 293	10.0	724 212 334	15.200
295 - 315	10.0	724 212 350	15.200
314 - 335	10.0	724 212 366	16.100
322 - 344	10.0	724 212 382	16.100
334 - 354	10.0	724 212 398	16.100
340 - 360	10.0	724 212 414	16.100
348 - 368	10.0	724 212 430	17.200
365 - 385	10.0	724 212 446	17.200
376 - 396	10.0	724 212 462	17.200
382 - 402	10.0	724 212 478	17.200
390 - 410	10.0	724 212 494	17.200
404 - 424	10.0	724 212 510	18.700
420 - 440	10.0	724 212 526	18.700

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
440 - 460	10.0	724 212 542	18.700
457 - 477	10.0	724 212 558	19.200
468 - 488	10.0	724 212 574	19.200
488 - 508	10.0	724 212 590	19.200
500 - 520	10.0	724 212 606	20.700
520 - 540	6.0	724 212 622	20.700
527 - 547	6.0	724 212 638	20.700
545 - 565	6.0	724 212 654	20.700
555 - 570	6.0	724 212 670	20.700
568 - 588	6.0	724 212 686	20.700
586 - 606	6.0	724 212 702	20.700
600 - 620	6.0	724 212 718	22.900
625 - 645	6.0	724 212 734	22.900
650 - 670	6.0	724 212 750	22.900



Multi/Clamp Double length 600 mm

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
314 - 335	10.0	724 212 367	19.000
322 - 344	10.0	724 212 383	19.000
334 - 354	10.0	724 212 399	19.000
340 - 360	10.0	724 212 415	19.000
348 - 368	10.0	724 212 431	20.500
365 - 385	10.0	724 212 447	20.500
376 - 396	10.0	724 212 463	20.500
382 - 402	10.0	724 212 479	20.500
390 - 410	10.0	724 212 495	20.500
404 - 424	10.0	724 212 511	21.800
420 - 440	10.0	724 212 527	21.800
440 - 460	10.0	724 212 543	21.800
457 - 477	10.0	724 212 559	23.000
468 - 488	10.0	724 212 575	23.000
488 - 508	10.0	724 212 591	23.000
500 - 520	10.0	724 212 607	24.500
520 - 540	6.0	724 212 623	24.500
527 - 547	6.0	724 212 639	24.500
545 - 565	6.0	724 212 655	24.500
555 - 570	6.0	724 212 671	24.500
568 - 588	6.0	724 212 687	24.500
586 - 606	6.0	724 212 703	24.500
600 - 620	6.0	724 212 719	27.200
625 - 645	6.0	724 212 735	27.200
650 - 670	6.0	724 212 751	27.200
705 - 725	4.0	724 212 767	19.700
730 - 750	4.0	724 212 783	29.200
755 - 775	4.0	724 212 799	29.200
805 - 825	3.0	724 212 815	30.500
835 - 855	3.0	724 212 831	31.500

PF 1 54 325 009



**Multi/Clamp Double
length 750 mm**

Model:

- Double band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
420 - 440	10.0	724 212 528	26.300
440 - 460	10.0	724 212 544	26.300
457 - 477	10.0	724 212 560	28.500
468 - 488	10.0	724 212 576	28.500
488 - 508	10.0	724 212 592	28.500
500 - 520	10.0	724 212 608	30.900
520 - 540	6.0	724 212 624	30.900
527 - 547	6.0	724 212 640	30.900
545 - 565	6.0	724 212 656	30.900
555 - 570	6.0	724 212 672	30.900
568 - 588	6.0	724 212 688	30.900
586 - 606	6.0	724 212 704	30.900
600 - 620	6.0	724 212 720	34.500
625 - 645	6.0	724 212 736	34.500
650 - 670	6.0	724 212 752	34.500
705 - 725	4.0	724 212 768	24.900
730 - 750	4.0	724 212 784	36.500
755 - 775	4.0	724 212 800	36.500
805 - 825	3.0	724 212 816	38.000
835 - 855	3.0	724 212 832	39.000

PF 1 54 325 009



**Multi/Clamp Triple
length 300 mm**

Model:

- Triple band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
267 - 297	10.0	724 213 060	9.000
300 - 330	10.0	724 213 076	10.200
323 - 353	10.0	724 213 092	10.200
352 - 382	10.0	724 213 108	10.500
378 - 408	10.0	724 213 124	12.000
402 - 432	10.0	724 213 140	12.000
429 - 459	10.0	724 213 156	12.000
456 - 486	10.0	724 213 172	12.900
490 - 520	10.0	724 213 188	14.100
520 - 550	10.0	724 213 204	14.700

PF 1 54 325 009



**Multi/Clamp Triple
length 400 mm**

Model:

- Triple band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
267 - 297	10.0	724 213 061	11.700
300 - 330	10.0	724 213 077	13.500
323 - 353	10.0	724 213 093	13.500
352 - 382	10.0	724 213 109	14.100
378 - 408	10.0	724 213 125	15.600
402 - 432	10.0	724 213 141	15.600
429 - 459	10.0	724 213 157	15.600
456 - 486	10.0	724 213 173	16.800
490 - 520	10.0	724 213 189	17.700
520 - 550	10.0	724 213 205	19.200
532 - 562	6.0	724 213 221	19.200
545 - 575	6.0	724 213 237	19.200
570 - 600	6.0	724 213 253	19.200

PF 1 54 325 009



**Multi/Clamp Triple
length 500 mm**

Model:

- Triple band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
352 - 382	10.0	724 213 110	15.600
378 - 408	10.0	724 213 126	20.100
402 - 432	10.0	724 213 142	20.100
429 - 459	10.0	724 213 158	20.100
456 - 486	10.0	724 213 174	21.600
490 - 520	10.0	724 213 190	23.400
520 - 550	10.0	724 213 206	29.000
532 - 562	6.0	724 213 222	24.600
545 - 575	6.0	724 213 238	24.600
570 - 600	6.0	724 213 254	24.600
586 - 616	6.0	724 213 270	24.600
609 - 639	6.0	724 213 286	26.000
615 - 645	6.0	724 213 302	26.000
633 - 663	4.0	724 213 318	26.000
640 - 670	4.0	724 213 334	26.000
654 - 684	4.0	724 213 350	26.000



**Multi/Clamp Triple
length 600 mm**

Model:

- Triple band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
456 - 486	10.0	724 213 175	25.800
490 - 520	10.0	724 213 191	27.300
520 - 550	10.0	724 213 207	30.000
532 - 562	6.0	724 213 223	30.000
545 - 575	6.0	724 213 239	30.000
570 - 600	6.0	724 213 255	30.000
586 - 616	6.0	724 213 271	30.000
609 - 639	6.0	724 213 287	32.000
615 - 645	6.0	724 213 303	32.000
633 - 663	4.0	724 213 319	32.000
640 - 670	4.0	724 213 335	32.000
654 - 684	4.0	724 213 351	32.000
670 - 700	4.0	724 213 367	32.000
702 - 732	4.0	724 213 383	35.000
711 - 741	4.0	724 213 399	35.000
729 - 759	4.0	724 213 415	35.000
747 - 777	4.0	724 213 431	35.000
780 - 815	4.0	724 213 447	38.000
800 - 830	4.0	724 213 463	38.000
813 - 843	3.0	724 213 479	38.000
830 - 860	3.0	724 213 495	38.000
852 - 882	2.0	724 213 511	38.000
864 - 894	2.0	724 213 527	38.000
900 - 930	2.0	724 213 543	40.000
925 - 955	2.0	724 213 559	40.000
945 - 975	2.0	724 213 575	40.000
970 - 1000	2.0	724 213 591	40.000



**Multi/Clamp Triple
length 750 mm**

Model:

- Triple band clamp with full circle gasket
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
545 - 575	6.0	724 213 240	39.000
570 - 600	6.0	724 213 256	39.000
586 - 616	6.0	724 213 272	39.000
609 - 639	6.0	724 213 288	41.000
615 - 645	6.0	724 213 304	41.000
633 - 663	4.0	724 213 320	41.000
640 - 670	4.0	724 213 336	41.000
654 - 684	4.0	724 213 352	41.000

table continued on the next page

Range (mm)	PN Water (bar)	NBR Code	Weight (kg)
670 - 700	4.0	724 213 368	41.000
702 - 732	4.0	724 213 384	48.000
711 - 741	4.0	724 213 400	44.000
729 - 759	4.0	724 213 416	44.000
747 - 777	4.0	724 213 432	44.000
780 - 815	4.0	724 213 448	47.000
800 - 830	4.0	724 213 464	47.000
813 - 843	3.0	724 213 480	47.000
830 - 860	3.0	724 213 496	47.000
852 - 882	2.0	724 213 512	47.000
864 - 894	2.0	724 213 528	47.000
900 - 930	2.0	724 213 544	49.000
925 - 955	2.0	724 213 560	49.000
945 - 975	2.0	724 213 576	49.000
970 - 1000	2.0	724 213 592	49.000

Multi/Clamp Thread (surcharge)



Model:

- The Multi/Clamp single, double and triple can be equipped with a threaded outlet
- To obtain the total product price please take the surcharge for the threaded outlet and the price of the repair clamp
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- Female threaded outlet (other threads or combinations on request)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Size (inch)	min. pipe OD	Length	Code
½	from 48 mm	min. length 150 mm	thread1/2
¾	from 48 mm	min. length 150 mm	thread3/4
1	from 54 mm	min. length 150 mm	thread1
1 ¼	from 76 mm	min. length 150 mm	thread1.1/4
1 ½	from 82 mm	min. length 200 mm	thread1.1/2
2	from 87 mm	min. length 200 mm	thread2
2 ½	from 110 mm	min. length 200 mm	thread2.1/2
3	from 130 mm	min. length 300 mm	thread3
4	from 155 mm	min. length 400 mm	thread4

Multi/Clamp Saddle Studs threaded outlet 1/2"



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
68 - 78	16.0	724 201 061
88 - 110	16.0	724 201 073
108 - 134	16.0	724 201 097
133 - 155	16.0	724 201 133

table continued on the next page

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Range (mm)	PN Water (bar)	NBR Code
159 - 181	16.0	724 201 169
168 - 190	16.0	724 201 193
190 - 212	16.0	724 201 205
216 - 238	16.0	724 201 217
238 - 260	16.0	724 201 241
267 - 289	16.0	724 201 253

PF 1 54 327 011

**Multi/Clamp Saddle Studs
threaded outlet 3/4"**



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
68 - 78	16.0	724 201 062
88 - 110	16.0	724 201 074
108 - 134	16.0	724 201 098
133 - 155	16.0	724 201 134
159 - 181	16.0	724 201 170
168 - 190	16.0	724 201 194
190 - 212	16.0	724 201 206
216 - 238	16.0	724 201 218
238 - 260	16.0	724 201 242
267 - 289	16.0	724 201 254

PF 1 54 327 011

**Multi/Clamp Saddle Studs
threaded outlet 1"**



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
68 - 78	16.0	724 201 063
88 - 110	16.0	724 201 075
108 - 134	16.0	724 201 099
133 - 155	16.0	724 201 135
159 - 181	16.0	724 201 171
168 - 190	16.0	724 201 195

table continued on the next page

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Range (mm)	PN Water (bar)	NBR Code
190 - 212	16.0	724 201 207
216 - 238	16.0	724 201 219
238 - 260	16.0	724 201 243
267 - 289	16.0	724 201 255

PF 1 54 327 011

**Multi/Clamp Saddle Studs
threaded outlet 1 1/4"**



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
88 - 110	16.0	724 201 076
108 - 134	16.0	724 201 100
133 - 155	16.0	724 201 136
159 - 181	16.0	724 201 172
168 - 190	16.0	724 201 196
190 - 212	16.0	724 201 208
216 - 238	16.0	724 201 220
238 - 260	16.0	724 201 244
267 - 289	16.0	724 201 256

PF 1 54 327 011

**Multi/Clamp Saddle Studs
threaded outlet 1 1/2"**



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
108 - 134	16.0	724 201 101
133 - 155	16.0	724 201 137
159 - 181	16.0	724 201 173
168 - 190	16.0	724 201 197
190 - 212	16.0	724 201 209
216 - 238	16.0	724 201 221
238 - 260	16.0	724 201 245
267 - 289	16.0	724 201 257

Multi/Clamp Saddle Studs threaded outlet 2"



Model:

- Saddle with threaded outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Outlet dimension up to 4" available on request
- Lower shell half is without gasket (available on request)
- Other sizes available on request
- Not suitable for the use on plastic pipes
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
108 - 134	16.0	724 201 102
133 - 155	16.0	724 201 138
159 - 181	16.0	724 201 174
168 - 190	16.0	724 201 198
190 - 212	16.0	724 201 210
216 - 238	16.0	724 201 222
238 - 260	16.0	724 201 246
267 - 289	16.0	724 201 258



Multi/Clamp Flange (tapping sleeve) length 200 mm

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	PN Water (bar)	NBR Code
95 - 104	16.0	95-104L200N
98 - 108	16.0	98-108L200N
108 - 128	16.0	108-128L200N
118 - 138	16.0	118-138L200N
133 - 153	16.0	133-153L200N
143 - 163	16.0	143-163L200N
160 - 180	16.0	160-180L200N
180 - 200	16.0	180-200L200N
190 - 210	16.0	190-210L200N
210 - 230	16.0	210-230L200N
230 - 250	16.0	230-250L200N
240 - 260	16.0	240-260L200N
250 - 270	16.0	250-270L200N
270 - 290	16.0	270-290L200N
290 - 310	16.0	290-310L200N



**Multi/Clamp Flange (tapping sleeve)
length 300 mm**

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	DN (mm)	PN Water (bar)	NBR Code
95 - 104		16.0	95-104L300N
98 - 108		16.0	98-108L300N
108 - 128		16.0	108-128L300N
118 - 138		16.0	118-138L300N
133 - 153		16.0	133-153L300N
143 - 163		16.0	143-163L300N
160 - 180		16.0	160-180L300N
180 - 200		16.0	180-200L300N
190 - 210		16.0	190-210L300N
210 - 230		16.0	210-230L300N
230 - 250		16.0	230-250L300N
240 - 260		16.0	240-260L300N
250 - 270		16.0	250-270L300N
270 - 290		16.0	270-290L300N
290 - 310		16.0	290-310L300N
315 - 335		16.0	315-335L300N
335 - 355		16.0	335-355L300N
-	350	16.0	DN350L300N



**Multi/Clamp Flange (tapping sleeve)
length 400 mm**

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	DN (mm)	PN Water (bar)	NBR Code
95 - 104		16.0	95-104L400N
98 - 108		16.0	98-108L400N
108 - 128		16.0	108-128L400N
118 - 138		16.0	118-138L400N
133 - 153		16.0	133-153L400N
143 - 163		16.0	143-163L400N
160 - 180		16.0	160-180L400N
180 - 200		16.0	180-200L400N
190 - 210		16.0	190-210L400N
210 - 230		16.0	210-230L400N
230 - 250		16.0	230-250L400N
240 - 260		16.0	240-260L400N

table continued on the next page

Range (mm)	DN (mm)	PN Water (bar)	NBR Code
250 - 270		16.0	250-270L400N
270 - 290		16.0	270-290L400N
290 - 310		16.0	290-310L400N
315 - 335		16.0	315-335L400N
335 - 355		16.0	335-355L400N
-	350	16.0	DN350L400N
-	400	16.0	DN400L400N
-	450	16.0	DN450L400N
-	500	16.0	DN500L400N
-	600	10.0	DN600L400N
-	700		DN700L400N



Multi/Clamp Flange (tapping sleeve) length 500 mm

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	DN (mm)	PN Water (bar)	NBR Code
95 - 104		16.0	95-104L500N
98 - 108		16.0	98-108L500N
108 - 128		16.0	108-128L500N
118 - 138		16.0	118-138L500N
133 - 153		16.0	133-153L500N
143 - 163		16.0	143-163L500N
160 - 180		16.0	160-180L500N
180 - 200		16.0	180-200L500N
190 - 210		16.0	190-210L500N
210 - 230		16.0	210-230L500N
230 - 250		16.0	230-250L500N
240 - 260		16.0	240-260L500N
250 - 270		16.0	250-270L500N
270 - 290		16.0	270-290L500N
290 - 310		16.0	290-310L500N
315 - 335		16.0	315-335L500N
335 - 355		16.0	335-355L500N
-	350	16.0	DN350L500N
-	400	16.0	DN400L500N
-	450	16.0	DN450L500N
-	500	16.0	DN500L500N
-	600	10.0	DN600L500N
-	700		DN700L500N
-	750		DN750L500N
-	800		DN800L500N



**Multi/Clamp Flange (tapping sleeve)
length 600 mm**

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Range (mm)	DN (mm)	PN Water (bar)	NBR Code
315 - 335		16.0	315-335L600N
335 - 355		16.0	335-355L600N
-	350	16.0	DN350L600N
-	400	16.0	DN400L600N
-	450	16.0	DN450L600N
-	500	16.0	DN500L600N
-	600	10.0	DN600L600N
-	700		DN700L600N
-	750		DN750L600N
-	800		DN800L600N



**Multi/Clamp Flange (tapping sleeve)
length 750 mm**

Model:

- Double band saddle with flanged outlet
- Full circle construction for optimal pipe support
- To obtain the total product price, please take the price of the tapping sleeve and add the price for the flange outlet
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

DN (mm)	PN Water (bar)	NBR Code
400	16.0	DN400L750N
450	16.0	DN450L750N
500	16.0	DN500L750N
600	10.0	DN600L750N
700		DN700L750N
750		DN750L750N
800		DN800L750N

Multi/Clamp Flange (flange outlet)



Model:

- To obtain the total product price please add the price of the tapping sleeve
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)

DN (mm)	Drilling pattern	required body length	Total height of the branch and flange (mm)	Code
50	PN 10/16	200 mm	80	flangeDN50
65	PN 10/16	300 mm	80	flangeDN65
80	PN 10/16	300 mm (400 mm if POD > 300)	100	flangeDN80
100	PN 10/16	400 mm	100	flangeDN100
125	PN 10/16	400 mm	120	flangeDN125
150	PN 10/16	400 mm	130	flangeDN150
200	PN 10	500 mm	140	flangeDN200
250	PN 10	600 mm	165	flangeDN250
300	PN 10	750 mm	165	flangeDN300

Multi/Clamp Combi Box length 400 mm



Model:

- A combination of either two or more shell sections enables you to repair pipes from OD 213 mm up to OD 1146 mm
- All metal parts are stainless steel, quality AISI 304 (on request AISI 316)
- The rubber gasket is available in NBR (EPDM on request)
- Water and gas: NBR according to EN 682 (-10°C up to +70°C); potable water: EPDM according to EN 681-1 (-10°C up to +55°C)
- For use on plastic pipes please consult Georg Fischer Waga N.V.
- For working pressures in GAS please consult Georg Fischer Waga N.V.

Description	NBR Code	Weight (kg)
repair set complete (all shell sections + wooden box)	724 213 730	46.700
shell section A	724 213 746	4.990
shell section B	724 213 762	5.300
shell section C	724 213 778	5.572
shell section D	724 213 794	6.150
shell section E	724 213 810	6.704
wooden box separate	724 213 826	17.900

Range [mm]	description	PN water [bar]
	<u>shell sections to combine with 1 Multi/Clamp Combi box:</u>	
213 - 233	A B	10
233 - 253	A C	10
253 - 273	B C	10
264 - 284	A D	10
284 - 304	B D	10
294 - 314	A E	10
304 - 324	C D	10
314 - 334	B E	10
335 - 355	C E	10
354 - 384	A B C	10
386 - 416	A B D	10
406 - 436	A C D	10
416 - 446	A B E	10
426 - 456	B C D	10
436 - 466	A C E	10
456 - 486	B C E	10
467 - 497	A D E	10
487 - 517	B D E	10
508 - 538	C D E	10
527 - 567	A B C D	6
558 - 598	A B C E	6
589 - 629	A B D E	6
609 - 649	A C D E	4
629 - 669	B C D E	4
	<u>shell sections to combine with 2 Multi/Clamp Combi boxes:</u>	
661 - 701	B D D E	4
720 - 770	E E B A A	4
761 - 811	E E C B A	4
832 - 882	E E D C B	3
853 - 903	E E D C C	2
934 - 994	E E D C B A	2
965 - 1025	E E D D B A	2
1026 - 1086	E E D D C C	2
1076 - 1146	E E D C C B A	2

Drilling

W400 drilling device (3/4" - 2")

PF 1 54 326 005



Basic Drilling Device W400 including ratchet and drill shaft 620 mm (accessories to be added)

Description	Code	Weight (kg)
basic device including ratchet and drill shaft	709 700 000	6.094

PF 1 54 326 005



Male threaded adaptors for W400 drilling device

Model:

- Suitable to connect to saddles

Description	Code	Weight (kg)
male threaded adaptor 3/4	709 702 257	1.440
male threaded adaptor 1	709 702 258	1.720
male threaded adaptor 1 1/4	709 702 259	1.760
male threaded adaptor 1 1/2	709 702 260	1.800
male threaded adaptor 2	709 702 261	1.440

PF 1 54 326 005



Mandrel combined with pilot drill

Model:

- mandrel including special pilot drill 6mm with dual retention wires

Description	Code	Weight (kg)
hole saw mandrel 9/16 inch - 1 3/16 inch with retain pilot drill	709 701 260	0.085
hole saw mandrel 1 1/4 inch - 6 inch with retain pilot drill	709 701 261	0.206

PF 1 54 326 005



Pilot drill

Model:

- pilot drill 6 mm with dual retention wires

Description	Code	Weight (kg)
pilot drill 6 mm with dual retention wires	709 800 006	0.042

PF 1 54 326 005



Cup drill PRO-FIT (other sizes on request)

Model:

- Suitable for PE and PVC pipes

Inch (inch)	Description	Code	Weight (kg)
11/16	PRO-FIT PE/PVC cutter 17,5 mm	709 810 711	0.030
3/4	PRO-FIT PE/PVC cutter 19,1 mm	709 810 712	0.034
7/8	PRO-FIT PE/PVC cutter 22,2 mm	709 810 714	0.046

table continued on the next page

PF 1 54 326 005

Inch (inch)	Description	Code	Weight (kg)
1	PRO-FIT PE/PVC cutter 25,4 mm	709 810 716	0.056
1 1/4	PRO-FIT PE/PVC cutter 31,8 mm	709 810 720	0.096
1 1/2	PRO-FIT PE/PVC cutter 38,1 mm	709 810 724	0.104
1 3/4	PRO-FIT PE/PVC cutter 44,5 mm	709 810 728	0.120
1 7/8	PRO-FIT PE/PVC cutter 48,2 mm	709 810 730	0.128

PF 1 54 326 005



Cup drill HSS

Model:

- Suitable for steel and (ductile) cast iron

Inch (inch)	Description	Code	Weight (kg)
11/16	HSS bi-metal cutter 17,5 mm	709 810 511	0.300
3/4	HSS bi-metal cutter 19,1 mm	709 810 512	0.300
7/8	HSS bi-metal cutter 22,2 mm	709 810 514	0.300
15/16	HSS bi-metal cutter 23,8 mm	709 810 515	0.300
1	HSS bi-metal cutter 25,4 mm	709 810 516	0.066
1 1/8	HSS bi-metal cutter 28,6 mm	709 810 518	0.300
1 3/16	HSS bi-metal cutter 30,2 mm	709 810 519	0.300
1 1/4	HSS bi-metal cutter 31,8 mm	709 810 520	0.088
1 3/8	HSS bi-metal cutter 34,9 mm	709 810 522	0.300
1 7/16	HSS bi-metal cutter 36,5 mm	709 810 523	0.300
1 1/2	HSS bi-metal cutter 38,1 mm	709 810 524	0.087
1 3/4	HSS bi-metal cutter 44,5 mm	709 810 528	0.300
2	HSS bi-metal cutter 50,8 mm	709 810 532	0.142

PF 1 54 326 005



Cup drill HSS carbide tipped

Model:

- Suitable for abrasive materials such as asbestos cement and cement lined (ductile) iron pipes

Inch (inch)	Description	Code	Weight (kg)
3/4	carbide tipped HSS bi-metal cutter 19,1 mm	709 810 612	0.300
7/8	carbide tipped HSS bi-metal cutter 22,2 mm	709 810 614	0.300
1	carbide tipped HSS bi-metal cutter 25,4 mm	709 810 616	0.070
1 1/8	carbide tipped HSS bi-metal cutter 28,6 mm	709 810 618	0.300
1 1/4	carbide tipped HSS bi-metal cutter 31,8 mm	709 810 620	0.096
1 3/8	carbide tipped HSS bi-metal cutter 34,9 mm	709 810 622	0.300
1 1/2	carbide tipped HSS bi-metal cutter 38,1 mm	709 810 624	0.300
1 3/4	carbide tipped HSS bi-metal cutter 44,5 mm	709 810 628	0.300
2	carbide tipped HSS bi-metal cutter 50,8 mm	709 810 632	0.134

PF 1 54 326 005



Heavy duty transport / storage box for W400 drilling device

Model:

- Including: hex key 3 mm, hex key 6 mm and screwdriver
- Outside dimension transport case: 80 x 40 x 20 cm

Description	Code	Weight (kg)
Heavy duty transport / storage box for W400 drilling device	709 706 416	8.100

W410 drilling device (3/4" - 8")

PF 1 54 326 005



Basic Drilling Device W410 including ratchet (all accessories to be added)

Description	Code	Weight (kg)
basic device including ratchet	709 700 100	7.800

PF 1 54 326 005



Drill shafts

Model:

- Drill shafts to be selected depending on build up length of your configuration

Description	Code	Weight (kg)
drill shaft 620 mm	709 700 010	1.200
drill shaft 775 mm	709 700 021	1.500
drill shaft 920 mm	709 700 022	1.780
drill shaft 1070 mm	709 700 023	2.070

PF 1 54 326 005



Flange adaptors

Model:

- Suitable for flange to flange connections
- Not included flange bolts / gasket
- Flange adaptor for W410
- Suitable for MULTI/JOINT® flange adaptor / connection to PE spigot

Description	Drilling pattern	Code	Weight (kg)
flange adaptor DN50	PN16	709 702 045	1.850
flange adaptor DN65	PN16	709 702 046	2.400
flange adaptor DN80	PN16	709 702 047	3.090
flange adaptor DN100	PN16	709 702 048	3.840
flange adaptor DN150	PN16	709 702 050	6.530
flange adaptor DN200	PN10	709 702 051	8.800

PF 1 54 326 005



Mandrel combined with pilot drill

Model:

- mandrel including special pilot drill 6mm with dual retention wires

Description	Code	Weight (kg)
hole saw mandrel 9/16 inch - 1 3/16 inch with retain pilot drill	709 701 260	0.085
hole saw mandrel 1 1/4 inch - 6 inch with retain pilot drill	709 701 261	0.206

PF 1 54 326 005



Pilot drill

Model:

- pilot drill 6 mm with dual retention wires

Description	Code	Weight (kg)
pilot drill 6 mm with dual retention wires	709 800 006	0.042

PF 1 54 326 005



push rod

Cup drill

PE chipless Ø45, Ø60, Ø63, Ø80 and Ø84 mm

Model:

- Maximum PE pipe d630 SDR11
- Suitable for under pressure drilling
- Push rod for coupon release out of the cup drill
- For demanding drillings on PE

Description	Code	Weight (kg)
PE cup drill chipless 45 mm x 60 mm	709 810 410	0.510
PE cup drill chipless 60 mm x 60 mm	709 810 412	0.580
PE cup drill chipless 63 mm x 60 mm	709 810 414	0.590
PE cup drill chipless 80 mm x 60 mm	709 810 415	0.880
PE cup drill chipless 84 mm x 60 mm	709 810 416	0.910
PE cup drill chipless 45 mm x 120 mm	709 810 420	0.800
PE cup drill chipless 60 mm x 120 mm	709 810 422	0.890
PE cup drill chipless 63 mm x 120 mm	709 810 424	0.890
PE cup drill chipless 80 mm x 120 mm	709 810 425	1.340
PE cup drill chipless 84 mm x 120 mm	709 810 426	1.370
PE cup drill push rod	709 700 024	0.400

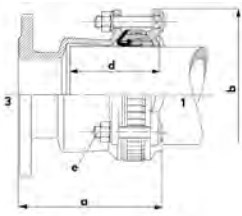
MULTI/JOINT® 3057 Plus Wide Range
Flange adaptor, restraint, Uni/Fiksers



Model:

- Suitable for all kinds of pipe material
- Suitable for water and gas
- Ductile cast iron GGG45 body and clamping ring(s), acc. to EN-GJS-450-10
- RESICOAT® epoxy powder coating, according to GSK standards and EN 14901
- NBR or EPDM gasket, NBR acc. to EN 682 (-5°C up to +50°C), EPDM acc. to EN 681-1 (0°C up to +50°C)
- Angular deflection of max. 8° per socket at installation (based on the middle of the range)
- Stainless steel A4 quality (AISI 316) Uni/Fiksers
- Stainless steel A2 quality (AISI 304) or A4 quality (AISI 316) bolts, nuts and washers
- For restraint versions, on plastic pipes, the use of an insert stiffener (see accessories) is mandatory, check our technical information
- Hygiene protection included DN50 - DN600

DN (mm)	Range 1 (mm)	Flange 3 (mm)	Drilling pat- tern	NBR / A2 Code
50	46 - 71	50	PN16	709 355 210
65	63 - 90	60/65	PN16	709 355 212
80	84 - 105	80	PN16	709 355 214
100	104 - 132	100	PN16	709 355 216
150	154 - 192	150	PN16	709 355 220
200	192 - 232	200	PN10	709 355 224



DN (mm)	a (mm)	b (mm)	d (mm)	e (mm)	PN Water (bar)	PN Gas (bar)	No. of bolt holes flange
50	179 - 194	164	100	3xM12	16.0	8	4
65	187 - 198	186	95	3xM12	16.0	8	4
80	183 - 197	204	115	3xM12	16.0	8	8
100	181 - 200	236	110	3xM16	16.0	8	8
150	194 - 222	304	120	4xM16	16.0	8	8
200	224 - 251	354	140	6xM16	16.0	8	8

Heavy duty transport / storage box for W410 drilling device



Model:

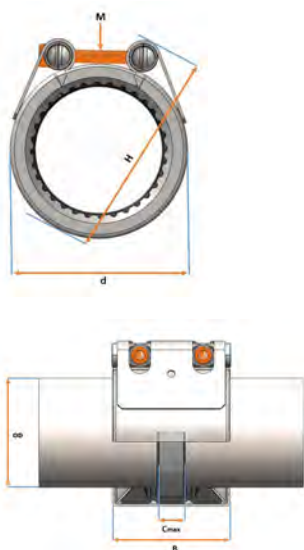
- Including: hex key 3 mm, hex key 6 mm and screwdriver
- Outside dimension transport / warehouse box: 120 x 40 x 40 cm

Description	Code	Weight (kg)
Heavy duty transport / storage box for W410 drilling device	709 706 414	15.500

Other products

UNI-Coupling

UNI-Grip



UNI-Grip L PN16

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

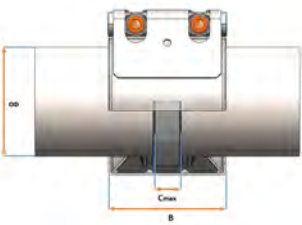
OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
21.3 - 21.6	779 724 001	1 D1 A88 100	0.2	779 721 001	1 D1 A88 200
26.9 - 28.0	779 724 002	1 D1 A88 100	0.2	779 721 002	1 D1 A88 200
30.0	779 724 003	1 D1 A88 100	0.2	779 721 003	1 D1 A88 200
33.7 - 35.0	779 724 004	1 D1 A88 100	0.2	779 721 004	1 D1 A88 200
38.0	779 724 005	1 D1 A88 100	0.4	779 721 005	1 D1 A88 200
42.4	779 724 006	1 D1 A88 100	0.4	779 721 006	1 D1 A88 200
44.5	779 724 007	1 D1 A88 100	0.4	779 721 007	1 D1 A88 200
48.3	779 724 008	1 D1 A88 100	0.4	779 721 008	1 D1 A88 200
54.0 - 57.0	779 724 009	1 D1 A88 100	0.6	779 721 009	1 D1 A88 200
60.3 - 63.0	779 724 010	1 D1 A88 100	0.6	779 721 010	1 D1 A88 200
66.6 - 70.0	779 724 011	1 D1 A88 100	1.4	779 721 011	1 D1 A88 200
73.0 - 79.5	779 724 012	1 D1 A88 100	1.4	779 721 012	1 D1 A88 200
84.0	779 724 013	1 D1 A88 100	1.6	779 721 013	1 D1 A88 200
88.9	779 724 014	1 D1 A88 100	1.6	779 721 014	1 D1 A88 200
98.0 - 104.0	779 724 015	1 D1 A88 100	1.7	779 721 015	1 D1 A88 200
104.8 - 110.0	779 724 016	1 D1 A88 100	1.7	779 721 016	1 D1 A88 200
114.3 - 118.0	779 724 017	1 D1 A88 100	1.9	779 721 017	1 D1 A88 200
125.0 - 129.0	779 724 018	1 D1 A88 100	1.9	779 721 018	1 D1 A88 200
130.2 - 133.0	779 724 019	1 D1 A88 100	3.4	779 721 019	1 D1 A88 200
139.7 - 141.6	779 724 020	1 D1 A88 100	3.5	779 721 020	1 D1 A88 200
154.0 - 155.0	779 724 021	1 D1 A88 100	3.6	779 721 021	1 D1 A88 200
159.0	779 724 022	1 D1 A88 100	3.7	779 721 022	1 D1 A88 200
165.0 - 168.3	779 724 023	1 D1 A88 100	3.8	779 721 023	1 D1 A88 200

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	Torque (N/m)	B (mm)	H (mm)
21.3 - 21.6	M6	16	70	10	21.0	23.0	46	7	45	76
26.9 - 28.0	M6	16	70	10	26.0	29.0	46	7	45	76
30.0	M6	16	70	10	29.0	32.0	54	7	45	84
33.7 - 35.0	M6	16	70	10	33.0	36.0	54	7	45	84
38.0	M8	16	60	15	36.0	39.0	66	25	60	104
42.4	M8	16	50	15	39.0	43.0	66	25	60	104
44.5	M8	16	50	15	43.0	47.5	74	25	60	112
48.3	M8	16	50	15	47.5	52.5	74	25	60	112
54.0 - 57.0	M8	16	50	25	52.5	58.0	85	25	75	125
60.3 - 63.0	M8	16	40	25	58.0	64.0	85	25	75	125
66.6 - 70.0	M10	16	40	30	64.0	72.0	108	40	95	164
73.0 - 79.5	M10	16	40	30	72.0	80.0	108	40	95	164
84.0	M10	16	35	30	80.0	88.0	124	40	95	170
88.9	M10	16	35	30	88.0	96.0	124	40	95	170
98.0 - 104.0	M10	16	35	30	97.0	105.0	141	40	95	187
104.8 - 110.0	M10	16	35	30	104.0	112.0	141	40	95	187
114.3 - 118.0	M10	16	35	30	112.0	120.0	158	40	95	202
125.0 - 129.0	M10	16	32	30	122.0	130.0	158	40	95	202

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OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	d	Torque	B	H
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)	(mm)	(mm)
130.2 - 133.0	M12	16	32	40	129.0	137.0	178	65	110	230
139.7 - 141.6	M12	16	32	40	137.0	145.0	186	65	110	238
154.0 - 155.0	M12	16	32	40	149.0	157.0	197	65	110	249
159.0	M12	16	32	40	157.0	165.0	205	65	110	255
165.0 - 168.3	M12	16	32	40	164.0	172.0	212	65	110	262



UNI-Grip LE PN10

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

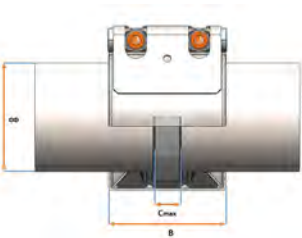
- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

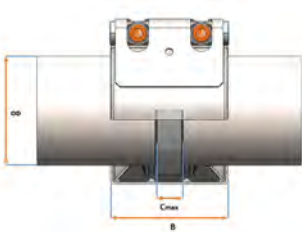


OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
66.6 - 70.0	779 724 411	1 D1 A88 100	1.0	779 721 411	1 D1 A88 200
73.0 - 79.5	779 724 412	1 D1 A88 100	1.0	779 721 412	1 D1 A88 200
84.0	779 724 413	1 D1 A88 100	1.0	779 721 413	1 D1 A88 200
88.9	779 724 414	1 D1 A88 100	1.0	779 721 414	1 D1 A88 200
98.0 - 104.0	779 724 415	1 D1 A88 100	1.1	779 721 415	1 D1 A88 200
104.8 - 110.0	779 724 416	1 D1 A88 100	1.1	779 721 416	1 D1 A88 200
114.3 - 118.0	779 724 417	1 D1 A88 100	1.2	779 721 417	1 D1 A88 200
125.0 - 129.0	779 724 418	1 D1 A88 100	1.2	779 721 418	1 D1 A88 200
130.2 - 133.0	779 724 419	1 D1 A88 100	2.1	779 721 419	1 D1 A88 200
139.7 - 141.6	779 724 420	1 D1 A88 100	2.2	779 721 420	1 D1 A88 200
154.0 - 155.0	779 724 421	1 D1 A88 100	2.3	779 721 421	1 D1 A88 200
159.0	779 724 422	1 D1 A88 100	2.3	779 721 422	1 D1 A88 200
165.0 - 168.3	779 724 423	1 D1 A88 100	2.4	779 721 423	1 D1 A88 200



OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	Torque	d	B	H
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(N/m)	(mm)	(mm)	(mm)
66.6 - 70.0	M10	10	16	30	64	72	40	108	95	164
73.0 - 79.5	M10	10	16	30	72	80	40	108	95	164
84.0	M10	10	16	30	80	88	40	124	95	170
88.9	M10	10	16	30	88	96	40	124	95	170
98.0 - 104.0	M10	10	16	30	97	105	40	141	95	187
104.8 - 110.0	M10	10	16	30	104	112	40	141	95	187
114.3 - 118.0	M10	10	16	30	112	120	40	158	95	202
125.0 - 129.0	M10	10	16	30	122	130	40	158	95	202
130.2 - 133.0	M12	10	16	40	129	137	65	178	110	230

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OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	Torque (N/m)	d (mm)	B (mm)	H (mm)
139.7 - 141.6	M12	10	16	40	137	145	65	186	110	238
154.0 - 155.0	M12	10	16	40	149	157	65	197	110	249
159.0	M12	10	16	40	157	165	65	205	110	255
165.0 - 168.3	M12	10	16	40	164	172	65	212	110	262

UNI-Grip S PN10

Model:

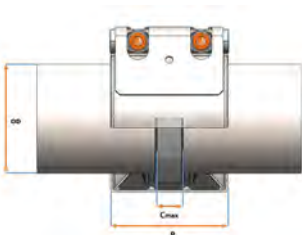
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

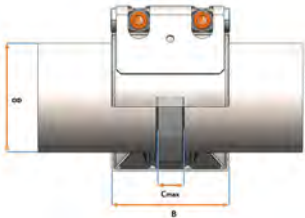
- Sealing type Viton on request
- *Restricted working conditions for CuNiFe tubes with a wall thickness ≤ 4 mm. For pipe dimensions with an asterisk, these may only be loaded with max PN 2,5.



OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
211 - 222	779 764 126	1 D1 A88 111	6.9	779 762 126	1 D1 A88 211
224 - 234	779 764 127	1 D1 A88 111	7.0	779 762 127	1 D1 A88 211
236 - 246	779 764 128	1 D1 A88 111	7.2	779 762 128	1 D1 A88 211
248 - 259	779 764 129	1 D1 A88 111	7.5	779 762 129	1 D1 A88 211
* 264 - 275	779 764 130	1 D1 A88 111	7.7	779 762 130	1 D1 A88 211
* 278 - 289	779 764 131	1 D1 A88 111	7.9	779 762 131	1 D1 A88 211
* 290 - 300	779 764 132	1 D1 A88 111	11.1	779 762 132	1 D1 A88 211
* 304 - 313	779 764 133	1 D1 A88 111	11.5	779 762 133	1 D1 A88 211
* 315 - 327	779 764 134	1 D1 A88 111	11.8	779 762 134	1 D1 A88 211
* 330 - 339	779 764 135	1 D1 A88 111	12.1	779 762 135	1 D1 A88 211
* 340 - 352	779 764 136	1 D1 A88 111	12.4	779 762 136	1 D1 A88 211
* 352 - 362	779 764 137	1 D1 A88 111	12.7	779 762 137	1 D1 A88 211
* 367 - 372	779 764 138	1 D1 A88 111	13.0	779 762 138	1 D1 A88 211

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	Torque (N/m)	H (mm)
211 - 222	M16	10	16	40	213	223	261	138	160	287
224 - 234	M16	10	16	40	224	234	272	138	160	298
236 - 246	M16	10	16	40	237	247	285	138	160	311
248 - 259	M16	10	16	40	250	260	298	138	160	324
* 264 - 275	M16	10	16	40	266	276	314	138	160	340
* 278 - 289	M16	10	16	40	280	290	328	140	160	354
* 290 - 300	M16	10	16	40	291	301	339	140	160	365
* 304 - 313	M16	10	16	40	304	314	352	140	160	378
* 315 - 327	M16	10	16	40	318	328	366	140	160	392

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	OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	Torque (N/m)	H (mm)
*	330 - 339	M16	10	16	40	330	340	378	140	160	404
*	340 - 352	M16	10	16	40	343	353	391	140	160	417
*	352 - 362	M16	10	16	40	353	363	401	140	160	427
*	367 - 372	M16	10	16	40	364	374	412	142	160	438

UNI-Grip S PN6

Model:

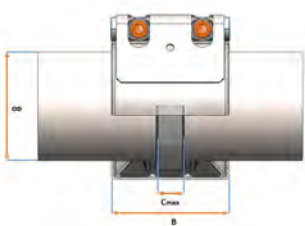
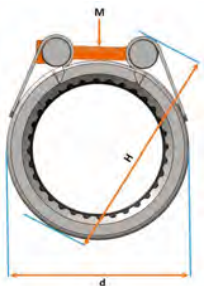
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

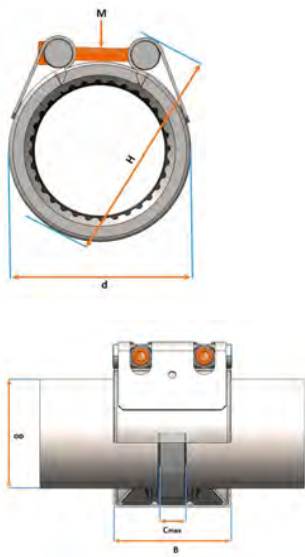
Option:

- Sealing type Viton on request
- *Restricted working conditions for CuNiFe tubes with a wall thickness ≤ to 4 mm. For pipe dimensions with an asterisk, these may only be loaded with max PN 2,5.



	OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
	185 - 197	779 764 224	1 D1 A88 120	5.4	779 762 224	1 D1 A88 220
	200 - 210	779 764 225	1 D1 A88 120	5.6	779 762 225	1 D1 A88 220
	211 - 222	779 764 226	1 D1 A88 120	5.7	779 762 226	1 D1 A88 220
	224 - 234	779 764 227	1 D1 A88 120	5.9	779 762 227	1 D1 A88 220
	236 - 246	779 764 228	1 D1 A88 120	6.1	779 762 228	1 D1 A88 220
	248 - 259	779 764 229	1 D1 A88 120	6.2	779 762 229	1 D1 A88 220
*	264 - 275	779 764 230	1 D1 A88 120	6.5	779 762 230	1 D1 A88 220
*	278 - 289	779 764 231	1 D1 A88 120	6.7	779 762 231	1 D1 A88 220
*	290 - 300	779 764 232	1 D1 A88 120	8.1	779 762 232	1 D1 A88 220
*	304 - 313	779 764 233	1 D1 A88 120	8.3	779 762 233	1 D1 A88 220
*	315 - 327	779 764 234	1 D1 A88 120	8.5	779 762 234	1 D1 A88 220
*	330 - 339	779 764 235	1 D1 A88 120	8.7	779 762 235	1 D1 A88 220
*	340 - 352	779 764 236	1 D1 A88 120	8.9	779 762 236	1 D1 A88 220
*	352 - 362	779 764 237	1 D1 A88 120	9.1	779 762 237	1 D1 A88 220
*	367 - 372	779 764 238	1 D1 A88 120	9.3	779 762 238	1 D1 A88 220
*	376 - 386	779 764 239	1 D1 A88 120	13.3	779 762 239	1 D1 A88 220
*	388 - 399	779 764 240	1 D1 A88 120	13.6	779 762 240	1 D1 A88 220
*	400 - 412	779 764 241	1 D1 A88 120	13.9	779 762 241	1 D1 A88 220
	419 - 421	779 764 242	1 D1 A88 120	14.2	779 762 242	1 D1 A88 220
	426 - 434	779 764 243	1 D1 A88 120	14.5	779 762 243	1 D1 A88 220
	439 - 450	779 764 244	1 D1 A88 120	14.9	779 762 244	1 D1 A88 220
	452 - 463	779 764 245	1 D1 A88 120	15.2	779 762 245	1 D1 A88 220
	464 - 470	779 764 246	1 D1 A88 120	15.4	779 762 246	1 D1 A88 220
	478 - 488	779 764 247	1 D1 A88 120	15.8	779 762 247	1 D1 A88 220
	490 - 500	779 764 248	1 D1 A88 120	16.1	779 762 248	1 D1 A88 220
	504 - 515	779 764 249	1 D1 A88 120	16.5	779 762 249	1 D1 A88 220

table continued on the next page



OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	Torque (N/m)	H (mm)
185 - 197	M16	6	10	40	188	198	236	138	160	262
200 - 210	M16	6	10	40	201	211	249	138	160	275
211 - 222	M16	6	10	40	213	223	261	138	160	287
224 - 234	M16	6	10	40	224	234	272	138	160	298
236 - 246	M16	6	10	40	237	247	285	138	160	311
248 - 259	M16	6	10	40	250	260	298	138	160	324
* 264 - 275	M16	6	10	40	266	276	314	138	160	340
* 278 - 289	M16	6	10	40	280	290	328	140	160	354
* 290 - 300	M16	6	10	40	318	301	339	140	160	365
* 304 - 313	M16	6	10	40	304	314	352	140	160	378
* 315 - 327	M16	6	10	40	318	328	366	140	160	392
* 330 - 339	M16	6	10	40	330	340	378	140	160	404
* 340 - 352	M16	6	10	40	343	353	391	140	160	417
* 352 - 362	M16	6	10	40	353	362	401	140	160	427
* 367 - 372	M16	6	10	40	364	374	412	142	160	438
* 376 - 386	M16	6	10	40	377	387	425	142	160	451
* 388 - 399	M16	6	10	40	390	400	438	142	160	464
* 400 - 412	M16	6	10	40	403	413	451	142	160	477
419 - 421	M16	6	10	40	415	425	463	138	160	489
426 - 434	M16	6	10	40	425	435	473	138	160	499
439 - 450	M16	6	10	40	441	451	489	138	160	515
452 - 463	M16	6	10	40	454	464	502	138	160	528
464 - 470	M16	6	10	40	463	473	511	138	160	537
478 - 488	M16	6	10	40	479	489	527	138	160	553
490 - 500	M16	6	10	40	491	501	539	138	160	565
504 - 515	M16	6	10	40	506	516	554	138	160	580

UNI-Grip S PN2.5



Model:

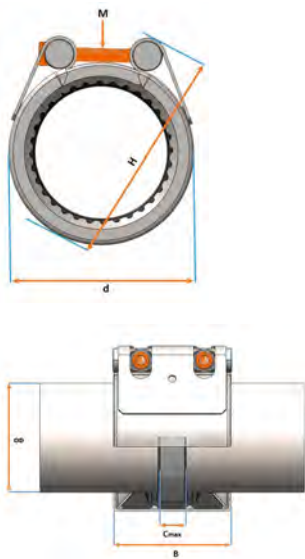
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

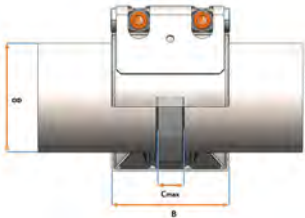
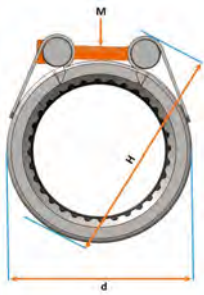
Option:

- Sealing type Viton on request



OD nominal (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
290.0 - 300.0	779 764 332	1 D1 A88 130	6.8	779 762 332 1 D1 A88 230
304.0 - 313.0	779 764 333	1 D1 A88 130	7.0	779 762 333 1 D1 A88 230
315.0 - 327.0	779 764 334	1 D1 A88 130	7.2	779 762 334 1 D1 A88 230
340.0 - 352.0	779 764 336	1 D1 A88 130	7.5	779 762 336 1 D1 A88 230
330.0 - 339.0	779 764 335	1 D1 A88 130	7.4	779 762 335 1 D1 A88 230
352.0 - 362.0	779 764 337	1 D1 A88 130	7.7	779 762 337 1 D1 A88 230
376.0 - 386.0	779 764 339	1 D1 A88 130	9.5	779 762 339 1 D1 A88 230
367.0 - 372.0	779 764 338	1 D1 A88 130	7.8	779 762 338 1 D1 A88 230
388.0 - 399.0	779 764 340	1 D1 A88 130	9.7	779 762 340 1 D1 A88 230
400.0 - 412.0	779 764 341	1 D1 A88 130	9.9	779 762 341 1 D1 A88 230
419.0 - 421.0	779 764 342	1 D1 A88 130	10.1	779 762 342 1 D1 A88 230
426.0 - 434.0	779 764 343	1 D1 A88 130	10.3	779 762 343 1 D1 A88 230
439.0 - 450.0	779 764 344	1 D1 A88 130	10.5	779 762 344 1 D1 A88 230
452.0 - 463.0	779 764 345	1 D1 A88 130	10.7	779 762 345 1 D1 A88 230
464.0 - 470.0	779 764 346	1 D1 A88 130	10.9	779 762 346 1 D1 A88 230
478.0 - 488.0	779 764 347	1 D1 A88 130	11.1	779 762 347 1 D1 A88 230
490.0 - 500.0	779 764 348	1 D1 A88 130	11.3	779 762 348 1 D1 A88 230
504.0 - 515.0	779 764 349	1 D1 A88 130	11.6	779 762 349 1 D1 A88 230
520.0 - 532.0	779 764 350	1 D1 A88 130	16.9	779 762 350 1 D1 A88 230
537.0 - 543.0	779 764 351	1 D1 A88 130	17.2	779 762 351 1 D1 A88 230
546.0 - 558.0	779 764 352	1 D1 A88 130	17.6	779 762 352 1 D1 A88 230

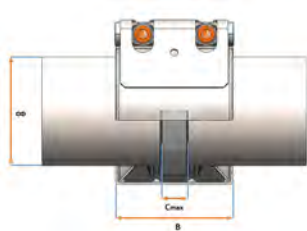
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OD nominal (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
559.0 - 568.0	779 764 353	17.9	779 762 353	1 D1 A88 230
571.0 - 583.0	779 764 354	18.2	779 762 354	1 D1 A88 230
600.0 - 612.0	779 764 355	18.9	779 762 355	1 D1 A88 230
613.7 - 622.0	779 764 356	19.2	779 762 356	1 D1 A88 230
630.0 - 640.0	779 764 357	19.6	779 762 357	1 D1 A88 230
650.0 - 660.0	779 764 358	20.1	779 762 358	1 D1 A88 230
676.0 - 688.0	779 764 359	20.8	779 762 359	1 D1 A88 230
690.0 - 700.0	779 764 360	21.1	779 762 360	1 D1 A88 230
702.6 - 711.2	779 764 361	21.4	779 762 361	1 D1 A88 230
718.0 - 729.0	779 764 362	21.9	779 762 362	1 D1 A88 230
734.0 - 744.0	779 764 363	22.2	779 762 363	1 D1 A88 230

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	Torque (N/m)	B (mm)	H (mm)
290.0 - 300.0	M16	2.5	6	40	291	301	339	160	138	365
304.0 - 313.0	M16	2.5	6	40	304	314	352	160	138	378
315.0 - 327.0	M16	2.5	6	40	318	328	366	160	138	392
340.0 - 352.0	M16	2.5	6	40	343	353	391	160	138	417
330.0 - 339.0	M16	2.5	6	40	330	340	378	160	138	404
352.0 - 362.0	M16	2.5	6	40	353	363	401	160	138	427
376.0 - 386.0	M16	2.5	6	40	377	387	425	160	138	451
367.0 - 372.0	M16	2.5	6	40	364	374	412	160	138	438
388.0 - 399.0	M16	2.5	6	40	390	400	438	160	138	464
400.0 - 412.0	M16	2.5	6	40	403	413	451	160	138	477
419.0 - 421.0	M16	2.5	6	40	415	425	463	160	138	489
426.0 - 434.0	M16	2.5	6	40	425	435	473	160	138	499
439.0 - 450.0	M16	2.5	6	40	441	451	489	160	138	515
452.0 - 463.0	M16	2.5	6	40	454	464	502	160	138	528
464.0 - 470.0	M16	2.5	6	40	463	473	511	160	138	537
478.0 - 488.0	M16	2.5	6	40	479	489	527	160	138	553
490.0 - 500.0	M16	2.5	6	40	491	501	539	160	138	565
504.0 - 515.0	M16	2.5	6	40	506	516	554	160	138	580
520.0 - 532.0	M16	2.5	6	40	523	533	575	160	140	603
537.0 - 543.0	M16	2.5	6	40	534	544	586	160	140	614
546.0 - 558.0	M16	2.5	6	40	549	559	601	160	140	629
559.0 - 568.0	M16	2.5	6	40	560	570	612	160	140	640
571.0 - 583.0	M16	2.5	6	40	574	584	626	160	140	654
600.0 - 612.0	M16	2.5	6	40	603	613	655	160	140	683
613.7 - 622.0	M16	2.5	6	40	613	623	665	160	140	693
630.0 - 640.0	M16	2.5	6	40	631	641	683	160	140	711
650.0 - 660.0	M16	2.5	6	40	651	661	703	160	140	731
676.0 - 688.0	M16	2.5	6	40	679	689	731	160	140	759
690.0 - 700.0	M16	2.5	6	40	691	701	743	160	140	771
702.6 - 711.2	M16	2.5	6	40	703	713	755	160	140	783
718.0 - 729.0	M16	2.5	6	40	720	730	772	160	140	800
734.0 - 744.0	M16	2.5	6	40	735	745	787	160	140	815

UNI-Plastgrip / UNI-Combigrp



UNI-Plastgrip L PN10

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

- For safe installation on pipes insert stiffeners are mandatory

OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
40	779 732 006	1 D1 A89 110	0.4	779 729 006	1 D1 A89 210
50	779 732 008	1 D1 A89 110	0.5	779 729 008	1 D1 A89 210
63	779 732 010	1 D1 A89 110	0.6	779 729 010	1 D1 A89 210
75	779 732 012	1 D1 A89 110	1.4	779 729 012	1 D1 A89 210
90	779 732 014	1 D1 A89 110	1.5	779 729 014	1 D1 A89 210
110	779 732 016	1 D1 A89 110	1.7	779 729 016	1 D1 A89 210
125	779 732 018	1 D1 A89 110	1.8	779 729 018	1 D1 A89 210
140	779 732 020	1 D1 A89 110	3.5	779 729 020	1 D1 A89 210
160	779 732 022	1 D1 A89 110	3.7	779 729 022	1 D1 A89 210

OD nominal (mm)	M	PN	WP	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	Torque (N/m)	B (mm)	H (mm)
40	M8	10	16	15	39.0	43.0	66	25	60	104
50	M8	10	16	15	47.5	52.5	74	25	60	112
63	M8	10	16	25	58.0	64.0	85	25	75	125
75	M10	10	16	30	72.0	80.0	108	40	95	164
90	M10	10	16	30	88.0	96.0	124	40	95	170
110	M10	10	16	30	104.0	112.0	141	40	95	187
125	M10	10	16	30	122.0	130.0	158	40	95	202
140	M12	10	16	40	137.0	145.0	186	65	110	238
160	M12	10	16	40	157.0	165.0	205	65	110	255



UNI-Combigrip L PN10

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

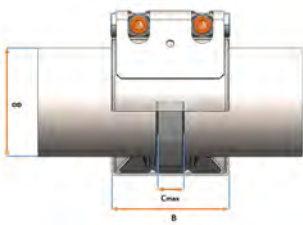
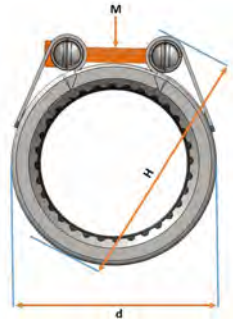
- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

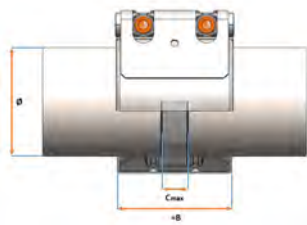
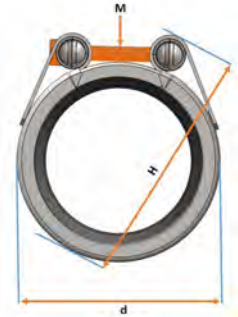
- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm) (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
42.4 - 40.0	779 740 006	1 D1 A90 110	0.4	779 737 006 1 D1 A90 210
48.3 - 50.0	779 740 008	1 D1 A90 110	0.5	779 737 008 1 D1 A90 210
60.3 - 63.0	779 740 010	1 D1 A90 110	0.6	779 737 010 1 D1 A90 210
73.0 - 79.5	779 740 012	1 D1 A90 110	1.4	779 737 012 1 D1 A90 210
88.9 - 90.0	779 740 014	1 D1 A90 110	1.5	779 737 014 1 D1 A90 210
104.8 - 110.0	779 740 016	1 D1 A90 110	1.7	779 737 016 1 D1 A90 210
108.0 - 114.3	779 740 017	1 D1 A90 110	1.7	779 737 017 1 D1 A90 210
125.0 - 129.0	779 740 018	1 D1 A90 110	1.8	779 737 018 1 D1 A90 210
139.7 - 141.6	779 740 020	1 D1 A90 110	3.5	779 737 020 1 D1 A90 210
159.0 - 160.0	779 740 022	1 D1 A90 110	3.7	779 737 022 1 D1 A90 210
165.0 - 168.3	779 740 024	1 D1 A90 110	3.8	779 737 024 1 D1 A90 210

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
42.4 - 40.0	M8	10	16	15	39.0	43.0	66	60	104	25
48.3 - 50.0	M8	10	16	15	47.5	52.5	74	60	112	25
60.3 - 63.0	M8	10	16	25	58.0	64.0	85	75	125	25
73.0 - 79.5	M10	10	16	30	72.0	80.0	108	95	164	40
88.9 - 90.0	M10	10	16	30	88.0	96.0	124	95	170	40
104.8 - 110.0	M10	10	16	30	104.0	112.0	141	95	187	40
108.0 - 114.3	M10	10	16	30	108.0	115.0	141	95	187	40
125.0 - 129.0	M10	10	16	30	122.0	130.0	158	95	202	40
139.7 - 141.6	M12	10	16	40	137.0	145.0	186	110	238	65
159.0 - 160.0	M12	10	16	40	157.0	165.0	205	110	255	65
165.0 - 168.3	M12	10	16	40	164.0	172.0	212	110	262	65

UNI-Flex



UNI-Flex L PN16

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

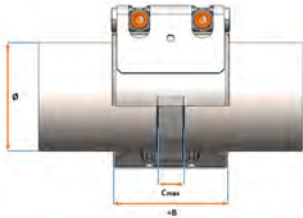
Remark:

- For safe installation on pipes insert stiffeners are mandatory

OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
21.3 - 21.6	779 812 001	1 D1 A92 100	0.2	779 809 001	1 D1 A92 200
26.9 - 28.0	779 812 002	1 D1 A92 100	0.2	779 809 002	1 D1 A92 200
30.0	779 812 003	1 D1 A92 100	0.2	779 809 003	1 D1 A92 200
33.7 - 35.0	779 812 004	1 D1 A92 100	0.2	779 809 004	1 D1 A92 200
38.0	779 812 005	1 D1 A92 100	0.4	779 809 005	1 D1 A92 200
42.4	779 812 006	1 D1 A92 100	0.4	779 809 006	1 D1 A92 200
44.5	779 812 007	1 D1 A92 100	0.4	779 809 007	1 D1 A92 200
48.3	779 812 008	1 D1 A92 100	0.4	779 809 008	1 D1 A92 200
54.0 - 57.0	779 812 009	1 D1 A92 100	0.6	779 809 009	1 D1 A92 200
60.3 - 63.0	779 812 010	1 D1 A92 100	0.6	779 809 010	1 D1 A92 200
66.6 - 70.0	779 812 011	1 D1 A92 100	1.0	779 809 011	1 D1 A92 200
73.0 - 79.5	779 812 012	1 D1 A92 100	1.0	779 809 012	1 D1 A92 200
84.0	779 812 013	1 D1 A92 100	1.0	779 809 013	1 D1 A92 200
88.9	779 812 014	1 D1 A92 100	1.0	779 809 014	1 D1 A92 200
98.0 - 104.0	779 812 015	1 D1 A92 100	1.1	779 809 015	1 D1 A92 200
104.8 - 110.0	779 812 016	1 D1 A92 100	1.1	779 809 016	1 D1 A92 200
114.3 - 118.0	779 812 017	1 D1 A92 100	1.2	779 809 017	1 D1 A92 200
125.0 - 129.0	779 812 018	1 D1 A92 100	1.2	779 809 018	1 D1 A92 200
130.2 - 133.0	779 812 019	1 D1 A92 100	2.1	779 809 019	1 D1 A92 200
139.7 - 141.6	779 812 020	1 D1 A92 100	2.2	779 809 020	1 D1 A92 200
154.0 - 155.0	779 812 021	1 D1 A92 100	2.3	779 809 021	1 D1 A92 200
159.0	779 812 022	1 D1 A92 100	2.3	779 809 022	1 D1 A92 200
165.0 - 168.3	779 812 023	1 D1 A92 100	2.4	779 809 023	1 D1 A92 200

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
21.3 - 21.6	M6	16	25	10	21.0	24.0	46	45	76	3.0
26.9 - 28.0	M6	16	25	10	26.0	29.0	46	45	76	3.0
30.0	M6	16	25	10	29.0	32.0	54	45	84	3.0
33.7 - 35.0	M6	16	25	10	33.0	36.0	54	45	84	3.0
38.0	M8	16	25	15	36.0	39.0	66	60	104	5.0
42.4	M8	16	25	15	39.0	43.0	66	60	104	5.0
44.5	M8	16	25	15	43.0	47.5	74	60	112	5.0
48.3	M8	16	25	15	47.5	52.5	74	60	112	5.0
54.0 - 57.0	M8	16	25	25	52.5	58.0	85	75	125	5.0
60.3 - 63.0	M8	16	25	25	58.0	64.0	85	75	125	5.0
66.6 - 70.0	M10	16	25	30	64.0	72.0	108	95	164	10.0
73.0 - 79.5	M10	16	25	30	72.0	80.0	108	95	164	10.0
84.0	M10	16	25	30	80.0	88.0	124	95	170	10.0
88.9	M10	16	25	30	88.0	96.0	124	95	170	10.0
98.0 - 104.0	M10	16	25	30	97.0	105.0	141	95	187	10.0
104.8 - 110.0	M10	16	25	30	104.0	112.0	141	95	187	10.0
114.3 - 118.0	M10	16	25	30	112.0	120.0	158	95	202	12.5
125.0 - 129.0	M10	16	25	30	122.0	130.0	158	95	202	12.5
130.2 - 133.0	M12	16	25	40	129.0	137.0	178	110	230	20.0

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OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
139.7 - 141.6	M12	16	25	40	137.0	145.0	186	110	238	25.0
154.0 - 155.0	M12	16	25	40	149.0	157.0	197	110	249	30.0
159.0	M12	16	25	40	157.0	165.0	205	110	255	30.0
165.0 - 168.3	M12	16	25	40	164.0	172.0	212	110	262	30.0

UNI-Flex S PN16

Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

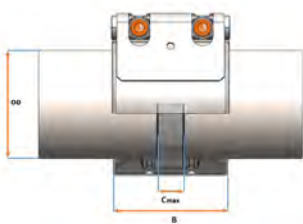
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

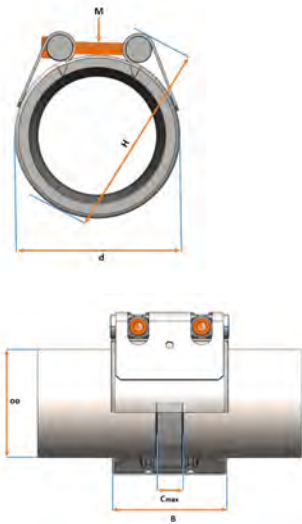
Remark:

- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
185.0 - 197.0	779 864 024	1 D1 A92 101	5.0	779 862 024	1 D1 A92 201
200.0 - 210.0	779 864 025	1 D1 A92 101	5.2	779 862 025	1 D1 A92 201
211.0 - 222.0	779 864 026	1 D1 A92 101	5.3	779 862 026	1 D1 A92 201
224.0 - 234.0	779 864 027	1 D1 A92 101	5.5	779 862 027	1 D1 A92 201
236.0 - 246.0	779 864 028	1 D1 A92 101	5.6	779 862 028	1 D1 A92 201
248.0 - 259.0	779 864 029	1 D1 A92 101	5.8	779 862 029	1 D1 A92 201
264.0 - 275.0	779 864 030	1 D1 A92 101	6.0	779 862 030	1 D1 A92 201
278.0 - 289.0	779 864 031	1 D1 A92 101	7.6	779 862 031	1 D1 A92 201
290.0 - 300.0	779 864 032	1 D1 A92 101	7.8	779 862 032	1 D1 A92 201
304.0 - 313.0	779 864 033	1 D1 A92 101	8.0	779 862 033	1 D1 A92 201
315.0 - 327.0	779 864 034	1 D1 A92 101	8.2	779 862 034	1 D1 A92 201
330.0 - 339.0	779 864 035	1 D1 A92 101	8.4	779 862 035	1 D1 A92 201
340.0 - 352.0	779 864 036	1 D1 A92 101	8.6	779 862 036	1 D1 A92 201
352.0 - 362.0	779 864 037	1 D1 A92 101	8.8	779 862 037	1 D1 A92 201
367.0 - 372.0	779 864 038	1 D1 A92 101	12.6	779 862 038	1 D1 A92 201
376.0 - 386.0	779 864 039	1 D1 A92 101	12.9	779 862 039	1 D1 A92 201
388.0 - 399.0	779 864 040	1 D1 A92 101	13.3	779 862 040	1 D1 A92 201
400.0 - 412.0	779 864 041	1 D1 A92 101	13.6	779 862 041	1 D1 A92 201
419.0 - 421.0	779 864 042	1 D1 A92 101	13.9	779 862 042	1 D1 A92 201
426.0 - 434.0	779 864 043	1 D1 A92 101	14.1	779 862 043	1 D1 A92 201
439.0 - 450.0	779 864 044	1 D1 A92 101	14.5	779 862 044	1 D1 A92 201
452.0 - 463.0	779 864 045	1 D1 A92 101	14.9	779 862 045	1 D1 A92 201
464.0 - 470.0	779 864 046	1 D1 A92 101	15.1	779 862 046	1 D1 A92 201
478.0 - 488.0	779 864 047	1 D1 A92 101	15.5	779 862 047	1 D1 A92 201
490.0 - 500.0	779 864 048	1 D1 A92 101	15.8	779 862 048	1 D1 A92 201
504.0 - 515.0	779 864 049	1 D1 A92 101	16.2	779 862 049	1 D1 A92 201
520.0 - 532.0	779 864 050	1 D1 A92 101	16.6	779 862 050	1 D1 A92 201

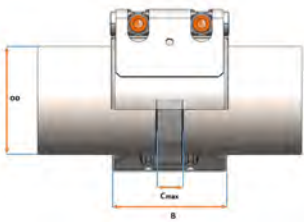
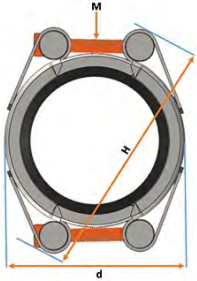
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OD nominal (mm) (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
537.0 - 543.0	779 864 051	1 D1 A92 101	16.9	779 862 051 1 D1 A92 201
546.0 - 558.0	779 864 052	1 D1 A92 101	17.2	779 862 052 1 D1 A92 201
559.0 - 568.0	779 864 053	1 D1 A92 101	17.5	779 862 053 1 D1 A92 201
571.0 - 583.0	779 864 054	1 D1 A92 101	17.9	779 862 054 1 D1 A92 201
600.0 - 612.0	779 864 055	1 D1 A92 101	18.6	779 862 055 1 D1 A92 201
613.7 - 622.0	779 864 056	1 D1 A92 101	18.9	779 862 056 1 D1 A92 201
630.0 - 640.0	779 864 057	1 D1 A92 101	19.3	779 862 057 1 D1 A92 201
650.0 - 660.0	779 864 058	1 D1 A92 101	19.8	779 862 058 1 D1 A92 201
676.0 - 688.0	779 864 059	1 D1 A92 101	20.5	779 862 059 1 D1 A92 201
690.0 - 700.0	779 864 060	1 D1 A92 101	20.8	779 862 060 1 D1 A92 201
702.6 - 711.2	779 864 061	1 D1 A92 101	21.1	779 862 061 1 D1 A92 201
718.0 - 729.0	779 864 062	1 D1 A92 101	21.5	779 862 062 1 D1 A92 201
734.0 - 744.0	779 864 063	1 D1 A92 101	21.9	779 862 063 1 D1 A92 201

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
185.0 - 197.0	M12	16	25	40	188	198	236	140	262	30
200.0 - 210.0	M12	16	25	40	201	211	249	140	275	30
211.0 - 222.0	M12	16	25	40	213	223	261	140	287	30
224.0 - 234.0	M12	16	25	40	224	234	272	140	298	30
236.0 - 246.0	M12	16	25	40	237	247	285	140	311	30
248.0 - 259.0	M12	16	25	40	250	260	298	140	324	30
264.0 - 275.0	M12	16	25	40	266	276	314	140	340	30
278.0 - 289.0	M16	16	25	40	280	290	328	142	354	30
290.0 - 300.0	M16	16	25	40	291	301	339	142	365	30
304.0 - 313.0	M16	16	25	40	304	314	352	142	378	30
315.0 - 327.0	M16	16	25	40	318	328	366	142	392	30
330.0 - 339.0	M16	16	25	40	330	340	378	142	404	50
340.0 - 352.0	M16	16	25	40	343	353	391	142	417	50
352.0 - 362.0	M16	16	25	40	353	363	401	142	427	50
367.0 - 372.0	M16	16	25	40	364	374	412	146	438	50
376.0 - 386.0	M16	16	25	40	377	387	425	146	451	50
388.0 - 399.0	M16	16	25	40	390	400	438	146	464	50
400.0 - 412.0	M16	16	25	40	403	413	451	146	477	50
419.0 - 421.0	M16	16	25	40	415	425	463	146	489	50
426.0 - 434.0	M16	16	25	40	425	435	473	146	499	50
439.0 - 450.0	M16	16	25	40	441	451	489	146	515	50
452.0 - 463.0	M16	16	25	40	454	464	502	146	528	50
464.0 - 470.0	M16	16	25	40	463	473	511	146	537	50
478.0 - 488.0	M16	16	25	40	479	489	527	146	553	50
490.0 - 500.0	M16	16	25	40	491	501	539	146	565	50
504.0 - 515.0	M16	16	25	40	506	516	554	146	580	50
520.0 - 532.0	M16	16	25	40	523	533	575	146	603	60
537.0 - 543.0	M16	16	25	40	534	544	586	146	614	60
546.0 - 558.0	M16	16	25	40	549	559	601	146	629	60
559.0 - 568.0	M16	16	25	40	560	570	612	146	640	60
571.0 - 583.0	M16	16	25	40	574	584	626	146	654	60
600.0 - 612.0	M16	16	25	40	603	613	655	146	683	60
613.7 - 622.0	M16	16	25	40	613	623	665	146	693	70
630.0 - 640.0	M16	16	25	40	631	641	683	146	711	70
650.0 - 660.0	M16	16	25	40	651	661	703	146	731	70
676.0 - 688.0	M16	16	25	40	679	689	731	146	759	70
690.0 - 700.0	M16	16	25	40	691	701	743	146	771	70
702.6 - 711.2	M16	16	25	40	703	713	755	146	783	70
718.0 - 729.0	M16	16	25	40	720	730	772	146	800	70
734.0 - 744.0	M16	16	25	40	735	745	787	146	815	70

UNI-Flex S2 PN16



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

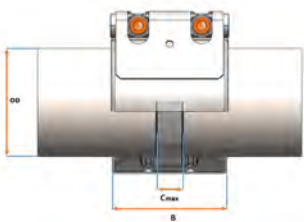
Remark:

- For safe installation on pipes insert stiffeners are mandatory

OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
760.0 - 780.0	779 864 064	1 D1 A92 101	26.1	779 862 064	1 D1 A92 201
784.0 - 806.0	779 864 065	1 D1 A92 101	26.7	779 862 065	1 D1 A92 201
807.2 - 830.0	779 864 066	1 D1 A92 101	27.3	779 862 066	1 D1 A92 201
832.0 - 852.0	779 864 067	1 D1 A92 101	27.9	779 862 067	1 D1 A92 201
859.5 - 880.0	779 864 068	1 D1 A92 101	28.6	779 862 068	1 D1 A92 201
886.0 - 905.8	779 864 069	1 D1 A92 101	29.2	779 862 069	1 D1 A92 201
912.4 - 928.0	779 864 070	1 D1 A92 101	29.8	779 862 070	1 D1 A92 201

OD nominal (mm) (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
760.0 - 780.0	M16	16	25	40	762	782	824	146	852	70
784.0 - 806.0	M16	16	25	40	788	808	850	146	878	70
807.2 - 830.0	M16	16	25	40	812	832	874	146	902	70
832.0 - 852.0	M16	16	25	40	834	854	896	146	924	80
859.5 - 880.0	M16	16	25	40	862	882	924	146	952	80
886.0 - 905.8	M16	16	25	40	888	908	950	146	978	80
912.4 - 928.0	M16	16	25	40	910	930	972	146	1000	80

UNI-Flex S PN10



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

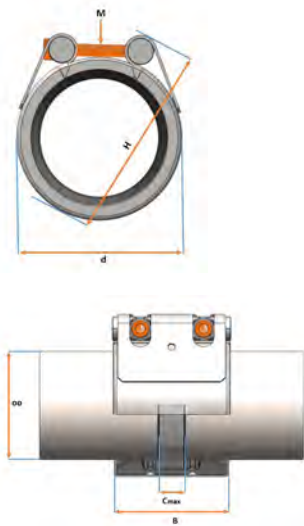
- Sealing type Viton on request

Remark:

- For safe installation on pipes insert stiffeners are mandatory

OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
185.0 - 197.0	779 864 124	1 D1 A92 111	3.9	779 862 124	1 D1 A92 211
200.0 - 210.0	779 864 125	1 D1 A92 111	4.0	779 862 125	1 D1 A92 211
211.0 - 222.0	779 864 126	1 D1 A92 111	4.1	779 862 126	1 D1 A92 211
224.0 - 234.0	779 864 127	1 D1 A92 111	4.2	779 862 127	1 D1 A92 211
236.0 - 246.0	779 864 128	1 D1 A92 111	4.3	779 862 128	1 D1 A92 211
248.0 - 259.0	779 864 129	1 D1 A92 111	4.4	779 862 129	1 D1 A92 211
264.0 - 275.0	779 864 130	1 D1 A92 111	4.6	779 862 130	1 D1 A92 211
278.0 - 289.0	779 864 131	1 D1 A92 111	6.1	779 862 131	1 D1 A92 211
290.0 - 300.0	779 864 132	1 D1 A92 111	6.3	779 862 132	1 D1 A92 211
304.0 - 313.0	779 864 133	1 D1 A92 111	6.4	779 862 133	1 D1 A92 211
315.0 - 327.0	779 864 134	1 D1 A92 111	6.6	779 862 134	1 D1 A92 211
330.0 - 339.0	779 864 135	1 D1 A92 111	6.8	779 862 135	1 D1 A92 211
340.0 - 352.0	779 864 136	1 D1 A92 111	6.9	779 862 136	1 D1 A92 211
352.0 - 362.0	779 864 137	1 D1 A92 111	7.0	779 862 137	1 D1 A92 211

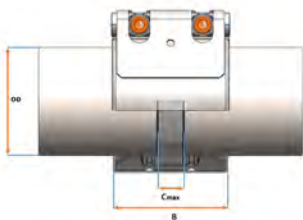
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OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
367.0 - 372.0	779 864 138	1 D1 A92 111	8.9	779 862 138	1 D1 A92 211
376.0 - 386.0	779 864 139	1 D1 A92 111	9.1	779 862 139	1 D1 A92 211
388.0 - 399.0	779 864 140	1 D1 A92 111	9.4	779 862 140	1 D1 A92 211
400.0 - 412.0	779 864 141	1 D1 A92 111	9.6	779 862 141	1 D1 A92 211
419.0 - 421.0	779 864 142	1 D1 A92 111	9.8	779 862 142	1 D1 A92 211
426.0 - 434.0	779 864 143	1 D1 A92 111	9.9	779 862 143	1 D1 A92 211
439.0 - 450.0	779 864 144	1 D1 A92 111	10.2	779 862 144	1 D1 A92 211
452.0 - 463.0	779 864 145	1 D1 A92 111	10.4	779 862 145	1 D1 A92 211
464.0 - 470.0	779 864 146	1 D1 A92 111	10.5	779 862 146	1 D1 A92 211
478.0 - 488.0	779 864 147	1 D1 A92 111	10.8	779 862 147	1 D1 A92 211
490.0 - 500.0	779 864 148	1 D1 A92 111	11.0	779 862 148	1 D1 A92 211
504.0 - 515.0	779 864 149	1 D1 A92 111	11.2	779 862 149	1 D1 A92 211
520.0 - 532.0	779 864 150	1 D1 A92 111	11.5	779 862 150	1 D1 A92 211
537.0 - 543.0	779 864 151	1 D1 A92 111	11.7	779 862 151	1 D1 A92 211
546.0 - 558.0	779 864 152	1 D1 A92 111	11.9	779 862 152	1 D1 A92 211
559.0 - 568.0	779 864 153	1 D1 A92 111	12.1	779 862 153	1 D1 A92 211
571.0 - 583.0	779 864 154	1 D1 A92 111	12.3	779 862 154	1 D1 A92 211
600.0 - 612.0	779 864 155	1 D1 A92 111	12.8	779 862 155	1 D1 A92 211
613.7 - 622.0	779 864 156	1 D1 A92 111	12.9	779 862 156	1 D1 A92 211
630.0 - 640.0	779 864 157	1 D1 A92 111	13.2	779 862 157	1 D1 A92 211
650.0 - 660.0	779 864 158	1 D1 A92 111	13.5	779 862 158	1 D1 A92 211
676.0 - 688.0	779 864 159	1 D1 A92 111	14.0	779 862 159	1 D1 A92 211
690.0 - 700.0	779 864 160	1 D1 A92 111	14.2	779 862 160	1 D1 A92 211
702.6 - 711.2	779 864 161	1 D1 A92 111	14.4	779 862 161	1 D1 A92 211
718.0 - 729.0	779 864 162	1 D1 A92 111	14.7	779 862 162	1 D1 A92 211
734.0 - 744.0	779 864 163	1 D1 A92 111	14.9	779 862 163	1 D1 A92 211

OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
185.0 - 197.0	M12	10	16	40	188	198	236	138	262	30
200.0 - 210.0	M12	10	16	40	201	211	249	138	275	30
211.0 - 222.0	M12	10	16	40	213	223	261	138	287	30
224.0 - 234.0	M12	10	16	40	224	234	272	138	298	30
236.0 - 246.0	M12	10	16	40	237	247	285	138	311	30
248.0 - 259.0	M12	10	16	40	250	260	298	138	324	30
264.0 - 275.0	M12	10	16	40	266	276	314	138	340	30
278.0 - 289.0	M12	10	16	40	280	290	328	140	354	30
290.0 - 300.0	M12	10	16	40	291	301	339	140	365	30
304.0 - 313.0	M12	10	16	40	304	314	352	140	378	30
315.0 - 327.0	M12	10	16	40	318	328	366	140	392	30
330.0 - 339.0	M12	10	16	40	330	340	378	140	404	40
340.0 - 352.0	M12	10	16	40	343	353	391	140	417	40
352.0 - 362.0	M12	10	16	40	353	363	401	140	427	40
367.0 - 372.0	M12	10	16	40	364	374	412	142	438	40
376.0 - 386.0	M12	10	16	40	377	387	425	142	451	40
388.0 - 399.0	M12	10	16	40	390	400	438	142	464	40
400.0 - 412.0	M12	10	16	40	403	413	451	142	477	40
419.0 - 421.0	M12	10	16	40	415	425	463	142	489	40
426.0 - 434.0	M12	10	16	40	425	435	473	142	499	40
439.0 - 450.0	M12	10	16	40	441	451	489	142	515	40
452.0 - 463.0	M12	10	16	40	454	464	502	142	528	40
464.0 - 470.0	M12	10	16	40	463	473	511	142	537	40
478.0 - 488.0	M12	10	16	40	479	489	527	142	553	40
490.0 - 500.0	M12	10	16	40	491	501	539	142	565	40
504.0 - 515.0	M12	10	16	40	506	516	554	142	580	40
520.0 - 532.0	M16	10	16	40	523	533	575	142	603	50
537.0 - 543.0	M16	10	16	40	534	544	586	142	614	50
546.0 - 558.0	M16	10	16	40	549	559	601	142	629	50
559.0 - 568.0	M16	10	16	40	560	570	612	142	640	50
571.0 - 583.0	M16	10	16	40	574	584	626	142	654	50
600.0 - 612.0	M16	10	16	40	603	613	655	142	683	50

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OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
613.7 - 622.0	M16	10	16	40	613	623	665	142	693	60
630.0 - 640.0	M16	10	16	40	631	641	683	142	711	60
650.0 - 660.0	M16	10	16	40	651	661	703	142	731	60
676.0 - 688.0	M16	10	16	40	679	689	731	142	759	60
690.0 - 700.0	M16	10	16	40	691	701	743	142	771	60
702.6 - 711.2	M16	10	16	40	703	713	755	142	783	60
718.0 - 729.0	M16	10	16	40	720	730	772	142	800	60
734.0 - 744.0	M16	10	16	40	735	745	787	142	815	60

UNI-Flex S2/S3 PN10



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

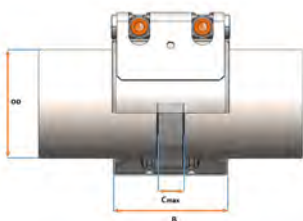
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

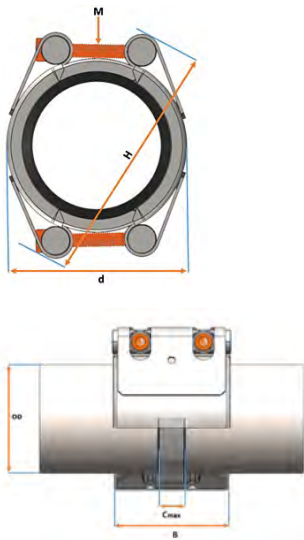
- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
760.0 - 780.0	779 864 164	1 D1 A92 111	18.4	779 862 164	1 D1 A92 211
784.0 - 806.0	779 864 165	1 D1 A92 111	18.8	779 862 165	1 D1 A92 211
807.2 - 830.0	779 864 166	1 D1 A92 111	19.2	779 862 166	1 D1 A92 211
832.0 - 852.0	779 864 167	1 D1 A92 111	19.6	779 862 167	1 D1 A92 211
859.5 - 880.0	779 864 168	1 D1 A92 111	20.0	779 862 168	1 D1 A92 211
886.0 - 905.8	779 864 169	1 D1 A92 111	20.4	779 862 169	1 D1 A92 211
912.4 - 928.0	779 864 170	1 D1 A92 111	20.8	779 862 170	1 D1 A92 211
940.0 - 960.0	779 864 171	1 D1 A92 111	30.6	779 862 171	1 D1 A92 211
964.2 - 984.5	779 864 172	1 D1 A92 111	31.2	779 862 172	1 D1 A92 211
989.0 - 1008.0	779 864 173	1 D1 A92 111	31.8	779 862 173	1 D1 A92 211
1015.0 - 1027.0	779 864 174	1 D1 A92 111	32.3	779 862 174	1 D1 A92 211
1044.0 - 1068.3	779 864 175	1 D1 A92 111	33.3	779 862 175	1 D1 A92 211
1080.0 - 1100.0	779 864 176	1 D1 A92 111	34.1	779 862 176	1 D1 A92 211
1118.0 - 1128.0	779 864 177	1 D1 A92 111	34.8	779 862 177	1 D1 A92 211
1143.0 - 1174.0	779 864 178	1 D1 A92 111	39.2	779 862 178	1 D1 A92 211
1200.0 - 1228.0	779 864 179	1 D1 A92 111	40.6	779 862 179	1 D1 A92 211
1255.0 - 1276.6	779 864 180	1 D1 A92 111	41.8	779 862 180	1 D1 A92 211
1358.0	779 864 181	1 D1 A92 111	44.1	779 862 181	1 D1 A92 211
1420.0 - 1449.0	779 864 182	1 D1 A92 111	46.1	779 862 182	1 D1 A92 211

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
760.0 - 780.0	M16	10	16	40	762	782	824	142	852	60
784.0 - 806.0	M16	10	16	40	788	808	850	142	878	60
807.2 - 830.0	M16	10	16	40	812	832	874	142	902	60
832.0 - 852.0	M16	10	16	40	834	854	896	142	924	60
859.5 - 880.0	M16	10	16	40	862	882	924	142	952	60
886.0 - 905.8	M16	10	16	40	888	908	950	142	978	60
912.4 - 928.0	M16	10	16	40	910	930	972	142	1000	60

table continued on the next page



OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
940.0 - 960.0	M16	10	16	40	942	962	1004	146	1032	60
964.2 - 984.5	M16	10	16	40	967	987	1029	146	1057	60
989.0 - 1008.0	M16	10	16	40	990	1010	1052	146	1080	60
1015.0 - 1027.0	M16	10	16	40	1010	1030	1072	146	1100	60
1044.0 - 1068.3	M16	10	16	40	1050	1070	1116	146	1146	80
1080.0 - 1100.0	M16	10	16	40	1082	1102	1148	146	1178	80
1118.0 - 1128.0	M16	10	16	40	1110	1130	1176	146	1206	80
1143.0 - 1174.0	M16	10	16	40	1147	1177	1223	146	1253	80
1200.0 - 1228.0	M16	10	16	40	1201	1231	1277	146	1307	80
1255.0 - 1276.6	M16	10	16	40	1250	1280	1326	146	1356	80
1358.0	M16	10	16	40	1340	1370	1416	146	1446	80
1420.0 - 1449.0	M16	10	16	40	1422	1452	1498	146	1528	80

UNI-Flex S PN6



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

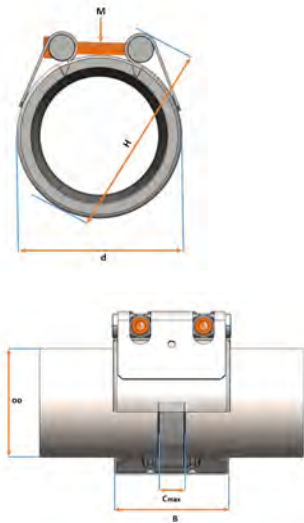
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

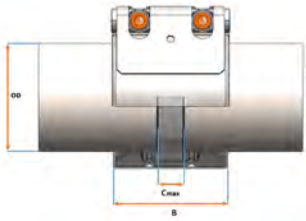
Remark:

- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
278.0 - 289.0	779 864 231	1 D1 A92 120	4.7	779 862 231	1 D1 A92 220
290.0 - 300.0	779 864 232	1 D1 A92 120	4.8	779 862 232	1 D1 A92 220
304.0 - 313.0	779 864 233	1 D1 A92 120	4.9	779 862 233	1 D1 A92 220
315.0 - 327.0	779 864 234	1 D1 A92 120	5.0	779 862 234	1 D1 A92 220
330.0 - 339.0	779 864 235	1 D1 A92 120	5.1	779 862 235	1 D1 A92 220
340.0 - 352.0	779 864 236	1 D1 A92 120	5.2	779 862 236	1 D1 A92 220
352.0 - 362.0	779 864 237	1 D1 A92 120	5.2	779 862 237	1 D1 A92 220
367.0 - 372.0	779 864 238	1 D1 A92 120	5.3	779 862 238	1 D1 A92 220
376.0 - 386.0	779 864 239	1 D1 A92 120	5.4	779 862 239	1 D1 A92 220
388.0 - 399.0	779 864 240	1 D1 A92 120	5.5	779 862 240	1 D1 A92 220
400.0 - 412.0	779 864 241	1 D1 A92 120	5.6	779 862 241	1 D1 A92 220
419.0 - 421.0	779 864 242	1 D1 A92 120	5.7	779 862 242	1 D1 A92 220
426.0 - 434.0	779 864 243	1 D1 A92 120	5.8	779 862 243	1 D1 A92 220
439.0 - 450.0	779 864 244	1 D1 A92 120	5.9	779 862 244	1 D1 A92 220
452.0 - 463.0	779 864 245	1 D1 A92 120	6.0	779 862 245	1 D1 A92 220
464.0 - 470.0	779 864 246	1 D1 A92 120	6.1	779 862 246	1 D1 A92 220
478.0 - 488.0	779 864 247	1 D1 A92 120	6.2	779 862 247	1 D1 A92 220
490.0 - 500.0	779 864 248	1 D1 A92 120	6.3	779 862 248	1 D1 A92 220
504.0 - 515.0	779 864 249	1 D1 A92 120	6.5	779 862 249	1 D1 A92 220
520.0 - 532.0	779 864 250	1 D1 A92 120	9.1	779 862 250	1 D1 A92 220
537.0 - 543.0	779 864 251	1 D1 A92 120	9.2	779 862 251	1 D1 A92 220
546.0 - 558.0	779 864 252	1 D1 A92 120	9.4	779 862 252	1 D1 A92 220
559.0 - 568.0	779 864 253	1 D1 A92 120	9.5	779 862 253	1 D1 A92 220
571.0 - 583.0	779 864 254	1 D1 A92 120	9.7	779 862 254	1 D1 A92 220
600.0 - 612.0	779 864 255	1 D1 A92 120	10.1	779 862 255	1 D1 A92 220
613.7 - 622.0	779 864 256	1 D1 A92 120	10.2	779 862 256	1 D1 A92 220
630.0 - 640.0	779 864 257	1 D1 A92 120	10.4	779 862 257	1 D1 A92 220
650.0 - 660.0	779 864 258	1 D1 A92 120	10.6	779 862 258	1 D1 A92 220
676.0 - 688.0	779 864 259	1 D1 A92 120	11.0	779 862 259	1 D1 A92 220

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OD nominal (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
690.0 - 700.0	779 864 260	1 D1 A92 120	11.1	779 862 260 1 D1 A92 220
702.6 - 711.2	779 864 261	1 D1 A92 120	11.3	779 862 261 1 D1 A92 220
718.0 - 729.0	779 864 262	1 D1 A92 120	11.5	779 862 262 1 D1 A92 220
734.0 - 744.0	779 864 263	1 D1 A92 120	11.6	779 862 263 1 D1 A92 220

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
278.0 - 289.0	M12	6	10	40	280	290	328	138	354	30
290.0 - 300.0	M12	6	10	40	291	301	339	138	365	30
304.0 - 313.0	M12	6	10	40	304	314	352	138	378	30
315.0 - 327.0	M12	6	10	40	318	328	366	138	392	30
330.0 - 339.0	M12	6	10	40	330	340	378	138	404	40
340.0 - 352.0	M12	6	10	40	343	353	391	138	417	40
352.0 - 362.0	M12	6	10	40	353	363	401	138	427	40
367.0 - 372.0	M12	6	10	40	364	374	412	138	438	40
376.0 - 386.0	M12	6	10	40	377	387	425	138	451	40
388.0 - 399.0	M12	6	10	40	390	400	438	138	464	40
400.0 - 412.0	M12	6	10	40	403	413	451	138	477	40
419.0 - 421.0	M12	6	10	40	415	425	463	138	489	40
426.0 - 434.0	M12	6	10	40	425	435	473	138	499	40
439.0 - 450.0	M12	6	10	40	441	451	489	138	515	40
452.0 - 463.0	M12	6	10	40	454	464	502	138	528	40
464.0 - 470.0	M12	6	10	40	463	473	511	138	537	40
478.0 - 488.0	M12	6	10	40	479	489	527	138	553	40
490.0 - 500.0	M12	6	10	40	491	501	539	138	565	40
504.0 - 515.0	M12	6	10	40	506	516	554	138	580	40
520.0 - 532.0	M12	6	10	40	523	533	575	140	603	50
537.0 - 543.0	M12	6	10	40	534	544	586	140	614	50
546.0 - 558.0	M12	6	10	40	549	559	601	140	629	50
559.0 - 568.0	M12	6	10	40	560	570	612	140	640	50
571.0 - 583.0	M12	6	10	40	574	584	626	140	654	50
600.0 - 612.0	M12	6	10	40	603	613	655	140	683	50
613.7 - 622.0	M12	6	10	40	613	623	665	140	693	60
630.0 - 640.0	M12	6	10	40	631	641	683	140	711	60
650.0 - 660.0	M12	6	10	40	651	661	703	140	731	60
676.0 - 688.0	M12	6	10	40	679	689	731	140	759	60
690.0 - 700.0	M12	6	10	40	691	701	743	140	771	60
702.6 - 711.2	M12	6	10	40	703	713	755	140	783	60
718.0 - 729.0	M12	6	10	40	720	730	772	140	800	60
734.0 - 744.0	M12	6	10	40	735	745	787	140	815	60

UNI-Flex S2/S3 PN6



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

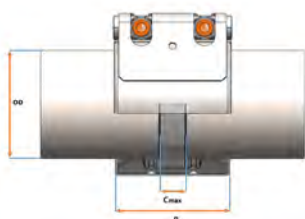
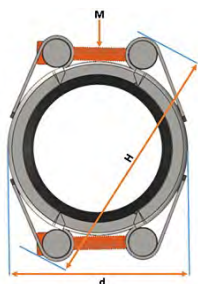
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
760.0 - 780.0	779 864 264	1 D1 A92 120	14.7	779 862 264	1 D1 A92 220
784.0 - 806.0	779 864 265	1 D1 A92 120	15.1	779 862 265	1 D1 A92 220
807.2 - 830.0	779 864 266	1 D1 A92 120	15.3	779 862 266	1 D1 A92 220
832.0 - 852.0	779 864 267	1 D1 A92 120	15.6	779 862 267	1 D1 A92 220
859.5 - 880.0	779 864 268	1 D1 A92 120	15.9	779 862 268	1 D1 A92 220
886.0 - 905.8	779 864 269	1 D1 A92 120	16.3	779 862 269	1 D1 A92 220
912.4 - 928.0	779 864 270	1 D1 A92 120	16.5	779 862 270	1 D1 A92 220
940.0 - 960.0	779 864 271	1 D1 A92 120	21.3	779 862 271	1 D1 A92 220
964.2 - 984.5	779 864 272	1 D1 A92 120	21.7	779 862 272	1 D1 A92 220
989.0 - 1008.0	779 864 273	1 D1 A92 120	22.1	779 862 273	1 D1 A92 220
1015.0 - 1027.0	779 864 274	1 D1 A92 120	22.4	779 862 274	1 D1 A92 220
1044.0 - 1068.3	779 864 275	1 D1 A92 120	23.0	779 862 275	1 D1 A92 220
1080.0 - 1100.0	779 864 276	1 D1 A92 120	23.6	779 862 276	1 D1 A92 220
1118.0 - 1128.0	779 864 277	1 D1 A92 120	24.0	779 862 277	1 D1 A92 220
1143.0 - 1174.0	779 864 278	1 D1 A92 120	27.7	779 862 278	1 D1 A92 220
1200.0 - 1228.0	779 864 279	1 D1 A92 120	28.6	779 862 279	1 D1 A92 220
1255.0 - 1276.6	779 864 280	1 D1 A92 120	29.3	779 862 280	1 D1 A92 220
1358.0	779 864 281	1 D1 A92 120	30.8	779 862 281	1 D1 A92 220
1420.0 - 1449.0	779 864 282	1 D1 A92 120	32.1	779 862 282	1 D1 A92 220
1462.0 - 1468.0	779 864 283	1 D1 A92 120	32.4	779 862 283	1 D1 A92 220

OD nominal (mm) (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
760.0 - 780.0	M12	6	10	40	762	782	824	140	852	60
784.0 - 806.0	M12	6	10	40	788	808	850	140	878	60
807.2 - 830.0	M12	6	10	40	812	832	874	140	902	60
832.0 - 852.0	M12	6	10	40	834	854	896	140	924	60
859.5 - 880.0	M12	6	10	40	862	882	924	140	952	60
886.0 - 905.8	M12	6	10	40	888	908	950	140	978	60
912.4 - 928.0	M12	6	10	40	910	930	972	140	1000	60
940.0 - 960.0	M16	6	10	40	967	987	1029	142	1057	60
964.2 - 984.5	M16	6	10	40	942	962	1004	142	1032	60
989.0 - 1008.0	M16	6	10	40	990	1010	1052	142	1080	60
1015.0 - 1027.0	M16	6	10	40	1010	1030	1072	142	1100	60
1044.0 - 1068.3	M16	6	10	40	1050	1070	1116	142	1146	80
1080.0 - 1100.0	M16	6	10	40	1082	1102	1148	142	1178	80
1118.0 - 1128.0	M16	6	10	40	1110	1130	1176	142	1206	80
1143.0 - 1174.0	M16	6	10	40	1147	1177	1223	142	1253	80
1200.0 - 1228.0	M16	6	10	40	1201	1231	1277	142	1307	80
1255.0 - 1276.6	M16	6	10	40	1250	1280	1326	142	1356	80
1358.0	M16	6	10	40	1340	1370	1416	142	1446	80
1420.0 - 1449.0	M16	6	10	40	1422	1452	1498	142	1528	80
1462.0 - 1468.0	M16	6	10	40	1441	1471	1517	142	1547	80

UNI-Flex S PN2.5



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

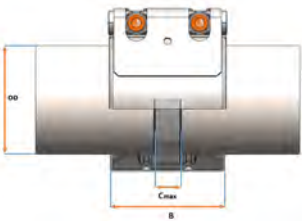
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
520.0 - 532.0	779 864 350	1 D1 A92 130	6.6	779 862 350	1 D1 A92 230
537.0 - 543.0	779 864 351	1 D1 A92 130	6.7	779 862 351	1 D1 A92 230
546.0 - 558.0	779 864 352	1 D1 A92 130	6.8	779 862 352	1 D1 A92 230
559.0 - 568.0	779 864 353	1 D1 A92 130	6.9	779 862 353	1 D1 A92 230
571.0 - 583.0	779 864 354	1 D1 A92 130	7.0	779 862 354	1 D1 A92 230
600.0 - 612.0	779 864 355	1 D1 A92 130	7.2	779 862 355	1 D1 A92 230
613.7 - 622.0	779 864 356	1 D1 A92 130	7.3	779 862 356	1 D1 A92 230
630.0 - 640.0	779 864 357	1 D1 A92 130	7.4	779 862 357	1 D1 A92 230
650.0 - 660.0	779 864 358	1 D1 A92 130	7.6	779 862 358	1 D1 A92 230
676.0 - 688.0	779 864 359	1 D1 A92 130	7.8	779 862 359	1 D1 A92 230
690.0 - 700.0	779 864 360	1 D1 A92 130	7.9	779 862 360	1 D1 A92 230
702.6 - 711.2	779 864 361	1 D1 A92 130	8.0	779 862 361	1 D1 A92 230
718.0 - 729.0	779 864 362	1 D1 A92 130	8.1	779 862 362	1 D1 A92 230
734.0 - 744.0	779 864 363	1 D1 A92 130	8.3	779 862 363	1 D1 A92 230

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
520.0 - 532.0	M12	2.5	6	40	523	533	575	138	603	60
537.0 - 543.0	M12	2.5	6	40	534	544	586	138	614	60
546.0 - 558.0	M12	2.5	6	40	549	559	601	138	629	60
559.0 - 568.0	M12	2.5	6	40	560	570	612	138	640	60
571.0 - 583.0	M12	2.5	6	40	574	584	626	138	654	60
600.0 - 612.0	M12	2.5	6	40	603	613	655	138	683	60
613.7 - 622.0	M12	2.5	6	40	613	623	665	138	693	70
630.0 - 640.0	M12	2.5	6	40	631	641	683	138	711	70
650.0 - 660.0	M12	2.5	6	40	651	661	703	138	731	70
676.0 - 688.0	M12	2.5	6	40	679	689	731	138	759	70
690.0 - 700.0	M12	2.5	6	40	691	701	743	138	771	70
702.6 - 711.2	M12	2.5	6	40	703	713	755	138	783	70
718.0 - 729.0	M12	2.5	6	40	720	730	772	138	800	70
734.0 - 744.0	M12	2.5	6	40	735	745	787	138	815	70

UNI-Flex S2/S3/S4 PN2.5



Model:

- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

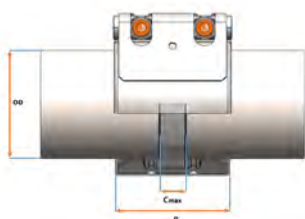
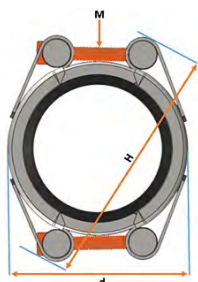
- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

- Sealing type Viton on request

Remark:

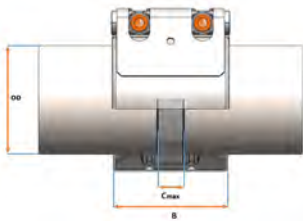
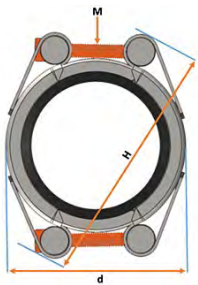
- For safe installation on pipes insert stiffeners are mandatory



OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
760.0 - 780.0	779 864 364	1 D1 A92 130	10.9	779 862 364	1 D1 A92 230
784.0 - 806.0	779 864 365	1 D1 A92 130	11.1	779 862 365	1 D1 A92 230
807.2 - 830.0	779 864 366	1 D1 A92 130	11.3	779 862 366	1 D1 A92 230
832.0 - 852.0	779 864 367	1 D1 A92 130	11.5	779 862 367	1 D1 A92 230
859.5 - 880.0	779 864 368	1 D1 A92 130	11.7	779 862 368	1 D1 A92 230
886.0 - 905.8	779 864 369	1 D1 A92 130	11.9	779 862 369	1 D1 A92 230
912.4 - 928.0	779 864 370	1 D1 A92 130	12.1	779 862 370	1 D1 A92 230
940.0 - 960.0	779 864 371	1 D1 A92 130	16.9	779 862 371	1 D1 A92 230
964.2 - 984.5	779 864 372	1 D1 A92 130	17.2	779 862 372	1 D1 A92 230
989.0 - 1008.0	779 864 373	1 D1 A92 130	17.5	779 862 373	1 D1 A92 230
1015.0 - 1027.0	779 864 374	1 D1 A92 130	17.7	779 862 374	1 D1 A92 230
1044.0 - 1068.3	779 864 375	1 D1 A92 130	18.2	779 862 375	1 D1 A92 230
1080.0 - 1100.0	779 864 376	1 D1 A92 130	18.6	779 862 376	1 D1 A92 230
1118.0 - 1128.0	779 864 377	1 D1 A92 130	18.9	779 862 377	1 D1 A92 230
1143.0 - 1174.0	779 864 378	1 D1 A92 130	22.2	779 862 378	1 D1 A92 230
1200.0 - 1228.0	779 864 379	1 D1 A92 130	22.8	779 862 379	1 D1 A92 230
1255.0 - 1276.6	779 864 380	1 D1 A92 130	23.4	779 862 380	1 D1 A92 230
1358.0	779 864 381	1 D1 A92 130	24.5	779 862 381	1 D1 A92 230
1420.0 - 1449.0	779 864 382	1 D1 A92 130	25.5	779 862 382	1 D1 A92 230
1462.0 - 1468.0	779 864 383	1 D1 A92 130	25.7	779 862 383	1 D1 A92 230
1560.0 - 1565.0	779 864 384	1 D1 A92 130	34.0	779 862 384	1 D1 A92 230
1620.0 - 1668.0	779 864 385	1 D1 A92 130	38.6	779 862 385	1 D1 A92 230
1820.0 - 1875.0	779 864 386	1 D1 A92 130	41.9	779 862 386	1 D1 A92 230
2020.0 - 2048.0	779 864 387	1 D1 A92 130	44.7	779 862 387	1 D1 A92 230
2082.0	779 864 388	1 D1 A92 130	45.3	779 862 388	1 D1 A92 230

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
760.0 - 780.0	M12	2.5	6	40	762	782	824	138	852	70
784.0 - 806.0	M12	2.5	6	40	788	808	850	138	878	70
807.2 - 830.0	M12	2.5	6	40	812	832	874	138	902	70
832.0 - 852.0	M12	2.5	6	40	834	854	896	138	924	70
859.5 - 880.0	M12	2.5	6	40	862	882	924	138	952	70
886.0 - 905.8	M12	2.5	6	40	888	908	950	138	978	70
912.4 - 928.0	M12	2.5	6	40	910	930	972	138	1000	70
940.0 - 960.0	M12	2.5	6	40	942	962	1004	140	1032	80
964.2 - 984.5	M12	2.5	6	40	967	987	1029	140	1057	80
989.0 - 1008.0	M12	2.5	6	40	990	1010	1052	140	1080	80
1015.0 - 1027.0	M12	2.5	6	40	1010	1030	1072	140	1100	80
1044.0 - 1068.3	M12	2.5	6	40	1050	1070	1116	140	1146	80
1080.0 - 1100.0	M12	2.5	6	40	1082	1102	1148	140	1178	80
1118.0 - 1128.0	M12	2.5	6	40	1110	1130	1176	140	1206	80
1143.0 - 1174.0	M12	2.5	6	40	1147	1177	1223	140	1253	80
1200.0 - 1228.0	M12	2.5	6	40	1201	1231	1277	140	1307	80
1255.0 - 1276.6	M12	2.5	6	40	1250	1280	1326	140	1356	80
1358.0	M12	2.5	6	40	1340	1370	1416	140	1446	80
1420.0 - 1449.0	M12	2.5	6	40	1422	1452	1498	140	1528	80
1462.0 - 1468.0	M12	2.5	6	40	1441	1471	1517	142	1547	80
1560.0 - 1565.0	M12	2.5	6	40	1538	1568	1614	142	1644	80

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OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
1620.0 - 1668.0	M12	2.5	6	40	1632	1672	1718	142	1748	80
1820.0 - 1875.0	M12	2.5	6	40	1839	1879	1925	142	1955	80
2020.0 - 2048.0	M12	2.5	6	40	2012	2052	2098	142	2128	80
2082.0	M12	2.5	6	40	2050	2090	2136	142	2166	80

UNI-Rep



UNI-Rep L PN16

Model:

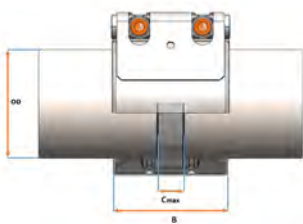
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 125°C
- Operating temperature NBR: -20°C to 80°C

Option:

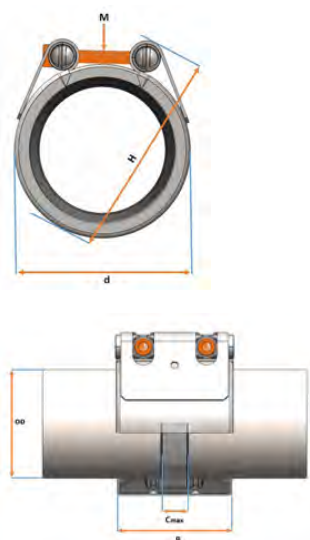
- Sealing type Viton on request



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
38.0	779 912 005	1 D1 A91 100	0.4	779 909 005	1 D1 A91 200
42.4	779 912 006	1 D1 A91 100	0.4	779 909 006	1 D1 A91 200
44.5	779 912 007	1 D1 A91 100	0.4	779 909 007	1 D1 A91 200
48.3	779 912 008	1 D1 A91 100	0.4	779 909 008	1 D1 A91 200
54.0 - 57.0	779 912 009	1 D1 A91 100	0.6	779 909 009	1 D1 A91 200
60.3 - 63.0	779 912 010	1 D1 A91 100	0.6	779 909 010	1 D1 A91 200
66.6 - 70.0	779 912 011	1 D1 A91 100	1.0	779 909 011	1 D1 A91 200
73.0 - 79.5	779 912 012	1 D1 A91 100	1.0	779 909 012	1 D1 A91 200
84.0	779 912 013	1 D1 A91 100	1.0	779 909 013	1 D1 A91 200
88.9	779 912 014	1 D1 A91 100	1.0	779 909 014	1 D1 A91 200
98.0 - 104.0	779 912 015	1 D1 A91 100	1.1	779 909 015	1 D1 A91 200
104.8 - 110.0	779 912 016	1 D1 A91 100	1.1	779 909 016	1 D1 A91 200
114.3 - 118.0	779 912 017	1 D1 A91 100	1.2	779 909 017	1 D1 A91 200
125.0 - 129.0	779 912 018	1 D1 A91 100	1.2	779 909 018	1 D1 A91 200
130.2 - 133.0	779 912 019	1 D1 A91 100	2.1	779 909 019	1 D1 A91 200
139.7 - 141.6	779 912 020	1 D1 A91 100	2.2	779 909 020	1 D1 A91 200
154.0 - 155.0	779 912 021	1 D1 A91 100	2.3	779 909 021	1 D1 A91 200
159.0	779 912 022	1 D1 A91 100	2.3	779 909 022	1 D1 A91 200
165.0 - 168.3	779 912 023	1 D1 A91 100	2.4	779 909 023	1 D1 A91 200

OD nominal (mm)	M	PN	WP	C max.	OD min	OD max.	d	B	H	Torque
(mm)	(bar)	(bar)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(N/m)
38.0	M8	16	60	15	36.0	39.0	66	60	104	5.0
42.4	M8	16	50	15	39.0	43.0	66	60	104	5.0
44.5	M8	16	50	15	43.0	47.5	74	60	112	5.0
48.3	M8	16	50	15	47.5	52.5	74	60	112	5.0
54.0 - 57.0	M8	16	50	25	52.5	58.0	85	75	125	5.0

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OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
60.3 - 63.0	M8	16	40	25	58.0	64.0	85	75	125	5.0
66.6 - 70.0	M10	16	40	30	64.0	72.0	108	95	164	10.0
73.0 - 79.5	M10	16	40	30	72.0	80.0	108	95	164	10.0
84.0	M10	16	35	30	80.0	88.0	124	95	170	10.0
88.9	M10	16	35	30	88.0	96.0	124	95	170	10.0
98.0 - 104.0	M10	16	35	30	97.0	105.0	141	95	187	10.0
104.8 - 110.0	M10	16	35	30	104.0	112.0	141	95	187	10.0
114.3 - 118.0	M10	16	35	30	112.0	120.0	158	95	202	12.5
125.0 - 129.0	M10	16	32	30	122.0	130.0	158	95	202	12.5
130.2 - 133.0	M12	16	32	40	129.0	137.0	178	110	230	20.0
139.7 - 141.6	M12	16	32	40	137.0	145.0	186	110	238	25.0
154.0 - 155.0	M12	16	32	40	149.0	157.0	197	110	249	30.0
159.0	M12	16	32	40	157.0	165.0	205	110	255	30.0
165.0 - 168.3	M12	16	32	40	164.0	172.0	212	110	262	30.0

UNI-Rep S2 PN16

Model:

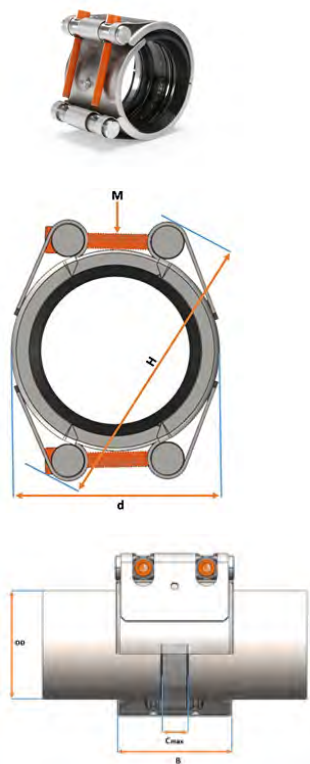
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

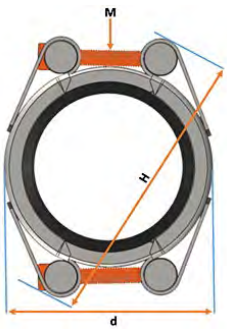
Option:

- Sealing type Viton on request

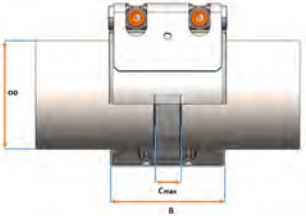


OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
185.0 - 197.0	779 964 024	1 D1 A91 101	7.8	779 962 024	1 D1 A91 201
200.0 - 210.0	779 964 025	1 D1 A91 101	8.0	779 962 025	1 D1 A91 201
211.0 - 222.0	779 964 026	1 D1 A91 101	8.1	779 962 026	1 D1 A91 201
224.0 - 234.0	779 964 027	1 D1 A91 101	8.2	779 962 027	1 D1 A91 201
236.0 - 246.0	779 964 028	1 D1 A91 101	8.4	779 962 028	1 D1 A91 201
248.0 - 259.0	779 964 029	1 D1 A91 101	8.6	779 962 029	1 D1 A91 201
264.0 - 275.0	779 964 030	1 D1 A91 101	8.7	779 962 030	1 D1 A91 201
278.0 - 289.0	779 964 031	1 D1 A91 101	10.7	779 962 031	1 D1 A91 201
290.0 - 300.0	779 964 032	1 D1 A91 101	10.8	779 962 032	1 D1 A91 201
304.0 - 313.0	779 964 033	1 D1 A91 101	11.0	779 962 033	1 D1 A91 201
315.0 - 327.0	779 964 034	1 D1 A91 101	11.3	779 962 034	1 D1 A91 201
330.0 - 339.0	779 964 035	1 D1 A91 101	11.5	779 962 035	1 D1 A91 201
340.0 - 352.0	779 964 036	1 D1 A91 101	11.7	779 962 036	1 D1 A91 201
352.0 - 362.0	779 964 037	1 D1 A91 101	11.8	779 962 037	1 D1 A91 201
367.0 - 372.0	779 964 038	1 D1 A91 101	16.1	779 962 038	1 D1 A91 201
376.0 - 386.0	779 964 039	1 D1 A91 101	16.4	779 962 039	1 D1 A91 201
388.0 - 399.0	779 964 040	1 D1 A91 101	16.8	779 962 040	1 D1 A91 201
400.0 - 412.0	779 964 041	1 D1 A91 101	17.1	779 962 041	1 D1 A91 201
419.0 - 421.0	779 964 042	1 D1 A91 101	17.4	779 962 042	1 D1 A91 201
426.0 - 434.0	779 964 043	1 D1 A91 101	17.6	779 962 043	1 D1 A91 201
439.0 - 450.0	779 964 044	1 D1 A91 101	18.0	779 962 044	1 D1 A91 201
452.0 - 463.0	779 964 045	1 D1 A91 101	18.4	779 962 045	1 D1 A91 201
464.0 - 470.0	779 964 046	1 D1 A91 101	18.6	779 962 046	1 D1 A91 201
478.0 - 488.0	779 964 047	1 D1 A91 101	19.0	779 962 047	1 D1 A91 201
490.0 - 500.0	779 964 048	1 D1 A91 101	19.3	779 962 048	1 D1 A91 201
504.0 - 515.0	779 964 049	1 D1 A91 101	19.7	779 962 049	1 D1 A91 201
520.0 - 532.0	779 964 050	1 D1 A91 101	20.1	779 962 050	1 D1 A91 201
537.0 - 543.0	779 964 051	1 D1 A91 101	20.4	779 962 051	1 D1 A91 201
546.0 - 558.0	779 964 052	1 D1 A91 101	20.7	779 962 052	1 D1 A91 201
559.0 - 568.0	779 964 053	1 D1 A91 101	21.0	779 962 053	1 D1 A91 201
571.0 - 583.0	779 964 054	1 D1 A91 101	21.4	779 962 054	1 D1 A91 201

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OD nominal (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF
600.0 - 612.0	779 964 055	1 D1 A91 101	779 962 055	1 D1 A91 201
613.7 - 622.0	779 964 056	1 D1 A91 101	779 962 056	1 D1 A91 201
630.0 - 640.0	779 964 057	1 D1 A91 101	779 962 057	1 D1 A91 201
650.0 - 660.0	779 964 058	1 D1 A91 101	779 962 058	1 D1 A91 201
676.0 - 688.0	779 964 059	1 D1 A91 101	779 962 059	1 D1 A91 201
690.0 - 700.0	779 964 060	1 D1 A91 101	779 962 060	1 D1 A91 201
702.6 - 711.2	779 964 061	1 D1 A91 101	779 962 061	1 D1 A91 201
718.0 - 729.0	779 964 062	1 D1 A91 101	779 962 062	1 D1 A91 201
734.0 - 744.0	779 964 063	1 D1 A91 101	779 962 063	1 D1 A91 201



OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
185.0 - 197.0	M12	16	25	40	188	198	236	140	262	30
200.0 - 210.0	M12	16	25	40	201	211	249	140	275	30
211.0 - 222.0	M12	16	25	40	213	223	261	140	287	30
224.0 - 234.0	M12	16	25	40	224	234	272	140	298	30
236.0 - 246.0	M12	16	25	40	237	247	285	140	311	30
248.0 - 259.0	M12	16	25	40	250	260	298	140	324	30
264.0 - 275.0	M12	16	25	40	266	276	314	140	340	30
278.0 - 289.0	M16	16	25	40	280	290	328	142	354	30
290.0 - 300.0	M16	16	25	40	291	301	339	142	365	30
304.0 - 313.0	M16	16	25	40	304	314	352	142	378	30
315.0 - 327.0	M16	16	25	40	318	328	366	142	392	30
330.0 - 339.0	M16	16	25	40	330	340	378	142	404	50
340.0 - 352.0	M16	16	25	40	343	353	391	142	417	50
352.0 - 362.0	M16	16	25	40	353	363	401	142	427	50
367.0 - 372.0	M16	16	25	40	364	374	412	146	438	50
376.0 - 386.0	M16	16	25	40	377	387	425	146	451	50
388.0 - 399.0	M16	16	25	40	390	400	438	146	464	50
400.0 - 412.0	M16	16	25	40	403	413	451	146	477	50
419.0 - 421.0	M16	16	25	40	415	425	463	146	489	50
426.0 - 434.0	M16	16	25	40	425	435	473	146	499	50
439.0 - 450.0	M16	16	25	40	441	451	489	146	515	50
452.0 - 463.0	M16	16	25	40	454	464	502	146	528	50
464.0 - 470.0	M16	16	25	40	463	473	511	146	537	50
478.0 - 488.0	M16	16	25	40	479	489	527	146	553	50
490.0 - 500.0	M16	16	25	40	491	501	539	146	565	50
504.0 - 515.0	M16	16	25	40	506	516	554	146	580	50
520.0 - 532.0	M16	16	25	40	523	533	575	146	603	60
537.0 - 543.0	M16	16	25	40	534	544	586	146	614	60
546.0 - 558.0	M16	16	25	40	549	559	601	146	629	60
559.0 - 568.0	M16	16	25	40	560	570	612	146	640	60
571.0 - 583.0	M16	16	25	40	574	584	626	146	654	60
600.0 - 612.0	M16	16	25	40	603	613	655	146	683	60
613.7 - 622.0	M16	16	25	40	613	623	665	146	693	70
630.0 - 640.0	M16	16	25	40	631	641	683	146	711	70
650.0 - 660.0	M16	16	25	40	651	661	703	146	731	70
676.0 - 688.0	M16	16	25	40	679	689	731	146	759	70
690.0 - 700.0	M16	16	25	40	691	701	743	146	771	70
702.6 - 711.2	M16	16	25	40	703	713	755	146	783	70
718.0 - 729.0	M16	16	25	40	720	730	772	146	800	70
734.0 - 744.0	M16	16	25	40	735	745	787	146	815	70

UNI-Rep S2 PN10



Model:

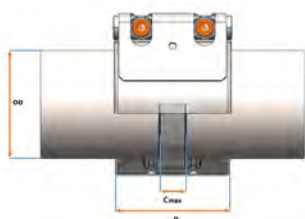
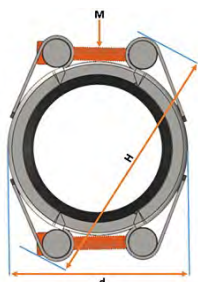
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

Option:

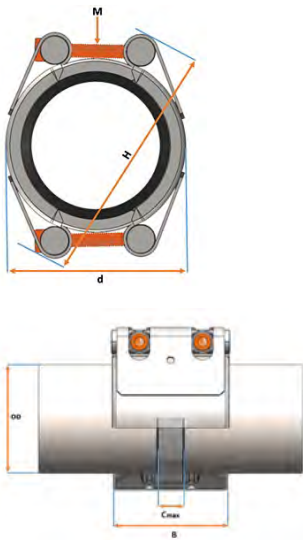
- Sealing type Viton on request



OD nominal (mm) (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
185.0 - 197.0	779 964 124	1 D1 A91 111	6.4	779 962 124	1 D1 A91 211
200.0 - 210.0	779 964 125	1 D1 A91 111	6.5	779 962 125	1 D1 A91 211
211.0 - 222.0	779 964 126	1 D1 A91 111	6.6	779 962 126	1 D1 A91 211
224.0 - 234.0	779 964 127	1 D1 A91 111	6.7	779 962 127	1 D1 A91 211
236.0 - 246.0	779 964 128	1 D1 A91 111	6.8	779 962 128	1 D1 A91 211
248.0 - 259.0	779 964 129	1 D1 A91 111	6.9	779 962 129	1 D1 A91 211
264.0 - 275.0	779 964 130	1 D1 A91 111	7.0	779 962 130	1 D1 A91 211
278.0 - 289.0	779 964 131	1 D1 A91 111	8.9	779 962 131	1 D1 A91 211
290.0 - 300.0	779 964 132	1 D1 A91 111	9.0	779 962 132	1 D1 A91 211
304.0 - 313.0	779 964 133	1 D1 A91 111	9.2	779 962 133	1 D1 A91 211
315.0 - 327.0	779 964 134	1 D1 A91 111	9.4	779 962 134	1 D1 A91 211
330.0 - 339.0	779 964 135	1 D1 A91 111	9.5	779 962 135	1 D1 A91 211
340.0 - 352.0	779 964 136	1 D1 A91 111	9.7	779 962 136	1 D1 A91 211
352.0 - 362.0	779 964 137	1 D1 A91 111	9.8	779 962 137	1 D1 A91 211
367.0 - 372.0	779 964 138	1 D1 A91 111	12.0	779 962 138	1 D1 A91 211
376.0 - 386.0	779 964 139	1 D1 A91 111	12.2	779 962 139	1 D1 A91 211
388.0 - 399.0	779 964 140	1 D1 A91 111	12.4	779 962 140	1 D1 A91 211
400.0 - 412.0	779 964 141	1 D1 A91 111	12.6	779 962 141	1 D1 A91 211
419.0 - 421.0	779 964 142	1 D1 A91 111	12.8	779 962 142	1 D1 A91 211
426.0 - 434.0	779 964 143	1 D1 A91 111	13.0	779 962 143	1 D1 A91 211
439.0 - 450.0	779 964 144	1 D1 A91 111	13.2	779 962 144	1 D1 A91 211
452.0 - 463.0	779 964 145	1 D1 A91 111	13.5	779 962 145	1 D1 A91 211
464.0 - 470.0	779 964 146	1 D1 A91 111	13.6	779 962 146	1 D1 A91 211
478.0 - 488.0	779 964 147	1 D1 A91 111	13.9	779 962 147	1 D1 A91 211
490.0 - 500.0	779 964 148	1 D1 A91 111	14.1	779 962 148	1 D1 A91 211
504.0 - 515.0	779 964 149	1 D1 A91 111	14.3	779 962 149	1 D1 A91 211
520.0 - 532.0	779 964 150	1 D1 A91 111	14.6	779 962 150	1 D1 A91 211
537.0 - 543.0	779 964 151	1 D1 A91 111	14.7	779 962 151	1 D1 A91 211
546.0 - 558.0	779 964 152	1 D1 A91 111	15.0	779 962 152	1 D1 A91 211
559.0 - 568.0	779 964 153	1 D1 A91 111	15.2	779 962 153	1 D1 A91 211
571.0 - 583.0	779 964 154	1 D1 A91 111	15.4	779 962 154	1 D1 A91 211
600.0 - 612.0	779 964 155	1 D1 A91 111	15.9	779 962 155	1 D1 A91 211
613.7 - 622.0	779 964 156	1 D1 A91 111	16.0	779 962 156	1 D1 A91 211
630.0 - 640.0	779 964 157	1 D1 A91 111	16.3	779 962 157	1 D1 A91 211
650.0 - 660.0	779 964 158	1 D1 A91 111	16.6	779 962 158	1 D1 A91 211
676.0 - 688.0	779 964 159	1 D1 A91 111	17.1	779 962 159	1 D1 A91 211
690.0 - 700.0	779 964 160	1 D1 A91 111	17.3	779 962 160	1 D1 A91 211
702.6 - 711.2	779 964 161	1 D1 A91 111	17.5	779 962 161	1 D1 A91 211
718.0 - 729.0	779 964 162	1 D1 A91 111	17.7	779 962 162	1 D1 A91 211
734.0 - 744.0	779 964 163	1 D1 A91 111	18.0	779 962 163	1 D1 A91 211

OD nominal (mm) (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
185.0 - 197.0	M12	10	16	40	188	198	236	138	262	30
200.0 - 210.0	M12	10	16	40	201	211	249	138	275	30
211.0 - 222.0	M12	10	16	40	213	223	261	138	287	30
224.0 - 234.0	M12	10	16	40	224	234	272	138	298	30
236.0 - 246.0	M12	10	16	40	237	247	285	138	311	30
248.0 - 259.0	M12	10	16	40	250	260	298	138	324	30
264.0 - 275.0	M12	10	16	40	266	276	314	138	340	30
278.0 - 289.0	M12	10	16	40	280	290	328	140	354	30

table continued on the next page



OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
290.0 - 300.0	M12	10	16	40	291	301	339	140	365	30
304.0 - 313.0	M12	10	16	40	304	314	352	140	378	30
315.0 - 327.0	M12	10	16	40	318	328	366	140	392	30
330.0 - 339.0	M12	10	16	40	330	340	378	140	404	40
340.0 - 352.0	M12	10	16	40	343	353	391	140	417	40
352.0 - 362.0	M12	10	16	40	353	363	401	140	427	40
367.0 - 372.0	M12	10	16	40	364	374	412	142	438	40
376.0 - 386.0	M12	10	16	40	377	387	425	142	451	40
388.0 - 399.0	M12	10	16	40	390	400	438	142	464	40
400.0 - 412.0	M12	10	16	40	403	413	451	142	477	40
419.0 - 421.0	M12	10	16	40	415	425	463	142	489	40
426.0 - 434.0	M12	10	16	40	425	435	473	142	499	40
439.0 - 450.0	M12	10	16	40	441	451	489	142	515	40
452.0 - 463.0	M12	10	16	40	454	464	502	142	528	40
464.0 - 470.0	M12	10	16	40	463	473	511	142	537	40
478.0 - 488.0	M12	10	16	40	479	489	527	142	553	40
490.0 - 500.0	M12	10	16	40	491	501	539	142	565	40
504.0 - 515.0	M12	10	16	40	506	516	554	142	580	40
520.0 - 532.0	M16	10	16	40	523	533	575	142	603	50
537.0 - 543.0	M16	10	16	40	534	544	586	142	614	50
546.0 - 558.0	M16	10	16	40	549	559	601	142	629	50
559.0 - 568.0	M16	10	16	40	560	570	612	142	640	50
571.0 - 583.0	M16	10	16	40	574	584	626	142	654	50
600.0 - 612.0	M16	10	16	40	603	613	655	142	683	50
613.7 - 622.0	M16	10	16	40	613	623	665	142	693	60
630.0 - 640.0	M16	10	16	40	631	641	683	142	711	60
650.0 - 660.0	M16	10	16	40	651	661	703	142	731	60
676.0 - 688.0	M16	10	16	40	679	689	731	142	759	60
690.0 - 700.0	M16	10	16	40	691	701	743	142	771	60
702.6 - 711.2	M16	10	16	40	703	713	755	142	783	60
718.0 - 729.0	M16	10	16	40	720	730	772	142	800	60
734.0 - 744.0	M16	10	16	40	735	745	787	142	815	60

UNI-Rep S2 PN6



Model:

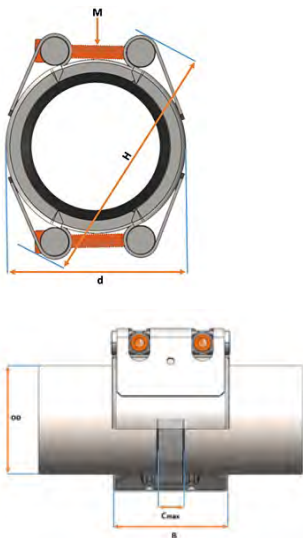
- Housing, Bars and Strip insert (option): Stainless Steel W5 (1.4571) Quality

Temperature/Pressure:

- Operating temperature EPDM: -30°C to 80°C
- Operating temperature NBR: -20°C to 80°C

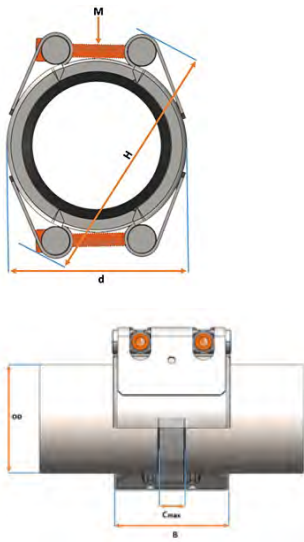
Option:

- Sealing type Viton on request



OD nominal (mm)	EPDM Code	PF	Weight (kg)	NBR Code	PF
278.0 - 289.0	779 964 231	1 D1 A91 120	7.1	779 962 231	1 D1 A91 220
290.0 - 300.0	779 964 232	1 D1 A91 120	7.2	779 962 232	1 D1 A91 220
304.0 - 313.0	779 964 233	1 D1 A91 120	7.3	779 962 233	1 D1 A91 220
315.0 - 327.0	779 964 234	1 D1 A91 120	7.4	779 962 234	1 D1 A91 220
330.0 - 339.0	779 964 235	1 D1 A91 120	7.5	779 962 235	1 D1 A91 220
340.0 - 352.0	779 964 236	1 D1 A91 120	7.6	779 962 236	1 D1 A91 220
352.0 - 362.0	779 964 237	1 D1 A91 120	7.7	779 962 237	1 D1 A91 220
367.0 - 372.0	779 964 238	1 D1 A91 120	7.8	779 962 238	1 D1 A91 220
376.0 - 386.0	779 964 239	1 D1 A91 120	7.9	779 962 239	1 D1 A91 220
388.0 - 399.0	779 964 240	1 D1 A91 120	8.0	779 962 240	1 D1 A91 220
400.0 - 412.0	779 964 241	1 D1 A91 120	8.1	779 962 241	1 D1 A91 220
419.0 - 421.0	779 964 242	1 D1 A91 120	8.2	779 962 242	1 D1 A91 220
426.0 - 434.0	779 964 243	1 D1 A91 120	8.3	779 962 243	1 D1 A91 220
439.0 - 450.0	779 964 244	1 D1 A91 120	8.4	779 962 244	1 D1 A91 220
452.0 - 463.0	779 964 245	1 D1 A91 120	8.5	779 962 245	1 D1 A91 220

table continued on the next page



OD nominal (mm)	EPDM Code	PF Weight (kg)	NBR Code	PF	
464.0 - 470.0	779 964 246	1 D1 A91 120	8.6	779 962 246	1 D1 A91 220
478.0 - 488.0	779 964 247	1 D1 A91 120	8.7	779 962 247	1 D1 A91 220
490.0 - 500.0	779 964 248	1 D1 A91 120	8.8	779 962 248	1 D1 A91 220
504.0 - 515.0	779 964 249	1 D1 A91 120	8.9	779 962 249	1 D1 A91 220
520.0 - 532.0	779 964 250	1 D1 A91 120	11.8	779 962 250	1 D1 A91 220
537.0 - 543.0	779 964 251	1 D1 A91 120	12.0	779 962 251	1 D1 A91 220
546.0 - 558.0	779 964 252	1 D1 A91 120	12.2	779 962 252	1 D1 A91 220
559.0 - 568.0	779 964 253	1 D1 A91 120	12.3	779 962 253	1 D1 A91 220
571.0 - 583.0	779 964 254	1 D1 A91 120	12.5	779 962 254	1 D1 A91 220
600.0 - 612.0	779 964 255	1 D1 A91 120	12.8	779 962 255	1 D1 A91 220
613.7 - 622.0	779 964 256	1 D1 A91 120	12.9	779 962 256	1 D1 A91 220
630.0 - 640.0	779 964 257	1 D1 A91 120	13.2	779 962 257	1 D1 A91 220
650.0 - 660.0	779 964 258	1 D1 A91 120	13.4	779 962 258	1 D1 A91 220
676.0 - 688.0	779 964 259	1 D1 A91 120	13.7	779 962 259	1 D1 A91 220
690.0 - 700.0	779 964 260	1 D1 A91 120	13.9	779 962 260	1 D1 A91 220
702.6 - 711.2	779 964 261	1 D1 A91 120	14.0	779 962 261	1 D1 A91 220
718.0 - 729.0	779 964 262	1 D1 A91 120	14.2	779 962 262	1 D1 A91 220
734.0 - 744.0	779 964 263	1 D1 A91 120	14.4	779 962 263	1 D1 A91 220

OD nominal (mm)	M	PN (bar)	WP (bar)	C max. (mm)	OD min (mm)	OD max. (mm)	d (mm)	B (mm)	H (mm)	Torque (N/m)
278.0 - 289.0	M12	6	10	40	280	290	328	138	354	30
290.0 - 300.0	M12	6	10	40	291	301	339	138	365	30
304.0 - 313.0	M12	6	10	40	304	314	352	138	378	30
315.0 - 327.0	M12	6	10	40	318	328	366	138	392	30
330.0 - 339.0	M12	6	10	40	330	340	378	138	404	40
340.0 - 352.0	M12	6	10	40	343	353	391	138	417	40
352.0 - 362.0	M12	6	10	40	353	363	401	138	427	40
367.0 - 372.0	M12	6	10	40	364	374	412	138	438	40
376.0 - 386.0	M12	6	10	40	377	387	425	138	451	40
388.0 - 399.0	M12	6	10	40	390	400	438	138	464	40
400.0 - 412.0	M12	6	10	40	403	413	451	138	477	40
419.0 - 421.0	M12	6	10	40	415	425	463	138	489	40
426.0 - 434.0	M12	6	10	40	425	435	473	138	499	40
439.0 - 450.0	M12	6	10	40	441	451	489	138	515	40
452.0 - 463.0	M12	6	10	40	454	464	502	138	528	40
464.0 - 470.0	M12	6	10	40	463	473	511	138	537	40
478.0 - 488.0	M12	6	10	40	479	489	527	138	553	40
490.0 - 500.0	M12	6	10	40	491	501	539	138	565	40
504.0 - 515.0	M12	6	10	40	506	516	554	138	580	40
520.0 - 532.0	M12	6	10	40	523	533	575	140	603	50
537.0 - 543.0	M12	6	10	40	534	544	586	140	614	50
546.0 - 558.0	M12	6	10	40	549	559	601	140	629	50
559.0 - 568.0	M12	6	10	40	560	570	612	140	640	50
571.0 - 583.0	M12	6	10	40	574	584	626	140	654	50
600.0 - 612.0	M12	6	10	40	603	613	655	140	683	50
613.7 - 622.0	M12	6	10	40	613	623	665	140	693	60
630.0 - 640.0	M12	6	10	40	631	641	683	140	711	60
650.0 - 660.0	M12	6	10	40	651	661	703	140	731	60
676.0 - 688.0	M12	6	10	40	679	689	731	140	759	60
690.0 - 700.0	M12	6	10	40	691	701	743	140	771	60
702.6 - 711.2	M12	6	10	40	703	713	755	140	783	60
718.0 - 729.0	M12	6	10	40	720	730	772	140	800	60
734.0 - 744.0	M12	6	10	40	735	745	787	140	815	60

Technical information



Terms and definitions

Terms and definitions used throughout this technical manual comply (as much as possible) with the latest terms and definitions used in the European standards.

Allowable operating pressure (PFA)

Internal pressure, exclusive of surge that a component can safely withstand in permanent service (see EN 805), often referred to as working pressure.

Allowable test pressure (PEA)

Maximum hydrostatic pressure that a newly installed component can withstand for a relatively short duration, when either fixed above ground level or laid and backfilled underground in order to measure the integrity and tightness of the pipeline (see EN 805), often referred to as test pressure. **Note:** This test pressure is different from the system test pressure (STP), which is related to the design pressure of the pipeline, and is intended to ensure the integrity and leak tightness of a certain installed fitting.

Nominal pressure (PN)

Numerical designation expressed by a number, which is used for reference purposes.

Nominal size (DN diameter nominal)

Numerical designation of size, which is common to all components in a piping system. It is a convenient round number for reference purposes and is only loosely related to manufacturing dimensions (see EN ISO 6708).

Outside diameter (OD)

Outside diameter of the pipe(s) to be connected.

Depth of engagement

Minimum distance between any point of the spigot end and the internal face of the joint gasket.

Ductile cast iron

Cast iron used for pipes, fittings and accessories in which graphite is present, mainly in spheroidal form.

Fitting

Casting other than a pipe, which allows pipeline deviation, change of direction or bore. In addition flanged socket pieces, flanged spigot pieces and collars are also classified as fittings.

Flange

Flat circular end of a fitting or pipe extending perpendicular to its axis, with bolt holes equally spaced in a circle.

Gasket

Sealing component of a joint.

Joint

Connection between the ends of two pipes and/or fittings in which a gasket is used to effect a seal.

Joint angular deflection

Angle between the axis of two connected pipe components, which a flexible joint can accommodate.

Joint gap

Maximum axial distance between any point of the spigot ends of the pipes to be connected (coupling), or, maximum axial distance between any point of the spigot end of the pipe and the flange face (flange adaptor).

Wide range coupling

Fitting intended for use with pipes of various materials which:

- is used in a pipeline to make the connection between two spigots of pipes, fittings or valves
- allows for radial and axial displacements in order to facilitate easy assembly.

Wide range flange adaptor

Fitting intended for use with pipes of various materials which:

- is used in a pipeline to make the connection with a spigot of a pipe or a fitting and the flange of another component of the pipeline (e.g. pipe, fitting, valve)
- allows for radial and axial displacements in order to facilitate easy assembly.

Wide range stepped or reducer coupling

Large tolerance coupling intended for use with pipe components of different nominal sizes.

Performance test

Proof of design test, which is done once and is repeated only after changing the design.

Restraint flexible joint

Flexible joint in which a means is provided to prevent separation of the assembled joint.

Dimensions and units

All dimensions used in this catalogue or other documentation are indicated in mm and/or inches and are specified as nominal or standard sizes. We reserve the right to alter design of fittings.

Conversion table

Convert →		to	multiply by
Area			
0.1550	sq. inch (in ²)	sq. centimetre (cm ²)	6.4516
10.764	sq. feet (ft ²)	sq. metre (m ²)	0.09290
Density			
0.062428	pound/foot (UK)	kilogram/metre ³ (kg/m ³)	16.0185
0.010022	pound/foot (UK)	kilogram/metre ³ (kg/m ³)	99.776
10 ⁻³	gram/centimetre ³ (g/cm ³)	kilogram/ metre ³	1000
0.160544	pound/gal (UK)	pound/foot ³ (lb/ft ³)	6.22884
Dynamic viscosity			
103	centipoises (cP)	Pascal second (Pa s)	10 ⁻³
2.419	pound/ft hr (lb/ft h)	centipoises (cP)	0.4134
1.000	gram/metre sec (g/m s)	centipoises (cP)	1.000
Length			
0.0393701	inch (in)	millimetre (mm)	25.40
0.28084	feet (ft)	metre (m)	0.3048
1.090361	yard (yd)	metre (m)	0.914400
1010	angstrom (A)	metre (m)	10 ⁻¹⁰
Mass			
0.035274	ounce (oz)	gram (g)	28.3495
2.20462	pound (lb)	kilogram (kg)	0.453592
0.96207	ton UK (long ton)	tonne (t)	1.01605
Pressure and stress			
9.869*10 ⁻³	atmosphere (atm)	kilopascal (kPa)	101.30
0.1450	pound-force/in ² (psi)	kilopascal (kPa)	6.89476
0.01020	kilogram force/cm ² (kgf/cm ²)	kilopascal (kPa)	98.0665
0.06804	atmosphere (atm)	pound-force/in ² (psi)	14.70
20.89	pound-force/ft ² (lbf/ft ²)	kilopascal (kPa)	0.04788
10.000	milibar (mbar)	kilopascal (kPa)	0.1000
33.86	milibar (mbar)	inches mercury (in Hg)	0.02953
68.95	milibar (mbar)	pound-force/in ² (psi)	0.01450
4.015	inches water (in H ₂ O)	kilopascal (kPa)	0.2491
Torque			
0.7376	lb/feet	Nm	1.35
multiply by		to	← convert

Pipe outside diameters

Coupling DN	Steel imp.	Steel metric	PVC/PE metric	PVC/PE imp.	Ductile iron cl. 18	Grey cast iron Brit.	AC cl. 6/12
50	60.3	60.3/66	63	60.3	66	68	-
65	76.1	76.1	75	76.1	82	-	-
80	88.9	88.9	90	88.9	98	95	124
100	114.3	108	110/125	114.3	118	122	149/151
125	139.7	133	140	139.7	144	148	174
150	168.3	159	160/180	168.3	170	174	228
200	219.1	211/216	225	219.1	222	228	-
225	244.5	241	250	244.5	248	257	268/280
250	273	267	280	273	274	284	334
300	323.9	316/318	315/355	323.9	326	337	-
350	355.6	368	355	355.6	378	-	-
400	406.4	419	400	406.4	429	-	-
425	452	-	-	457	-	442	-
450	457	464/470	-	457	480	-	-
475	508	-	500	508	-	495	-
500	508	514/521	500	508	532	-	-
550	559	559	-	-	558	548	550
600	609.6	622	630	609	632	635	-

Pipe outside diameters

Coupling DN	AC cl. 10	AC cl. 10 rough. approx.	AC cl. 12	AC cl. 12 rough. approx.	AC cl. 18	AC cl. 10 rough. approx.
50	68	-	-	-	-	-
65	-	72	74	78	-	86
80	98	102	-	-	86	-
100	120	124	104/124	108/128	106/126	106/126
125	145	149	149	153	153	-
150	176	180	180	184	178	157/184
200	-	-	-	-	-	-
225	232	236	238	242	234	244
250	284	288	292	296	288	296
300	340	346	350	356	344	354
350	-	-	-	356	344	354
400	-	402	410	416	402	414
425	452	460	-	-	456	-
450	452	460	468	476	456	468
475	510	-	-	-	508	-
500	510	518	522	530	508	522
550	568	576	580	-	564	578
600	-	-	-	-	-	-

Material specifications

Ductile cast iron

Conforming to EN-GJS-450-10 HB200 (GGG 45). General description: cast iron (used for pipes, fittings and accessories) in which graphite is present mainly in spheroidal form.

MULTI/JOINT®

Mechanical properties GGG45

EN 1563:1997

Symbol	EN-GJS-450-10 HB 200
Tensile strength R_m	min. 450 N/mm ²
0,2% Proof Stress $R_{p0,2}$	min. 310 N/mm ²
Elongation at break	min. 10%
Modulus at elasticity	169 GN/mm ²
Predominant structure	Ferrite

Steel 37-2, ASTM A108

Conforming to DIN 1.0112, BS 970 080A17. General description: medium low-carbon steel with a good weldability and slightly better machine-ability.

Mechanical properties

ISO R 1038

Hardness, Brinell	126
Tensile strength, ultimate	140 N/mm ²
Tensile strength yield	370 N/mm ²
Elongation at break	15% in 50 mm
Modulus of elasticity	205 GPa typical for steel

Stainless steel AISI 304, A2 quality X 5CrNi 189

Conforming to DIN 1.4301, ISO 683/13 11. General description: austenitic CR-Ni stainless steel. High ductility, excellent drawing, forming and spinning properties. Essentially non-magnetic, becomes slightly magnetic when cold worked. Chemical resistance: resists most oxidizing acids and salt spray. Low carbon content means less carbide precipitation in the heat-affected zone during welding and a lower susceptibility to intergranular corrosion.

Thermal properties

CTE, linear	17.3 $\mu\text{m}/\text{m} \cdot ^\circ\text{C}$
20 °C	from 0-100 °C
Modulus of elasticity	193-200 GPa

Mechanical properties

AISI 304

Hardness, Brinell	123 converted from Rockwell B hardness
Tensile strength, ultimate	565 N/mm ²
Tensile strength yield	310 N/mm ²
Elongation at break	70% in 50 mm

Stainless steel AISI 316, A4 quality X 5CrNiMo 17122

Conforming to DIN 1.4401, ISO 6931. General description: molybdenum content increases resistance to marine environments. High creep strength at elevated temperatures and good heat resistance Biocompatible. Fabrication characteristics are similar to types 304.

Thermal properties

CTE, linear	17.3 $\mu\text{m}/\text{m} \cdot ^\circ\text{C}$
20 °C	from 0-100 °C

Mechanical properties

AISI 316

Hardness, Brinell	190
Tensile strength, ultimate	620 N/mm ²
Tensile strength yield	415 N/mm ²
Elongation at break	45% in 50 mm
Modulus at elasticity	205 GPa

Rubber

Rubbers are available in many shapes and qualities. Rubbers are an essential component of fittings and valves in pipeline constructions. Depending on the transported media and temperature, a choice has to be made for a sealing material. All the different materials have their own specific quality and applications.

The basic understandings

There still exists some confusion regarding the material rubber and the methods by which products are manufactured of it. Natural or synthetic rubber is combined with several chemicals through mixing and rolling, resulting in the so-called non vulcanised rubber mixture. The added chemicals are often more important than the rubber raw material, for characteristics of the final product. Such a rubber mixture, a viscous, plastic

mass, will be processed further into the required product, by a variety of methods. To form the product to its final shape, moulds are required to shape the material either by transfer moulding machines or compression presses. The rubber mixture is introduced in the mould under pressure, at a temperature of about 150 °C, resulting in a chemical reaction, which transforms the mixture into a formed, elastic product. One should be fully aware of the required quality standard, in order to decide on the compound to be used.

NBR

Nitrile Butadiene Rubber. Rubber seals should conform to certain requirements, such as:

NEN 5601	Hardness with shore A
NEN-ISO 37	Determination tension and stress properties
NEN-ISO 48	Hardness with 1 RHD
NEN-ISO 188	Tests for accelerated ageing
NEN-ISO 815	Determination of permanent deformation
NEN-ISO 816	Determination of abrasion strength
NEN-ISO 1431	Determination of ozone resistance
EN-ISO 1817	Determination of resistance against fluids
NEN-ISO 2285	Determination of permanent stretch at temperature

NBR rubber is eminently resistant against gas, oil, grease, petrol and solvents. The resistance is strongly dependent on the Acrylonitril percentage; the best results are achieved with high percentages. However the elasticity, the resistance against permanent transformation and the low temperature resistance will decrease. The material is sensitive to corrosion by ozone. At lower temperatures, NBR will stiffen. Depending on the mixture, the maximum temperature for use can be up to around 90 °C. By complete immersion in for example oil, NBR can be used up to around 120 °C. NBR is also suitable for use in drinking and waste water systems. All NBR seals used by Georg Fischer Waga N.V. meet the requirements of EN 682 GB for gas applications, and are suitable for use in drinking water systems.

Application NBR	Gas-, drinking- and waste water systems
Temperature	-5 °C to +50 °C
Hardness	60 to 70 IRHD

EPDM

Ethylene-propylene-diene-monomer rubber. By copolymerisation of ethane and propane, an elastomer arises without double bindings, that can only be vulcanised with peroxides. If with polymerisation a third monomer is built in, the elastomer can be vulcanised with sulphur (EPDM). EPDM is very well resistant against weather influences in general and ozone especially. Besides that, the material is excellently resistant against high temperatures, hardly sensitive to corrosion, and resistant against free-basing, acid and solvents. Depending on the mixture and type of vulcanisation, the maximum temperature for use of EPDM is around 120 °C. All EPDM seals used by Georg Fischer Waga N.V. meet the requirements of EN 681-1/ WA.

Application EPDM	Drinking water
Temperature	0 °C to +50 °C
Hardness	70 IRHD

Perbunan

All Perbunan seals used by Georg Fischer Waga N.V. meet the requirements of EN 682 for gas applications and are suitable for use in drinking water systems.

Application Perbunan	Gas-, drinking- and waste water systems
Temperature	-30 °C to +100 °C
Hardness	approx. 60 shore A

Guidance on storage of rubber seals

In case there is any doubt about the suitability of the rubber sealing for certain applications, please contact us. The rubber seals should:

- have a storage temperature below 25 °C and preferably below 15 °C,
- be protected from light, in particular strong sunlight and artificial light with a high UV content,
- not be stored in a room with any equipment capable of generating ozone, e.g. Mercury vapour lamps, high voltage electrical equipment, which may give rise to electrical sparks or silent electrical discharges,
- be stored in a relaxed condition free from tension, compression or other deformation,
- be maintained in a clean condition.

Coatings

Coating for corrosion protection

To ensure a durable, high quality corrosion protection of castings (and other metals), coatings must be resistant to temperature changes and the effects of weather and other environmental influences such as moisture, industrial gases etc., which stress the casting. The coating must ensure a completely sealed surface without porous areas. A protective coating prevents corrosion and the formation of corrosion products which, when carried along the pipeline, could lead to disruption at other points. A smooth surface reduces friction between the transported medium and the fitting. Encrustation by salts or organic materials is avoided.

Epoxy coatings

Coatings on the basis of epoxy resin are the best way of protecting castings. Epoxy powder coatings offer long-term reliability. The coating protects the entire surface area, with a film thickness of minimum 250 µm. It has no pinholes, tested with 3 kV. The epoxy resin technology uses less energy compared to other coating processes,

as the parts are only heated up to approximately 200 °C. The application processes of epoxy coatings, Fluidised Bed Coating or Electro static Spray Application, allow automatic manufacturing processes and result in a homogeneous layer thickness inside and outside of the fittings, formed by one material without discontinuity. Consequently it offers excellent edge coverage. We were one of the first coupling manufacturers who started to have their product protected with an epoxy coating ever. Since we introduced the epoxy coated couplings in the beginning of 1987, we have built up a lot of experience and know-how. Within the European Standard work groups, the tendency is very clearly towards epoxy coatings instead of other coatings. As a member of GSK, Georg Fischer Waga N.V. contributes to lifting the standards for epoxy coating used in the (utility) market.

Resicoat® RT 9000 R4 (red)

Resicoat® has a very high durability. It shows very high impact resistance and offers a good electrical insulation. Values measured on blast cleaned cast iron.

Resicoat®	Technical data
Minimum thickness	250 µm according to GSK
Colour	Ruby Red, RAL 3003
Basis	Epoxy resin
Impact resistant	20 joule at 23 °C according to DIN 30671
Porosity	0 (zero) 3 kV test
Elasticity	5% at 23 °C according to DIN 30671 and DIN 30677-25
Flexibility	11% at 23 °C according to ASTM 522
Pressure resistance	100 µ at 90 °C according to DIN 30671
Hardness	Shore D 98 / > 100 according to EN ISO 2815
Adhesion	> 20 N/mm ² according to DIN 53232 and > 16 MPa according to DIN ISO 4624
Salt spray test	> 720 hours according to ASTM B 117
Maximum temperature	135 °C according to VDE 0368
Edge coverage	Excellent
CD-properties	Excellent at 30 days, 23 °C
Chemical resistance	pH 2 up to pH 13
Breakdown voltage	> 3 kV at 250 µm according to ISO 8130-2
Water absorption	100 days, 23 °C < 2% according to DIN 53495 100 days, 65 °C < 3% according to DIN 53495
Water immersion (5 y.)	no blisters ISO 7253
Cathodic disbandment test	at 23 °C < 10 mm DIN 30677-2

GSK

The GSK, Quality Association for Heavy Duty Corrosion Protection of Powder Coated Valves and Fittings, was founded in 1993 in order to fulfil the growing quality requirements for pipelines in many European countries. Today the GSK has 27 members, all leading European manufacturers of fittings and valves, engineering companies and producers of fusion bonded epoxy powder coatings. The epoxy powder coating of valves and fittings is the ideal technology for long-term corrosion protection and involves the highest levels of quality control in their manufacture. GSK is recognised by RAL (German Institute for Quality Assurance and Quality Marks) and sets the quality and testing standards for machinery, materials, processes and quality assurance in the epoxy coatings technology. The regulations of the GSK not only meet the requirements of the relevant national and international standards (e.g. DIN, ISO) but also exceed them. The fixed quality level serves as a reliable standard for builders, engineers, construction workers and manufacturers. A safe and consistent quality fulfils high demands. The quality is controlled by an independent test laboratory: MPA Germany.

Approvals

A wide range of approvals assures the suitability in contact with gas and drinking water. The tests include water purity and bacterial attack. Furthermore the coating meets the requirements specified for use in waste water and gas pipe systems. The coating also meets the requirements of Kest SFW 2.0. Resicoat® R4 epoxy resin carries over 80 drinking water approvals. Some of these include: Belgaqua (Belgium), DGS (France), KTW (Germany), KIWA (the Netherlands), NSF Standard 61 (USA), WRAS (United Kingdom) as well as drinking water approvals in Austria, Switzerland and the Czech Republic. And last but not least the Resicoat® R4 meets the requirements of DIN 30677, 30677 T1 + T2, DIN 3476 and passes the GSK standard.

GSK



Coating application process

Before the fittings are coated, they are cleaned, and then grid-blasted according to class SA 2 ½. Both application techniques, Fluidised Bed Coating or Electrostatic Spray Application, are used to apply the coating to our fittings.

Electrostatic spray application

The powder is applied by an electrostatic spray gun, either manually or by a robot.

Fluidized bed coating

The powder melts onto the pre heated grid blasted fitting and excessive powder falls off, helped by movement of the coated part.

Anti friction coating

Galling or fretting is a severe form of adhesive wear, which occurs during sliding contact of one surface relative to another. Clumps of one part may stick to the mating part and break away from the surface. This is also the case with stainless steel. To prevent this problem, anti friction coatings can be used. Our stainless steel A2 and A4 bolts are coated with LUBO anti friction coating.

LUBO coating

In order to prevent friction, the stainless steel bolts are coated with LUBO coating, a low friction coating applied to threads. This anti friction coating is a dry lubricant. This coating has the property of reducing the torque tension scatter during tightening. This type of coating is also used to prevent problems caused by weld splatter obstructing the threads of weld nuts during their placement and it eliminates the need for masking or cleaning when painted, since paint will not adhere to the coating.

EN14525 KIWA, SVGW, ÖVGW,



Passivated nuts

Another anti friction measure is the use of passivated nuts. Here, another zinc layer lubricates the thread reducing friction.

Anti seize Compounds

Anti seize compounds are used on the threads of fasteners. It prevents galling of mating surfaces on especially the stainless steel fasteners. Furthermore it can provide a barrier to water penetration since the threads are sealed

by use of the compound. On the steel fasteners it therefore also improves the corrosion resistance to allow the parts to be subsequently disassembled even under adverse environmental conditions. We advise to use a lubricant containing molybdenum disulphide or copper, such as Molykote Cu-7439 plus copper past or equivalent. This solid lubricant acts as a high pressure resistant film. It can be used by itself as a dry lubricant as well as in other solid lubricants and in oils and greases.

Technical specification flanges

Flanged connections are one of the oldest methods of connecting pipes and/or fittings together. One of the first flanged connections dates from the 17th century and was described in a standard for the first time in 1882. In 1926 the first material independent standard for mating dimension of flanges was published. These standard sizes made it possible to connect two flanges, independent of type, within the same DN (nominal size) and PN (pressure class) together regardless the material of which the flange was made from.

Flange mating dimensions

The mating dimensions describe the interchangeability between flanges within the same DN and PN. The mating dimensions are described by:

- diameter of bolt circle (pitch circle)
- number of bolts (pitch)
- diameter of bolt hole (bolt size)

The mating dimensions, which are used in our products, are standard PN 10 or PN 16 according:

- EN 1092-2, ISO 2531, DIN 2501
- DIN 28604 / 28605 and other
- EN-ISO-DIN orientated standards. This secures the interchangeability with BS 4504: Section 3.2:1989 up to DN300

Drilling patterns

(E.g. mating dimensions) of other standards can be supplied as long as they are allowed within the physical dimensions of the flange.

Physical dimensions

Other physical dimensions of the flange determine the strength of the flange. This strength is depending on the type of material of which the flange is made of. Physical dimensions are:

- the flange diameter
- the flange thickness
- the diameter and height of possible flange facing
- concentrically grooves

The flanges used in our products are all dimensioned type B (raised face) according to EN 1092-2.

Flange facing

All flange facings in our cast iron product lines are standard equipped with concentric grooves. These grooves, opposite to flat facings, give a ring tightening force to the flange gasket rather than a faced tightening. This ensures a heavy duty performance with high life expectancy in combination with rubber flange gasket.

Insert stiffeners

In this chapter, the need of using insert stiffeners (also called support liners) in general is explained. Also the specific guideline of using inserts in combination with the Georg Fischer Waga N.V. products is mentioned.

Mechanical joints on plastic pipes

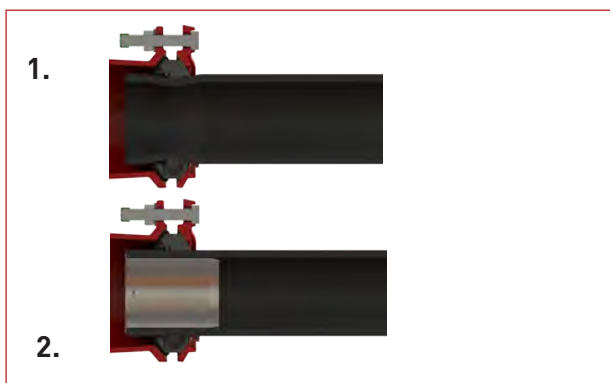
Plastic materials suffer from material relaxation, resulting in a change of shape over time. This phenomenon is known as stress relaxation. Especially when installing a mechanical fitting on plastic pipes, tightening of the bolts results in an increased surface pressure of the joint onto the plastic pipe wall. This extra pressure in most cases leads to a deformation of the pipe wall (picture 1), enhancing the relaxation process. In case of restraint mechanical joints, such as the MULTI/JOINT® 3007 Plus, the forces of the restraining mechanism brought onto the pipe are often much higher than the forces of the sealing mechanism. These higher stress levels will therefore result in a higher creep deformation and might cause a higher risk of joint failure.

By inserting a stainless steel insert stiffener into the plastic pipe end, the pipe is reinforced from the inside, ensuring that the pipe wall cannot be deformed (picture 2). This will result in the best possible connection on plastic pipes.

Bending torques

Another reason for using the stainless steel insert stiffeners is to avoid bending torques. A plastic pipe always tends to knick exactly at the spot of the sealing area when bending torques act on the pipe (picture 3.). This might result in leakages of the fitting. When using an insert stiffener, the bending point is diverted away from the sealing area, resulting in a longlasting leak free connection (picture 4.)

Mechanical pipe joints



Use of insert stiffeners

In order to guarantee the best possible performance of the Georg Fischer Waga N.V. fittings on plastic pipes, we set the following directive:

Use of an insert stiffener (approved by Georg Fischer Waga N.V.) is mandatory on all plastic pipes, both for restraint and non restraint connections, both for permanent and temporary connections.

Exceptions:

No insert stiffeners need to be used in water and gas applications on:

- PVC pipes with SDR-class 21 or thicker walled

No insert stiffeners need to be used for temporary (< 5 years) non restraint connections in water applications on:

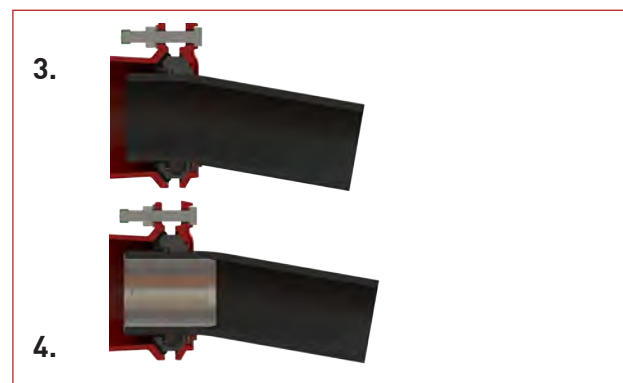
- PP-B, PB and HD-PE (80/100/100-RC) pipes with SDR-class 11 or thicker walled

Note: in gas applications on PP-B, PB and HD-PE (80/100/100-RC) pipes the use of insert stiffeners is **mandatory**.

Design and properties

Georg Fischer Waga N.V. offers two types of insert stiffeners for different applications. Depending on the application the right choice has to be made. To guarantee the correct support to the spigot, insert stiffeners must be designed according the intended use for plastic piping systems. Therefore insert stiffeners must conform to the following properties to guarantee its function.

Residual stress and bending torques



The insert stiffener must:

- be axially secured to stay in place inside the spigot
- not be oversized to reduce residual stress due to installation
- not be too small in order to guarantee sufficient support
- have the appropriate length to support at least the joint area plus 0,2 x the outside diameter
- be ridged to at least withstand the forces brought on by the sealing and restraining mechanism
- be easy to install
- be free of corrosion
- not affect the content of the pipe system

Insert Economy

The Insert Economy is designed for (PE, PB, PVC etc.) pipes dimensioned according to DIN 8074. The insert can be installed in these pipes as long as they are within the allowed production tolerances. In order to secure a sufficient support to the pipe, the (nominal) diameter of the insert is just below

the nominal inside diameter of the pipe. This means that when the pipe is produced at its biggest tolerance, it “falls in”, supported by the dimples. When the pipe is produced at its lowest tolerance, you need some extra force to put in the insert. But this extra force should be no more than can be achieved with a hammer. The Insert Economy is available for various SDR-sizes. To guarantee the correct working of the insert, the use is limited to pipes up to DN300. Above this dimension, the production tolerances become such, that sufficient support is no longer guaranteed. For inserts bigger than DN300, we refer to inserts with wedge.

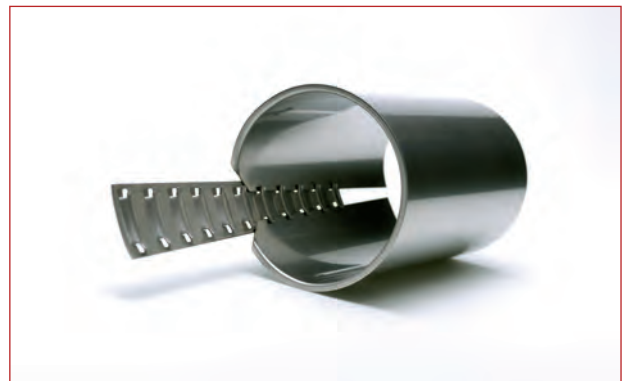
Insert with wedge

The insert with wedge is intended for pipes with larger production tolerances and pipes produced according to unknown standards, and is available up to DN1600. The wedge construction offers a small tolerance, overcoming minor dimension differences of the pipe. After positioning the insert, the wedge is hammered in, to fix the insert. After that the top end of the remaining wedge has to be sawed off.

Insert Economy



Insert with wedge



MULTI/JOINT® 3000 Plus principle

Proven quality

The MULTI/JOINT® 3000 Plus system comprises wide range fittings, flange adaptors, reduction pieces, bends, duck feet bends, end caps and PE adaptors of ductile cast iron in the ranges DN50 - DN600. Thanks to the unique wide range sealing system all fittings can be made restraint as long as the nominal diameters are the same. All you need to know is the outer diameter of the pipe, the medium and the working pressure. The MULTI/JOINT® 3000 Plus system has a range up to 43 mm and connects pipes from 46 - 637 mm. MULTI/JOINT® 3000 Plus restraint fittings are suitable for applications in water pipes up to 16 bar and gas pipes up to 8 bar. The MULTI/JOINT® system has earned its reputation for quality on the international market over the past 25 years.

Unique sealing system

When the quality standard is high, you need a reliable connection. The MULTI/JOINT® 3000 Plus system meets the demands and is suitable for applications in water and gas. The uniqueness of the system lies in the sealing which consists of a flexible ring (Uni/Fleks ring or Uni/Fiks ring) which consists of plastic segments and a rubber sealing ring (EPDM or NBR). The Uni/Fiks version is supplied with metal grippers which make the MULTI/JOINT® 3000 Plus system restraint on all types of pipe materials.

Uni/Fleks ring

The Uni/Fleks ring is a combination of a plastic ring, consisting of plastic segments, with a thin rubber sealing (Varioseal). This rubber sealing (available both in EPDM and NBR) is a reliable solution for both water and gas applications. The Uni/Fleks ring is non restraint.

Uni/Fiks ring

When metal grippers (Uni/Fiksers) are placed in the Uni/Fleks ring, the sealing system is restraint. The Uni/Fiks ring with the Uni/Fiksers makes a restraint connection up to an impressive 16 bar for water and 8 bar for gas, both on rigid pipes and plastic pipes.

Segments

The plastic segments in the ring sizes DN50 – DN125 consist of one part, made of POM. Furthermore the design of the ring enables large range coverage in outside diameters. The plastic segments in the ring sizes DN150 – DN600 consist of two parts; the wedge and the topple. The wedge is made of POM and is in contact with the pipe material. The topple, made of polyamide, ensures the integrity of the ring. This combination results in a progressive sealing and gripping mechanism. In the ring sizes DN425 – DN600 a clip has been added to fixate the ring in the body of the fitting ensuring easy installation with no interference.

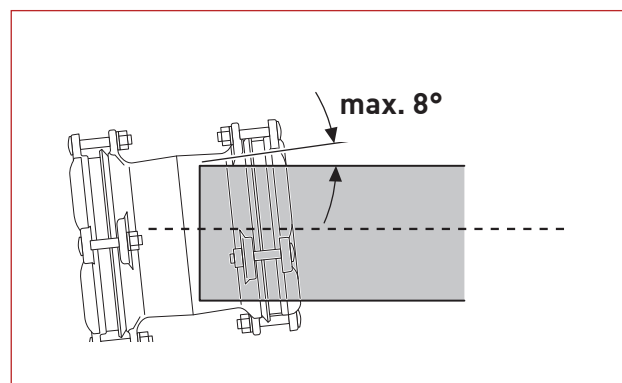
Uni/Fiksers

The Uni/Fiksers ensure optimal restraint both on rigid pipe materials and on plastic pipes, without compromise.

Body and gland

The length of the body determines the insertions depth or joint gap possible. Because the insertion depth complies, and even exceeds, the dimensions given in EN 14525, large joint gaps can be covered. Secondly the design of the body and gland are such that losses in tension, which will occur in time, are compensated.

Nominal angularity



The angularity is based on the middle of the fitting range.



Pressure/Performance

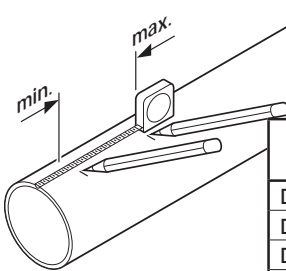
See table in the user manual of the MULTI/JOINT® 3000 Plus.

Joint gap

Maximum axial distance between any point of the spigot ends of the pipes to be connected (coupling), or, maximum axial distance between any point of the spigot end of the pipe and the flange face (flange adaptor).

Depth of engagement

Minimum distance between any point of the spigot end and the internal face of the joint gasket. The manufacturer shall declare the maximum joint gap, and it should be no less than the values given in the table below.



DN	Minimum depth of engagement (mm)	Maximal depth of engagement (mm)
DN50	84	103
DN65	84	107
DN80	84	116
DN100	90	118
DN125	93	124
DN150	93	124
DN200	100	143
DN225	110	166
DN250	110	174
DN300	110	177
DN350	130	178
DN400	145	178
DN425	170	230
DN450	170	230
DN475	170	230
DN500	170	230
DN550	170	230
DN600	170	230

Angularity

The MULTI/JOINT® 3000 Plus family has on each side a nominal angularity at installation of 8° (based on the middle of the range).

Temperature

The MULTI/JOINT® 3000 Plus has different parts, which resist different temperatures.

	NBR	EPDM
Maximum allowable temperature for joint	-5 °C up to +50 °C	0 °C up to +50 °C

Certified quality

The MULTI/JOINT® 3000 Plus family is both tested internally as well as externally by independent laboratories. All performed tests comply with the international standard requirements such as EN 14525. For more detailed information please contact us.

Note: Care must be taken to ensure that manufacturer's declared maximum joint gap is not exceeded due to pipe contraction or expansion as a result of temperature or pressure change.

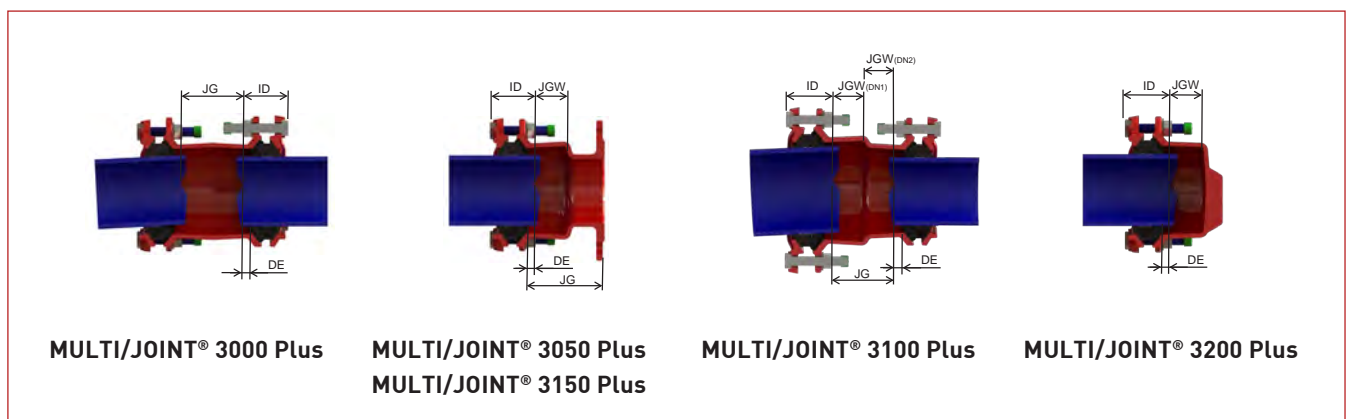
Guidelines on storage of rubber seals

At any given time between production and use, the product should be stored in accordance with the following recommendations:

- The storage temperature should be below 25 °C and preferably below 15 °C
- The rubber seals should be protected from light, in particular strong sunlight and high ultraviolet artificial light
- The rubber seals should not be stored near equipment that generates ozone (e.g. mercury vapour lamps) or high voltage electrical equipment, which releases electric sparks or silent electrical discharges

The shelf life of a MULTI/JOINT® 3000 Plus fitting is 2 years from date of assembly (if properly stored). After the expiration date, a MULTI/JOINT® 3000 Plus fitting can still be installed, but may have a lower life expectancy.

Depth of engagement



Definition and table of dimensions (DN150 - DN600)

Typ 3000	Dimension (DN)	DE	Kleinst zulässiger Rohraussendurchmesser				Größter Rohraussendurchmesser			
			JGW	JG	ID		JGW	JG	ID	
					min	max			min	max
	50	20	n.a.	88	79	103	n.a.	110	84	108
	65	20	n.a.	96	79	107	n.a.	110	83	111
	80	20	n.a.	116	78	116	n.a.	134	84	122
	100	25	n.a.	116	85	118	n.a.	138	90	123
	125	25	n.a.	128	85	124	n.a.	148	93	132
	150	25	n.a.	130	82	122	n.a.	164	93	133
	200	30	n.a.	170	88	143	n.a.	202	99	154
	225	30	n.a.	200	96	166	n.a.	236	110	180
	250	30	n.a.	214	97	174	n.a.	254	112	189
	300	30	n.a.	222	96	177	n.a.	264	110	191
	350	30	n.a.	276	98	204	n.a.	366	112	226
	400	30	n.a.	302	98	222	n.a.	344	112	248
	425	30	n.a.	200	170	270	n.a.	200	170	270
	450	30	n.a.	200	170	270	n.a.	200	170	270
	475	30	n.a.	200	170	270	n.a.	200	170	270
	500	30	n.a.	200	170	270	n.a.	200	170	270
	550	30	n.a.	200	170	270	n.a.	200	170	270
	600	30	n.a.	200	170	270	n.a.	200	170	270

Typ 3050* (3080, 3180, 3060, 3450, 3550, 3750)	Dimension (DN)	DE	JGW	JG	ID		JGW	JG	ID	
					min	max			min	max
						50			20	44
	65	20	62	131	79	125	69	138	83	132
	80	20	58	124	78	122	67	133	84	131
	100	25	58	124	85	123	69	135	90	134
	125	25	64	137	85	132	74	147	93	142
	150	25	65	138	82	133	82	155	93	150
	200	30	86	161	88	155	102	177	99	171
	250	30	106	183	97	188	124	201	110	206
	300	30	138	217	96	218	159	238	110	239
	350	30	144	223	98	246	165	244	112	269
	400	30	150	156	98	280	174	250	112	303
	*) 500	30	100	100	170	270	100	100	170	270
	*) 600	30	100	100	170	270	100	100	170	270

Typ 3150	Dimension (DN)	DE	JGW	JG	ID		JGW	JG	ID	
					min	max			min	max
						50 x 40			20	44
	65 x 80	20	52	121	79	184	69	138	79	201
	100 x 80	25	58	127	85	192	69	138	85	203
	125 x 100	25	64	138	85	206	74	148	85	216
	125 x 150	25	64	138	85	206	74	148	85	216
	150 x 100	25	65	137	82	204	85	160	93	142
	200 x 150	30	86	158	88	205	98	173	99	171
	225 x 200	25	132	207	96	211	150	225	110	225
	225 x 250	30	70	145	96	151	88	163	110	165
	300 x 250	30	138	217	96	218	159	238	110	206
	450 x 400	30	100	100	170	270	100	100	170	270
	500 x 450	30	100	100	170	270	100	100	170	270

Typ 3200	Dimension (DN)	DE	JGW	JG	ID		JGW	JG	ID	
					min	max			min	max
						50			20	44
	65	20	62	n.a.	79	121	55	n.a.	83	125
	80	20	58	n.a.	78	116	67	n.a.	84	122
	100	25	58	n.a.	85	118	69	n.a.	90	123
	125	25	64	n.a.	85	124	74	n.a.	93	132
	150	25	65	n.a.	82	122	82	n.a.	93	133
	200	30	85	n.a.	88	143	101	n.a.	99	154
	225	30	100	n.a.	96	166	118	n.a.	110	180
	250	30	107	n.a.	97	174	127	n.a.	112	189
	300	30	112	n.a.	96	178	132	n.a.	110	192
	350	30	120	n.a.	96	178	140	n.a.	110	192
	400	30	125	n.a.	96	178	145	n.a.	110	192

Typ 3100	Dimension	DE		JGW		JG	ID				JGW	JG	ID					
		DN1	DN2	DN1	DN2		DN1		DN2				DN1	DN2	DN1		DN2	
							min	max	min	max					min	max	min	max
							min	max	min	max					min	max	min	max
	80 x 65	20	20	58	68	126	78	116	83	126	67	75	142	78	130	78	138	
	100 x 80	25	20	58	68	126	85	118	84	128	69	77	146	85	153	80	141	
	125 x 100	25	25	60	62	122	85	120	90	122	70	73	143	85	147	85	138	
	150 x 100	25	25	60	68	128	82	117	90	125	77	79	156	82	150	82	144	
	150 x 125	25	25	63	70	133	82	120	93	127	80	80	160	82	152	82	148	
	200 x 150	30	25	80	73	153	88	138	93	131	96	109	205	88	161	83	177	
	225 x 200	30	30	98	106	204	96	164	99	172	116	139	255	96	202	96	208	
	250 x 225	30	30	107	106	213	97	174	110	173	127	133	260	97	203	97	213	
	300 x 250	30	30	111	112	223	96	177	112	178	132	137	269	96	208	96	219	
	350 x 300	30	30	116	111	227	96	180	112	178	136	141	277	96	210	96	222	
	400 x 350	30	30	121	116	237	96	183	114	180	141	145	286	96	213	96	224	
	425 x 400	30	30	100	100	100	170	170	270	270	100	100	100	170	270	170	270	
	450 x 400	30	30	100	100	100	170	170	270	270	100	100	100	170	270	170	270	
	475 x 425	30	30	100	100	100	170	170	270	270	100	100	100	170	270	170	270	
	500 x 450	30	30	100	100	100	170	170	270	270	100	100	100	170	270	170	270	
	550 x 500	30	30	100	100	100	170	170	270	270	100	100	100	170	270	170	270	

Note: For bend and duckfoot use the same JG & JGW as for the flange adaptors.

- JG: Joint Gap (acc. to TC 203/WG 1 N 217)
 - DE: Depth of engagement (acc. to TC 203/WG 1 N 217)
 - ID: Insertion depth (acc. to ISO 2531)
 - JGW: Joint Gap "Waga"
- For reference purposes.

Coupling



Reduced coupling



Flange adaptor



Reduced flange adaptor



(Reduced) Spigot end



Bend



Reduced duckfoot



PE adaptor



End cap (blind)



End cap (threaded)



User manuals



User manual MULTI/JOINT® 3000 Plus DN50 - DN400

Georg Fischer Waga N.V.

+GF+

GB	User Manual
D	Montageanleitung
NL	Montagehandleiding
F	Manuel d'instruction
NO	Brukermanual
SE	Användarmanual
DK	Montagevejledning
FIN	Käyttömanuaali
ES	Manual de instalacion
PT	Manual de instalação
IT	Manuale d'uso
RO	Manualul utilizatorului
CZ	Návod k montáži
GR	Εγχειρίδιο χρήσης
HU	Szerelési utasítás
RUS	Руководство по установке
PL	Instrukcja Obsługi

MULTI/JOINT® 3000 Plus DN50-DN400



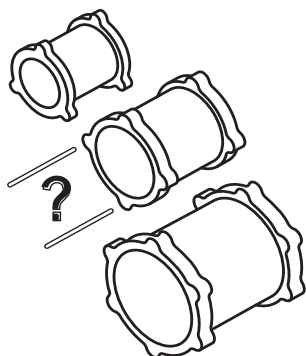
Georg Fischer Waga N.V. - P.O. Box 290 -
8160 AG Epe - The Netherlands - www.waga.nl

WA4000/1017/ML



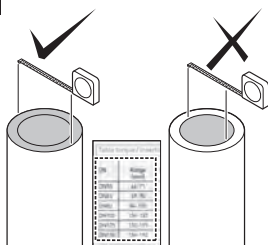
01

FITTING CHOICE



D	Kupplung auswählen	ES	Elegir union
NL	Keuze koppeling	IT	Scelta del giunto
F	Choisir le raccord	GR	Επιλογή συνδέσμου
NO	Valg av kobling	CZ	Výběr spojky
SE	Kopplings val	HU	Idom kiválasztása
DK	Valg af kobling	RO	Alegerea cuplei
FIN	Muhvi vaihtoehdot	PL	Wybór łącznika
PT	Escolha do tipo de ligação	RUS	Выбор фитинга

WA4000/1017/ML

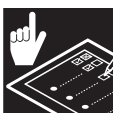
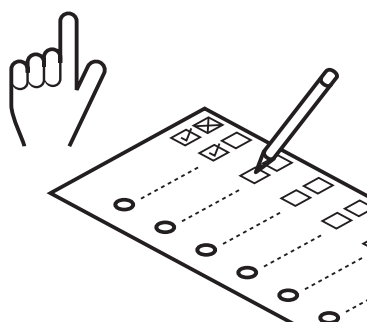
01**CHECK TABLE IF CHOSEN FITTING MATCHES PIPE OD.**

D	Die Rohraussendmesser überprüfen und mit der Tabelle vergleichen.
NL	Kies de juiste koppeling m.b.v. de tabel.
F	Vérifiez sur le tableau si le raccord couvre bien le diamètre extérieur du tube.
NO	Sjekk med tabell at koblingen stemmer overens med utvendig diameter rør.
SE	Kontrollera om vald rördel stämmer mot rørets yterdiameter.
DK	Kontroller med tabellen om den valgte kobling passer til rørdiameteren.
FIN	Tarkista taulukosta jos valitut asennukset sopivat putkelle QD.
PT	Ver na tabela se os acessórios estão de acordo com o diâmetro exterior dos tubos.
ES	Ver tabla anexa para unir distintos diámetros exteriores.

DN	Range (mm)	DN	Range (mm)
DN50	46-71	DN200	192-232
DN65	63-90	DN225	230-268
DN80	84-105	DN250	267-310
DN100	104-132	DN300	315-356
DN125	132-155	DN350	352-393
DN150	154-192	DN400	392-433

IT	Controllare sulla tabella se il giunto è idoneo al d.e. del tubo.
GR	Με βάση το πίνακα μεγεθών, επιβεβαιώστε ότι ο σύνδεσμος είναι κατάλληλος για τη συγκεκριμένη διάμετρο αγωγού στον οποίο πρόκειται να τοποθετηθεί.
CZ	V tabulce zkontrolovat použitelnost tvarovky v daném rozsahu průměru.
HU	Ellenőrizze, hogy a kiválasztott idom megfelel-e a cső külső átmérőjéhez.
RO	Se verifica in tabel daca fittingul ales corespunde Dext al tevii.
PL	Sprawdź w tabeli czy łącznik pasuje do zewnętrznej średnicy rury.
RUS	Проверить по таблице совместимость фитинга с трубой.

WA4000/1017/ML

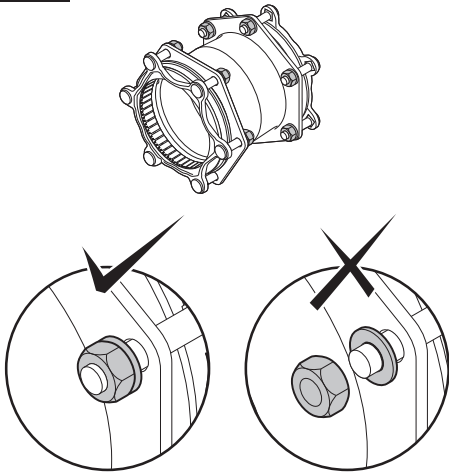
**02**
03
04**PREPARE FITTING FOR INSTALLATION**

D	Kupplung für die Montage vorbereiten	ES	Preparar manguito para instalacion
NL	Montageklaar maken	IT	Preparazione per l'installazione
F	Préparez le raccord pour l'installation	GR	Προετοιμασία συνδέσμου για τοποθέτηση
NO	Forbredelse av kobling	CZ	Příprava spojky pro instalaci
SE	Förbered kopplingen för installation	HU	Idom előkészítése a felhelyezésre
DK	Klargør koblingen til installationen	RO	Pregătirea cuplei pentru instalare
FIN	Valmista muhvi asennusta varten	PL	Przygotowanie łącznika do instalacji
PT	Preparação da ligação	RUS	Подготовка фитинга к установке

WA4000/1017/ML

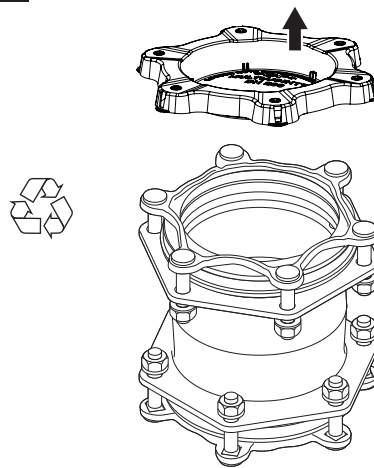
02

DO NOT REMOVE OR GREASE BOLTS.



- D Schrauben nicht entfernen und nicht fetten
- NL Bouten niet verwijderen of invetten
- F Ne pas enlever et/ou graisser les vis
- IT Non rimuovere e non ingrassare le viti

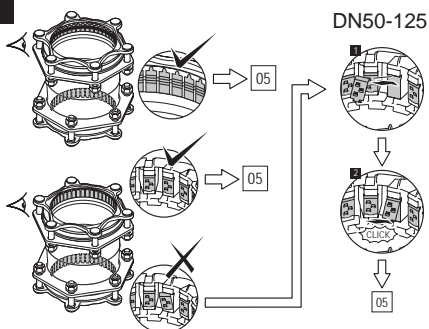
03



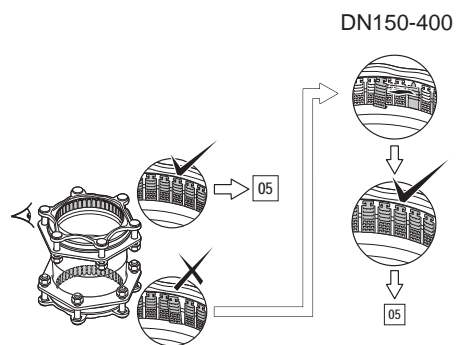
WA4000/1017/ML

04

CHECK IF "FIKSERS" (METAL GRIPPERS) POSITION IS CORRECT.



- D Sicherstellen, dass alle Fikser richtig positioniert sind.
- NL Controleer de juiste positie van de "Fiksers".
- F Assurez-vous que les "Fiksers" (les mors métalliques) sont correctement positionnés.
- NO Kontroller at "Fikserne" er i riktig posisjon.
- SE Kontrollera om "Fiksers" position är korrekt.
- DK Kontroller om "Fikernes" placering er korrekt.
- FIN Tarkista "Fikseri", että asento on oikein.
- PT Ver se a posição dos "Fiksers" é correto.

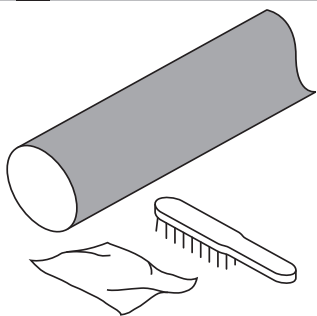


- ES Revise si los "Fiksers" se encuentran en la posición correcta.
- IT Controllare gli inserti antisfilo "Fiksers" sono OK.
- GR Ελέγξτε αν τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" έχουν αγκυρώσει σωστά πάνω στον αγωγό.
- CZ Zkontrolovat správnou polohu fixerů.
- HU Ellenőrizze, hogy a "Fikser"-ek megfelelő helyzetben vannak-e.
- RO Se verifica dacă poziția elementelor de fixare "Fiksers" este corectă.
- PL Sprawdz poprawność ułożenia blaszek.
- RUS Убедиться в правильности установки "Fiksers" (металлических фиксаторов).

WA4000/1017/ML



PIPE PREPARATION



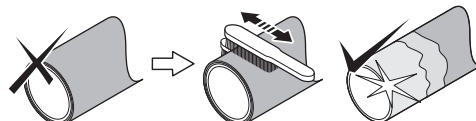
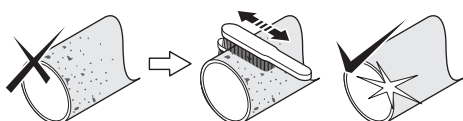
D	Zu verbindende Rohre vorbereiten
NL	Vorbereiden buis
F	Préparez les tubes
NO	Forbredelse av rør
SE	Rörberedning
DK	Klargøring af røret
FIN	Putken esivalmistus
PT	Preparação do tubo

ES	Preparacion de la tubería
IT	Preparazione tubazione
GR	Προετοιμασία Αγωγού
CZ	Příprava trubky
HU	Cső előkészítése
RO	Pregătirea conductei
PL	Przygotowanie rury
RUS	Подготовка труб

WA4000/1017/ML

05

REMOVE ALL RUST, DIRT, BURRS, DAMAGES AND ALL FINISHING LAYERS FROM THE PIPE. MOUNT ON MEDIUM CARRYING PIPE MATERIAL ONLY.



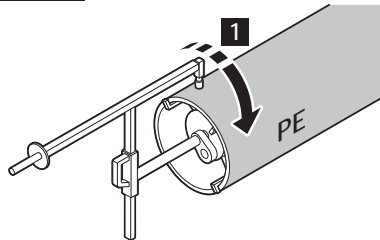
D	Von der drucktragenden Rohroberfläche allen Rost, Grat, Schmutz, Schädlen und alle Beschichtungen entfernen.
NL	Verwijder alle roest, vuil, bramen, beschadigingen en buislagen. Monteer alleen op de mediumvoerende buis.
F	Éliminez la rouille, la saleté, les bourrelets de soudures, les défauts de surface et toutes les couches de finition du tube. Assemblez seulement sur le matériau principal du tube.
NO	Fjern all rust, løs overflate samt skader på materialet og overflatebehandling.
SE	Avlägsna all rost, smuts, grader och eventuell ytbehandling från røret. Montera endast på mediabärande rörmaterial.
DK	Fjern al rust, snavs, spåner, beskadigelser og alle belægnings på røret. Monter kun på selve det medie bærende rør.
FIN	Poista kaikki ruoste, lika, taite, vauriot ja kasaumat putkesta. Asenna ainoastaan keskivahvalle putkelle.
PT	Remover oxidação, sugeira, rebarbas, e revestimento do tubo.
HU	Távolítsón el minden rozsdát, szennyeződést, sorját, sérüléseket és minden fedőréteget a csőről. Csak közvetlenül a közeg szállító csőanyagra helyezze fel az idomot.

ES	Retirar toda la suciedad, polvo, daños y etiquetas de la tubería. Montar solamente entre tubos.
IT	Rimuovere sporczia, polvere, intagli e gli strati superficiali della tubazione. Il montaggio deve avvenire sullo strato a contatto del fluido trasportato.
GR	Καθαρίστε όλα τα οξειδωμένα τμήματα, τις επικαθίσεις, τις παραμορφώσεις και τις υλικές βλάβες της επιφάνειας του αγωγού καθώς και τις επιστρώσεις του αγωγού μέχρι τον αγωγό μεταφοράς του υλικού.
CZ	Odstranit všechny nečistoty, rez, otfepy a všechny dodatečné vrstvy z povrchu trubky. Montovat pouze na trubky určené pro transport médií.
RO	Indepartati praful, crestaturile, murdaria, defectele precum si toate straturile de acoperire de pe teava. Se monteaza doar pe materialul conductei.
PL	Usuń wszelkiego rodzaju uszkodzenia, zabrudzenia, zadrapania, rdzę i wierzchnie warstwy na długości rury pokrytej przez łącznik.
RUS	Удалить любые загрязнения, ржавчину, задиры и напыльы, а так же покрытия с поверхности трубы. Устанавливать только на основной материал трубы.

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06

USE AN (BY GEORG FISCHER) APPROVED SCRAPING TOOL.



GAS / GAZ

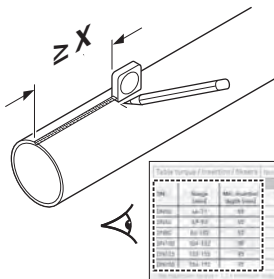
- D** Für PE-Rohre ist ein Georg Fischer Schälgerät zu verwenden.
- NL** Gebruik een door Georg Fischer goedgekeurde schiller.
- F** Utilisez un grattoir mécanique approuvé par Georg Fischer.
- NO** Bruk skrapeverktøy godkjent av Georg Fischer.
- SE** Använd ett (av Georg Fischer) godkänt skrapverktyg.
- DK** Brug et (af Georg Fischer) godkendt skrabeværktøj.
- FIN** Käytä (Georg Fischer) hyväksymää karhennus työkalua.
- PT** Usar uma ferramenta (Georg Fischer) adequada.

- ES** Utilizar un rascador circular Georg Fischer.
- IT** Utilizzare in raschiatore approvato da Georg Fischer.
- GR** Για τις εργασίες καθαρισμού και λείανσης χρησιμοποιείστε το κατάλληλο (από την GF) εργαλείο.
- CZ** Použít škrabku (schválenou Georg Fischer).
- HU** Használjon (GF által jóváhagyott) hántoló szerszámot.
- RO** Se va utiliza un dispozitiv de raschetat recomandat (de GF).
- PL** Użyj skrobaka (Georg Fischer) do przygotowania rury.
- RUS** Использовать только разрешенный (компанией Georg Fischer) инструмент для зачистки.

WA4000/1017/ML

07

CHECK TABLE FOR MINIMUM INSERTION DEPTH (X).



DN	X Min. insertion depth (mm)*
DN50	84
DN65	84
DN80	84
DN100	90
DN125	93
DN150	93

DN	X Min. insertion depth (mm)*
DN200	100
DN225	110
DN250	110
DN300	110
DN350	130
DN400	145



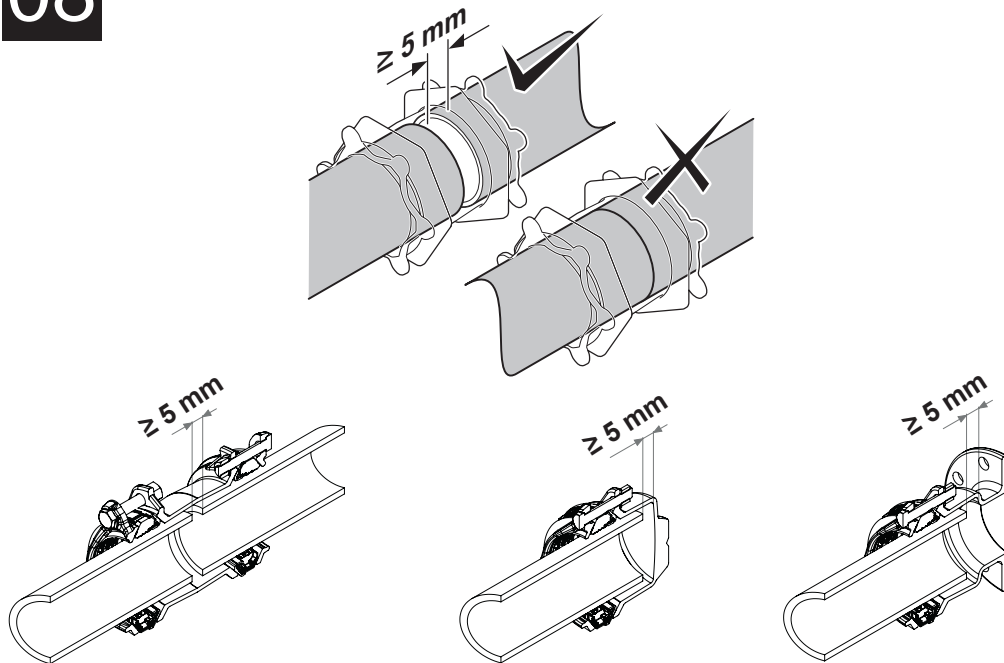
* For maximum joint gap information; see our technical manual or see our website www.waga.nl

- D** Aus der Tabelle die Einstecktiefe (X) entnehmen.
- NL** Zie de tabel voor de minimale insteekdiepte (X).
- F** Vérifiez sur le tableau la profondeur d'insertion (X) correcte du tube.
- NO** Sjekk med tabell for korrekt innstikksdybde (X).
- SE** Kontrollera i tabellen korrekt insticksdjup (X).
- DK** Kontroller med tabellen for korrekt indstikksdybde (X).
- FIN** Tarkista taulukosta oikea asennus syvyys (X).
- PT** Ver na tabela a profundidade (X) de inserção do tubo no acessório.

- ES** Ver tabla para la profundidad de inserción mínima (X).
- IT** Controllare sulla tabella la profondità di inserimento (X).
- GR** Συμβουλευτείτε τον πίνακα για την υπόδειξη του κατάλληλου βάθους εισαγωγής (X) του συνδέσμου στον αγωγό.
- CZ** Zkontrolovat v tabulce správnou hloubku zasunutí (X).
- HU** Ellenőrizze a táblázatot a megfelelő betolási mélység érdekében (X).
- RO** Se verifica in tabel adancimea corecta de inserare (X).
- PL** Korzystając z tabeli określ głębokość nasunięcia łącznika (X).
- RUS** Проверить по таблице значение глубины ввода трубы (X).

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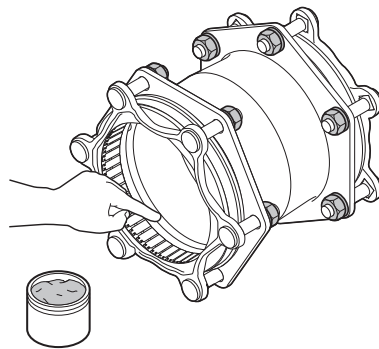
08



WA4000/1017/ML

09

APPLY SUITABLE GREASE ONLY IN GAS APPLICATIONS



GAS / GAZ

D	Für die Gasanwendung den Dichtungsbereich ausreichend mit Gleitmittel versehen.	ES	Aplicar la grasa correspondiente.
NL	Smeer de afdichting in met een geschikt glijmiddel.	IT	Applicare lubrificante opportuno.
F	Lubrifiez le bague de joint avec une graisse appropriée.	GR	Τοποθετήστε κατάλληλη ποσότητα λιπαντικής ουσίας στα μηχανικά μέρη του συνδέσμου.
NO	Bruk egnet glidemiddel.	CZ	Aplikovat vhodné mazivo.
SE	Applicera lämpligt smörjmedel.	HU	Használjon megfelelő kenőanyagot.
DK	Påfør egnet glidemiddel.	RO	Se aplica lubrifiant.
FIN	Lisää soveltuva rasva.	PL	Nałóż warstwę smaru.
PT	Aplicar lubrificante adequado (nunca de origem mineral).	RUS	Использовать только подходящую смазку.

WA4000/1017/ML



10	13
11	13
12	14

INSTALLATION



EN:

When manoeuvring the product out of the packaging to the pipe surface, please ensure that the proper lifting procedures are followed. Ensure that local safety and lifting procedures are adopted. All lifting should be done by qualified personnel, with approved equipment.

NL:

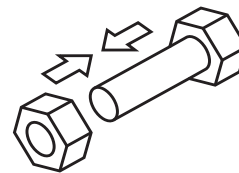
Zorg ervoor dat bij het manoeuvreren van het product vanuit de verpakking naar het buisoppervlak, de juiste hijsprocedures in acht worden genomen. U dient de lokale veiligheids- en hijsvoorschriften op te volgen. Het hijsen van producten dient te gebeuren met gekeurde hijsmiddelen en gekwalificeerd personeel.

D:

Bitte stellen Sie eine ordnungsgemäße manuelle Handhabung sicher, wenn das Produkt aus seiner Verpackung entnommen, transportiert und am Rohr angebracht wird. Ist der Einsatz mechanischer Hebezeuge erforderlich, so muss gewährleistet werden, dass sichere Arbeitsverfahren angewendet werden, geprüfte und anerkannte Hebezeuge verwendet werden und von qualifiziertem Personal durchgeführt werden.

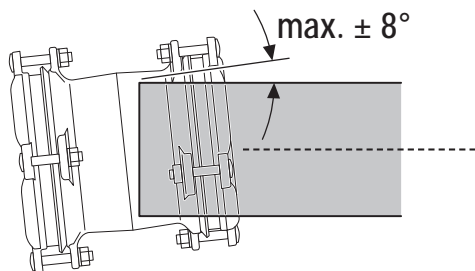
D	Montage
NL	Montage
F	Installation
NO	Montering
SE	Installation
DK	Installation
FIN	Asennus
PT	Instalação

ES	Instalación
IT	Installazione
GR	Installazione
CZ	Instalace
HU	Felhelyezés
RO	Instalarea
PL	Montaż
RUS	Установка



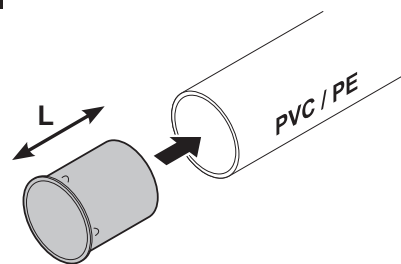
WA4000/1017/ML

10 NOMINAL ANGULARITY*

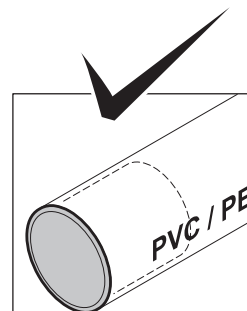


* based on the middle of the range

11



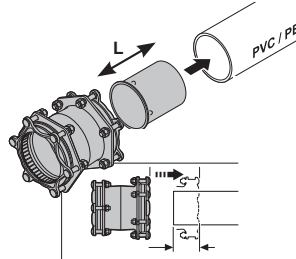
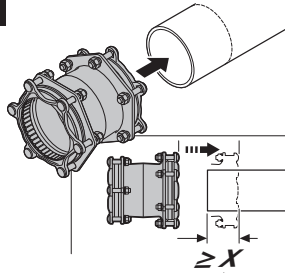
(approved by Georg Fischer Waga N.V.)



WA4000/1017/ML

12

MAKE SURE "FIKSERS" (METAL GRIPPERS) ARE IN CORRECT POSITION!



PVC / PE



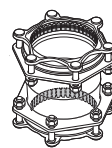
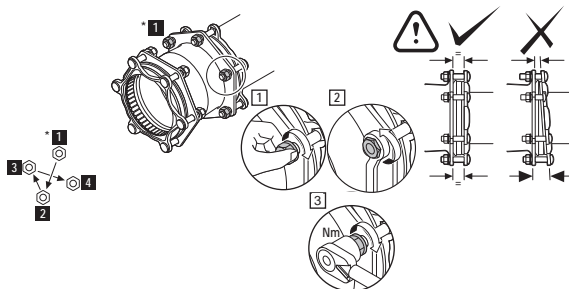
$\geq x + 2,5 \text{ mm} \leq L$

D	Sicherstellen, dass alle Fikser richtig positioniert sind.	ES	Asegurarse de utilizar los Fiksers adecuados en la posición adecuada.
NL	Houd de "Fiksers" in de juiste positie! Bij gebruik steunbus PE/PVC): let op! Max. insteekdiepte ≤ lengte steunbus (L).	IT	Controllare che le placche antifilo metalliche siano fissate.
F	Assurez-vous que les "Fiksers" (les mors métalliques) sont correctement positionnés.	GR	Ελέγξτε αν τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" είναι σε κατάλληλη θέση έτσι ώστε να εφαρμόσουν και να αγκυρώσουν το σύνδεσμο στον αγωγό κατά τη σύσφιξη.
NO	Ved strekkfast løsning sjekk at Fikserne er på plass.	CZ	Zkontrolovat správnou pozici fixerů (základné díly).
SE	Säkerställ att "Fiksers" (metal gripbleck) är korrekt positionerade.	HU	Győződjön meg róla, hogy a "Fikser"-ek (fém házásbiztosítók) megfelelő helyzetben vannak-e!
DK	Vær opmærksom på om "Fikserne" (metal-griberne) sidder korrekt!	RO	Se verifica dacă elementele metalice de fixare "Fiksers" sunt în poziția corectă!
FIN	Varmista "Fikserit" (metalli puristimet) ovat paikallaan.	PL	Upewnij się czy blaszki "Fiksers" są odpowiednio ułożone.
PT	Garantir que os "Fiksers" ("grampos" de metal) estão na posição correto.	RUS	Убедиться в правильности установки "Fiksers" (металлических фиксаторов).

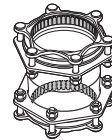
WA4000/1017/ML

13^a

TIGHTEN THE BOLTS WITH THE CORRECT TORQUE.



MULTI/JOINT@ 3000 Plus
without Fikser



MULTI/JOINT@ 3000 Plus
with Fikser



DN150-400

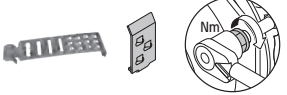
DN50-125

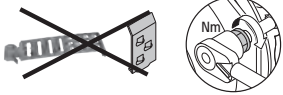
D	Der Tabelle das richtige Schraubendrehmoment entnehmen.	ES	Ver tabla para el par de apriete.
NL	Zie de tabel voor het juiste aandraaimoment.	IT	Controllare la tabella per il serraggio.
F	Vérifiez dans les tableaux le couple de serrage à respecter.	GR	Συμβουλευτείτε τον πίνακα για την επιλογή της κατάλληλης στρεπτικής ροπής που θα πρέπει να εφαρμοστεί στον σύνδεσμο, κατά την διαδικασία της σύσφιξης του στον αγωγό.
NO	Mutrene strammes i kryss, da man skal holde samme avstand mellom koblingshus og trykkflens(gland). Etterstram med en momentnøkkel ihht. Momenttabell.	CZ	Zkontrolovat v tabulce správný utahovací moment.
SE	Kontrollera i tabell korrekt åtdragningsmoment.	HU	Ellenőrizze a táblázatot a megfelelő nyomaték érdekében.
DK	Det rigtige tilspændingsmoment findes i tabellen.	RO	Se verifica în tabel valoarea momentului de stangere.
FIN	Tarkista taulukosta oikea vääntömomentti.	PL	Odczytaj z tabeli odpowiedni moment dokręcania śrub.
PT	Ver na tabela a força de aperto.	RUS	Проверить по таблице соответствующий момент затяжки болтов.

WA4000/1017/ML

13^b

CHECK TABLE FOR CORRECT TORQUE.

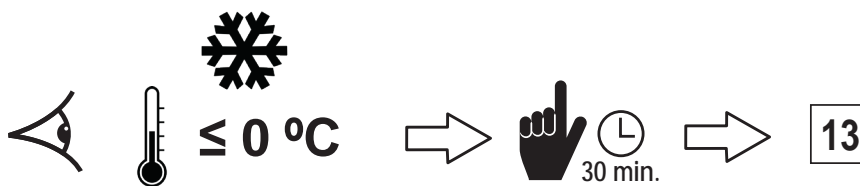
MULTI/JOINT® 3000 Plus with Fikser			
			
(S)St, CU, DCI, GCI, AC*, GRP*, PVC, PE, PEX, PP-B, PP-H, ABS (* NO guarantee as quality varies!)			
DN	Torque (Nm)	PFA gas (bar)	PFA water (bar)
DN50	30	8	16
DN65	40		
DN80	60		
DN100	120		
DN125			
DN150			
DN200			
DN225	140	5	10
DN250			
DN300			
DN350			
DN400			

MULTI/JOINT® 3000 Plus without Fikser					
					
(S)St, CU, DCI, GCI, AC, GRP, PVC, PE, PEX, PP-B, PP-H, ABS					
DN	Torque (Nm)	PFA gas (bar)	PFA water (16 bar)	Torque (Nm)	PFA water (25 bar)
DN50	30	8	16	30	25
DN65	30			40	
DN80	40			60	
DN100	80			120	
DN125					
DN150					
DN200					
DN225	120	140			
DN250					
DN300					
DN350					
DN400					

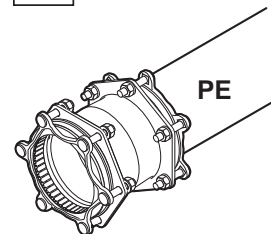
WA4000/1017/ML

14

≤ 0 °C **ONLY ON PE PIPE UNDER FREEZING CONDITIONS, APPLY TORQUE (PRESCRIBED UNDER 13) ONE MORE TIME AFTER 30 MINUTES.**



PE



D

Nur für Einsatz auf PE Röhren bei Temperaturen ≤ 0, das unter 13 ermittelte Schraubendrehmoment nach 30 Minuten noch einmal aufbringen.

NL

Alleen bij montage op PE bij temperaturen onder 0, het (onder 13) voorgeschreven draaimoment na 30 minuten nog eenmaal aanbrengen.

F

Répetez l'étape 13 après 30 minutes seulement sur des tubes en PE en temps glacial.

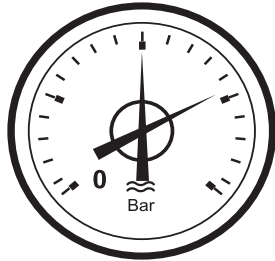


WA4000/1017/ML



15
16

TESTING



$$P_{\max} \leq 1,5 \times PFA *$$

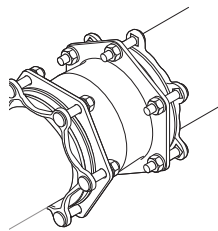
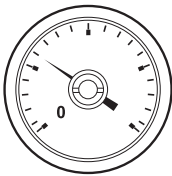
D	Dichtheitsprüfung
NL	Testen
F	Essais
NO	Tryktesting
SE	Testa
DK	Prøvning
FIN	Testi
PT	Teste

ES	Probar
IT	Test
GR	Έλεγχος/ δοκιμές
CZ	Zkouška
HU	Tesztelés
RO	Testarea
PL	Testowanie
RUS	Испытание

WA4000/1017/ML

15

CONDUCT A PRESSURE TEST.



13

PN	PFA	P _{max}
10	6.5	9.75
16	10	15
25	16	24
40	26	39
63	40	60
100	63	94.5
160	100	150
250	160	240
400	250	375
630	400	600
1000	630	945

* PN25 → P_{max} ≤ 30 bar

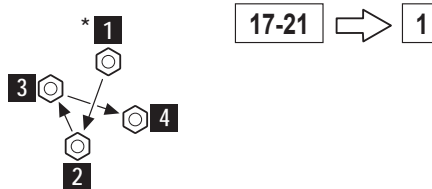
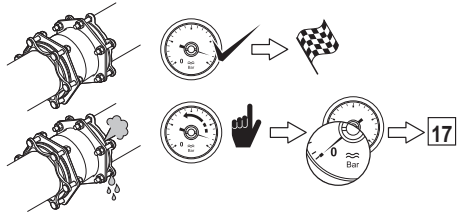
D	Dichtheitsprüfung durchführen.
NL	Voer een druktest uit.
F	Procédez à un essai de pression.
NO	Utfør tryktest på hele installasjonen, med minimum det aktuelle driftstrykk før anlegget dekkes til. Tryktestingen må ikke overstige 1,5 x PFA (max arbeidstrykk) i henhold til tabellen.
SE	Utför tryckprovning.
DK	Gennemfør en trykprøvning.
FIN	Aseta painetesti.
PT	Efetuar teste de pressão.

ES	Realizar un test de presión.
IT	Fare test in pressione.
GR	Για τον έλεγχο της στεγανότητας της σύνδεσης πραγματοποιείστε δοκιμή υπό πίεση στον αγωγό για τυχόν διαρροές.
CZ	Provést tlakovou zkoušku.
HU	Hajtson végre nyomáspróbat.
RO	Se realizeaza un test de presiune.
PL	Przeprowadź próbę ciśnieniową.
RUS	Провести опрессовку.

WA4000/1017/ML

16

PRESSURE TEST FAIL => REINSTALL FITTING. TEST OK => INSTALLATION FINISHED.



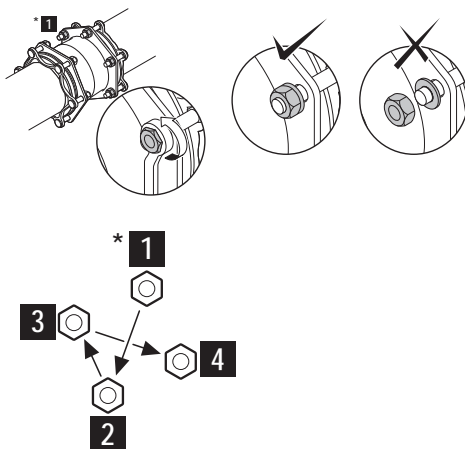
D	Falls die Dichtheitsprüfung eine Undichtheit aufzeigt, den Montagevorgang wiederholen - nach wiederholter, erfolgreicher Dichtheitsprüfung ist die Montage abgeschlossen.
NL	Druktest negatief => opnieuw installeren. Test OK => installatie gereed.
F	Mauvais résultat d'essai, réinstallez le raccord. Essai réussi, l'installation est terminée.
NO	Trykkprøving negativ => Re-installer kobling. Test OK => installasjon er utført.
SE	Tryckprovning falerar => Ommontera rördelen. Test OK => installation avslutad.
DK	Trykprøvning negativ => Re-installer kobling. Test OK => installationen er udført.
FIN	Paine testi hylätty=> asenna uudelleen. Testi OK => asennus suoritettu.
PT	Teste de pressão falhou => Voltar a instalar o acessório => Teste OK => Instalação terminada.
ES	Test de Presion Fallo => Reinstalar el accesorio TEST OK=> Instalacion completada

IT	Se test negativo => Reinstallare. Se test positivo => Installazione finita.
GR	Σε περίπτωση που η εγκατάσταση αποτύχει και υπάρχει διαρροή στη σύνδεση => Επανα-εγκαταστήσετε το σύνδεσμο. Σε περίπτωση που η δεν παρατηρηθεί διαρροή στη σύνδεση=> η εγκατάσταση του συνδέσμου επί του αγωγού έχει ολοκληρωθεί με επιτυχία.
CZ	Tlaková zkouška není OK => tvarovku znovu namontovat. Tlaková zkouška OK => konec instalace.
HU	Nyomás próba sikertelen => végezze el újra az idom felhelyezését. Próba sikeres => felhelyezés befejezve.
RO	Daca testul de presiune esueaza => Se reinstaleaza fittingul. Daca rezultatul testului este OK => Instalare terminata.
PL	Nieudana próba => Ponowny montaż łącznika. Udana próba => montaż zakończony.
RUS	Опрессовка не пройдена => Установить фитинг снова. Опрессовка пройдена => Установка завершена.

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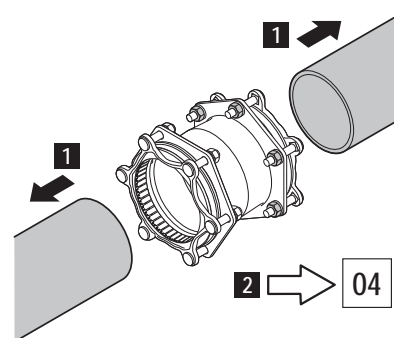
17

DISASSEMBLY



18

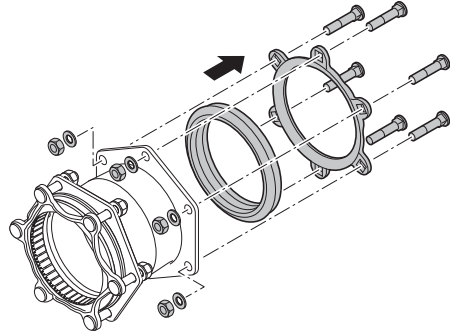
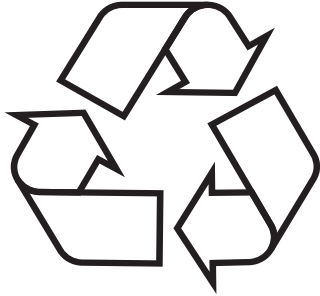
DISASSEMBLY



WA4000/1017/ML

19
20
21

REUSE



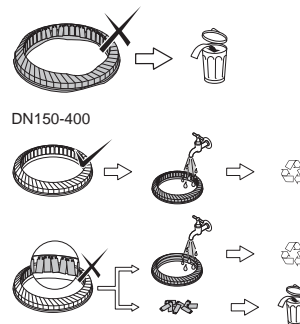
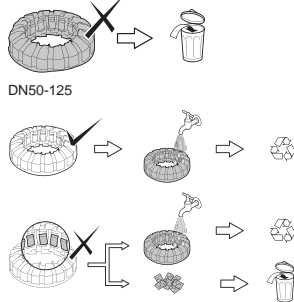
D	Wiederverwendung
NL	Hergebruik
F	Réutilisation
NO	Gjenbruk
SE	Återanvända
DK	Genbrug
FIN	Uudelleen käyttö
PT	Reutilização

ES	Reutilizar
IT	Riutilizzo
GR	Επαναχρησιμοποίηση
CZ	Opětovné použití
HU	Újra felhasználás
RO	Reutilizarea
PL	Ponowne użycie
RUS	Повторное использование

WA4000/1017/ML

19

CHECK "FIKSERS" AND GASKET CONDITION.



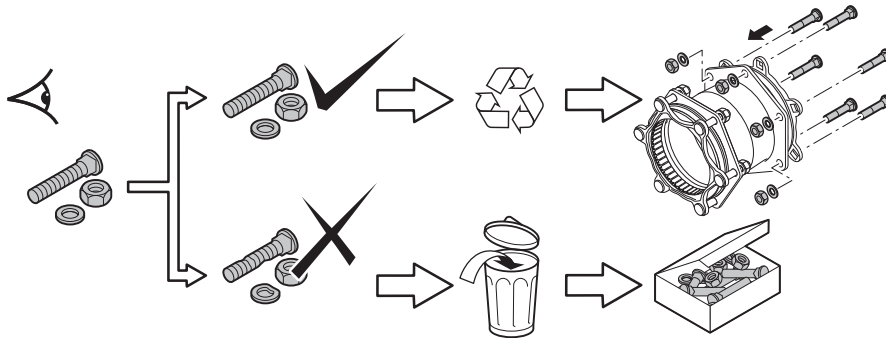
D	Die Dichtung und die Fikser überprüfen, ob diese in unbeschädigten, neuwertigem Zustand sind.
NL	Controleer de conditie van de "Fiksers" en de afdichtingsring.
F	Vérifiez l'état des "Fiksers" et du joint.
NO	Kontroller "Fikserne" og pakningens stand.
SE	Kontrollera "Fiksers" och tätningars kondition.
DK	Kontroller "Fiksernes" og tætningsringens tilstand.
FIN	Tarkista "Fikseri" ja tiiviste kunto.
PT	Ver o estado dos Fiksers" e do anel.

ES	Revisar los "Fiksers" y la Junta.
IT	Controllare gli inserti antisfilo "Fiksers" e la guarnizione.
GR	Ελέγξτε την κατάσταση στην οποία βρίσκονται τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" και τα παρεμβύσματα.
CZ	Zkontrolovat stav fixerů a těsnění.
HU	Ellenőrizze a "Fikser"-ek és a tömítés állapotát.
RO	Se verifica starea elementele de fixare "Fiksers" si a garniturilor.
PL	Sprawdź stan blaszek i uszczelki.
RUS	Проверить состояние "Fiksers" (металлических фиксаторов) и резинового уплотнения.

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20

CHECK BOLTS, WASHERS AND NUTS.



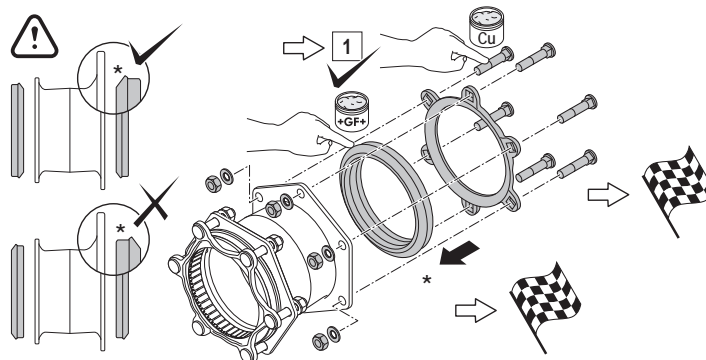
D	Die Schrauben, Unterlegscheiben und Muttern auf Gebrauchstauglichkeit überprüfen.
NL	Controleer bouten, moeren en onderlegingen.
F	Vérifiez l'état des vis, des rondelles et des écrous.
NO	Kontroller skiver, mutter og bolter.
SE	Kontrollera bultar, brickor och muttrar.
DK	Kontroller bolte, skiver og møtrikker.
FIN	Tarkista lukko, priikka ja mutteri.
PT	Ver o estado dos parafusos, arruelas e porcas.

ES	Revisar los tornillos, arandelas y tuercas.
IT	Controllare viti, dadi e rondelle.
GR	Ελέγξτε την κατάσταση των βιδών, των παξιμαδιών και των περικοχλίων αν έχουν εφαρμόσει σωστά.
CZ	Zkontrolovat šrouby, podložky a matky.
HU	Ellenőrizze a csavarokat, anyákat és alátéteket.
RO	Se verifica suruburile si piulitele.
PL	Sprawdź śruby, nakrętki i podkładki.
RUS	Проверить наличие болтов, шайб и гаек.

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21

APPLY (COPPER) GREASE ONLY IF THREAD IS DAMAGED.



D	Die Schrauben <u>nur</u> mit (Cu-)Fett versehen wenn Gewinde beschädigt ist.
NL	Smeer <u>alleen</u> in met koperpasta/geschikt vet indien de draad beschadigd is.
F	Appliquez <u>uniquement</u> de la pâte (à base de cuivre) si le filetage est endommagé.
NO	Påfør (kobber) pasta/fett kun om gjengen er skadet.
SE	Applicera (Koppar pasta) <u>endast</u> om gängorna är skadade.
DK	Kun påfør (kobber) fedt hvis gevindet er beskadiget.
FIN	Käytä (kupari) rasvaa ainoastaan silloin kun kierreosa on vaurioitunut.
PT	Aplicar lubrificante.

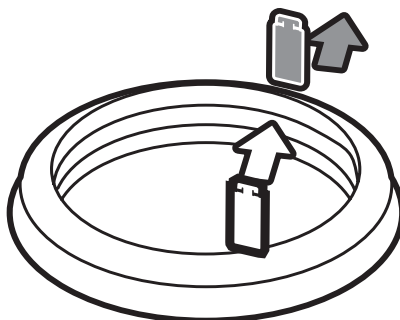
ES	Aplicar grasa (de cobre).
IT	Applicare pasta al rame antigrippante solo in caso di filetto danneggiato.
GR	Τοποθετήστε επιπρόσθετη λιπαντική ουσία μετά τη σύσφιξη στα μηχανικά μέρη του συνδέσμου.
CZ	Použijte mazivo (na bázi mědi) pouze pokud je závit poškozený.
HU	Használjon (réz)pasztát, de <u>csak akkor</u> , ha a menet sérült.
RO	Aplicati pasta de cupru doar daca filetele sunt deteriorate.
PL	W przypadku gdy gwint jest uszkodzony użyj smaru.
RUS	НАНЕСТИ (МЕДНУЮ) СМАЗКУ ТОЛЬКО ПРИ ПОВРЕЖДЕНИИ РЕЗЬБЫ.

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22 25
23 26
24

INSTALLATION/REMOVAL OF "FIKERS"



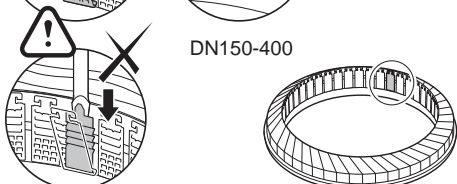
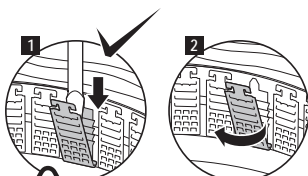
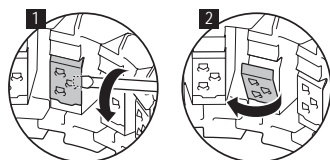
D	Montage/Demontage der Fikser
NL	Fiksers monteren/verwijderen
F	Mise en place / Dépose des "Fiksers"
NO	Montering/fjerning av "Fiksere"
SE	Installation/borttagande av "Fiksers"
DK	Installation/demontering af fiksert
FIN	"Fikserien" asennus / poisto
PT	Instalação/Retirar los Fikser

ES	Instalación/Retirar los Fikser
IT	Installazione/rimozione "Fiksers"
GR	Εγκατάσταση/απομάκρυνση των εξαρτημάτων αγκύρωσης "Fiksers"
CZ	Instalace/odstranění fixerů
HU	"Fikser"-ek behelyezése/eltávolítása
RO	Intalarea/Indepartarea elementelor de fixare "Fiksers"
PL	Montaż/demontaż blaszek "Fiksers"
RUS	Установка/снятие фиксаторов

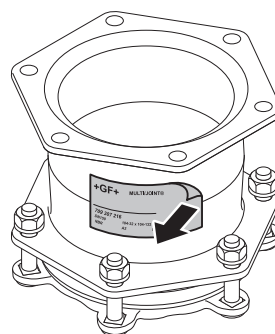
WA4000/1017/ML

22

DN50-125



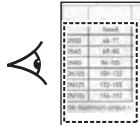
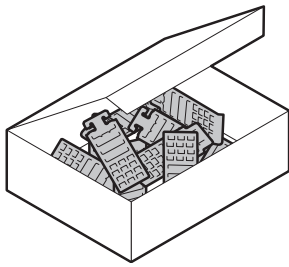
23



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24

CHECK TABLE FOR CORRECT NUMBER OF "FIKSERS" PER DN.



DN	Uni/Fikser
DN50	16
DN65	19
DN80	22
DN100	15
DN125	18
DN150	40

DN	Uni/Fikser
DN200	48
DN225	45
DN250	53
DN300	63
DN350	68
DN400	74

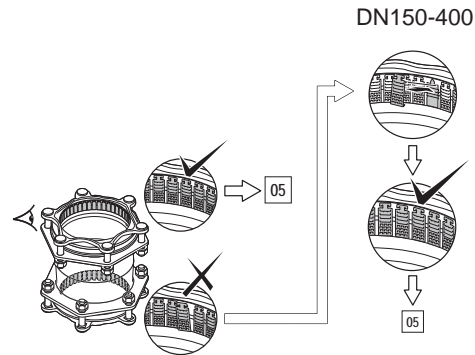
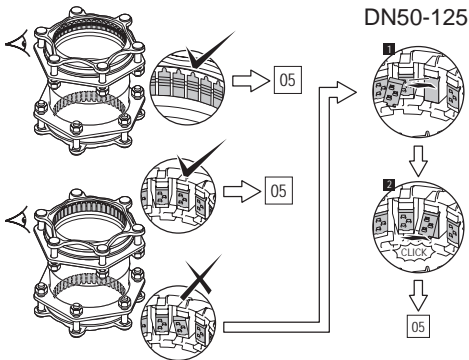
- D** Die Anzahl (laut Tabelle) der Fikser überprüfen.
- NL** Zie de tabel voor juiste aantal "Fiksers" per DN.
- F** Vérifiez dans le tableau le nombre exact de "Fiksers" à installer par DN.
- NO** Sjekk tabell vedrørende antall "Fiksere" mot DN.
- SE** Kontrollera i tabellen för korrekt antal "Fiksers" per DN.
- DK** Kontroller det korrekte antal "Fiksers" pr. DN med tabellen.
- FIN** Tarkista taulukosta oikea "Fikserien" lukumäärä per DN.
- PT** Ver na tabela o numero de "Fiksers" para cada diâmetro.

- ES** Ver Tabla para instalar el numero apropiado de Fiksers por DN.
- IT** Controllare in tabella il numero di "Fiksers" per DN.
- GR** Ελέγξτε από τον πίνακα αν ο σύνδεσμος διαθέτει τον κατάλληλο αριθμό εξαρτημάτων αγκύρωσης "Fiksers" ανάλογα με τη διάμετρό του (DN).
- CZ** V tabulce zkontrolovat správný počet fixerů v závislosti na DN.
- HU** Ellenőrizze a táblázatot a megfelelő számú "Fikser" per DN érdekében.
- RO** Se verifica in tabel numarul recomandat de elemente de fixare "Fiksers" pentru un anumit DN
- PL** Odczytaj z tabeli liczbę blaszek przypadających na daną wartość DN.
- RUS** Проверить по таблице количество фиксаторов для данного DN.

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25

CHECK IF "FIKSERS" (METAL GRIPPERS) POSITION IS CORRECT.



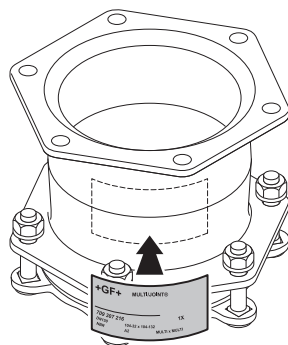
- D** Sicherstellen, dass alle Fikser richtig positioniert sind.
- NL** Controleer de juiste positie van de "Fiksers".
- F** Assurez-vous que les "Fiksers" (les mors métalliques) sont correctement positionnés.
- NO** Kontroller at "Fikserne" er i riktig posisjon.
- SE** Kontrollera om "Fiksers" position är korrekt.
- DK** Kontroller om "Fikernes" placering er korrekt.
- FIN** Tarkista "Fikseri", että asento on oikein.
- PT** Ver se a posição dos "Fiksers" é correcta.

- ES** Revise si los "Fiksers" se encuentran en la posición correcta.
- IT** Controllare gli inserti antisfilo "Fiksers" sono OK.
- GR** Ελέγξτε αν τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" έχουν αγκυρώσει σωστά πάνω στον αγωγό.
- CZ** Zkontrolovat správnou polohu fixerů.
- HU** Ellenőrizze, hogy a "Fikser"-ek megfelelő helyzetben vannak-e.
- RO** Se verifica daca pozitia elementelor de fixare "Fiksers" este corecta.
- PL** Sprawdź poprawność ułożenia blaszek.
- RUS** Убедиться в правильности установки "Fiksers" (металлических фиксаторов).

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ATTACH NEW STICKER.



D	Neues Etikett am Fittingskörper anbringen.
NL	Plaats een nieuwe sticker.
F	Collez la nouvelle étiquette.
NO	Monter nytt klistremerke.
SE	Sätt på ny sticker.
DK	Påsæt ny etiket.
FIN	Attach new sticker.
PT	Colocar etiqueta nova.

ES	Adjuntar una nueva pegatina.
IT	Attaccare.
GR	Επικολλήστε καινούριο αυτοκόλλητο σήμανσης στον αγωγό μετά τη τοποθέτηση.
CZ	Nalepit nový štítek.
HU	Ragasszon fel új címkét.
RO	Se lipeste o eticheta noua.
PL	Przylep nową naklejkę.
RUS	Нанести новую наклейку.

WA4000/1017/ML

User manual MULTI/JOINT® 3000 Plus DN425 - DN600

Georg Fischer Waga N.V.

+GF+

GB	User Manual
D	Montageanleitung
NL	Montagehandleiding
F	Manuel d'instruction
NO	Brukermanual
SE	Användarmanual
DK	Montagevejledning
FIN	Käyttömanuaali
ES	Manual de instalacion
PT	Manual de instalação
IT	Manuale d'uso
RO	Manualul utilizatorului
CZ	Návod k montáži
GR	Εγχειρίδιο χρήσης
HU	Szerelési utasítás
RUS	Руководство по установке
PL	Instrukcja Obsługi

MULTI/JOINT® 3000 Plus DN425-DN600



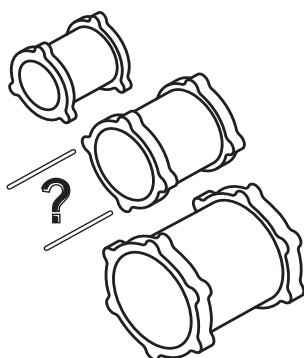
Georg Fischer Waga N.V. - P.O. Box 290-
8160 AG Epe - The Netherlands - www.waga.nl

DN425-DN600/0617/ML



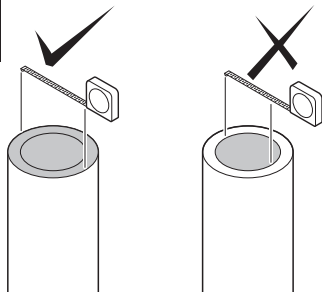
01

FITTING CHOICE



D	Kupplung auswählen	ES	Elegir union
NL	Keuze koppeling	IT	Scelta del giunto
F	Choisir le raccord	GR	Επιλογή συνδέσμου
NO	Valg av kobling	CZ	Výběr spojky
SE	Kopplings val	HU	Idom kiválasztása
DK	Valg af kobling	RO	Alegerea cuplei
FIN	Muhvi vaihtoehdot	PL	Wybór łącznika
PT	Escolha do tipo de ligação	RUS	Выбор фитинга

DN425-DN600/0617/ML

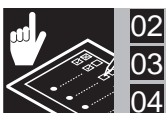
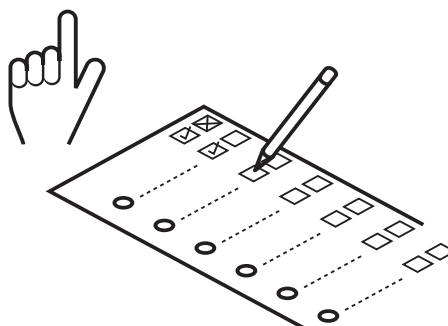
01**CHECK TABLE IF CHOSEN FITTING MATCHES PIPE OD.**

DN	Range (mm)
DN425	432 – 464
DN450	450 – 482
DN475	481 – 513
DN500	500 – 532
DN550	548 – 580
DN600	605 – 637

- D** Die Rohraussendurchmesser überprüfen und mit der Tabelle vergleichen.
- NL** Kies de juiste koppeling m.b.v. de tabel.
- F** Vérifiez sur le tableau si le raccord couvre bien le diamètre extérieur du tube.
- NO** Sjekk med tabell at koblingen stemmer overens med utvendig diameter rør.
- SE** Kontrollera om vald rördel stämmer mot rørets yterdiameter.
- DK** Kontroller med tabellen om den valgte kobling passer til rørdiameteren.
- FIN** Tarkista taulukosta jos valitut asennukset sopivat putkelle QD.
- PT** Ver na tabela se os acessórios estão de acordo com o diâmetro exterior dos tubos.
- ES** Ver tabla anexa para unir distintos diámetros exteriores.

- IT** Controllare sulla tabella se il giunto è idoneo al d.e. del tubo.
- GR** Με βάση το πίνακα μεγεθών, επιβεβαιώστε ότι ο σύνδεσμος είναι κατάλληλος για τη συγκεκριμένη διάμετρο αγωγού στον οποίο πρόκειται να τοποθετηθεί.
- CZ** V tabulce zkontrolovat použitelnost tvarovky v daném rozsahu průměru.
- HU** Ellenőrizze, hogy a kiválasztott idom megfelel-e a cső külső átmérőjéhez.
- RO** Se verifica in tabel daca fittingul ales corespunde Dext al tevii.
- PL** Sprawdź w tabeli czy łącznik pasuje do zewnętrznej średnicy rury.
- RUS** Проверить по таблице совместимость фитинга с трубой.

DN425-DN600/0617/ML

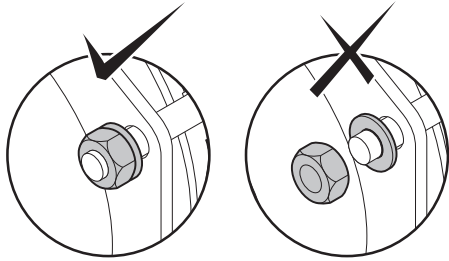
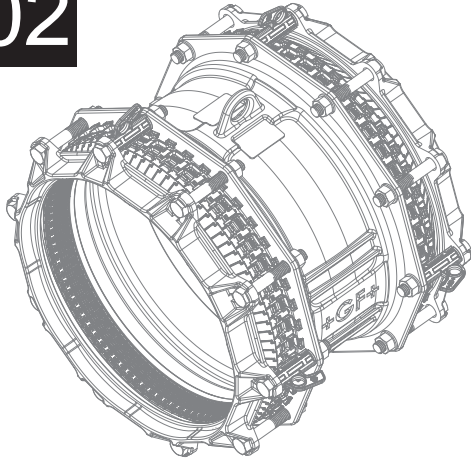
**02**
03
04**PREPARE FITTING FOR INSTALLATION**

- D** Kupplung für die Montage vorbereiten
- NL** Montageklaar maken
- F** Préparez le raccord pour l'installation
- NO** Forbredelse av kobling
- SE** Förbered kopplingen för installation
- DK** Klargør koblingen til installationen
- FIN** Valmista muhvi asennusta varten
- PT** Preparação da ligação

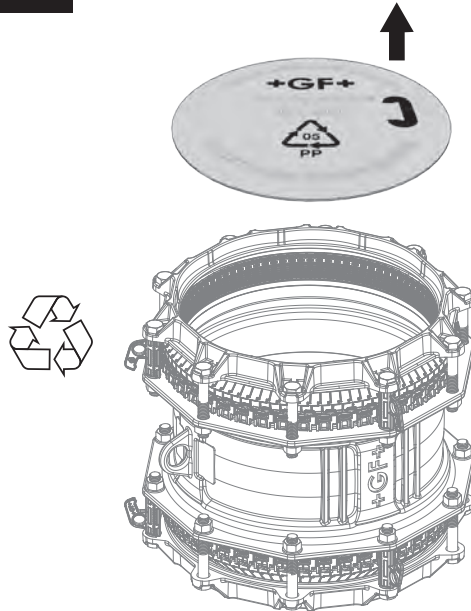
- ES** Preparar manguito para instalacion
- IT** Preparazione per l'installazione
- GR** Προετοιμασία συνδέσμου για τοποθέτηση
- CZ** Příprava spojky pro instalaci
- HU** Idom előkészítése a felhelyezésre
- RO** Pregătirea cuplei pentru instalare
- PL** Przygotowanie łącznika do instalacji
- RUS** Подготовка фитинга к установке

DN425-DN600/0617/ML

02



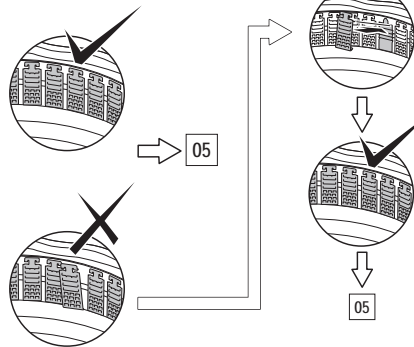
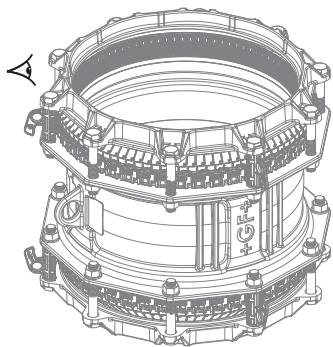
03



DN425-DN600/0617/ML

04

CHECK IF "FIKSERS" (METAL GRIPPERS) POSITION IS CORRECT.



DN425-600

- D** Sicherstellen, dass alle Fikser richtig positioniert sind.
- NL** Controleer de juiste positie van de "Fiksers".
- F** Assurez-vous que les "Fiksers" (les mors métalliques) sont correctement positionnés.
- NO** Kontroller at "Fikserne" er i riktig posisjon.
- SE** Kontrollera om "Fiksers" position är korrekt.
- DK** Kontroller om "Fikernes" placering er korrekt.
- FIN** Tarkista "Fikseri", että asento on oikein.
- PT** Ver se a posição dos "Fiksers" é correto.

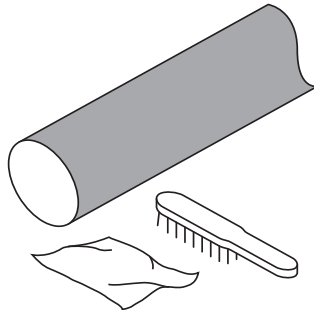
- ES** Revise si los "Fiksers" se encuentran en la posición correcta.
- IT** Controllare gli inserti antisfilo "Fiksers" sono OK.
- GR** Ελέγξτε αν τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" έχουν αγκυρώσει σωστά πάνω στον αγωγό.
- CZ** Zkontrolovat správnou polohu fixerů.
- HU** Ellenőrizze, hogy a "Fikser"-ek megfelelő helyzetben vannak-e.
- RO** Se verifica dacă poziția elementelor de fixare "Fiksers" este corectă.
- PL** Sprawdz poprawność ułożenia blaszek.
- RUS** Убедиться в правильности установки "Fiksers" (металлических фиксаторов).

DN425-DN600/0617/ML



05 08
06 09
07

PIPE PREPARATION



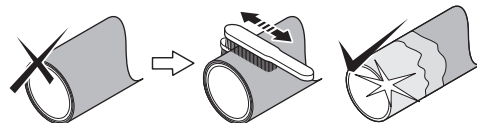
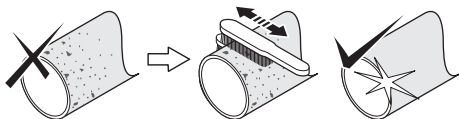
D	Zu verbindende Rohre vorbereiten
NL	Vorbereiden buis
F	Préparez les tubes
NO	Forbredelse av rør
SE	Rörberedning
DK	Klargøring af røret
FIN	Putken esivalmistus
PT	Preparação do tubo

ES	Preparacion de la tubería
IT	Preparazione tubazione
GR	Προετοιμασία Αγωγού
CZ	Příprava trubky
HU	Cső előkészítése
RO	Pregătirea conductei
PL	Przygotowanie rury
RUS	Подготовка труб

DN425-DN600/0617/ML

05

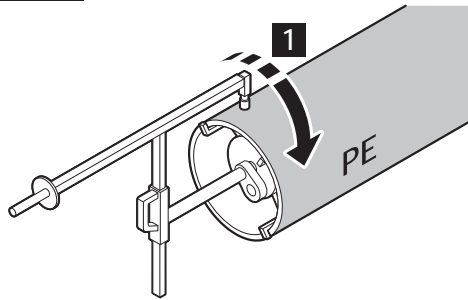
REMOVE ALL RUST, DIRT, BURRS, DAMAGES AND ALL FINISHING LAYERS FROM THE PIPE. MOUNT ON MEDIUM CARRYING PIPE MATERIAL ONLY.



D	Von der drucktragenden Rohroberfläche allen Rost, Grat, Schmutz, Schäden und alle Beschichtungen entfernen.
NL	Verwijder alle roest, vuil, bramen, beschadigingen en buislagen. Monteer alleen op de mediumvoerende buis.
F	Éliminez la rouille, la saleté, les bourrelets de soudures, les défauts de surface et toutes les couches de finition du tube. Assemblez seulement sur le matériau principal du tube.
NO	Fjern all rust, løs overflate samt skader på materialet og overflatebehandling.
SE	Avlägsna all rost, smuts, grader och eventuell ytbehandling från røret. Montera endast på mediabärande rörmaterial.
DK	Fjern al rust, snavs, spåner, beskadigelser og alle belægninger på røret. Monter kun på selve det mediebærende rør.
FIN	Poista kaikki ruoste, lika, taite, vauriot ja kasaumat putkesta. Asenna ainoastaan keskivahvalle putkelle.
PT	Remover oxidação, sugeira, rebarbas, e revestimento do tubo.
HU	Távolítsón el minden rozsdát, szennyeződést, sorját, sérüléseket és minden fedőréteget a csőről. Csak közvetlenül a közeg szállító csőanyagra helyezze fel az idomot.

ES	Retirar toda la suciedad, polvo, daños y etiquetas de la tubería. Montar solamente entre tubos.
IT	Rimuovere sporczia, polvere, intagli e gli strati superficiali della tubazione. Il montaggio deve avvenire sullo strato a contatto del fluido trasportato.
GR	Καθαρίστε όλα τα οξειδωμένα τμήματα, τις επικαθίσεις, τις παραμορφώσεις και τις υλικές βλάβες της επιφάνειας του αγωγού καθώς και τις επιστρώσεις του αγωγού μέχρι τον αγωγό μεταφοράς του υλικού.
CZ	Odstranit všechny nečistoty, rez, otřepy a všechny dodatečné vrstvy z povrchu trubky. Montovat pouze na trubky určené pro transport médií.
RO	Indepartati praful, crestaturile, murdaria, defectele precum si toate straturile de acoperire de pe teava. Se monteaza doar pe materialul conductei.
PL	Usuń wszelkiego rodzaju uszkodzenia, zabrudzenia, zadrapania, rdzę i wierzchnie warstwy na długości rury pokrytej przez łącznik.
RUS	Удалить любые загрязнения, ржавчину, задиры и напыльы, а так же покрытия с поверхности трубы. Устанавливать только на основной материал трубы.

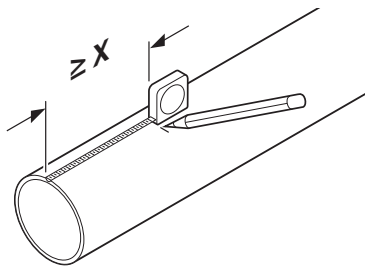
DN425-DN600/0617/ML

06**USE AN (BY GF) APPROVED SCRAPING TOOL.****GAS / GAZ**

D	Für PE-Rohre ist ein GF Schälggerät zu verwenden.
NL	Gebruik een door GF goedgekeurde schiller.
F	Utilisez un grattoir mécanique approuvé par GF.
NO	Bruk skrapeverktøy godkjent av GF.
SE	Använd ett (av GF) godkänt skrapverktyg.
DK	Brug et (af GF) godkendt skrabeværktøj.
FIN	Käytä (GF) hyväksymää karhennus työkalua.
PT	Usar uma ferramenta (GF) adequada.

ES	Utilizar un rascador circular GF.
IT	Utilizzare in raschiatore approvato da GF.
GR	Για τις εργασίες καθαρισμού και λείανσης χρησιμοποιείστε το κατάλληλο (από την GF) εργαλείο.
CZ	Použít škrabku (schválenou GF).
HU	Használjon (GF által jóváhagyott) hántoló szerszámot.
RO	Se va utiliza un dispozitiv de raschetat recomandat (de GF).
PL	Użyj skrobaka (GF) do przygotowania rury.
RUS	Использовать только разрешенный (компанией GF) инструмент для зачистки.

DN425-DN600/0617/ML

07**CHECK TABLE FOR MINIMUM INSERTION DEPTH (X).**

DN	X Min. insertion depth (mm)*
DN425	170
DN450	
DN475	
DN500	
DN550	
DN600	

* For maximum joint gap information; see our technical manual or see our website www.waga.nl

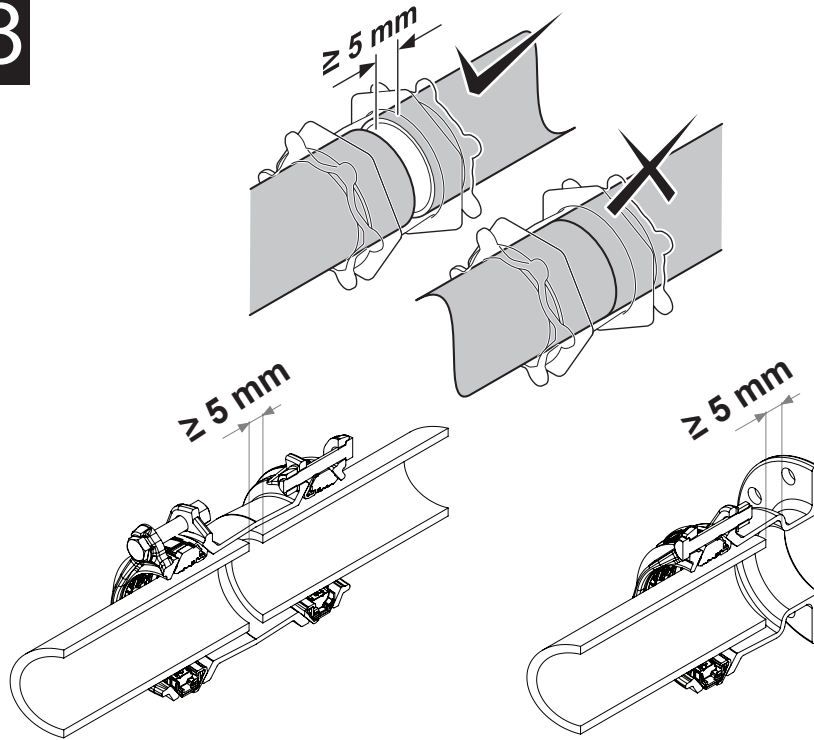


D	Aus der Tabelle die Einstecktiefe entnehmen.
NL	Zie de tabel voor de minimale insteekdiepte (X).
F	Vérifiez sur le tableau la profondeur d'insertion correcte du tube.
NO	Sjekk med tabell for korrekt innstikksdybde (X).
SE	Kontrollera i tabellen korrekt insticksdjup (X).
DK	Kontroller med tabellen for korrekt indstikksdybde (X).
FIN	Tarkista taulukosta oikea asennus syvyys.
PT	Ver na tabela a profundidade (X) de inserção do tubo no acessório.

ES	Ver tabla para la profundidad de inserción mínima.
IT	Controllare sulla tabella la profondità di inserimento (X).
GR	Συμβουλευτείτε τον πίνακα για την υπόδειξη του κατάλληλου βάθους εισαγωγής (X) του συνδέσμου στον αγωγό.
CZ	Zkontrolovat v tabulce správnou hloubku zasunutí (X).
HU	Ellenőrizze a táblázatot a megfelelő betolási mélység érdekében (X).
RO	Se verifica în tabel adancimea corectă de inserare (X).
PL	Korzystając z tabeli określ głębokość nasunięcia łącznika (X).
RUS	Проверить по таблице значение глубины ввода трубы (X).

DN425-DN600/0617/ML

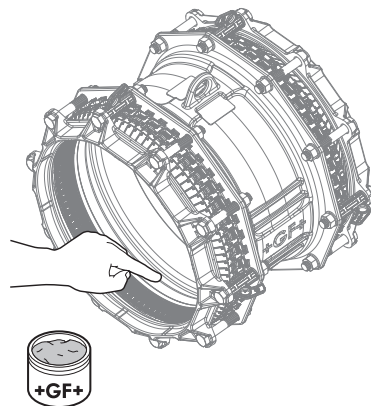
08



DN425-DN600/0617/ML

09

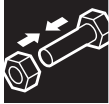
APPLY SUITABLE GREASE



GAS / GAZ

D	Für die Gasanwendung den Dichtungsbereich ausreichend mit Gleitmittel versehen.	ES	Aplicar la grasa correspondiente.
NL	Smeer de afdichting in met een geschikt glijmiddel.	IT	Applicare lubrificante opportuno.
F	Lubrifiez le bague de joint avec une graisse appropriée.	GR	Τοποθετήστε κατάλληλη ποσότητα λιπαντικής ουσίας στα μηχανικά μέρη του συνδέσμου.
NO	Bruk egnet glidemiddel.	CZ	Aplikovat vhodné mazivo.
SE	Applicera lämpligt smörjmedel.	HU	Használjon megfelelő kenőanyagot.
DK	Påfør egnet glidemiddel.	RO	Se aplica lubrifiant.
FIN	Lisää soveltuva rasva.	PL	Nałóż warstwę smaru.
PT	Aplicar lubrificante adequado (nunca de origem mineral).	RUS	Использовать только подходящую смазку.

DN425-DN600/0617/ML



10	13
11	13
12	14

INSTALLATION



EN:

When manoeuvring the product out of the packaging to the pipe surface, please ensure that the proper lifting procedures are followed. Ensure that local safety and lifting procedures are adopted. All lifting should be done by qualified personnel, with approved equipment.

NL:

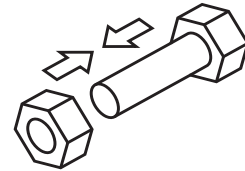
Zorg ervoor dat bij het manoeuvreren van het product vanuit de verpakking naar het buisoppervlak, de juiste hijsprocedures in acht worden genomen. U dient de lokale veiligheids- en hijsvoorschriften op te volgen. Het hijsen van producten dient te gebeuren met gekeurde hijsmiddelen en gekwalificeerd personeel.

D:

Bitte stellen Sie eine ordnungsgemäße manuelle Handhabung sicher, wenn das Produkt aus seiner Verpackung entnommen, transportiert und am Rohr angebracht wird. Ist der Einsatz mechanischer Hebezeuge erforderlich, so muss gewährleistet werden, dass sichere Arbeitsverfahren angewendet werden, geprüfte und anerkannte Hebezeuge verwendet werden und von qualifiziertem Personal durchgeführt werden.

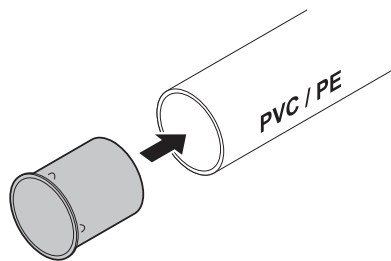
DU	Montage
NL	Montage
F	Installation
NO	Montering
SE	Installation
DK	Installation
FIN	Asennus
PT	Instalação

ES	Instalación
IT	Installazione
GR	Installazione
CZ	Instalace
HU	Felhelyezés
RO	Instalarea
PL	Montaż
RUS	Установка

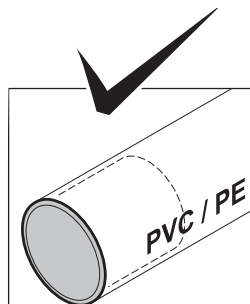


DN425-DN600/0617/ML

10

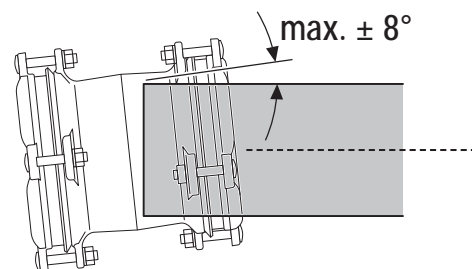


(approved by Georg Fischer Waga N.V.)



11

NOMINAL ANGULARITY*

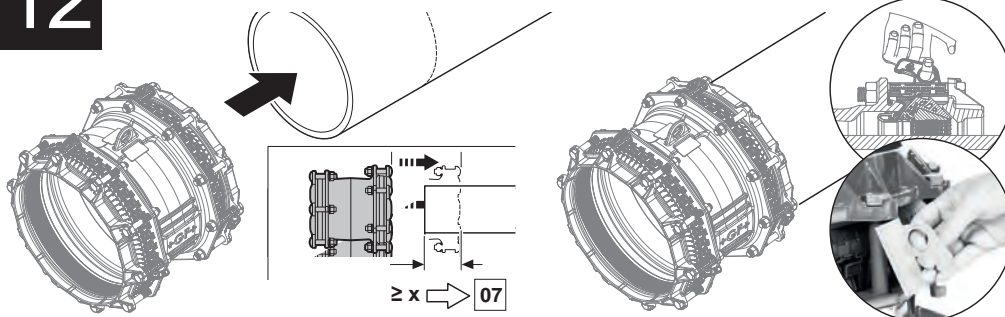


* based on the middle of the range

DN425-DN600/0617/ML

12

SLIDE THE MULTI/JOINT® 3000 PLUS ONTO PIPE END AND REMOVE TRANSPORT CLIP!



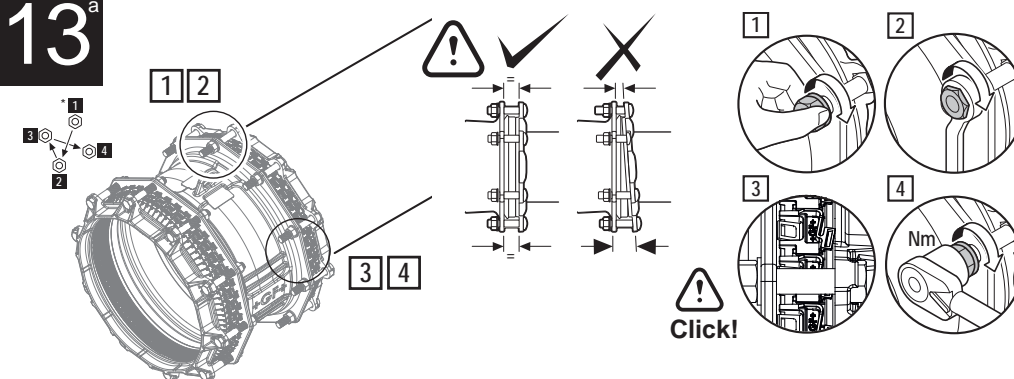
- D** Den MULTI/JOINT® 3000 Plus auf das Rohrende schieben und den Transportclip entfernen!
- NL** Schuif de MULTI/JOINT® 3000 Plus op het buiseinde en verwijder de transportclips!
- F** Faites glisser le MULTI/JOINT® 3000 Plus sur l'extrémité du tuyau et retirez le clip de transport!
- NO** Ski MULTI/JOINT® 3000 Plus muffe innpå rørende og deretter fjern transportpinnen.
- SE** Skjut MULTI/JOINT® 3000 Plus kopplingen på röret och ta bort transportsäkringarna (clip)!
- DK** Skub MULTI/JOINT® 3000 Plus på røret og fjern transportbeslaget!
- FIN** Liu'uta MULTI/JOINT® 3000 Plus putken päälle ja poista kuljetus klipsi!
- PT** Deslize o MULTI/JOINT® 3000 Plus na extremidade do tubo e remover o clipe de transporte!

- ES** Deslice el MULTI/JOINT® 3000 Plus sobre el extremo del tubo y retire el clip de transporte!
- IT** Inserire MULTI/JOINT® 3000 Plus sul tubo e successivamente rimuovere i fermi per il trasporto!
- GR** Εισαγάγετε το multi/joint® 3000 plus στο ακρο του αγωγού και αφαιρέστε το κουμπωμα μεταφοράς!
- CZ** Nasunout tvarovku MULTI/JOINT® 3000 Plus na konec trubky a teprve potom odstranit oranžové vymešovaci díly!
- HU** Csúsztassa a MULTI/JOINT® 3000 Plus kötőidomot a csővégre, és távolítsa el a szállítási rögzítőelemet!
- RO** Introduceți piesa MULTI/JOINT® 3000 Plus pe capatul conductei și înlăturați siguranța pentru transport!
- PL** Nasuń łącznik MULTI/JOINT® 3000 Plus na rurę a następnie zdejmij zabezpieczenie transportowe!
- RUS** Установите MULTI/JOINT® 3000 Plus на конец трубы и удалите транспортировочный хомут!

DN425-DN600/0617/ML

13^a

TIGHTEN THE BOLTS WITH THE CORRECT TORQUE.



- D** Der Tabelle das richtige Schraubendrehmoment entnehmen.
- NL** Zie de tabel voor het juiste aandraaimoment.
- F** Vérifiez dans les tableaux le couple de serrage à respecter.
- NO** Mutrene strammes i kryss, da man skal holde samme avstand mellom koblingshus og trykkflens(gland). Etterstram med en momentnøkkel iht. Momenttabell.
- SE** Kontrollera i tabell korrekt åtdragningsmoment.
- DK** Det rigtige tilspændingsmoment findes i tabellen.
- FIN** Tarkista taulukosta oikea vääntömomentti.
- PT** Ver na tabela a força de aperto.


- ES** Ver tabla para el par de apriete.
- IT** Controllare la tabella per il serraggio.
- GR** Συμβουλευτείτε τον πίνακα για την επιλογή της κατάλληλης στρεπτικής ροπής που θα πρέπει να εφαρμοστεί στον σύνδεσμο, κατά την διαδικασία της σύσφιξης του στον αγωγό.
- CZ** Zkontrolovat v tabulce správný utahovací moment.
- HU** Ellenőrizze a táblázatot a megfelelő nyomaték érdekében.
- RO** Se verifica in tabel valoarea momentului de stangere.
- PL** Odczytaj z tabeli odpowiedni moment dokręcania śrub.
- RUS** Проверить по таблице соответствующий момент затяжки болтов.

DN425-DN600/0617/ML


13^b

CHECK TABLE FOR CORRECT TORQUE.

restraint

MULTI/JOINT® 3000 Plus with Fikser			
			
(S)St, CU, DCI, GCI, AC*, GRP*, PVC, PE, PEX, PP-B, PP-H, ABS [* NO guarantee as quality varies!]			
DN	Torque (Nm)	MOP gas (bar)	PFA water (bar)
DN425	140	5	10
DN450			
DN475			
DN500			
DN550			
DN600			

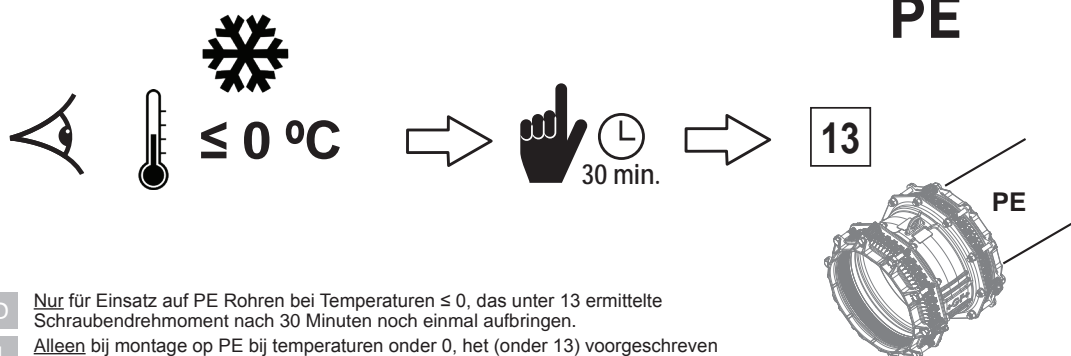
non restraint

MULTI/JOINT® 3000 Plus without Fikser			
			
(S)St, CU, DCI, GCI, AC, GRP, PVC, PE, PEX, PP-B, PP-H, ABS			
DN	Torque (Nm)	MOP gas (bar)	PFA water (bar)
DN425	140	8	16
DN450			
DN475			
DN500			
DN550			
DN600			

DN425-DN600/0617/ML

14

≤ 0 °C ONLY ON PE PIPE UNDER FREEZING CONDITIONS, APPLY TORQUE (PRESCRIBED UNDER 13) ONE MORE TIME AFTER 30 MINUTES.



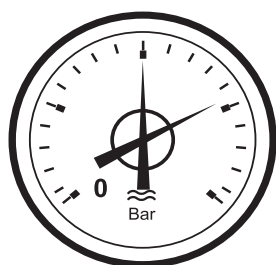
- D** Nur für Einsatz auf PE Röhren bei Temperaturen ≤ 0, das unter 13 ermittelte Schraubendrehmoment nach 30 Minuten noch einmal aufbringen.
- NL** Alleen bij montage op PE bij temperaturen onder 0, het (onder 13) voorgeschreven draaimoment na 30 minuten nog eenmaal aanbrengen.
- F** Répétez l'étape 13 après 30 minutes seulement sur des tubes en PE en temps glacial.



DN425-DN600/0617/ML

15
16

TESTING



$$P_{\max} \leq 1,5 \times PFA$$

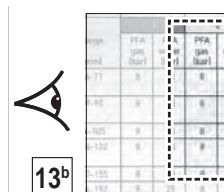
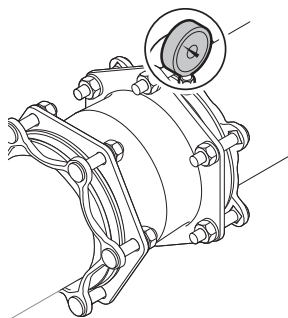
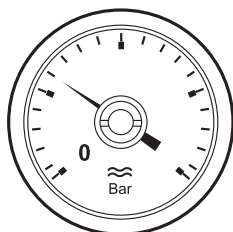
D	Dichtheitsprüfung
NL	Testen
F	Essais
NO	Trykktesting
SE	Testa
DK	Prøvning
FIN	Testi
PT	Teste

ES	Probar
IT	Test
GR	Έλεγχος/ δοκιμές
CZ	Zkouška
HU	Tesztelés
RO	Testarea
PL	Testowanie
RUS	Испытание

DN425-DN600/0617/ML

15

CONDUCT A PRESSURE TEST.



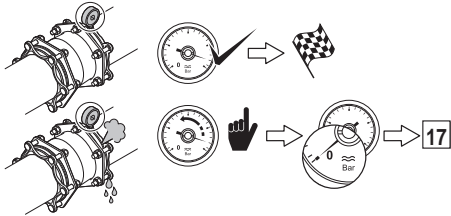
D	Dichtheitsprüfung durchführen.
NL	Voer een druktest uit.
F	Procédez à un essai de pression.
NO	Utfør trykktest på hele installasjonen, med minimum det aktuelle driftstrykk før anlegget dekkes til. Trykktestingen må ikke overstige 1,5 x PFA (max arbeidstrykk) i henhold til tabellen.
SE	Utför tryckprovning.
DK	Gennemfør en trykprøvning.
FIN	Aseta painetesti.
PT	Efetuar teste de pressão.

ES	Realizar un test de presión.
IT	Fare test in pressione.
GR	Για τον έλεγχο της στεγανότητας της σύνδεσης πραγματοποιείστε δοκιμή υπό πίεση στον αγωγό για τυχόν διαρροές.
CZ	Provést tlakovou zkoušku.
HU	Hajtson végre nyomáspróbat.
RO	Se realizeaza un test de presiune.
PL	Przeprowadź próbę ciśnieniową.
RUS	Провести опрессовку.

DN425-DN600/0617/ML

16

IF PRESSURE TEST FAILS: REINSTALL FITTING. TEST OK ⇒ INSTALLATION FINISHED.



17-21



01

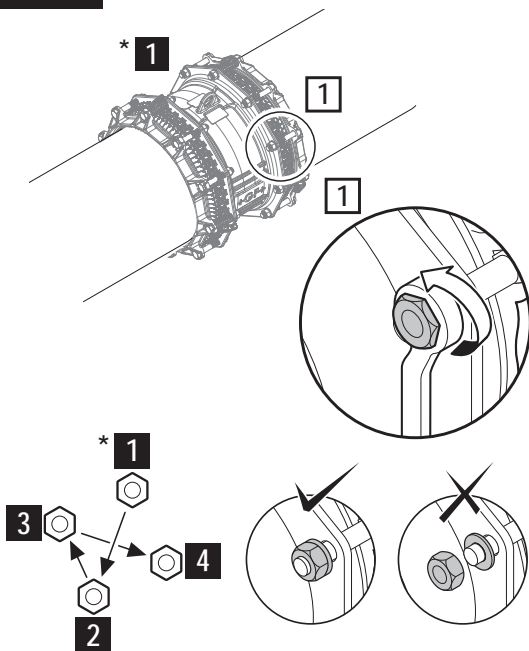
D	Falls die Dichtheitsprüfung eine Undichtheit aufzeigt, den Montagevorgang wiederholen - nach wiederholter, erfolgreicher Dichtheitsprüfung ist die Montage abgeschlossen.
NL	Druktest negatief → opnieuw installeren. Test OK → installatie gereed.
F	Mauvais résultat d'essai, réinstallez le raccord. Essai réussi, l'installation est terminée.
NO	Trykkprøving negativ → Re-installer kobling. Test OK → installasjon er utført.
SE	Tryckprovning falerar → Ommontera rördelen. Test OK → installation avslutad.
DK	Trykprøvning negativ → Re-installer kobling. Test OK → installationen er udført.
FIN	Paine testi hylätty → asenna uudelleen. Testi OK → asennus suoritettu.
PT	Teste de pressão falhou → Voltar a instalar o acessório → Teste OK → Instalação terminada.
ES	Test de Presion Fallo → Reinstalar el accesorio TEST OK → Instalacion completada

IT	Se test negativo → Reinstallare. Se test positivo → Installazione finita.
GR	Σε περίπτωση που η εγκατάσταση αποτύχει και υπάρχει διαρροή στη σύνδεση → Επανα-εγκαταστήσετε το σύνδεσμο. Σε περίπτωση που η δεν παρατηρηθεί διαρροή στη σύνδεση → η εγκατάσταση του συνδέσμου επί του αγωγού έχει ολοκληρωθεί με επιτυχία.
CZ	Tlaková zkouška není OK → tvarovku znovu namontovat. Tlaková zkouška OK → konec instalace.
HU	Nyomás próba sikertelen → végezze el újra az idom felhelyezését. Próba sikeres → felhelyezés befejezve.
RO	Daca testul de presiune esueaza → Se reinstaleaza fittingul. Daca rezultatul testului este OK → Instalare terminata.
PL	Nieudana próba → Ponowny montaż łącznika. Udana próba → montaż zakończony.
RUS	Опрессовка не пройдена → Установить фитинг снова. Опрессовка пройдена → Установка завершена.

DN425-DN600/0617/ML

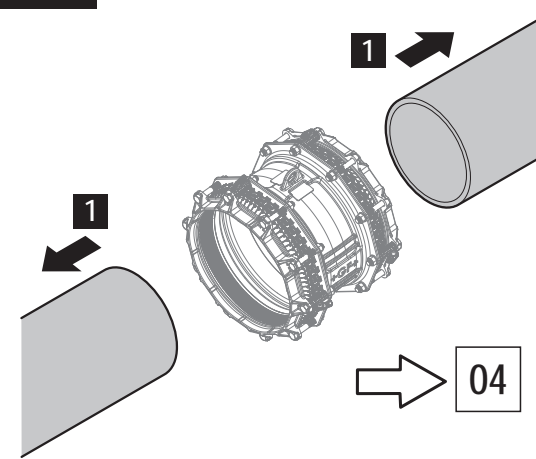
17

DISASSEMBLY



18

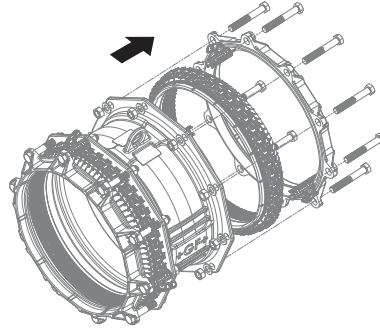
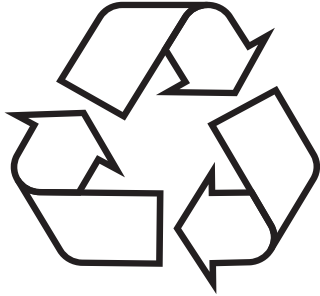
DISASSEMBLY



DN425-DN600/0617/ML

19
20
21

REUSE



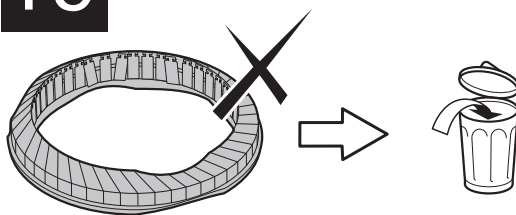
D	Wiederverwendung
NL	Hergebruik
F	Réutilisation
NO	Gjenbruk
SE	Återanvända
DK	Genbrug
FIN	Uudelleen käyttö
PT	Reutilização

ES	Reutilizar
IT	Riutilizzo
GR	Επαναχρησιμοποίηση
CZ	Opětovné použití
HU	Újra felhasználás
RO	Reutilizarea
PL	Ponowne użycie
RUS	Повторное использование

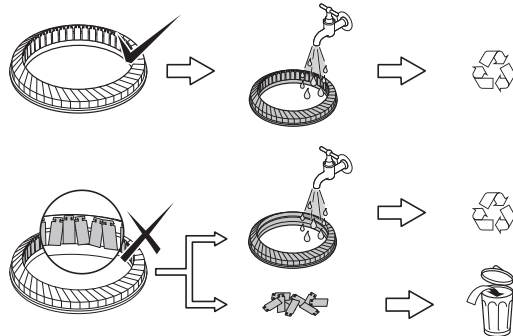
DN425-DN600/0617/ML

19

CHECK "FIKSERS" AND GASKET CONDITION.



DN425-600



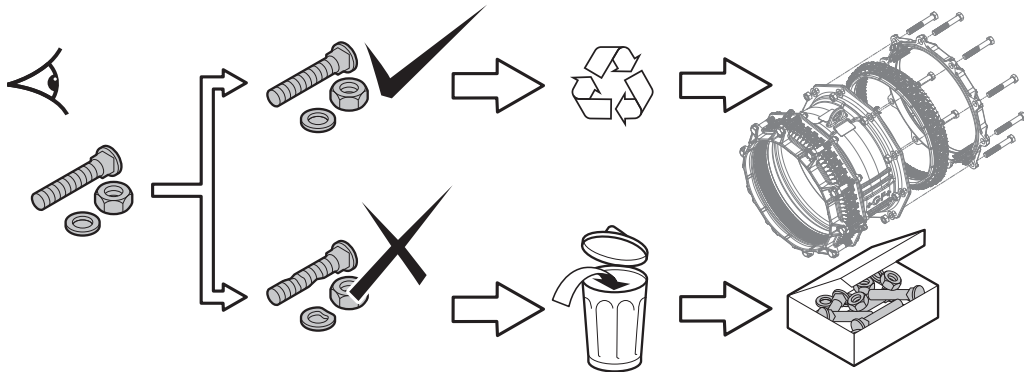
D	Die Dichtung und die Fikser überprüfen, ob diese in unbeschädigten, neuwertigem Zustand sind.
NL	Controleer de conditie van de "Fiksers" en de afdichtingsring.
F	Vérifiez l'état des "Fiksers" et du joint.
NO	Kontroller "Fikserne" og pakningens stand.
SE	Kontrollera "Fiksers" och tätningars kondition.
DK	Kontroller "Fiksernes" og tætningsringens tilstand.
FIN	Tarkista "Fikseri" ja tiiviste kunto.
PT	Ver o estado dos Fiksers" e do anel.

ES	Revisar los "Fiksers" y la Junta.
IT	Controllare gli inserti antisfilo "Fiksers" e la guarnizione.
GR	Ελέγξτε την κατάσταση στην οποία βρίσκονται τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" και τα παρεμβύσματα.
CZ	Zkontrolovat stav fixerů a těsnění.
HU	Ellenőrizze a "Fikser"-ek és a tömítés állapotát.
RO	Se verifica starea elementele de fixare "Fiksers" si a garniturilor.
PL	Sprawdź stan blaszek i uszczelki.
RUS	Проверить состояние "Fiksers" (металлических фиксаторов) и резинового уплотнения.

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20

CHECK BOLTS, WASHERS AND NUTS.



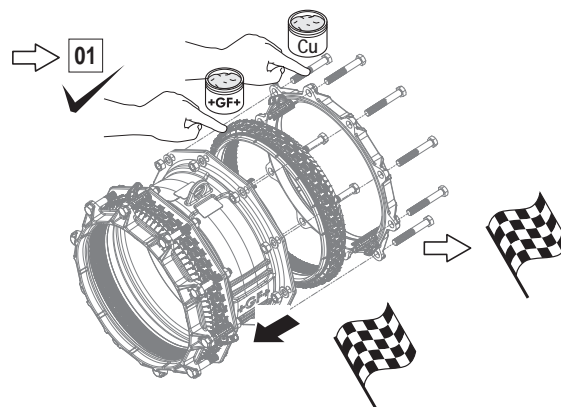
D	Die Schrauben, Unterlegscheiben und Muttern auf Gebrauchstauglichkeit überprüfen.
NL	Controleer bouten, moeren en onderlegingen.
F	Vérifiez l'état des vis, des rondelles et des écrous.
NO	Kontroller skiver, mutter og bolter.
SE	Kontrollera bultar, brickor och muttrar.
DK	Kontroller bolte, skiver og møtrikker.
FIN	Tarkista lukko, prikka ja mutteri.
PT	Ver o estado dos parafusos, arruelas e porcas.

ES	Revisar los tornillos, arandelas y tuercas.
IT	Controllare viti, dadi e rondelle.
GR	Ελέγξτε την κατάσταση των βιδών, των παξιμαδιών και των περικοχλίων αν έχουν εφαρμόσει σωστά.
CZ	Zkontrolovat šrouby, podložky a matky.
HU	Ellenőrizze a csavarokat, anyákat és alátéteket.
RO	Se verifica suruburile si piulitele.
PL	Sprawdź śruby, nakrętki i podkładki.
RUS	Проверить наличие болтов, шайб и гаек.

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21

APPLY (COPPER) GREASE ONLY IF THREAD IS DAMAGED.



D	Die Schrauben <u>nur</u> mit (Cu-)Fett versehen wenn Gewinde beschädigt ist.
NL	Smeer <u>alleen</u> in met koperpasta/geschikt vet indien de draad beschadigd is.
F	Appliquez <u>uniquement</u> de la pâte (à base de cuivre) si le filetage est endommagé.
NO	Bruk (kobber)fett.
SE	Applicera (koppar)fett.
DK	Påfør (kobber)fedt.
FIN	Lisää (kupari) rasva.
PT	Aplicar lubrificante.

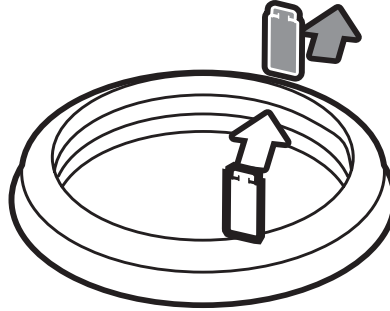
ES	Aplicar grasa (de cobre).
IT	Applicare grasso.
GR	Τοποθετήστε επιπρόσθετη λιπαντική ουσία μετά τη σύσφιξη στα μηχανικά μέρη του συνδέσμου.
CZ	Použit měděné mazivo.
HU	Használjon rézpasztát.
RO	Se lubrifiaza cu pasta (de cupru).
PL	Nałożyć na śruby warstwę smaru.
RUS	Нанести медную смазку.

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22 25
23 26
24

INSTALLATION/REMOVAL OF "FIKSERS"

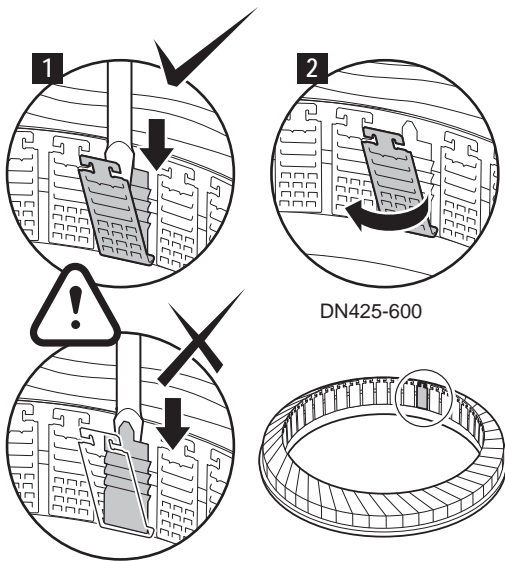


D	Montage/Demontage der Fikser
NL	Fiksers monteren/verwijderen
F	Mise en place / Dépose des "Fiksers"
NO	Montering/fjerning av "Fiksere"
SE	Installation/borttagande av "Fiksers"
DK	Installation/demontering af fiksert
FIN	"Fikserien" asennus / poisto
PT	Instalação/Retirar los Fikser

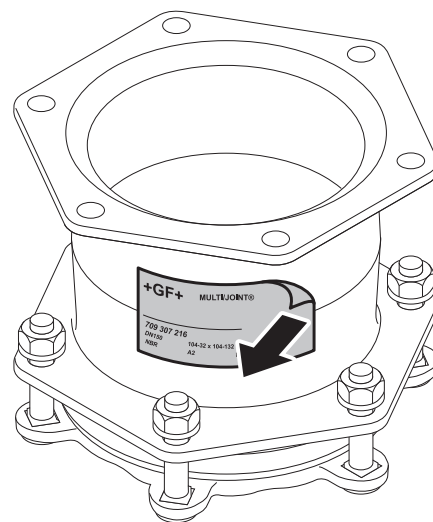
ES	Instalación/Retirar los Fikser
IT	Installazione/rimozione "Fiksers"
GR	Εγκατάσταση/απομάκρυνση των εξαρτημάτων αγκύρωσης "Fiksers"
CZ	Instalace/odstranění fixerů
HU	"Fikser"-ek behelyezése/eltávolítása
RO	Intalarea/Indepartarea elementelor de fixare "Fiksers"
PL	Montaż/demontaż blaszek "Fiksers"
RUS	Установка/снятие фиксаторов

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22



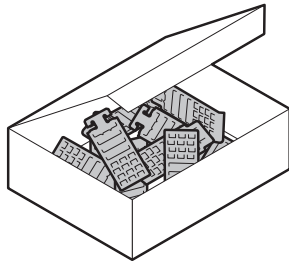
23



DN425-DN600/0617/ML

24

CHECK TABLE FOR CORRECT NUMBER OF "FIKSERS" PER DN.



DN	Unifixer
DN425	84-111
DN450	88-101
DN475	93-105
DN500	104-132
DN550	135-158
DN600	154-192

DN	Uni/Fikser
DN425	84
DN450	88
DN475	93
DN500	97
DN550	105
DN600	115

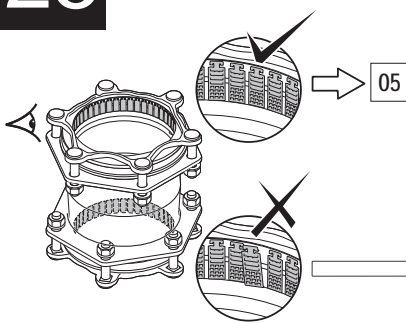
- D** Die Anzahl (laut Tabelle) der Fikser überprüfen.
- NL** Zie de tabel voor juiste aantal "Fiksers" per DN.
- F** Vérifiez dans le tableau le nombre exact de "Fiksers" à installer par DN.
- NO** Sjekk tabell vedrørende antall "Fiksere" mot DN.
- SE** Kontrollera i tabellen för korrekt antal "Fiksers" per DN.
- DK** Kontroller det korrekte antal "Fiksers" pr. DN med tabellen.
- FIN** Tarkista taulukosta oikea "Fikserien" lukumäärä per DN.
- PT** Ver na tabela o numero de "Fiksers" para cada diâmetro.

- ES** Ver Tabla para instalar el numero apropiado de Fiksers por DN.
- IT** Controllare in tabella il numero di "Fiksers" per DN.
- GR** Ελέγξτε από τον πίνακα αν ο σύνδεσμος διαθέτει τον κατάλληλο αριθμό εξαρτημάτων αγκύρωσης "Fiksers" ανάλογα με τη διάμετρό του (DN).
- CZ** V tabulce zkontrolovat správný počet fixerů v závislosti na DN.
- HU** Ellenőrizze a táblázatot a megfelelő számú "Fikser" per DN érdekében.
- RO** Se verifica in tabel numarul recomandat de elemente de fixare "Fiksers" pentru un anumit DN
- PL** Odczytaj z tabeli liczbę blaszek przypadających na daną wartość DN.
- RUS** Проверить по таблице количество фиксаторов для данного DN.

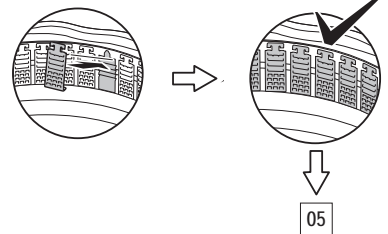
DN425-DN600/0617/ML

25

CHECK IF "FIKSERS" (METAL GRIPPERS) POSITION IS CORRECT.



DN425-600



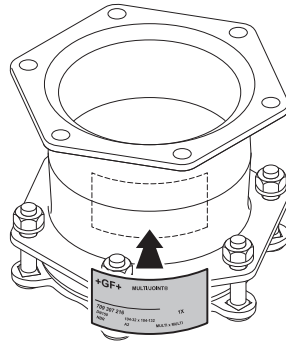
- D** Sicherstellen, dass alle Fikser richtig positioniert sind.
- NL** Controleer de juiste positie van de "Fiksers".
- F** Assurez-vous que les "Fiksers" (les mors métalliques) sont correctement positionnés.
- NO** Kontroller at "Fikserne" er i riktig posisjon.
- SE** Kontrollera om "Fiksers" position är korrekt.
- DK** Kontroller om "Fikernes" placering er korrekt.
- FIN** Tarkista "Fikseri", että asento on oikein.
- PT** Ver se a posição dos "Fiksers" é correcta.

- ES** Revise si los "Fiksers" se encuentran en la posición correcta.
- IT** Controllare gli inserti antisfilo "Fiksers" sono OK.
- GR** Ελέγξτε αν τα εξαρτήματα αγκύρωσης που διαθέτει ο σύνδεσμος "Fiksers" έχουν αγκυρώσει σωστά πάνω στον αγωγό.
- CZ** Zkontrolovat správnou polohu fixerů.
- HU** Ellenőrizze, hogy a "Fikser"-ek megfelelő helyzetben vannak-e.
- RO** Se verifica dacă poziția elementelor de fixare "Fiksers" este corectă.
- PL** Sprawdź poprawność ułożenia blaszek.
- RUS** Убедиться в правильности установки "Fiksers" (металлических фиксаторов).

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26

ATTACH NEW STICKER.



- D Neues Etikett am Fittingskörper anbringen.
- NL Plaats een nieuwe sticker.
- F Collez la nouvelle étiquette.
- NO Monter nytt klistremerke.
- SE Sätt på ny sticker.
- DK Påsæt ny etiket.
- FIN Attach new sticker.
- PT Colocar etiqueta nova.

- ES Adjuntar una nueva pegatina.
- IT Attaccare.
- GR Επικολλήστε καινούριο αυτοκόλλητο σήμανσης στον αγωγό μετά τη τοποθέτηση.
- CZ Nalepit nový štítek.
- HU Ragasszon fel új címkét.
- RO Se lipeste o eticheta noua.
- PL Przylep nową naklejkę.
- RUS Нанести новую наклейку.

DN425-DN600/0617/ML

User manual ST-System

Georg Fischer Waga N.V.

+GF+

GB	User Manual
D	Montageanleitung
NL	Montagehandleiding
F	Manuel d'instruction
NO	Brukermanual
SE	Användarmanual
DK	Montagevejledning
FIN	Käyttömanuaali
ES	Manual de instalacion
PT	Manual de instalação
IT	Manuale D'uso
RO	Manualul utilizatorului
CZ	Návod k montáži
GR	Εγχειρίδιο χρήσης
HU	Szerelési utasítás
RUS	Руководство по установке
PL	Instrukcja Obsługi

ST-System DN40-DN2200



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8160 AG Epe - The Netherlands - www.waga.nl

User Manual ST-System/0616/ML

01

CHECK TABLE FOR MAX. RANGE OF DEDICATED FITTING.

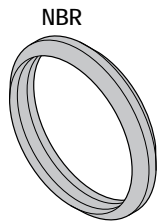
DN (mm)			Range (mm)		
DN40	-	DN80	+ 2		- 1
DN100	-	DN200	+ 2		- 1,5
DN250	-	DN500	+ 4		- 3
DN600	-	DN1100	+ 5		- 4
DN1200	-	DN1600	+ 5,5		- 5
DN1600	-	DN2200	on request		



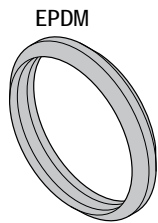
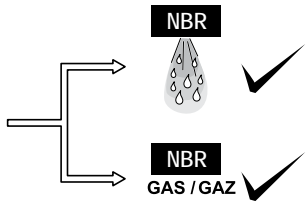
**THE ST-SYSTEM IS A TAILOR MADE SOLUTION.
IT IS PRODUCED ON CUSTOMER SPECIFICATION.**

User Manual ST-System/0616/ML

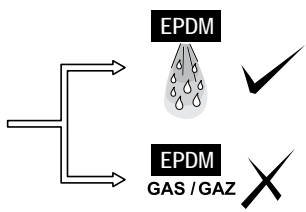
02



NBR



EPDM

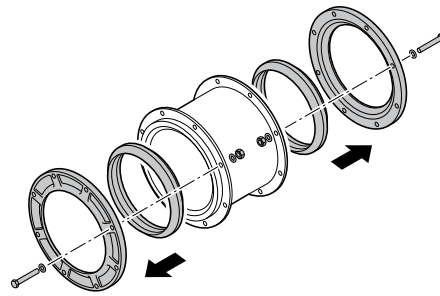


Water = 10, 16 or 25 bar*

Gas = 4 bar*

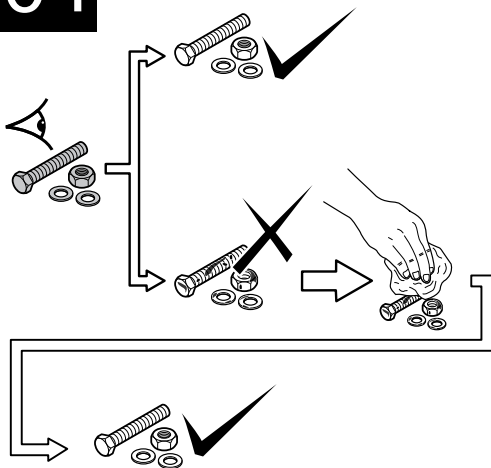
* Depends on ordered dedicated fitting.

03

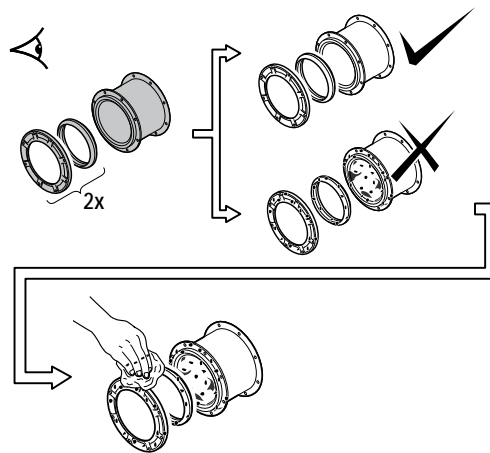


User Manual ST-System/0616/ML

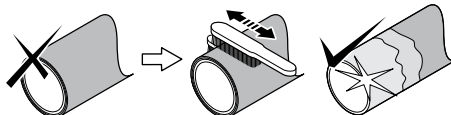
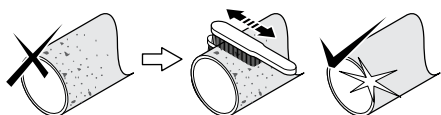
04



05



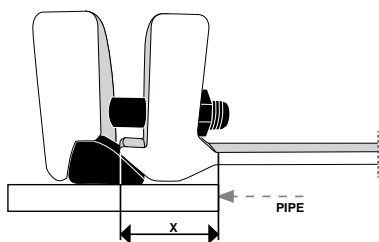
User Manual ST-System/0616/ML

06**REMOVE ALL RUST, DIRT, BURRS, DAMAGES AND ALL FINISHING LAYERS FROM THE PIPE. MOUNT ON MEDIUM CARRYING PIPE MATERIAL ONLY.**

D	Von der drucktragenden Rohroberfläche allen Rost, Grat, Schmutz, Schäden und alle Beschichtungen entfernen.
NL	Verwijder alle roest, vuil, bramen, beschadigingen en buislagen. Monteer alleen op de mediumvoerende buis.
F	Éliminez la rouille, la saleté, les bourrelets de soudures, les défauts de surface et toutes les couches de finition du tube. Assemblez seulement sur le matériau principal du tube.
NO	Fjern all rust, løs overflate samt skader på materialet og overflatebehandling.
SE	Avlägsna all rost, smuts, grader och eventuell ytbehandling från röret. Montera endast på mediabärande rörmaterial.
DK	Fjern all rust, snavs, spåner, beskadigelser og alle belægninger på røret. Monter kun på selve det mediebærende rør.
FIN	Poista kaikki ruoste, lika, taite, vauriot ja kasaumat putkesta. Asenna ainoastaan keskivahvalle putkelle.
PT	Remover oxidação, sujidade, rebarbas, e revestimento do tubo.
HU	Távolítsón el minden rozsdát, szennyeződést, sorját, sérüléseket és minden fedőréteget a csőről. Csak közvetlenül a közeg szállító csőanyagra helyezze fel az idomot.

ES	Retirar toda la suciedad, polvo, daños y etiquetas de la tubería. Montar solamente entre tubos.
IT	Rimuovere sporcizia, polvere, intagli e gli strati superficiali della tubazione. Il montaggio deve avvenire sullo strato a contatto del fluido trasportato.
GR	Καθαρίστε όλα τα οξειδωμένα τμήματα, τις επικαθίσεις, τις παραμορφώσεις και τις υλικές βλάβες της επιφάνειας του αγωγού καθώς και τις επιστρώσεις του αγωγού μέχρι τον αγωγό μεταφοράς του υλικού.
CZ	Odstranit všechny nečistoty, rez, ořepky a všechny dodatečné vrstvy z povrchu trubky. Montovat pouze na trubky určené pro transport médií.
RO	Îndepartati praful, crestaturile, murdaria, defectele precum si toate straturile de acoperire de pe teava. Se monteaza doar pe materialul conductei.
PL	Usuń wszelkiego rodzaju uszkodzenia, zabrudzenia, zadrapania, rdzę i wierzchnie warstwy na długości rury pokrytej przez łącznik.
RUS	Удалить любые загрязнения, ржавчину, задиры и наплывы, а так же покрытия с поверхности трубы. Устанавливать только на основной материал трубы.

User Manual ST-System/0616/ML

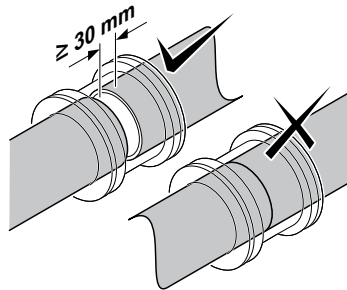
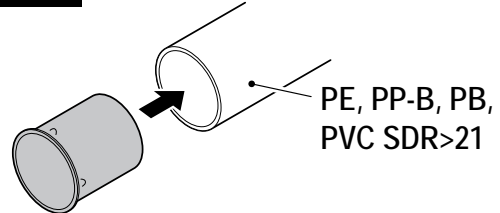
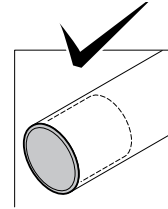
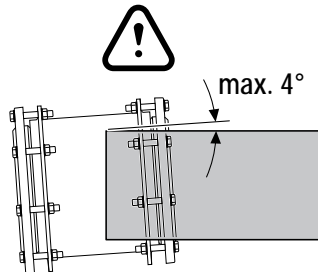
07**CHECK TABLE FOR MINIMUM INSERTION DEPTH (X).**

DN	X min.insertion depth (mm)	DN	X min.insertion depth (mm)	DN	X min.insertion depth (mm)
DN100	30	DN400	45	DN1200	90
DN125	30	DN500	50	DN1300	90
DN150	35	DN600	60	DN1400	95
DN200	35	DN700	60	DN1500	95
DN250	45	DN800	70	DN1600	100
DN300	45	DN900	70		
DN350	45	DN1000	70		

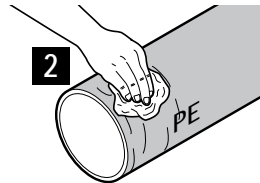
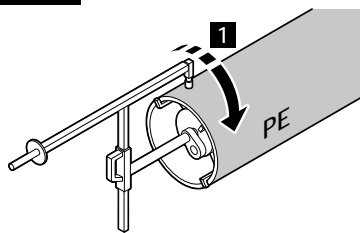
D	Aus der Tabelle die Einstecktiefe entnehmen.
NL	Zie de tabel voor de minimale insteekdiepte (X).
F	Vérifiez sur le tableau la profondeur d'insertion correcte du tube.
NO	Sjekk med tabell for korrekt innstikksdybde (X).
SE	Kontrollera i tabellen korrekt insticksdjup (X).
DK	Kontroller med tabellen for korrekt indstikksdybde (X).
FIN	Tarkista taulukosta oikea asennus syvyys.
PT	Ver na tabela a profundidade (X) de inserção do tubo no acessório.

ES	Ver tabla para la profundidad de inserción mínima.
IT	Controllare sulla tabella la profondità di inserimento (X).
GR	Συμβουλευτείτε τον πίνακα για την υπόδειξη του κατάλληλου βάθους εισαγωγής (X) του συνδέσμου στον αγωγό.
CZ	Zkontrolovat v tabulce správnou hloubku zasunutí (X).
HU	Ellenőrizze a táblázatot a megfelelő betolási mélység érdekében (X).
RO	Se verifica in tabel adancimea corecta de inserare (X).
PL	Korzystając z tabeli określi głębokość nasunięcia łącznika (X).
RUS	Проверить по таблице значение глубины ввода трубы (X).

User Manual ST-System/0616/ML

08**10****09**

User Manual ST-System/0616/ML

11**USE AN (BY GEORG FISCHER) APPROVED SCRAPING TOOL.****GAS / GAZ**

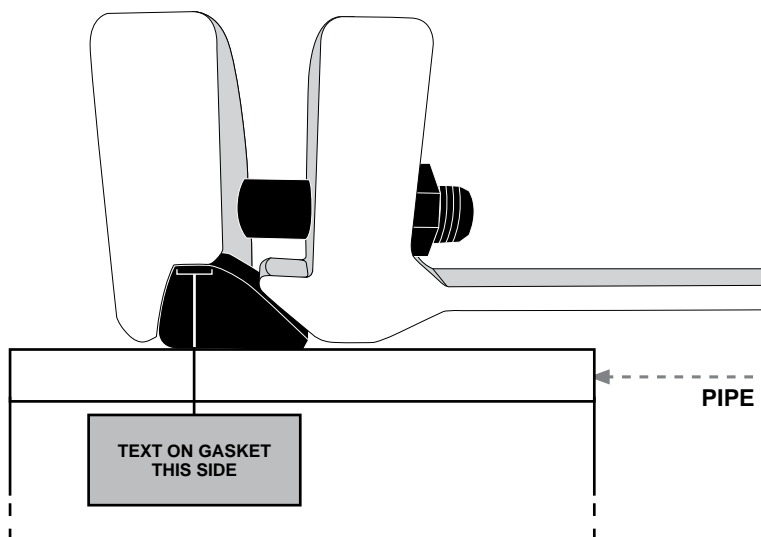
D	Für PE-Rohre ist ein Georg Fischer Schälgerät zu verwenden.
NL	Gebruik een door Georg Fischer goedgekeurde schiller.
F	Utilisez un grattoir mécanique approuvé par Georg Fischer.
NO	Bruk skrapeverktøy godkjent av Georg Fischer.
SE	Använd ett (av Georg Fischer) godkänt skrapverktyg.
DK	Brug et (af Georg Fischer) godkendt skrabeværktøj.
FIN	Käytä (Georg Fischer) hyväksymää karhennus työkalua.
PT	Usar uma ferramenta (Georg Fischer) adequada.

ES	Utilizar un rascador circular Georg Fischer.
IT	Utilizzare in raschiatore approvato da Georg Fischer.
GR	Για τις εργασίες καθαρισμού και λείανσης χρησιμοποιείστε το κατάλληλο (από την GF) εργαλείο.
CZ	Použit škrabku (schválenou Georg Fischer).
HU	Használjon (GF által jóváhagyott) hántoló szerszámot.
RO	Se va utiliza un dispozitiv de raschetat recomandat (de GF).
PL	Użyj skrobaka (Georg Fischer) do przygotowania rury.
RUS	Использовать только разрешенный (компанией Georg Fischer) инструмент для зачистки.

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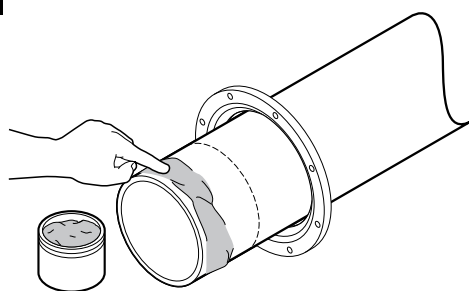
CORRECT POSITION OF THE CLAMP RING AND GASKET



User Manual ST-System/0616/ML

13

APPLY SUITABLE GREASE



GAS / GAZ

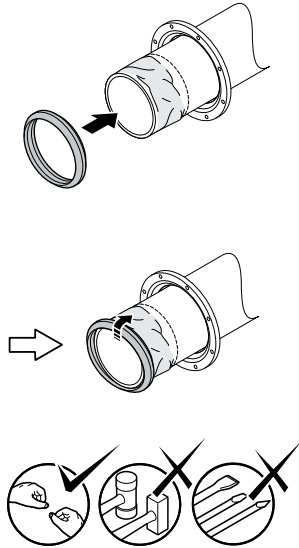


D	Für die Gasanwendung den Dichtungsbereich ausreichend mit Gleitmittel versehen.
NL	Smeer in met een geschikt glijmiddel.
F	Lubrifiez avec une graisse appropriée.
NO	Bruk egnet glidemiddel.
SE	Applicera lämpligt smörjmedel.
DK	Påfør egnet glidemiddel.
FIN	Lisää soveltuva rasva.
PT	Aplicar lubrificante adequado (nunca de origem mineral).

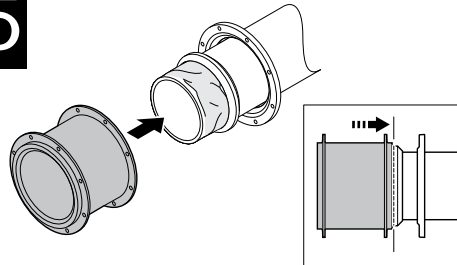
ES	Aplicar la grasa correspondiente.
IT	Applicare lubrificante opportuno.
GR	Τοποθετήστε κατάλληλη ποσότητα λιπαντικής ουσίας στα μηχανικά μέρη του συνδέσμου.
CZ	Aplikovat vhodné mazivo.
HU	Használjon megfelelő kenőanyagot.
RO	Se aplica lubrifiant.
PL	Nalóż warstwę smaru.
RUS	Использовать только подходящую смазку.

User Manual ST-System/0616/ML

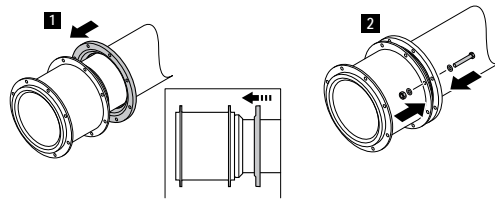
14



15



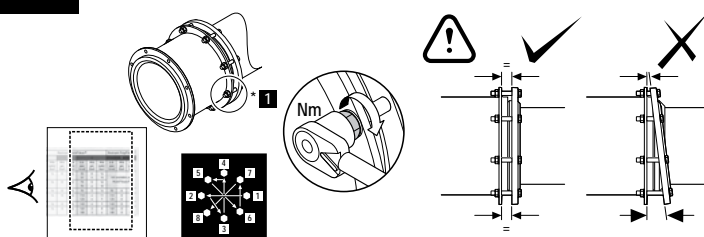
16



User Manual ST-System/0616/ML

17

CHECK TABLE FOR CORRECT TORQUE.



Bolts	Torque (Nm)
M16	50
M20	90
M24	150
M27	220
M30	310

D Der Tabelle das richtige Schraubendrehmoment entnehmen.

NL Zie de tabel voor het juiste aandraaimoment.

F Vérifiez dans les tableaux le couple de serrage à respecter.

NO Mutrene strammes i kryss, da man skal holde samme avstand mellom koblingshus og trykkflens(gland). Etterstram med en momentnøkkel iht. Momenttabell.

SE Kontrollera i tabell korrekt åtdragningsmoment.

DK Det rigtige tilspændingsmoment findes i tabellen.

FIN Tarkista taulukosta oikea vääntömomentti.

PT Ver na tabela a força de aperto.

ES Ver tabla para el par de apriete.

IT Controllare la tabella per il serraggio.

GR Συμβουλευτείτε τον πίνακα για την επιλογή της κατάλληλης στρεπτικής ροπής που θα πρέπει να εφαρμοστεί στον σύνδεσμο, κατά την διαδικασία της σύσφιξης του στον αγωγό.

CZ Zkontrolovat v tabulce správný utahovací moment.

HU Ellenőrizze a táblázatot a megfelelő nyomaték érdekében.

RO Se verifica in tabel valoarea momentului de stangere.

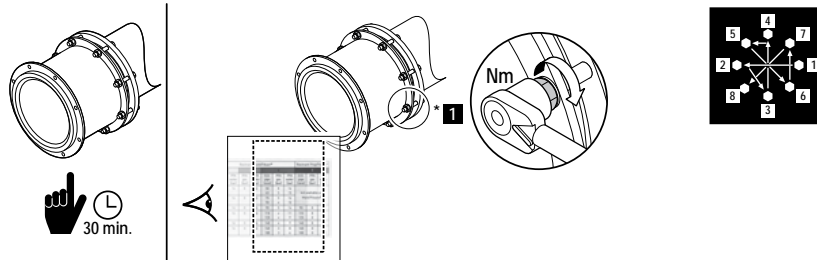
PL Odczytaj z tabeli odpowiedni moment dokręcania śrub.

RUS Проверить по таблице соответствующий момент затяжки болтов.

User Manual ST-System/0616/ML

18

FOR PE/PVC REPEAT STEP 17 AFTER 30 MINUTES.



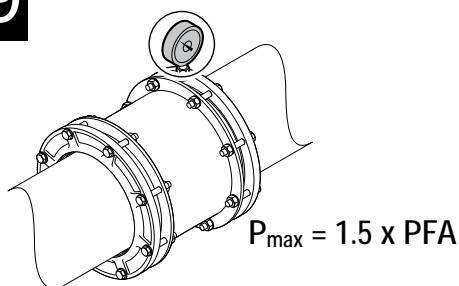
D	Für Einsatz auf PE/PVC Rohren das unter 17 ermittelte Schraubendrehmoment nach 30 Minuten nochmals aufbringen.
NL	Herhaal voor PE/PVC stap 17 na 30 minuten.
F	Sur des tubes en PE ou en PVC, répétez l'étape 17 après 30 minutes.
NO	Etterstram med momentnøkkel etter 30 min. på alle typer plastør.
SE	För PE/PVC repetera steg 17 efter 30 minuter.
DK	Ved montage på PE/PVC rør, gentag punkt 17 efter 30 minutter.
FIN	Toista 30 minuutin kuluttua kohta 17 PE/PVC:tä varten.
PT	Para PE/PVC repetir passo 17 depois de 30 minutos.

ES	Para PE/PVC repetir el paso 17 despues 30 minutos.
IT	Per PE/PVC ripetere punto 17 dopo 30 min.
GR	Στην περίπτωση κατά την οποία ο σύνδεσμος τοποθετείται σε αγωγούς PE/PVC θα πρέπει μετά την πάροδο 30 λεπτών να επαναληφθεί το βήμα 17.
CZ	Pro PE/PVC trubky po 30 minutách opakovat krok č. 17.
HU	PE/PVC csövek esetén, 30 perc elteltével ismételje meg a 17. lépést.
RO	Pentru conducte din PE/PVC se repeta pasul 17, dupa 30 minute.
PL	Dla rur PE/PVC powtórz krok 17 po 30min.
RUS	Для ПЭ / ПВХ труб через 30 минут повторить пункт 17.

User Manual ST-System/0616/ML

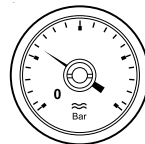
19

CONDUCT A PRESSURE TEST.



Water = 10, 16 or 25 bar*
Gas = 4 bar*

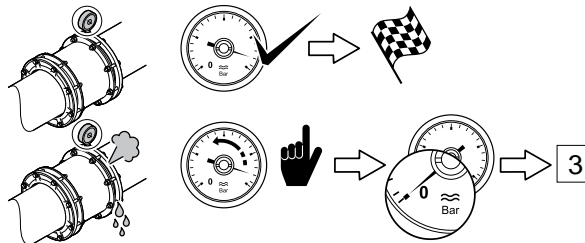
* Depends on ordered dedicated fitting.



D	Dichtheitsprüfung durchführen.
NL	Voer een druktest uit.
F	Procédez à un essai de pression.
NO	Utfør trykktest på hele installasjonen, med minimum det aktuelle driftstrykk for anlegget dekket til. Trykktestingen må ikke overstige 1,5 x PFA (max arbeidstrykk) i henhold til tabellen.
SE	Utför tryckprovning.
DK	Gennemfør en trykprøvning.
FIN	Aseta painetesti.
PT	Efectuar teste de pressão.

ES	Realizar un test de presión.
IT	Fare test in pressione.
GR	Για τον έλεγχο της στεγανότητας της σύνδεσης πραγματοποιείστε δοκιμή υπό πίεση στον αγωγό για τυχόν διαρροές.
CZ	Provést tlakovou zkoušku.
HU	Hajtson végre nyomáspróbát.
RO	Se realizeaza un test de presiune.
PL	Przeprowadź próbę ciśnieniową.
RUS	Провести опрессовку.

User Manual ST-System/0616/ML

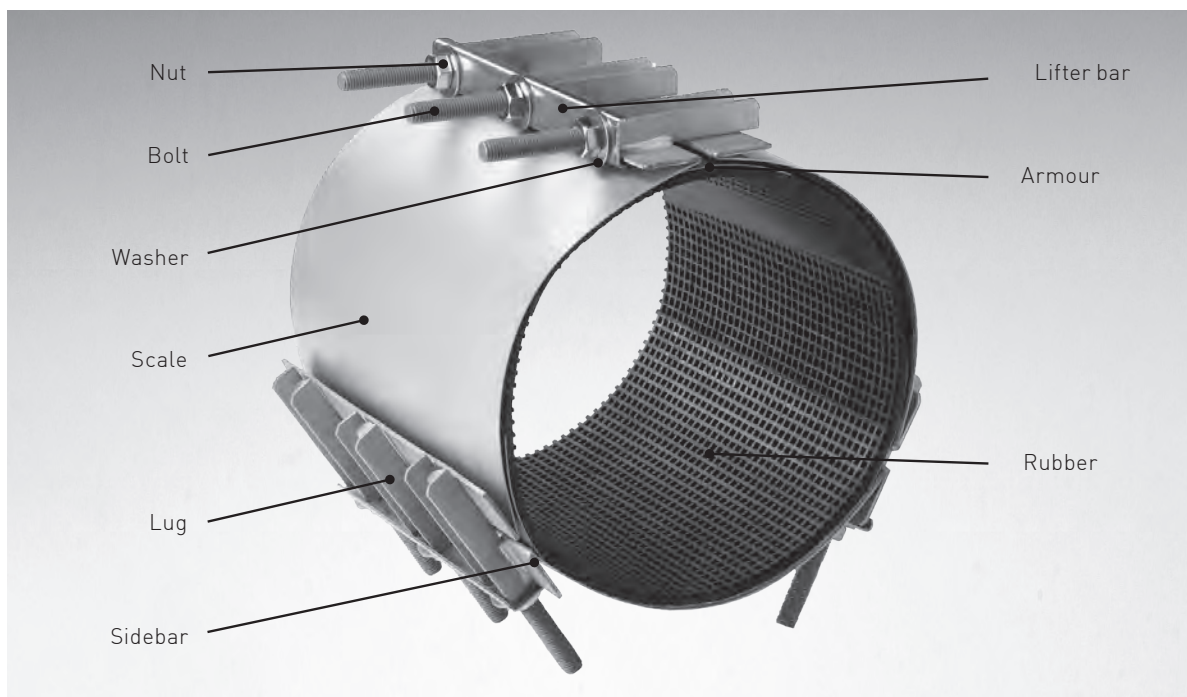
20**PRESSURE TEST FAIL => REINSTALL FITTING. TEST OK => INSTALLATION FINISHED.**

D	Falls die Dichtheitsprüfung eine Undichtheit aufzeigt, den Montagevorgang wiederholen - nach wiederholter, erfolgreicher Dichtheitsprüfung ist die Montage abgeschlossen.
NL	Druktest negatief => opnieuw installeren. Test OK => installatie gereed.
F	Mauvais résultat d'essai, réinstallez le raccord. Essai réussi, l'installation est terminée.
NO	Trykkprøving negativ => Re-installer kobling. Test OK => installasjon er utført.
SE	Tryckprovning falerar => Ommontera rördelen. Test OK => installation avslutad.
DK	Trykprøvning negativ => Re-installer kobling. Test OK => installationen er udført.
FIN	Paine testi hylätty=> asenna uudelleen. Testi OK => asennus suoritettu.
PT	Teste de pressão falhou => Voltar a instalar o acessório => Teste OK =>Instalação terminada.
ES	Test de Presion Fallo => Reinstalar el accesorio TEST OK=> Instalacion completada

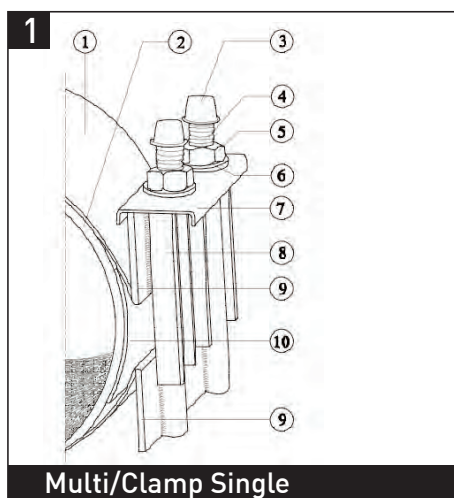
IT	Se test negativo => Reinstallare. Se test positivo => Installazione finita.
GR	Σε περίπτωση που η εγκατάσταση αποτύχει και υπάρχει διαρροή στη σύνδεση => Επανα-εγκαταστήσετε το σύνδεσμο. Σε περίπτωση που η δεν παρατηρηθεί διαρροή στη σύνδεση=> η εγκατάσταση του συνδέσμου επί του αγωγού έχει ολοκληρωθεί με επιτυχία.
CZ	Tlaková zkouška není OK => tvarovku znovu namontovat. Tlaková zkouška OK => konec instalace.
HU	Nyomás próba sikertelen => végezze el újra az idom felhelyezését. Próba sikeres => felhelyezés befejezve.
RO	Daca testul de presiune esueaza => Se reinstaleaza fittingul. Daca rezultatul testului este OK => Instalare terminata.
PL	Nieudana próba => Ponowny montaż łącznika. Udana próba => montaż zakończony.
RUS	Опрессовка не пройдена => Установить фитинг снова. Опрессовка пройдена => Установка завершена.

User manual Multi/Clamp

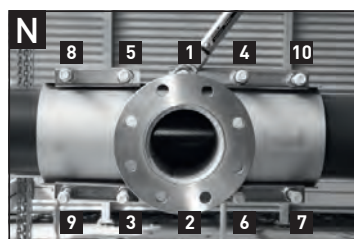
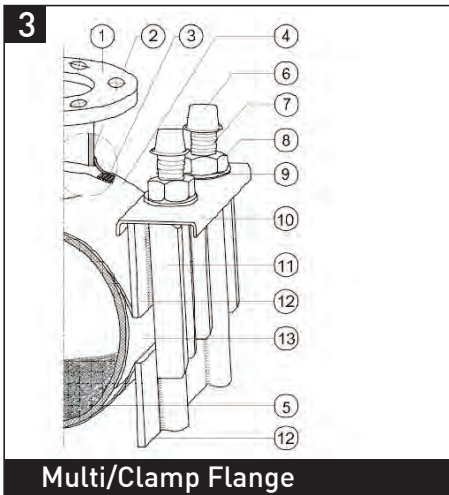
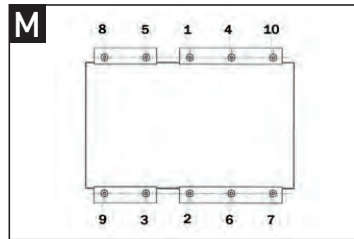
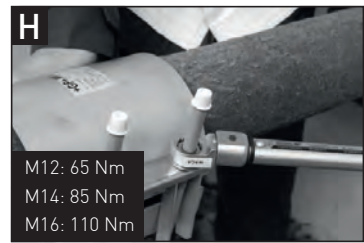
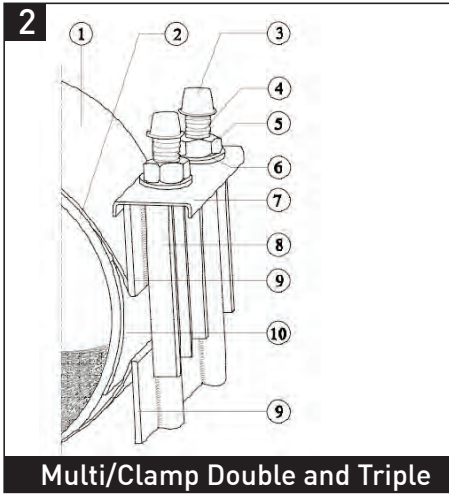
Multi/Clamp




Multi/Clamp Single (1)



Double and Triple (2), Flange (3)



1. Prior to installation

 Check the outside diameter of the pipe and make sure that you use the correct clamp dimension.



This clamp may only be installed by authorized installers.



This manual must be read in full before using this product. Liability will be fully rejected by incorrect use or incorrect installation of this product.

2. Preparing the clamp

 Note the sequence of the pictures on the fold-out page. **1** + **2**

Explanation parts

1. Scale, 2. Rubber, 3. Bolt cap, 4. Bolt, 5. Nut, 6. Washer, 7. Lifter bar, 8. Lug, 9. Sidebar, 10. Armour

- Keep threads free of dust, dirt and any other material that could jeopardize proper tightening.
- Untighten nuts to the end of the bolts, but DO NOT REMOVE THEM.



Apply a suitable lubricant to pipe and rubber in upper and lower scale. **DO NOT** use oil-based grease on the gasket or pipe. Do not grease the nuts and bolts.



When installed on PVC pipe reduce the recommended torque by 50 % in order to avoid extrusion of the gasket.



Always consult your supplier before using Multi/Clamp on plastic pipes.

3. Preparing the pipe(s)

- Clean the pipe by scraping the pipe and remove dirt and corrosion. The surface has to be smooth.
- Mark the pipe where the ends of the clamp will be. Make sure that the damaged area is located in the middle of the marked section. After installation use this mark to confirm that the clamp has been properly positioned.

4. Installation

Step 1

=> Multi/Clamp Single (1)

- Open up the clamp and wrap it around the pipe (A).
- Position the clamp in such a way that the bolts are conveniently placed for assembly and tightening.

=> Multi/Clamp Double and Triple (2)

- Place the lifter bar of the underscale over the lugs of the upperscale at one side (E).
- Pull the other side of the underscale over the upperscale (F).
- Position the clamp in such a way that the bolts are conveniently placed for assembly and tightening.
- Check the gasket edges along the sleeve top and bottom halves to be sure they overlap and are not folded.



Make sure that no material sticks to the gasket, which could jeopardize proper sealing as the gasket is wrapped and tightened around the pipe.



If during an under pressure installation the leakage pressure is too high, steps 1 and 2 can be performed beside the pipe fracture or damage.

Step 2

- Snap the lifter bar OVER the lugs (C+G). Do not use force. Make sure that the armour slides under the band and that the gasket tails are not folded under but are lying flat around the pipe.

=> Multi/Clamp Single (1)

- Tighten the nuts by hand first, and then use a torque wrench. The pressure on the bolts will slowly move the bridge plate into place over the sidebar edge.

=> Multi/Clamp Double and Triple (2)

- Pull the sidebars towards each other and tighten the nuts by hand first, then use a torque wrench.

Step 3

- Tighten all nuts evenly in 20 Nm increments using a torque wrench (D+H+M) in specified order.
- Minimum torque: M12 (SW19): 65 Nm, M14 (SW22): 85 Nm, M16 (SW24): 110 Nm (PVC -50%).
- Maximum torque = 1,2 x minimum torque.
- The gap between the sleeve halves on either side should be the same when nuts are not fully torqued. Torque all nuts evenly (O).

Step 4

 After 20 minutes retighten with minimum torque.


5. Testing the installation



Always take safety precautions.

- Always pressure test with no more than the intended working pressure before backfilling.
If leakage occurs repeat step 2 and 3, retighten to proper torque according to step 3 and 4.
Then pressure test again.
- Backfill carefully around the installed clamp.

1. Prior to installation

 Check the outside diameter of the pipe and make sure that you use the correct dimension of the clamp.



This clamp may only be installed by authorized installers.



This manual must be read in full before using this product. Liability will be fully rejected by incorrect use or incorrect installation of this product.

2. Preparing the clamp



Note the sequence of the pictures on the fold-out page. **3**

Explanation parts

1. Flange, 2. Flange neck, 3. Sealing gasket, 4. Upper scale, 5. Clamp gasket, 6. Bolt cap, 7. Bolt, 8. Nut, 9. Washer, 10. lifter bar, 11. Lug, 12. Sidebar, 13. Armour

- Make sure that the sealing gasket (3) is fitted evenly around the outlet.
- Keep threads free of dust, dirt and any other material that could jeopardize proper tightening.
- Remove nuts, washers and bridge plates from the bolts.



Apply a suitable lubricant to pipe and rubber in upper and lower scale.

DO NOT use oil-based grease on the gasket or pipe. Do not grease the nuts and bolts.



Always consult your supplier before using Multi/Clamp on plastic pipes.

3. Preparing the pipe(s)

- Clean the pipe by scraping the pipe and remove dirt and corrosion. The surface has to be smooth.
- Mark the pipe where the ends of the clamp will be. After installation use this mark to confirm that the clamp has been properly positioned.

4. Installation

Step 1

- Place the outlet half of the sleeve on the pipe and move into position (I).

Step 2

- Place the underscale in position with the upperscale (J).
- Make sure that no material sticks to the gasket, which could jeopardize proper sealing as the gasket is wrapped and tightened around the pipe.
- Check the gasket edges along the sleeve top and bottom halves to be sure they overlap and are not folded.

Step 3

- Reinstall the lifter bar, washer and nuts and tighten the nuts by hand (K).
- Tighten all nuts evenly in 20 Nm increments using a torque wrench in the specified order (L+N).
- **Minimum torque:** M14 (SW22): 85 Nm
M16 (SW24): 110 Nm
- Maximum torque = 1,2 x minimum torque.
- The gap between the sleeve halves on either side should be the same when nuts are not fully torqued. Torque all nuts evenly (O).

Step 4

 After 20 minutes retighten with minimum torque.

- If necessary support the flange according to standard codes of practice when heavy accessories are attached to it.

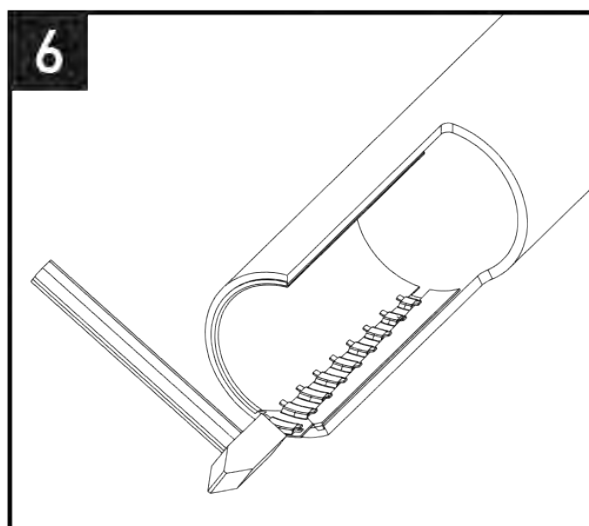
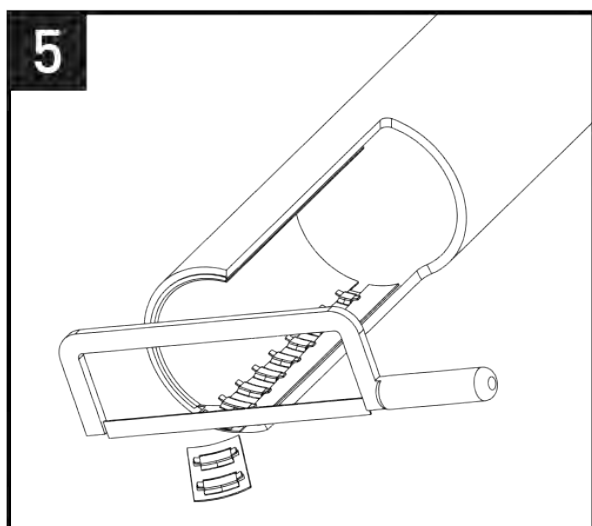
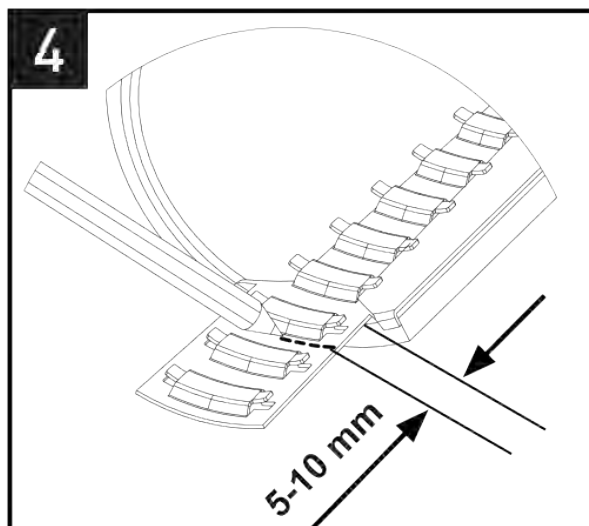
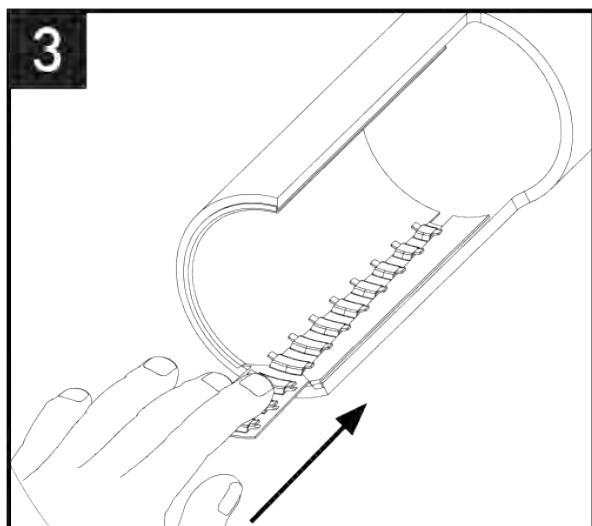
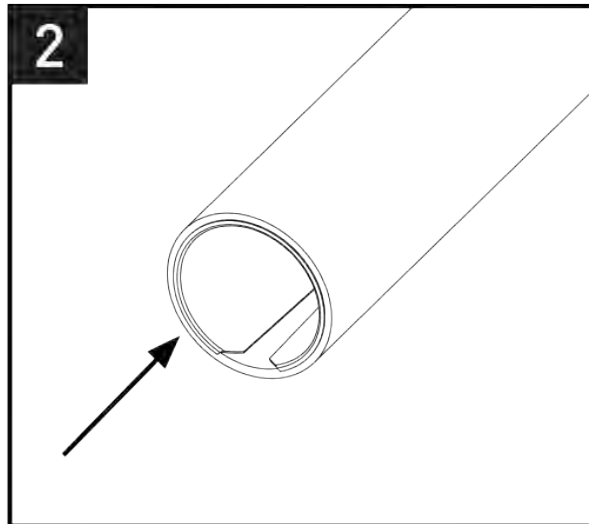
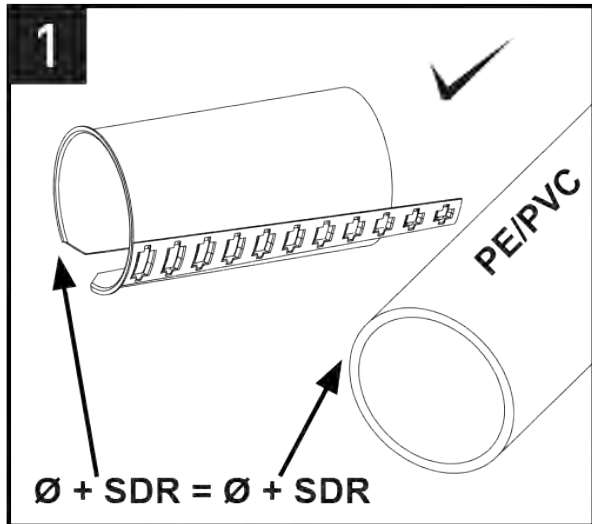
5. Testing the installation



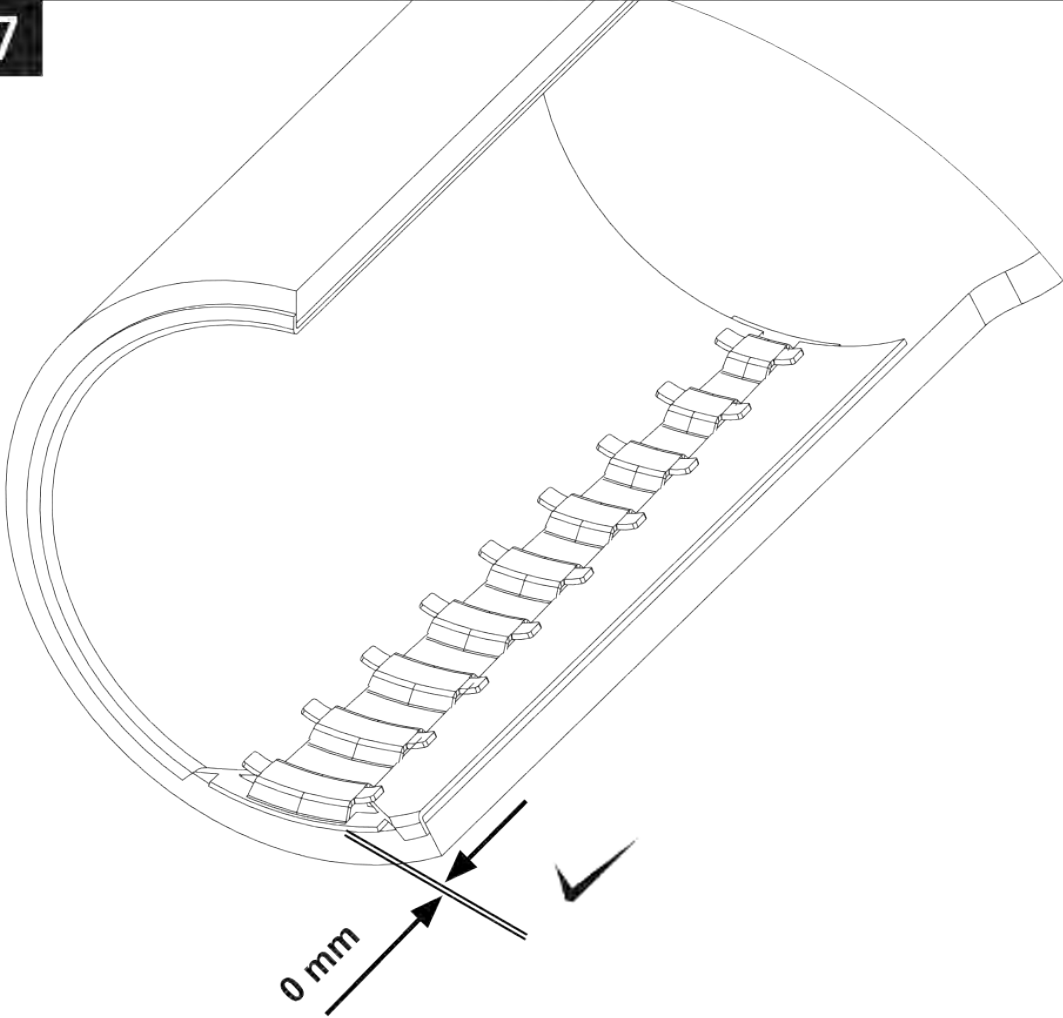
Always take safety precautions.

- Always pressure test with no more than the intended working pressure before backfilling the ditch. If leakage occurs repeat step 2 and 3, retighten to proper torque according to step 3 and 4. Then pressure test again.
- Backfill carefully around the installed clamp.

User manual Insert Stiffeners



7



Tender specifications



MULTI/JOINT® 3000 Plus: tender specifications for water

Tender specification for large tolerance fittings for use in fluids like potable water and sewage & waste water; Georg Fischer Waga MULTI/JOINT® 3000 Plus or equal.

Scope:

This tender specification specifies the requirements for large tolerance couplings, flange adaptors and other fittings (hereinafter called mechanical joints), restraint or non restraint, sized DN50 up to and including DN600, for conveying fluids like potable water, waste water and cooling water, suitable for fluid temperatures between -5°C and 50°C, suitable to be installed under and above ground, and inside and outside buildings. The mechanical joints shall be constructed in conformity with ISO 2531.

Ranges:

The mechanical joints shall be suitable for all pipe materials, both metal and non-metal, like PE, PVC, GRP, PB, asbestos cement, copper, steel, galvanized steel, stainless steel AISI 304 and AISI 316, grey cast iron, ductile cast iron and concrete. Mechanical joints shall be designed to cover following pipe outside diameters per nominal diameter (see table).

Separated bolt sets

Couplings shall have separate bolt sets (misaligned DN50-DN200) for each socket end, enabling connecting 1 pipe end at a time and ensuring optimal bolt torque at each pipe end.

Possibility of changing configuration on the spot

The mechanical joint shall offer the possibility of changing the

configuration from restraint to non restraint or vice versa at the time of installation, by either inserting or removing gripping elements on the spot.

Ambient temperature at installation:

The mechanical joints with EPDM gasket shall be suitable for installation at ambient temperatures between -20°C and +50°C.

Marking requirements:

All mechanical joints shall be legibly and durably marked. Marks shall be cast on the body and shall bear at least the following information:

- The manufacturer's name or mark
- Identification of the year of manufacture
- Identification of ductile cast iron
- Identification of DN size
- Identification of the range of external diameters that the mechanical can connect

Ranges

DN-size	Min. range (mm)	Max. range (mm)	Min. length coupling (mm)	Min. length flange adaptor (mm)
DN50	46	71	209	179
DN65	63	90	220	187
DN80	84	105	234	183
DN100	104	132	230	181
DN125	132	155	246	196
DN150	154	192	242	194
DN200	192	232	297	224
DN225	230	268	342	n.a.
DN250	267	310	354	260
DN300	315	356	356	283
DN350	352	393	504	326
DN400	392	433	562	356
DN425	432	464	530	n.a.
DN450	450	482	530	n.a.
DN475	481	513	530	n.a.
DN500	500	532	530	365
DN550	548	580	530	n.a.
DN600	605	637	530	365

Marking requirements on rubber gasket:

All rubber gaskets shall be legibly and durably marked. The rubber gasket shall bear at least the following information:

- The manufacturer's name or mark
- Identification of the year of manufacture
- Identification of the range of external diameters over which the mechanical joint works
- The type of gasket (EPDM or NBR)
- The EN-standard

Additional information to be supplied with the mechanical joint:

The following information shall be supplied on or with each mechanical joint:

- Installation instructions
- Maximum joint gap
- Maximum allowable angular deflection (8° per side, based on middle of range)
- Pipe materials for which the mechanical joint is intended to be used with non restrained and restrained joints.
- Need for supporting sleeves (inserts)
- Bolt torque
- Information about reusability of the mechanical joint
- Code for traceability

Quality assurance:

- The manufacturer's quality system shall conform to ISO 9001
- The manufacturer's environmental system shall conform to ISO 14001
- The manufacturer's international occupational health and

safety management system

- Specification shall conform to OHSAS 18001

Technical support:

Product training and technical information.

- The manufacturer or the sales representative shall provide a specialized theoretical and active practical product training given by qualified instructors to enable installers of the above mentioned products to be able to understand and use the products and associated tooling correctly and efficiently under site conditions.
- In addition to the main subject matter all training courses shall additionally cover other associated distribution pipeline products as well as routine repair and maintenance procedures.
- Additional training courses for inspectors, group leaders and teaching staff are to be provided upon request.
- The manufacturer has to provide accurate and easy-to-understand operating instructions in at least one internationally recognized language, which can be used at any subsequent time for reference purposes.
- The manufacturer must have in-house test facilities to execute basic tests.

Hygienic packaging / protection from production to point of use:

- The manufacturer shall supply the product with a hygienic packaging / protection. The hygienic packaging / protection will be applied during the production / assembly process. The hygienic packaging / protection shall protect the product from dirt, dust and other contaminants during transport and storage till point of use where the hygienic packaging / protection will be removed.

Material specifications

Body & clamp rings:	Ductile cast iron in conformity with EN-GJS-450-10-HB200.
Coating:	Coating shall be a Resicoat® RT9000R4 epoxy powder coating or equal, with a minimum layer thickness of 250 micron and chemical resistance of pH 2 up to pH 13. Coating shall be approved by an internationally accepted institute for potable water or other fluids (e.g. WRc, KIWA, DVGW) and shall fulfill the requirements of GSK (Association for Excellent Corrosion Protection with Epoxy resin powder coating) in accordance with DIN 3476 (P), DIN 30677-2 and EN 14901.
Bolts, Nuts, washers:	Bolts, nuts and washers shall be made of stainless steel A2-70 (AISI 304) or A4-80 (AISI 316). Bolts shall have a dry anti friction coating to prevent cold-welding due to fretting. Nuts are galvanized and passivated to prevent galling
Rubber gasket:	EPDM according to EN 681-1, for the type WA for cold potable water supply up to 50°C. NBR according to EN 682 for cold non potable water supply, drainage, sewerage and rainwater pipes (continuous flow up to 45°C) with oil resistance.
Gripping elements:	Gripping elements shall be made of stainless steel A4 (AISI 316).
Flanges:	Flanges shall be constructed in such a way that they can be attached to flanges from which the dimensions and tolerances comply to EN 1092-2. Flange face shall have concentric grooves.
Pressures:	Non restraint: Max. working pressure: 25 bar / 16 bar. Restraint: Max. working pressure: 16 bar / 10 bar. Depending on DN-size and / or pipe material.
Angular deflection:	8° per side, based on middle of range.

MULTI/JOINT® 3000 Plus: tender specifications for gas

Tender specification for large tolerance fittings for use in gas; Georg Fischer Waga MULTI/JOINT® 3000 Plus or equal.

Scope:

This tender specification specifies the requirements for large tolerance couplings, flange adaptors and other fittings (hereinafter called mechanical joints), restraint or non restraint, sized DN50 up to and including DN600, for conveying gaseous fuels (gas or natural gas), suitable for temperatures between -5° C and 50° C, suitable to be installed under and above ground and inside and outside buildings. The mechanical joints shall be constructed in conformity with ISO 2531.

Ranges:

The mechanical joints shall be suitable for all pipe materials, both metal and non-metal, like PE, PVC, GRP, PB, asbestos cement, copper, steel, galvanized steel, stainless steel AISI 304 and AISI 316, grey cast iron, ductile cast iron and concrete. Mechanical joints shall be designed to cover following pipe outside diameters per nominal diameter (see table).

Separated bolt sets

Couplings shall have separate, misaligned (DN50-DN200), bolt sets for each socket end, enabling connecting 1 pipe end at a time and ensuring optimal bolt torque at each pipe end.

Ranges

DN-size	Min. range (mm)	Max. range (mm)	Min. length coupling (mm)	Min. length flange adaptor (mm)
DN50	46	71	209	179
DN65	63	90	220	187
DN80	84	105	234	183
DN100	104	132	230	181
DN125	132	155	246	196
DN150	154	192	242	194
DN200	192	232	297	224
DN225	230	268	342	n.a.
DN250	267	310	354	260
DN300	315	356	356	283
DN350	352	393	504	326
DN400	392	433	562	356
DN425	432	464	530	n.a.
DN450	450	482	530	n.a.
DN475	481	513	530	n.a.
DN500	500	532	530	365
DN550	548	580	530	n.a.
DN600	605	637	530	365

Possibility of changing configuration on the spot

The mechanical joint shall offer the possibility of changing the configuration from restraint to non restraint or vice versa at the time of installation, by either inserting or removing gripping elements on the spot.

Marking requirements:

All mechanical joints shall be legibly and durably marked. Marks shall be cast on the body and shall bear at least the following information:

- The manufacturer's name or mark
- Identification of the year of manufacture
- Identification of ductile cast iron
- Identification of DN size
- Identification of the range of external diameters that the mechanical joint can connect

Marking requirements on rubber gasket:

All rubber gaskets shall be legibly and durably marked. The rubber gasket shall bear at least the following information:

- The manufacturer's name or mark
- Identification of the year of manufacture
- Identification of the range of external diameters over which the mechanical joint works.

- The type of gasket (NBR)
- The EN-standard

Additional information to be supplied with the mechanical joint:

The following information shall be supplied on or with each mechanical joint:

- Installation instructions
- Maximum joint gap
- Maximum allowable angular deflection (8° per joint side, based on middle of range)
- Pipe materials for which the mechanical joint is intended to be used with non-restrained and restrained joints
- Need for supporting sleeves (inserts)
- Bolt torque
- Information about re-usability of the mechanical joint
- Code of traceability

Quality assurance:

- The manufacturer's quality system shall conform to ISO 9001
- The manufacturer's environmental system shall conform to ISO 14001
- The manufacturer's international occupational health and safety management system specification shall conform to OHSAS 18001

Technical support:

Product training and technical information.

- The manufacturer or the sales representative shall provide a specialized theoretical and active practical product training given by qualified instructors to enable installers of the above mentioned products to be able to understand and use the products and associated tooling correctly and efficiently under site conditions.
- In addition to the main subject matter all training courses shall additionally cover other associated distribution pipeline products as well as routine repair and maintenance procedures.
- Additional training courses for inspectors, group leaders and teaching staff are to be provided upon request.
- The manufacturer has to provide accurate and easy-to-understand operating instructions in at least one internationally recognized language, which can be used at any subsequent time for reference purposes.
- The manufacturer must have in-house test facilities to execute basic tests.

Hygienic packaging / protection from production to point of use:

- The manufacturer shall supply the product with a hygienic packaging / protection. The hygienic packaging / protection will be applied during the production / assembly process. The hygienic packaging / protection shall protect the product from dirt, dust and other contaminants during transport and storage till point of use where the hygienic packaging / protection will be removed.

Material specifications

Body & clamp rings:	Ductile cast iron in conformity with EN-GJS-450-10-HB200.
Coating:	Coating shall be a Resicoat® RT9000R4 epoxy powder coating or equal, with a minimum layer thickness of 250 micron and chemical resistance of pH 2 up to pH 13. Coating shall be approved by an internationally accepted institute for potable water or other fluids (e.g. WRc, KIWA, DVGW) and shall fulfill the requirements of GSK (Association for Excellent Corrosion Protection with Epoxy resin powder coating) in accordance with DIN 3476 (P), DIN 30677-2 and EN 14901.
Bolts, Nuts, washers:	Bolts, nuts and washers shall be made of stainless steel A2-70 (AISI 304) or A4-80 (AISI 316). Bolts shall have a dry anti friction coating to prevent cold-welding due to fretting. Nuts are galvanized and passivated to prevent galling.
Rubber gasket:	NBR according to EN 682 for gaseous fuel. (type GB for hydrocarbon fluids and gaseous fuel).
Gripping elements:	Gripping elements shall be made of stainless steel A4 (AISI 316).
Flanges	Flanges shall be constructed in such a way that they can be attached to flanges from which the dimensions and tolerances comply to EN 1092-2. Flange face shall have concentric grooves.
Pressures:	Non restraint: Max. working pressure: 8 bar. Restraint: Max. working pressure: 8 bar Depending on DN-size and / or pipe material.
Angular deflection:	8° per side, based on middle of range.

ST-System: tender specifications for water & gas

Tender specification for dedicated-sized fittings for use in fluids like potable water, sewage & waste water and gas; Georg Fischer Waga ST-System or equal.

Scope:

This tender specification specifies the requirements for dedicated sized couplings, flange adapters and other fittings (hereinafter called mechanical joints), sized DN40 up to and including DN2200, for conveying fluids like potable water, waste water, cooling water and gas, suitable for fluid temperatures between 0° C and 50° C, suitable to be installed under and above ground, and inside and outside buildings. The mechanical joints shall be constructed in conformity with ISO 2531.

Separated bolt sets:

On each end of the coupling a separated bolt set will provide an optimal connection to every pipe material.

Quality assurance:

- The manufacturer's quality system shall conform to ISO 9001.
- The manufacturer's environmental system shall conform to ISO 14001.
- -The manufacturer's international occupational health and safety management system specification shall conform to OHSAS 18001.

Technical support:

- The manufacturer must be able to give technical support and product training by qualified personnel.
- The manufacturer must have in-house test facilities to execute basic tests.

Material specifications

Body & clamp rings:	Steel ST 37-2 (S 235 JR G2) acc. DIN/EN 17100.
Coating:	Coating shall be a Resicoat® RT 9000 R4 epoxy powder coating or equal, with a minimum layer thickness of 250 micron and chemical resistance of pH 2 up to pH 13. Coating shall be approved by an internationally accepted institute for potable water or other fluids (e.g. WRc, KIWA, DVGW) and shall fulfill the requirements of GSK (European quality association for heavy duty corrosion protection).
Bolts, Nuts:	Stainless steel A2 (AISI 304).
Rubber gasket:	NBR (Perbunan) for usage in water and gas. EPDM for usage in potable water. Rubber should be approved by an internationally accepted institute for portable water (e.g. DVGW, WRc).
Flanges	Flanges shall be constructed in such a way that they may be attached to flanges whose dimensions and tolerances comply with EN1092-2.
Pressures:	Max. working pressure: 10, 16 bar or 25 bar for water. Max. working pressure: 4 bar for gas.
Minimum built-in length:	300 mm for all sizes.

Multi/Clamp: tender specifications for water & gas

Tender specification for stainless steel repair clamps, tapping tees and tapping saddles for use in water and gas.

Scope:

This tender specification specifies the requirements for repair clamps, tapping tees and tapping saddles for outside pipe diameters 15mm - 1000mm for pipes conveying fluids like potable water, waste water and gas, suitable for fluid temperatures between -10°C and 70°C, suitable to be installed under and above ground, and inside and outside buildings.

Quality assurance:

- The manufacturer's quality system shall conform to ISO 9001.
- The manufacturer's environmental system shall conform to ISO 14001.

Certification

ACS (France), WRAS (United Kingdom).

Material specifications

Material:	All metal parts are stainless steel AISI 304 or stainless steel AISI 316L. All metal parts are deburred and passivated after the welding process to restore the corrosion resistance to its original state.
Bolts, Nuts and washers:	Bolts, nuts and washers shall be made of stainless steel AISI 304 or AISI 316. Bolts shall have an anti friction LUBO coating to prevent cold-welding due to fretting. Plastic caps on thread to prevent nuts and washers falling off during transport. Stainless steel washer AISI 304 or AISI 316 between nut and lifter bar to prevent galling.
Rubber gasket:	Potable water: EPDM according to EN 681-1 (-10°C up to +55°C). Water and gas: NBR according to EN 682 (-10°C up to +70°C). The rubber is tapered with a waffle profile and is fully circled. Seamless rubber lining for every clamp diameter. Rubber is fixed to the stainless steel clamp with special tape. This tape is flexible and reinforced with glass fiber to withstand hot and humid conditions and guarantee a long storage capability.
Armour:	Vulcanized into the rubber gasket.
Lifter bar:	U shaped. Bolt holes in the lifter bar are adjusted to the bolt size, no oversize bolts.
Thread:	According BSP (ISO 228).
Flanges:	Flanges shall be constructed in such a way that they can be attached to flanges from which the dimensions and tolerances comply to EN 1092-2.
Pressures:	Max. working pressure: up to 16 bar water. Max. working pressure: up to 8 bar gas.

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